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ESTABLISHED 1864

# J. STEVENS ARMS AND TOOL CO.

Manufacturers of Fine Single-Shot Target and Sporting  
Rifles : Repeating Rifles : Single Barrel Hammer and  
Hammerless Shotguns : Double Barrel Hammer and  
Hammerless Shotguns : Single Shot Pistols : "Stevens-  
Pope" Rifle Barrels and Specialties : Rifle and Pistol  
Telescopes, Sights, Cleaning Rods, Gun  
Grease, Gun Oil and Accessories

MAKERS OF THE "STEVENS-DURYEA"  
GASOLINE AUTOMOBILES

CATALOG No. 52

THIS CATALOG SUPERSEDES ALL PREVIOUS EDITIONS

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## STEVENS FIREARMS

OUR PRODUCTS consist of Single Shot and Repeating Rifles, Pocket Rifles, Pistols, Single and Double Barrel Hammer and Hammerless Shotguns, Rifle and Pistol Telescopes, Loading Tools and Cleaning Rods, and various appliances used by the sportsman. This catalog relates to the Firearms and Accessories Departments of our products.

Each of these products has its various models, which will be found enumerated under their respective headings. There are also special arrangements for reborning old rifles and pistols which are worn out and rusted.

Our plant for the manufacture of these goods is one of the largest and most complete of its kind in the world. The following bit of history in relation to our business will illustrate the growth of our firm. The first plant of the predecessors of the present company was established in 1864. The business was incorporated in 1886. The floor space in 1895 was 17,000 feet. We then employed 44 people. January 1st, 1896, the company came under new management and new methods. The floor space in 1898 was 34,000 feet, and employees 150. The floor space in 1901 was 271,000 feet and the number of employees 900. On December 3, 1901, another factory of 180,000 feet was added, which increased our floor space to over 10¼ acres. Since then we have added by building and purchase 85,000 feet of floor space, making our plant cover over 12½ acres. We are now the largest producers of firearms for sporting purposes in the world, and are maintaining this position by constant expansion and increase of business.

Our manufacturing plant is equipped with the latest and best machinery, and our staff of skilled artisans is of the highest grade. Since the establishment of this company, the line of firearms we manufacture has been greatly increased. Special departments of shooting have been created during recent years, requiring particular arms; also the tastes of the users of firearms are widely different than formerly and their wants varied. Add to this the fact that at the present time shooting is indulged in by men, women and children, and it has been found necessary to create special arms for each department of shooting and the different persons who use the arms. As a result, our products have been varied and the amount has increased year by year until we now manufacture the large line of Rifles, Shotguns, Pistols, Telescopes and Accessories shown in this catalog.

It has been our aim to produce a line of firearms which range from the plainest, low price arms, to the most elaborate

ones which are necessarily expensive weapons. But while the grades of Stevens Firearms are varied in style and price, the same high quality has been maintained in all. This necessitates using the best material. It has been our constant aim to produce arms of the greatest accuracy, mechanisms that were safe and easily operated, and unlikely to get out of order, showing perfect symmetry, and that are portable. These points have always been conspicuous in the Stevens products, and each year sees additional improvements which give to the goods a prominence as well as an almost universal approval by experts in firearms and those interested in shooting.

### STEVENS RIFLES

Notwithstanding the number of years Stevens Rifles have been manufactured and in use in the United States, and the great number that have found their way to all parts of the civilized world, very few accidents have occurred with these arms, which attest to the reliability of the mechanism of the various models of Stevens Rifles. The best material, the greatest care in manufacture, the closest inspection have been the insurance this company employs to secure this result.

The barrels of Stevens Rifles have a world-wide reputation for superior accuracy. All the Stevens Rifles from the cheapest to the highest grade are marvels of accuracy; so great has been the reputation of Stevens Rifles and Pistols in this respect that Stevens Barrels are frequently employed in other mechanisms, and we felt obliged to respond to repeated requests of sportsmen, and establish a department for reborning the barrels of other makes of rifles. Beginning with the best material in the barrels, the manipulation is in charge of our most skillful mechanics by the most improved methods. Every barrel produced at our works is carefully tested through the various processes. The correctness of the bore is assured before the rifling is done; the rifling is most carefully performed, and each arm when finished is tested at the target in a machine-rest by the best procurable expert; the arm is then carefully sighted. In confirmation of the superior quality of Stevens Barrels we point with pride to the wonderful work done in indoor and outdoor shooting, and the unequalled scores made with Stevens Barrels. Stevens Rifles and Barrels hold all records at home and many abroad.

With the idea of securing the best possible talent we acquired the plant of H. M. Pope, an expert on rifle barrels, and with a reputation as a marksman which is world-wide. We are now producing the "Stevens-Pope" Barrel, which is fitted

to our high-grade Target Rifles, enabling us to supply a rifle which for target shooting is unequaled and is universally regarded as the highest development in the modern target rifle. After the most careful manufacture, inspection and fitting of a barrel, it is shot for accuracy by marksmen of international reputation, who are able to demonstrate the perfection of these barrels in a way which will satisfy the most exacting rifle man.

Stevens Barrels are manufactured for all standard calibers, some of which have been created through our efforts, with the object of securing the highest possible accuracy. Conspicuous among them are the .22 Long-Rifle, .22 Stevens-Pope Armory, and .25 Stevens Rim-Fire, .22-15, .25-20, .25-21, .25-25 and .28-30 Central-Fire.

The mechanisms of Stevens Rifles are *safe, reliable and easy of manipulation*, with single triggers or set triggers for special models. The various patterns of sights suitable for the different styles of shooting, or to meet the requirements of riflemen, are fitted to Stevens Rifles, including the telescope sight, for supplying which we have the best facilities.

All Stevens Rifles are made so they can be speedily taken apart and packed into very small compass, assembled quickly, and a strong rifle secured. The various models we manufacture with details as to each will be found in the following pages.

#### STEVENS REPEATING RIFLE

Is a typical Stevens production—GUARANTEED in every particular, and in wide demand. Detailed specifications will be found in this catalog.

#### STEVENS POCKET RIFLES

This popular and useful firearm was created by this company many years ago. There is a steady demand for the various models, and they are preferred by many who insist upon having the most compact firearm known, which contains accuracy and is effective. No departure has been made in the quality of material and care in manufacture of these goods. The same high standard of *accuracy, perfection of fittings, chambering and sighting* have been retained. Of the several models, each has its advocates. All of them are well suited for particular purposes. The various models of Stevens Pocket Rifles are given with full details in this catalog. See Pocket Rifles.

#### STEVENS PISTOLS

Stevens Pistols were among the earliest, if not the earliest breech-loading pistols made in the United States. They are

manufactured at the present time in various models, from those small enough to carry in a watch pocket to a full size duelling pistol, in various calibers and suitable for several departments of shooting. The accuracy of Stevens Pistols is graphically written in the great record scores made by American marksmen who have used them. They have for many years been the chosen arm of amateur and expert shots at home and abroad; they are relied on for the most accurate shooting cartridges. The various models of Stevens Pistols should be referred to in the following pages under the heading Pistols, for full details as to weight, caliber and other particulars.

#### STEVENS SHOTGUNS

Our plant, one of the largest rifle and pistol factories in the world, was, some time ago, still further enlarged and equipped for making shotguns in quality which would be fully equal to the other Stevens products. The times demanded a shotgun that was strong, safe and symmetrical, as well as a perfect shooting arm which could be bought at a low price. Profiting by former experience, we are able to produce weapons which are generally admitted by the trade and the sportsman to be marvels of their kind, which have never been equaled in American manufacture.

Our Single Guns are made in two styles; that is to say, one style, a regulation top lever pattern; the other, our recent invention, called "The Stevens Single Trigger Action." They are manufactured in several grades: in 12, 16, 20, and 28 bores, and 26, 28, 30 and 32-inch barrels; with plain extractor and automatic ejector.

We have also a Single Barrel Hammerless Gun, the mechanism of which is far superior to anything embodied in other makes.

Our line of Double Barrel Guns is complete, comprising both hammer and hammerless. These are made in four grades: with high-pressure steel, twist, damascus and Krupp Fluid Steel barrels; all adapted to the use of smokeless powders, in 12 and 16 gauges.

Stevens Shotguns are warranted to shoot black or smokeless powder ammunition such as is manufactured by the different cartridge companies, and for hard shooting and even pattern, they cannot be excelled. The various models and particulars of each are enumerated elsewhere. See Shotguns.

In addition to the line of Rifles, Pocket Rifles, Pistols and Shotguns, we have a complete line of Cleaning Rods, Shotgun Cleaners and other Accessories, which are fully described in this catalog.

## RIFLES—Stevens "Little Scout"

**T**HIS model is a distinct departure from anything on the market, the parts being attached to the action itself, making it very simple.

All of the working parts of this rifle can be easily taken out by simply removing the stock from the barrel, which is attached with a thumb screw. The action is attached to the barrel and the breech-block drops down when a cartridge is to be inserted or an empty shell extracted. It has a positive, horizontal extractor.

The Little Scout Rifle is furnished with open rear and German-silver knife-edge front sights.

The weight complete is 2½ pounds.

The barrel for this rifle is eighteen inches in length and is chambered to take the .22 Long-Rifle cartridge but will also shoot the .22 Long and .22 Short as well.

### PRESIDENT ROOSEVELT AND THE BOYS

It is a well-known fact that our President is an enthusiastic devotee of every variety of outdoor life, such as hunting, horseback riding, swimming, tennis and football. President Roosevelt emphasizes his strong inclination for healthy, manly, outdoor sport whenever possible, and his splendid physical condition is no doubt due to the active, athletic life he has always led.

Not long ago, the President wrote a characteristically vigorous letter to Gen. George W. Wingate of New York City, President of the Public Schools Athletic League, accepting the Honorary Vice-Presidency of that meritorious and extensive boys' organization. Among other things, the President dwelt particularly on the importance of Rifle Shooting and learning to hit the mark, the formation of Boys' and Girls' Gun Clubs, and the necessity of equipping the schools with Rifle Ranges.

His declarations were in entire accord with the oft expressed views of the J. Stevens Arms and Tool Co., Chicopee Falls, Mass., makers of the accurate and reliable Stevens Rifles, Shotguns and Pistols. This famous and typical American company has for many months been waging an active and aggressive firearm education campaign, which means that an army of boys throughout our country is learning to shoot straight and getting the incalculable benefit of the tonic air of woods and fields. Scores of outdoor men and women have heartily commended and endorsed the Stevens movement.—*The Rural Press.*

## RIFLES—Stevens "Little Scout," No. 14

**Barrel**—Round, standard length, 18 inches.

**Action**—Operated by a thumb screw attached to the breech block, which drops into the frame.

**Trigger**—Single.

**Stock**—Oiled walnut; blued steel butt plate.

**Ammunition**—.22 Long-Rifle R. F., or .22 Stevens-Pope Armory R. F.

Will also shoot C. B. caps, .22 Short, .22 Long. For accuracy we recommend .22 Long-Rifle.

**Sights**—German silver knife-edge front and open rear.

**Weight**—2½ pounds.

Price, . . . . . \$2.25

**Component Parts**—See page 8. The minimum charge for mailing component parts of this rifle is ten cents.

### TESTIMONIAL

It is not necessary to recommend "Stevens" goods to me, as I am fairly well acquainted with their merits, having used several of the different models; and for finish, durability, simplicity and accuracy do not think I have ever seen their equal.

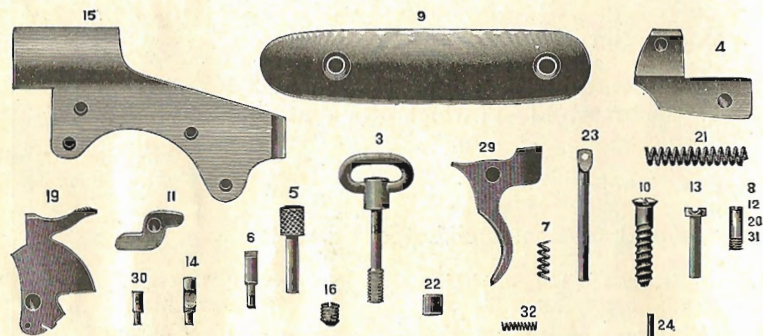
F. S. MAYO,

23 Weybosset St., Providence, R. I.

U. S. Navy Recruiting Station.



## Prices of Component Parts for "Little Scout" Rifles No. 14



|  |                                |
|--|--------------------------------|
| 1 Barrel complete, with sights, . . . \$1.50 | 16 Frame Screw, . . . \$ .05   |
| 2 Barrel, without sights, 1.00               | 17 Guard, . . . . . .20        |
| 3 Barrel Screw, . . . . .25                  | 18 Guard Screw, . . . . .05    |
| 4 Breech Block, . . . . .35                  | 19 Hammer, . . . . .25         |
| 5 Breech Block Lever, . .10                  | 20 Hammer Screw, . . . .05     |
| 6 Breech Block Plunger, .05                  | 21 Mainspring, . . . . .10     |
| 7 Breech Block Plunger Spring, . . . . .05   | 22 Mainspring Bushing, . .05   |
| 8 Breech Block Screw, . .05                  | 23 Mainspring Slide, . . .05   |
| 9 Butt Plate, . . . . .20                    | 24 Mainspring Slide Pin, .05   |
| 10 Butt Plate Screw, . . .05                 | 25 Front Sight, . . . . .15    |
| 11 Cam, . . . . .15                          | 26 Rear Sight, . . . . .25     |
| 12 Cam Screw, . . . . .05                    | 27 Stock, . . . . .75          |
| 13 Extractor, . . . . .20                    | 28 Stock Escutcheon, . . .05   |
| 14 Firing Pin, . . . . .05                   | 29 Trigger, . . . . .25        |
| 15 Frame, . . . . .1.00                      | 30 Trigger Plunger, . . . .05  |
|  | 31 Trigger Screw, . . . . .05  |
|  | 32 Trigger Spring, . . . . .05 |

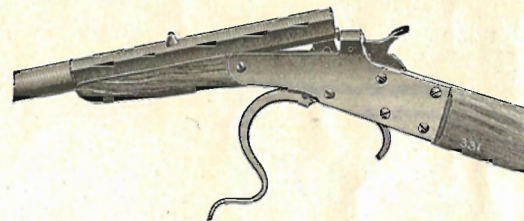
Telegraph Code, Pages 155-157.

STEVENS RIFLES hold more RECORDS FOR ACCURACY than all other makes combined.

## RIFLES—"Stevens-Maynard Jr."

OWING to the increased demand for a popular, low-priced rifle that would be more moderate in price than our "Favorite" or "Crack Shot," we brought out "THE STEVENS-MAYNARD JR.," and its reception by the public has exceeded our most sanguine expectations.

The "Stevens-Maynard Jr." is modeled on the lines of the celebrated "Maynard" Rifle, which was manufactured by the Massachusetts Arms Company (now absorbed by this company), an action that has met with favor for years and is still popular in certain sections.



Showing action open.

In construction we aimed to make this rifle as simple as possible, and it consists of very few parts. Extreme care is taken in boring and rifling, to insure perfect accuracy.

The standard length of barrel for this rifle is 18 inches. It is octagon to forward end of fore-end, and round the rest of its length. The weight complete is  $2\frac{3}{4}$  pounds.

Like all the Stevens products, this rifle is a take-down, and by taking out the small screw which goes through the lever and link, the barrel can be easily removed from the frame.

We bore and chamber the above rifle to take the .22 Long-Rifle cartridge, which is a guarantee of its accuracy.

### CAN BOYS BE TRUSTED WITH GUNS?

At a recent meeting of the Benedicts' Club in Philadelphia, a heated discussion arose over the question of whether boys should be allowed to handle firearms. The argument was precipitated by one of the members, who owned a country residence, remarking that he would not trust his youngsters with guns. This brought an energetic looking member to his feet with the reply, "I can't say I agree with my friend

I wouldn't give a snap for a boy that couldn't be trusted with a gun. As for me, I want to see my boys grow up into men—responsible, clear-eyed and steady of nerve, and I don't believe there is anything more potent to this end than to give a boy a good, reliable gun and turn him loose in the open country. I have three boys, ranging in years from eight to fifteen, and each has his rifle and shotgun. The oldest has had his for five years and has not done any damage yet, and in that time, my acres have never required a scarecrow.

—The Agricultural World.

# RIFLES—"Stevens-Maynard Jr." No. 15

**Barrel**—Half octagon, standard length 18 inches.  
**Frame**—Blued steel.  
**Trigger**—Single.  
**Stock**—Finely modeled oval, oiled walnut, fore-arm same; blued steel butt plate.  
**Ammunition**—.22 Long-Rifle R. F., or .22 Stevens-Pope Armory.  
 Will also shoot C. B. caps, .22 Short, .22 Long. For accuracy we recommend the .22 Long-Rifle or .22 Stevens-Pope Armory.  
**Sights**—Plain open front and rear.  
**Weight**—2¾ pounds.

Price, . . . . . \$3.00

**Component Parts**—See page 11. The minimum charge for mailing component parts of this rifle will be ten cents.

## No. 15½—"Stevens-Maynard Jr. Shotgun."

Same description as our No. 15, except bored smooth especially for .22 shot cartridges only.

Price, . . . . . \$3.00

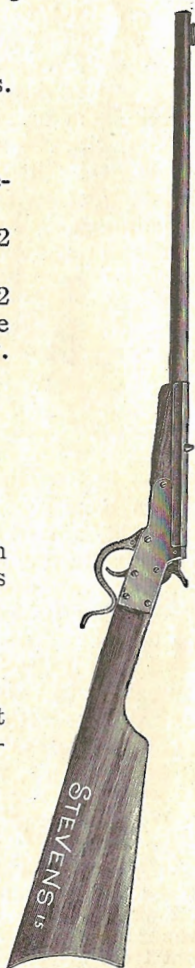
### TESTIMONIAL

I have had a mountain of fun with my little "Stevens" the past summer and fall, and for short distances I think it cannot be equalled for accuracy.

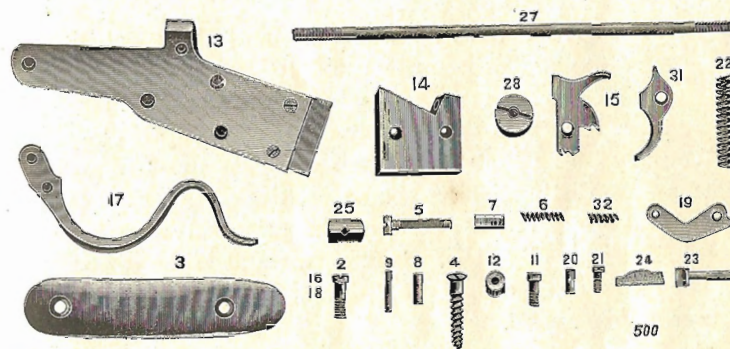
EDWARD HALTER,  
 Albany, N. Y.

STEVENS RIFLES and PISTOLS hold more Records than all other makes combined.

STEVENS ARMS have the "TAKE-DOWN" FEATURE.



# Prices of Component Parts for "Maynard Jr." Rifles No. 15



|   |   |     |
|---|---|-----|
| 1 Barrel, complete, with sights and forearm, \$1.50 | 16 Hammer Screw, . . . . .                | .05 |
| 1A Barrel, without sights and forearm, . . . . .    | 17 Lever, . . . . .                       | .30 |
| 2 Barrel Screw, . . . . .                           | 18 Lever Screw, . . . . .                 | .05 |
| 3 Butt Plate, . . . . .                             | 19 Link, . . . . .                        | .20 |
| 4 Butt Plate Screw, . . . . .                       | 20 Link Pin, . . . . .                    | .05 |
| 5 Extractor, . . . . .                              | 21 Link Screw, . . . . .                  | .05 |
| 6 Extractor Spring, . . . . .                       | 22 Mainspring, . . . . .                  | .10 |
| 7 Extractor Key, . . . . .                          | 23 Mainspring Follower, . . . . .         | .05 |
| 8 Firing Pin, . . . . .                             | 24 Front Sight, . . . . .                 | .15 |
| 9 Firing Pin Pin, . . . . .                         | 25 Rear Sight, . . . . .                  | .25 |
| 10 Fore-End, . . . . .                              | 26 Stock, . . . . .                       | .50 |
| 11 Fore-End Screw, . . . . .                        | 27 Stock Bolt, . . . . .                  | .15 |
| 12 Fore-End Escutcheon, . . . . .                   | 28 Stock Bolt Nut, . . . . .              | .10 |
| 13 Frame, . . . . .                                 | 31 Trigger, . . . . .                     | .25 |
| 14 Frame Plate, . . . . .                           | 32 Trigger Spring, . . . . .              | .05 |
| 15 Hammer, . . . . .                                | 33 Trigger Screw, . . . . .               | .05 |
|   | Mailing and registering Barrel, . . . . . | .30 |

For Prices of Component Parts for the old model of this Rifle, refer to page 142.

## RIFLES—Stevens "Crack Shot"

THE "CRACK SHOT" Rifle is one of the most popular small-bore rifles manufactured today. Considering the time it has been on the market, there have been more of these rifles sold than of any other make in its class.

Accuracy and penetration—two qualities most requisite in firearms—are distinguishing characteristics of this rifle, equaled by few and surpassed by none at the price. It is a fact that several rifles made by other manufacturers at higher prices have not been found to equal the "Crack Shot" in either of the features stated above.



The best of material is used in its construction. It is well-finished and thoroughly guaranteed. This arm is a take-down. (See illustration above.)

The standard length of barrel is 20 inches, and the rifles are chambered to take the .22 Long-Rifle, or .22 Stevens-Pope Armory, and the .32 Short Rim-Fire cartridges. The weight complete is 3¾ pounds.

### TESTIMONIALS

I have found your rifles to be just as you claim for them in all respects.

C. F. WAGNER,  
St. Louis, Mo.

I received a "Stevens" .22 caliber rifle about eight months ago. It shoots better than any other arm I know of; it is now in fine working order.

CHARLES BEGOLE,  
St. Marquette, Mich.

## RIFLES—Stevens "Crack Shot," No. 16

Barrel—Round, standard length 20 inches.

Frame—Case hardened.

Trigger—Single.

Stock—Oiled walnut, forearm same; rubber butt plate.

Ammunition—.22 Long-Rifle R. F., or .22 Stevens-Pope Armory, and .32 Short R. F. Will also shoot C. B. caps, .22 Short, .22 Long. For accuracy we recommend .22 Long-Rifle.

If no specifications as to caliber are stated, .22 caliber will be sent.

Sights—Plain open front and rear.

Weight—3¾ pounds.

Price, . . . . . \$4.00

Component Parts—See page 14. The minimum charge for mailing component parts of this rifle is ten cents.

No. 16½, Stevens "Crack Shot" Shotgun—Same specifications as No. 16 Rifle, *except bored smooth* for .32 Shot cartridge only.

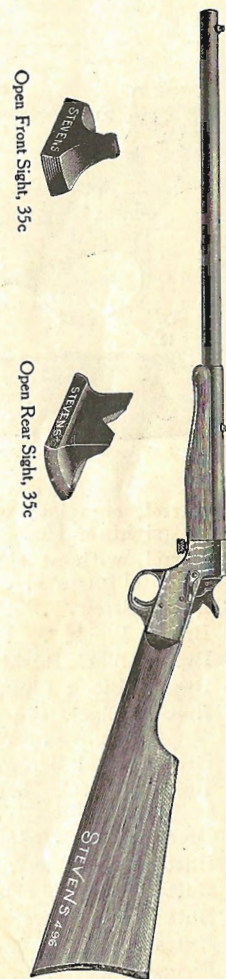
Price, . . . . . \$4.00

### TESTIMONIAL

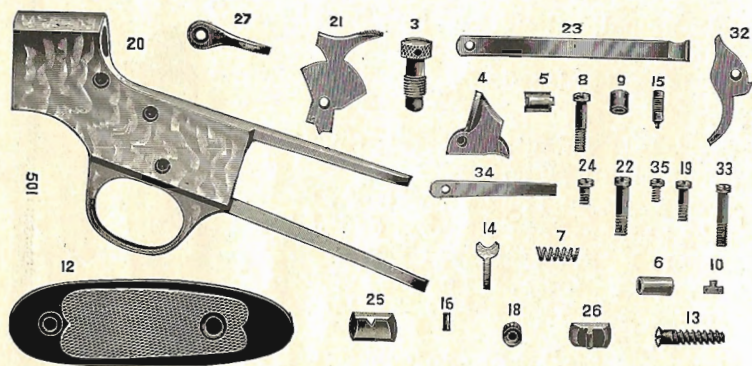
Your Crack Shot Rifle No. 22 caliber arrived, and sustains all that you claimed for it. I shot a hawk on the wing, at fully 80 yards distance, and have killed quite a number of ducks, at distances ranging from 25 to 75 yards, striking them in the head.

Yours truly,

JOHN I. JACOB,  
Miami, Fla.



## Prices of Component Parts "Crack Shot" Rifles No. 16



|  |   |
|--|---|
| 1 Barrel, complete with sights and forearm, \$2.00 | 18 Forearm Escutcheon, . . \$ .05           |
| 2 Barrel, without sights and forearm, . . . 1.50   | 19 Forearm Screw, . . . .05                 |
| 3 Barrel Screw, . . . .20                          | 20 Frame, . . . . . 1.25                    |
| 4 Breech Block, . . . .50                          | 21 Hammer, . . . . .50                      |
| 5 Breech Block Bushing, .15                        | 22 Hammer Screw, . . . .05                  |
| 6 Breech Block Plunger, .10                        | 23 Mainspring, . . . .15                    |
| 7 Breech Block Plunger Spring, . . . .05           | 24 Mainspring Screw, . .05                  |
| 8 Breech Block Screw, . .10                        | 25 Open Rear Sight, . . .25                 |
| 9 Breech Block Screw Check Nut, . . . .10          | 26 Open Front Sight, . .25                  |
| 10 Breech Block Wedge, . .05                       | 27 Side Lever, . . . .25                    |
| 11 Butt Stock, . . . . . 1.00                      | 28 Side Lever Bushing, . .15                |
| 12 Butt Plate (rubber), . .50                      | 29 Side Lever Check Nut, .10                |
| 13 Butt Plate Screws, . . .05                      | 30 Side Lever Screw, . . .10                |
| 14 Extractor, . . . . .25                          | 31 Tang Screws, . . . .05                   |
| 15 Firing Pin, . . . . .15                         | 32 Trigger, . . . . .25                     |
| 16 Firing Pin Pin, . . . .05                       | 33 Trigger Screw, . . . .05                 |
| 17 Forearm, . . . . .30                            | 34 Trigger Spring, . . . .15                |
|  | 35 Trigger Spring Screw, .05                |
|  | Mailing and registering Barrel, . . . . .40 |

For Prices of Component Parts for the old model of this Rifle refer to page 143.

## RIFLES—Stevens "Little Krag"

With Military Straight Pull Action

THE "Stevens Little Krag" Rifle is offered to meet an increasing popular demand for a small rifle having a military, straight pull—something after the pattern of the "Krag-Jorgensen" rifle adopted by the United States Government. This rifle is a model of simplicity, possessing but very few component parts. It can be easily taken apart, in case it is necessary to clean it, or to replace pieces that may have become injured.

Like the entire line of Stevens products, it is a take-down.

One special feature that this rifle embodies, not found in other bolt guns, is that if the barrel is spoiled in any way, it can be easily removed by turning the barrel screw, and a new barrel can be inserted very quickly without the use of any tools.

In construction the bolt has many new attributes of excellence. The bolt head can be removed, and contains the firing pin, so that if anything should happen to the latter, a new pin can be easily inserted at little expense.

The rifle is cocked by drawing back the hammer, which is made with a large knurled head. When rifle is cocked it is locked, so that it is impossible to open it until the hammer falls or is let down.

The rifle is bored to take the celebrated .22 Long-Rifle, or .22 Stevens-Pope Armory cartridges, and is guaranteed for accuracy, as are all Stevens Firearms.

It has new style peep sights, as illustrated on opposite page.

We have also been asked to furnish this rifle with an open rear sight, and will supply it with either rear peep or open rear, and open front sights. Rear open and open front sights will be regular, and rifles will be so supplied unless otherwise ordered.

Telegraph Code, Pages 155-157.

### TESTIMONIAL

I have had all makes of small-bore rifles this Fall, but yours are the best. They look and shoot like rifles—not air guns.

JOHN W. BABBITT,  
West Derry, N. H.

## RIFLES—Stevens "Little Krag," No. 65



**Barrel**—Round, standard length 20 inches.

**Frame**—Blued steel.

**Trigger**—Single.

**Stock**—Oiled walnut, forearm same; rubber butt plate.

**Ammunition**—.22 Long-Rifle, or .22 Stevens-Pope Armory R. F.

Will also shoot C. B. caps, .22 Short, .22 Long. For accuracy we recommend .22 Long-Rifle, or .22 Stevens-Pope Armory.

**Sights**—Bead Front, Rear open, or Bead Front and Rear Peep. Rear open will be sent unless otherwise ordered. Rifles fitted with Rear Peep supplied on order only.

**Weight**—3¼ pounds.

Price, . . . . . \$5.00



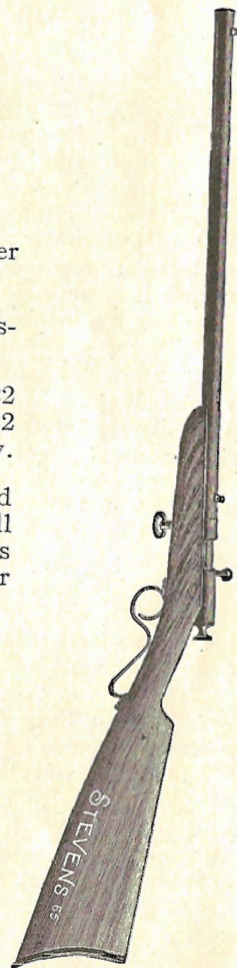
Peep Sight  
35c



Open Front Sight  
35c



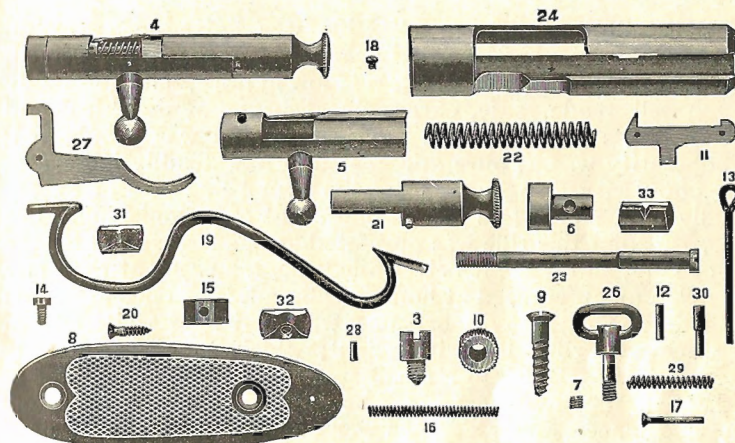
Open Rear Sight  
35c



**Component Parts**—See page 17. The minimum charge for mailing component parts of this rifle is ten cents.

All STEVENS RIFLES and SHOTGUNS have the "TAKE-DOWN" FEATURE.

## Prices of Component Parts "Little Krag" Rifles No. 65



|  |        |                                      |        |
|--|--------|--------------------------------------|--------|
| 1 Barrel, complete, with sights, . . . . . | \$2.25 | 17 Firing Pin, . . . . .             | \$ .20 |
| 2 Barrel, without sights, . . . . .        | 1.75   | 18 Firing Pin Screw, . . . . .       | .05    |
| 3 Barrel Screw, . . . . .                  | .25    | 19 Guard, . . . . .                  | .50    |
| 4 Bolt complete, . . . . .                 | 2.50   | 20 Guard Screw, . . . . .            | .05    |
| 5 Bolt Center, . . . . .                   | .60    | 21 Hammer, . . . . .                 | .50    |
| 6 Bolt Head, . . . . .                     | .25    | 22 Mainspring, . . . . .             | .10    |
| 7 Bolt Head Screw, . . . . .               | .05    | 23 Mainspring Bolt, . . . . .        | .15    |
| 8 Butt Plate, . . . . .                    | .25    | 24 Receiver, . . . . .               | .80    |
| 9 Butt Plate Screw, . . . . .              | .05    | 25 Stock, . . . . .                  | 1.50   |
| 10 Escutcheon, . . . . .                   | .05    | 26 Stock Screws, . . . . .           | .05    |
| 11 Extractor, . . . . .                    | .25    | 27 Trigger, . . . . .                | .35    |
| 12 Extractor Pin, . . . . .                | .05    | 28 Trigger Pin, . . . . .            | .05    |
| 13 Extractor Slide, . . . . .              | .10    | 29 Trigger Spring, . . . . .         | .05    |
| 14 Extractor Slide Screw, . . . . .        | .05    | 30 Trigger Spring Plunger, . . . . . | .05    |
| 15 Extractor Slide Lug, . . . . .          | .05    | 31 Open Front Sight, . . . . .       | .35    |
| 16 Extractor Spring, . . . . .             | .05    | 32 Peep Rear Sight, . . . . .        | .35    |
|  |        | 33 Open Rear Sight, . . . . .        | .35    |

For Component Parts and Price List of the old model of this Rifle refer to page 144.

## RIFLES—Stevens "Favorite"



THE Stevens "Favorite" Rifle was introduced several years ago in the belief that it would be well received, because it represented a rifle low in price, but thoroughly well made, safe, extremely accurate, symmetrical and portable. Its reception was far greater than was prophesied; its popularity was at once apparent and has steadily increased. This popularity was secured by the arm being one of exceptionally high merit, and it was offered at an astonishingly low price. At first this rifle was presented as one best suited for the boy or lady, and while it better filled this requirement than any other rifle manufactured at home or abroad, it at once attracted the attention of many sportsmen who had long waited for a very accurate rifle, light in weight, which could be speedily taken apart, packed into a small space or expeditiously assembled. Sportsmen who are not robust, naturalists and collectors who visit inaccessible places, as well as ladies and youths, have found the Stevens "Favorite" Rifle all that is claimed for it, and a volume might be made up of testimonials to its excellence in terms of the strongest praise.

It is often said of this arm, there is nothing cheap about it but the price. The action has a strong case-hardened frame; it has the deep lever action, which when open leaves an unobstructed view of the inside of the barrel from the breech, enabling one to readily clean the barrel from that end, which is the proper way to clean a breech-loading rifle. The action also permits a quick inspection of the inside of the barrel, enabling one to easily watch its condition and keep it in good order.

The same extreme care is taken in boring and rifling the "Favorite" Rifle as with the higher priced rifles manufactured by us. So nicely fitted are the barrels to the frame that barrels of different calibers may be used in one breech action, the barrels readily interchanging. The only change necessary to use one breech action and different barrels of more than one caliber is to fit in a new breech block with firing pin and lever. This is readily and speedily done by removing two screws.

For this rifle the standard length of barrel is twenty-two inches; it is octagon to forward end of fore-end, and round the rest of its length. The stock is finely modeled and has a shotgun butt. The weight of rifle complete is  $4\frac{1}{4}$  pounds.

The "Favorite" cannot be supplied to take center-fire cartridges. It is made in but three calibers, .22, .25 and .32 rim-fire.

The .22 is regularly chambered for the .22 Long-Rifle, or .22 Stevens-Pope Armory cartridges, and will consequently use in the same rifle the .22 C. B., the .22 Short, the .22 Long, the .22 Long-Rifle and .22 Stevens-Pope Armory cartridges.

Special "Favorites" are made for the .22-7-45 Rim-Fire. Rifles so chambered will use this cartridge and this cartridge only. A rifle chambered for the .22-7-45 cannot use the C. B., Short, Long or Long-Rifle, and vice versa; a rifle chambered for the .22 Long-Rifle cannot use the .22-7-45. Price, \$2.00 extra.

The .25 caliber will take .25 Stevens Rim-Fire and the .25 Short Stevens cartridge recently perfected by the Peters Cartridge Co. The .32 caliber rifle is chambered for the .32 Long Rim-Fire cartridge, and will consequently use either the .32 Short Rim-Fire, the .32 Long Rim-Fire, or in its new form the .32 Long-Rifle Rim-Fire. The old .32 Long Rim-Fire was outside lubricated, the bullet being the correct diameter to take the bearing of the rifling outside where it was exposed, and being smaller inside the shell. The .32 Long-Rifle is made with hollow base bullet, so that when the cartridge is exploded, the bullet expands, filling the bore of the barrel. These cartridges are exactly the same chamber size. The first cartridge, as will be seen from the illustration, has a shorter shell and more bullet exposed, but the distance from the head of the cartridge to the point where the bullet tapers is exactly the same as the length of the shell in the latter cartridge. In this cartridge, the shell is longer and the bullet shorter.

B. B. caps and shot cartridges should never be used in .22-caliber rifle barrels. The B. B. caps, as generally made, have for an explosive pure fulminate, which is, of course, largely ground glass, and naturally this will cut and injure the rifling. Some factories are making B. B. caps with black powder, the same as almost all the standard factories are doing today in the case of the C. B., but we think best to advise against the use of the B. B. in view of the possibility of obtaining cartridges whose explosive is solely fulminate.

Shot cartridges should not be used because they will lead the barrel and in this way injure the rifling, if not permanently, at least for accurate shooting for the time being.

A smooth bore barrel for shot cartridges, for the use of collectors and for small bird shooting, is manufactured to interchange with a rifle barrel on a "Favorite" stock.

## RIFLES—Stevens "Favorite," No. 17

**Barrel**—Half octagon, standard length 22 inches.

**Frame**—Case hardened and with a solid breech block.

**Trigger**—Single.

**Stock**—Oiled walnut, forearm same; regular shotgun butt, rubber butt plate.

**Ammunition**—.22 Long-Rifle R. F.; .22 Stevens-Pope Armory R. F.; .25 Stevens R. F.; .25 Short Stevens R. F.; .32 Long R. F. Not manufactured for center-fire cartridges.

If no specifications as to caliber are stated, .22 caliber will be sent.

The .22 caliber will also shoot C. B. caps, .22 Short, .22 Long; for accuracy, we recommend .22 Long Rifle, or .22 Stevens-Pope Armory.

**Sights**—Rocky Mountain front, and Sporting rear.

**Weight**—4¼ pounds.

**Price**—Standard length of barrel, . . . \$6.00

Extra length of barrel over standard, per two inches, . . . . . \$2.00

Not furnished longer than in 26 inches.

**Component Parts**—See page 26. The minimum charge for mailing component parts of this rifle is ten cents.



Rocky Mountain Front, 50c



Sporting Rear Sight, 75c

## RIFLES—Stevens "Favorite," No. 18

**Barrel**—Half octagon, standard length 22 inches.

**Frame**—Case hardened and with a solid breech block.

**Trigger**—Single.

**Stock**—Oiled walnut, forearm same; regular shotgun butt, rubber butt plate.

**Ammunition**—.22 Long-Rifle R. F.; .22 Stevens-Pope Armory R. F.; .25 Stevens R. F.; .25 Short Stevens; .32 Long R. F. Not made for center-fire cartridges.

If no specifications as to caliber are stated, .22 caliber will be sent.

The .22 caliber will also shoot C. B. caps, .22 Short, .22 Long. For accuracy we recommend the .22 Long-Rifle, or .22 Stevens-Pope Armory.

**Sights**—Beach Combination front sight, Stevens Leaf and Vernier.

**Weight**—4¼ pounds.

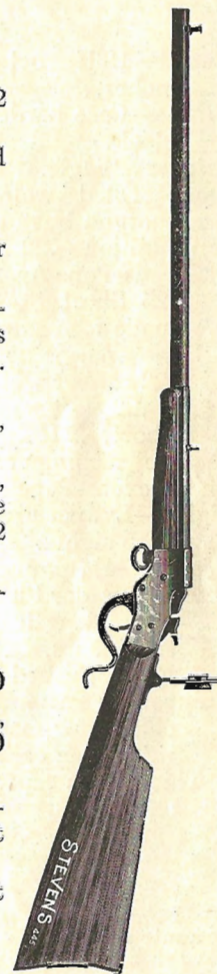
**Price**—Standard length of barrel, . . . \$8.50

Extra length of barrel over standard, per two inches, . . . . . \$2.00

Not furnished longer than in 26 inches.

**Component Parts**—See page 26. The minimum charge for mailing component parts of this rifle is ten cents.

This rifle is recommended for fine target shooting.



### TESTIMONIAL

I have been using one of your "Favorite" Rifles with target sights and everyone who has used it says that it could not be beaten.

MARK H. STEVENS,  
Care Solvay Process Co., Detroit, Mich.

Telegraph Code, Pages 155-157.

## RIFLES—Stevens "Favorite," No. 19

**Barrel**—Half octagon, standard length 22 inches.

**Frame**—Case hardened and with a solid breech block.

**Trigger**—Single.

**Stock**—Oiled walnut, forearm same; regular shotgun butt, rubber butt plate.

**Ammunition**—.22 Long-Rifle R. F.; .22 Stevens-Pope Armory R. F.; .25 Stevens R. F.; .25 Short Stevens; .32 Long R. F. Not made for center-fire cartridges.

If no specifications as to caliber are stated, .22 caliber will be sent.

The .22 caliber will also shoot C. B. caps, .22 Short, .22 Long. For extreme accuracy we recommend the .22 Long-Rifle, or .22 Stevens-Pope Armory.

**Sights**—Lyman Front, Stevens Leaf and Lyman peep sights.

**Weight**—4¼ pounds.

**Price**—Standard length of barrel, . . . . . \$9.00

Extra length of barrel over standard, per two inches, . . . . . \$2.00

Not furnished longer than in 26 inches.

**Component Parts**—See page 26. The minimum charge for mailing component parts of this rifle is ten cents.

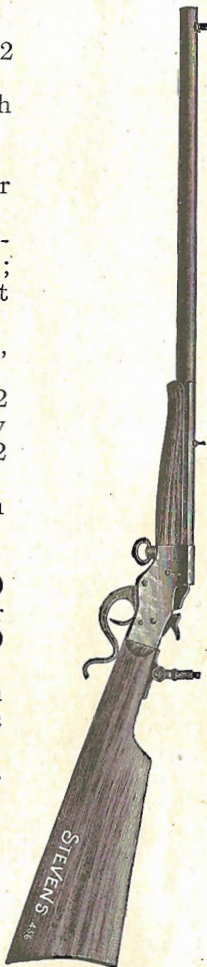
This rifle is especially adapted for fine target shooting.

### TESTIMONIAL

I consider the Stevens "Favorite" Rifle the most accurate and hardest shooting rifle on the market. I have shot a Stevens "Favorite" for five years and the barrel on the inside is just as good as when I bought it. I can still do excellent work with it at 100 yards. I have bursted a (¼" thick) steel coulter from a plow at 20 yards, using .22 Short cartridges. I have paid very little money for repairs, as the material used in the mechanism is of extra high quality.

The trigger pull is almost as easy as a set trigger, and the trigger where it engages with the hammer, nor the notch in the hammer, show any wear.

THEO. W. ALTHOUSE,  
Smithton, Ill.



## SHOTGUNS—Stevens "Favorite," No. 20

**Barrel**—Half octagon, standard length 22 inches. No longer lengths made.

**Frame**—Case hardened and with a solid breech block.

**Trigger**—Single.

**Stock**—Oiled walnut, forearm same; regular shotgun butt, rubber butt plate.

**Ammunition**—.22 and .32 R. F. shot cartridges.

**Sights**—Open front only.

**Weight**—4¼ pounds.

Price, . . . . . \$6.00

**Component Parts**—See page 26. The minimum charge for mailing component parts of this gun is ten cents.

We brought out this gun with a view of supplying the demand for a small shotgun that would be effective at a nominal price. The killing range for the .22 is 15 yards and for the .32, 25 yards.

In ordering be sure to state whether .22 or .32 caliber is desired.

### TESTIMONIAL

GENTLEMEN:—The .32 caliber "Favorite" Shotgun that I have been using for some time is a "marvel of efficiency." It is a terror to rats and hawks around the barn. Up to 20 yards I do not consider it has an equal in such a small bore.

Yours truly, J. VON LENGERKE, New York City.

Telegraph Code, Pages 155-157.



## RIFLES—Stevens "Favorite," Extras



When extra barrels are wanted to interchange with those already attached to action, special attention should be given in making up the order so as to avoid any mistakes or unnecessary delay. Formerly all "Favorites" were made with what we call a side extractor, that is to say, the shell was started out of the chamber from the left hand side. Those now made are put up with what we call a central extractor, which is placed exactly in the center of the barrel, underneath. In order to fill orders promptly we must have this information. See page 25.

|  |        |
|--|--------|
| Price—Fancy walnut stock and forearm . . . . .   | \$4.00 |
| Fancy walnut stock and forearm, checked . . . . .  | 9.00   |
| Plain pistol grip stock and forearm . . . . .  | 5.00   |
| Plain pistol grip stock and forearm, checked . . . . .   | 10.00  |
| Fancy pistol grip stock and forearm . . . . .  | 9.00   |
| Fancy pistol grip stock and forearm, checked . . . . .   | 14.00  |
| Barrel part complete, with forearm, breech block and firing pin, etc., 22-inch, .22, .25 or .32-caliber rifle, or .22 and .32 shot cartridges. . . . .                 | 4.00   |
| Rifle, with 24-inch barrel, any caliber, \$2.00 extra; 26-inch barrel, \$4.00 extra. Longer barrels are not made for "Favorites." Shotgun barrels made 22 inches only. |        |
| Breech block, lever, and firing pin, complete . . . . .  | 1.00   |

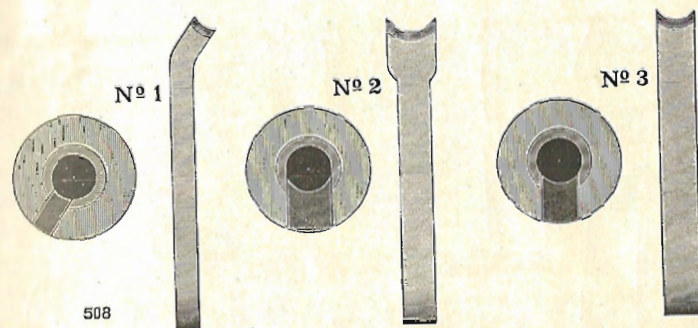
### TESTIMONIAL

I have just purchased a Stevens "Favorite," No. 17, and I am very much pleased with it. I think your rifles surpass all others. I have owned several at different times and was well pleased with all of them.

CHAS. D. KROOSE,  
16 Case Ave., Winsted, Conn.

Telegraph Code, Pages 155-157.

## "Favorite" Rifle Barrels



IN ORDERING new barrels for "Favorite" Rifles, it will be necessary to specify what style extractor is wanted. Above illustrations feature the different extractors we have used on our "Favorite" Rifles.

Cut No. 1 shows the first extractor we used on this rifle and this is called a **SIDE EXTRACTOR**.

Cut No. 2 shows what is called a **CENTRAL EXTRACTOR**.

Cut No. 3 shows the extractor as we are now making it.

In ordering *extractors or barrels*, be sure to state whether No. 1, No. 2 or No. 3 is desired.

### TESTIMONIALS

I often pass many an hour looking over and studying your Arms, of which I have been a user for about nine or ten years. I have one of your .22 caliber "Favorites" which I have fired more lead from than I could lift, and today it shoots as well as ever. My wife has one also, and really I think of the two she would let me go before she would her rifle. It has been in use about six years and still does the very best of work. I have had a large number of your Arms and always found them A number 1, nothing better for me, thanks. I will take the Stevens and risk my chance on all comers.

J. F. DARLING,  
State Engineer, Farnham, Quebec, Canada.

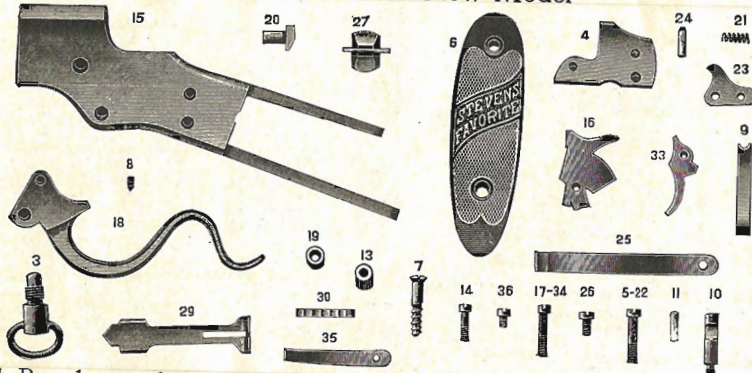
I have owned your "Favorite" Rifle for some time and think there is none better.

S. C. HARRIS,  
Hoboken, N. J.

I find the Stevens "Favorite" Rifle the most accurate, light rifle I have ever used.

FRED HAINES,  
Vermont, Ill.

Prices of Component Parts for "Favorite" Rifles  
Nos. 17-18-19-20 New Model



|   |        |                                  |      |
|---|--------|----------------------------------|------|
| 1 Barrel, complete, with sights (22 inches) | \$4.00 | 18 Lever,                        | .50  |
| 2 Barrel, without sights (22 inches),       | 3.00   | 19 Lever Bushing,                | .10  |
| 3 Barrel Screw,                             | .25    | 20 Lever Plunger,                | .15  |
| 4 Breech Block,                             | .50    | 21 Lever Plunger Spring,         | .05  |
| 5 Breech Block Screw,                       | .10    | 22 Lever Screw,                  | .10  |
| 6 Butt Plate (rubber),                      | .50    | 23 Link,                         | .20  |
| 7 Butt Plate Screw,                         | .05    | 24 Link Pin,                     | .05  |
| 8 Dummy Screw,                              | .05    | 25 Mainspring,                   | .15  |
| 9 Extractor,                                | .25    | 26 Mainspring Screw,             | .05  |
| 10 Firing Pin,                              | .30    | 27 Front (Rocky Mountain) Sight, | .50  |
| 11 Firing Pin Pin,                          | .05    | 29 Rear (Sporting) Sight,        | .75  |
| 12 Forearm,                                 | .40    | 30 Rear Sight Step,              | .20  |
| 13 Forearm Escutcheon,                      | .05    | 31 Stevens Leaf Rear Sight,      | .75  |
| 14 Forearm Screw,                           | .05    | 32 Stock,                        | 1.20 |
| 15 Frame,                                   | 1.50   | 33 Trigger,                      | .35  |
| 16 Hammer,                                  | .60    | 34 Trigger Screw,                | .05  |
| 17 Hammer Screw,                            | .05    | 35 Trigger Spring,               | .15  |
|   |        | 36 Trigger Spring Screw,         | .05  |

When barrels are ordered for "Favorite" Rifles, and it is necessary, we furnish breech block lever and extractor at no extra charge.

**EXTRAS**

|  |        |  |     |
|--|--------|--|-----|
| 37 Sight Blanks,                           | \$ .25 | Mailing and Registering "Favorite" Barrel, | .45 |
| 38 Butt Plate (steel),                     | .25    |  |     |
| Barrel (24 inches),                        | 5.00   | Canvas Cases for "Favorite" Rifles         |     |
| Barrel (24 inches) with sights and forearm | 6.00   | Victoria Shaped,                           | .50 |
| Barrel (26 inches),                        | 7.00   | Full Length,                               | .50 |
| Barrel (26 inches) with sights and forearm | \$8.00 |  |     |

For Prices of Component Parts for old model of this Rifle, refer to page 145.

RIFLES—Stevens "Ideal," No. 44

THE action used in this rifle is the same that we have been incorporating in our "Ideal" Rifles, models 44 to 54, since 1894, and has met with universal success throughout this country as well as abroad.

We have decided to manufacture this arm to take only the following cartridges:

- .22 Long-Rifle rim-fire.
- .22 Stevens-Pope Armory rim-fire.
- .25 Stevens rim-fire.
- .32 Long rim-fire.
- .25-20 center-fire.
- .32-20 center-fire.

The above sizes, in different lengths of barrel, will be carried in stock, but under no consideration will we make the above rifle for any other sizes, with the exception of making it to special order to take the .22 Short cartridge, at a \$2.00 additional list. For larger and special sizes, see description of our No. 44½ on page 32.

The Stevens "Ideal" Rifle possesses the requisite strength, the most essential part of a firearm. Its model or shape represents the ideas of a majority of the expert riflemen of the United States.

Its mechanism coincides with the views of most riflemen for a perfect, up-to-date, single-shot rifle, i. e., the drop-lever action, which permits ready inspection of the inside of the barrel from the rear, allowing it to be quickly cleaned from the breech and expeditiously loaded when used as a breech-loader—a system not alone convenient, but, admittedly, the safest.

The take-down system, which allows the barrel to be quickly removed from or attached to, the action, is demanded by most riflemen today, as it enables them to carry the rifle in a compact case when traveling, or pack same in a trunk. In the Stevens "Ideal" Rifle, all the former objections to the take-down system are overcome. The barrel is threaded and readily screwed into the frame in the usual way, where it is held securely by a barrel screw which passes through the frame from below.

The latest "Ideal" rifle is now made with our new and improved central extractor. This extractor, instead of taking hold of the side of the shell, operates directly underneath, the slightest downward movement of the lever starting the shell. It

is positive in its action, working simultaneously with the lever and breech-block, and obviating the possibility of the extractor slipping by the empty shell in the chamber.

Another decided improvement in the "Ideal" rifle is that instead of the former breech-block, lever and extractor being held in place by large screws that fastened in the frame by threads, a bolt that goes through the frame without threads is employed. On the outside of this bolt is a V-shaped projection, which in turn fits into a corresponding depression in the frame, thus holding it rigid and making it impossible to turn. This bolt is inserted in the frame at the left-hand side and is held in place by a screw entering the right-hand side; consequently, if it is desired to take the rifle apart, it can be readily done by removing the right-hand screw and driving the bolt out to the left.

#### WEIGHT OF "IDEAL" BARRELS

| Length | No. 1   | No. 2   | No. 3   | No. 4   | No. 5    |
|--------|---------|---------|---------|---------|----------|
| 24"    | 3¼ lbs. | 3¾ lbs. |         |         |          |
| 26"    | 3¾ lbs. | 4 lbs.  | 5½ lbs. |         |          |
| 28"    | 4 lbs.  | 4½ lbs. | 6 lbs.  | 7½ lbs. | 9½ lbs.  |
| 30"    | 4¼ lbs. | 5 lbs.  | 6¼ lbs. | 8 lbs.  | 10¼ lbs. |
| 32"    | 4½ lbs. | 5¼ lbs. | 6¾ lbs. | 8½ lbs. | 11 lbs.  |
| 34"    | 4¾ lbs. | 5¾ lbs. | 7 lbs.  | 9 lbs.  | 11½ lbs. |

34" is extreme length of "Ideal" barrels.

These weights are based on the .25 caliber. (Barrels No. 1, No. 2 and No. 3 for .32 and .38 caliber are made 1/16" larger in diameter at muzzle end, hence weigh 1/4 to 1/2 pound heavier.)

Larger caliber about the same as .25 for weight. There may naturally be a variation of from 1/4 to 1/2 pound, owing to difference in caliber, weight of wood, etc.

#### WEIGHT OF "IDEAL" ACTIONS COMPLETE WITH STOCK AND FORE-END

|                      |         |                      |         |
|----------------------|---------|----------------------|---------|
| No. 44 "Ideal" frame | 3¼ lbs. | No. 49 "Ideal" frame | 4¼ lbs. |
| No. 044½ "           | "       | No. 51 "             | "       |
| No. 44½ "            | 2¾ lbs. | "                    | 5¾ lbs. |
| No. 45 "             | 3¼ lbs. | No. 52 "             | "       |
| No. 47 "             | "       | No. 54 "             | 4¾ lbs. |
|                      | 3½ lbs. | No. 56 "             | "       |
|                      | 3¾ lbs. |                      | 5 lbs.  |
|                      |         |                      | 3¾ lbs. |

## RIFLES—Stevens "Ideal," No. 44

**Barrel**—Half octagon, standard length for rim-fire, 24 inches; for center-fire, 26 inches.

**Frame**—Case hardened and has a solid breech block.

**Trigger**—Single. (Single set trigger, \$3.00 extra.)

**Stock**—Oiled walnut, forearm same; regular rifle butt; length 13 inches; drop 3 inches.

**Ammunition**—.22 Long-Rifle R. F.; .22 Stevens-Pope Armory R. F.; .25 Stevens R. F.; .25-20 Stevens C. F.; .32 Long R. F.; .32-20 C. F.

**Sights**—Rocky Mountain front and sporting rear. For additional sights see page 34.

**Weight**—24-inch barrel for R. F. cartridges, 7 pounds; 26-inch barrel for C. F. cartridges, 7¼ pounds.

**Price**—Standard length of barrel \$10.00  
Extra lengths of barrel over standard, per two inches 2.00  
Barrels cannot be furnished longer than 34 inches.

Made with No. 2 barrel only.  
With barrels made especially for smokeless powders, \$3.00 extra.  
Octagon barrel, \$2.00 extra.

Shotgun butt, \$1.00 extra.  
Single set trigger, \$3.00 extra.  
This rifle will not be fitted with double set triggers.

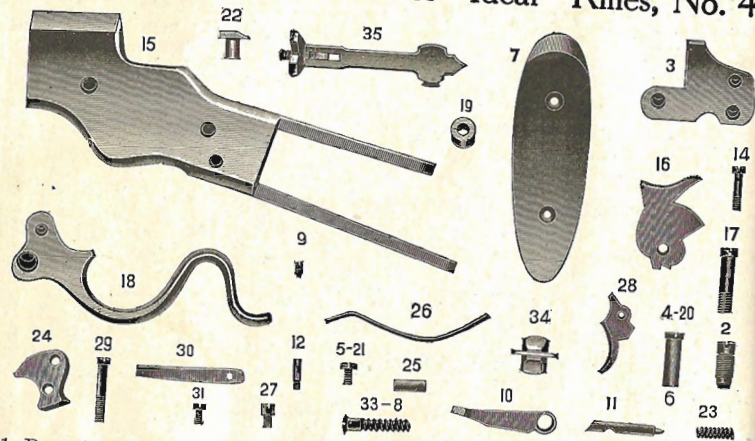
The No. 44 "Ideal" Rifles are furnished with No. 2 barrels only; no deviation will be allowed from this standard.

**Component Parts**—See page 30. The minimum charge for mailing component parts of this rifle is ten cents.

This rifle is manufactured to meet the demand for a reliable and accurate rifle at a moderate price. No deviations from these specifications except as noted above. No better or stronger shooting arm can be made for the same cartridges. It is recommended without qualifications, and fully guaranteed.



## Prices of Component Parts of "Ideal" Rifles, No. 44



|                             |        |                                |        |
|-----------------------------|--------|--------------------------------|--------|
| 1 Barrel,                   | \$8.00 | 18 Lever,                      | \$1.50 |
| 2 Barrel Screw,             | .25    | 19 Lever Bushing,              | .10    |
| 3 Breech Block,             | 1.00   | 20 Lever Pivot,                | .10    |
| 4 Breech Block Pivot,       | .10    | 21 Lever Pivot Screw,          | .05    |
| 5 Breech Block Pivot Screw, | .05    | 22 Lever Plunger,              | .15    |
| 6 Breech Block Screw,       | .10    | 23 Lever Plunger Spring,       | .05    |
| 7 Butt Plate,               | .80    | 24 Link,                       | .20    |
| 8 Butt Plate Screw,         | .05    | 25 Link Pin,                   | .05    |
| 9 Dummy Screw,              | .05    | 26 Mainspring,                 | .20    |
| 10 Extractor,               | .40    | 27 Mainspring Screw,           | .05    |
| 11 Firing Pin,              | .30    | 28 Sear,                       | .50    |
| 12 Firing Pin Screw,        | .05    | 29 Sear Screw,                 | .10    |
| 13 Forearm,                 | .75    | 30 Sear Spring,                | .20    |
| 14 Forearm Screw,           | .05    | 31 Sear Spring Screw,          | .05    |
| 15 Frame,                   | 7.00   | 32 Stock,                      | 1.50   |
| 16 Hammer,                  | .70    | 33 Stock Screw,                | .05    |
| 17 Hammer Screw,            | .05    | 34 Rocky Mountain Front Sight, | .50    |
|                             |        | 35 Sporting Rear Sight,        | .80    |

For Component Parts and Price List of same for the old model of this Rifle refer to page 146.

## TESTIMONIAL

## SOUTHFIELDS MINIATURE RIFLE CLUB.

Headquarters—Lawrence Hall, Standen Road, Southfields, S. W. England.

HON. SEC. S. J. FENTON, "Maitland," Southdean Gardens, Southfields, S. W. England.

DEAR SIR:—You will be pleased to hear that the "Ideal" .22 Rifles which you have supplied to a dozen of our members have given the greatest satisfaction and have so clearly demonstrated their superiority over every other rifle in use that the Committee have had to specially penalize it in handicaps.

E. J. D. HEWITT.

RIFLES—Stevens "Ideal," No. 44 $\frac{1}{2}$ 

THIS model is the outgrowth of many years' experience in the manufacture of rifles, aided by the suggestions of acknowledged expert riflemen. This arm represents the highest development of modern rifle making. It contains the best quality of metal; embodies superior points as regards mechanism according to the opinion of expert shots of today; is portable, and possesses the most perfect rifling mechanical ingenuity that the finest machinery is capable of producing.

Since smokeless powder has come into such general use, it became necessary for us to devise and perfect a model that we could guarantee without any hesitancy would stand excessive charges of smokeless powder. In offering this new action, we are positive it is sufficiently strong to stand every test. We have experimented with the most extreme charges of high-pressure, smokeless powder in this action, and have been unable, in any way whatsoever, to affect its efficiency in the least.

In fitting barrels to this action, however, we use the regular stock steel that we have used in our other models, and this is sufficiently strong for all ordinary charges of regular, low-pressure, smokeless powder. Where parties are desirous of obtaining barrels made of steel especially adapted to the use of smokeless powder, we can supply them at an extra list of \$3.00 over the regular price.

Our new action is of the well-known, sliding-bolt type, but in its application it is a radical departure from anything as yet put on the market. The bolt or block slides vertically in the frame. In loading, after the cartridge is inserted and the lever started, the breech block has, what we call, a rocking motion; that is, it starts forward and upward at the same time, seating the cartridge in the chamber, then sliding vertically upward to place. We claim for this action that it is easier and quicker of manipulation than any yet brought out, and furthermore, it is an impossibility to buckle the shell—an easy matter in other actions that have a sliding breech block.

The take-down system that has been applied to our regular "Ideal" Rifles in the past will be retained in the new model, and all of our rifles, from No. 44 $\frac{1}{2}$  to Nos. 54 and 56, will have the new action, whether so specified or not.

In this action we are also manufacturing what we call our No. 044 $\frac{1}{2}$ , or, in other words, our English model. This is made with a light-weight tapered barrel, and the English shotgun stock, is a rifle that has been called for repeatedly by the American trade, and one which meets with a ready sale on account of its light weight.

## RIFLES—Stevens "Ideal," No. 44 $\frac{1}{2}$

**Barrel**—Half octagon, standard length for rim-fire, 24 inches; for center-fire, 26 inches. Full octagon, \$2.00 extra.

**Frame**—Drop forged and case hardened, new action.

**Trigger**—Single. (Single set trigger, \$2.00 extra.)  
(Double set trigger, \$6.00 extra.)

**Stock**—Oiled walnut, forearm same; regular rifle butt; length 13 inches; drop 3 inches.

**Ammunition**—.22 Long-Rifle R. F.; .22 Stevens-Pope Armory R. F.; .25 Stevens R. F.; .25-20 Stevens C. F.; .32 Long R. F.; .32-20 C. F.; .32-40 C. F.; .38-40 C. F.; .38-55 C. F.; .44-40 C. F.

Special to order for .22 Short R. F.; .22-7-45 R. F.; .22-15-60 C. F.; .25-21 C. F.; .25-25 C. F.; .28-30-120 C. F.; .32-35 C. F.; .32 "Ideal" C. F., etc., \$2.00 extra.

Also made for .30-30 and .30-40 United States Government cartridges.

**Sights**—Rocky Mountain front and sporting rear. For additional sights see page 34.

**Weight**—24-inch barrel for R. F. cartridges, 7 pounds; 26-inch barrel for C. F. cartridges, 7 $\frac{1}{4}$  pounds.

**Price**—Standard length of barrel . . . \$12.00  
Extra lengths of barrel over standard, per two inches . . . 2.00

**Component Parts**—See pages 44 and 45. The minimum charge for mailing component parts of this rifle is ten cents.

No. 2 barrels for this model are our standard. No deviation will be allowed from this standard.

Barrels cannot be furnished longer than 34 inches.

With barrels made especially for smokeless powders, \$3.00 extra.

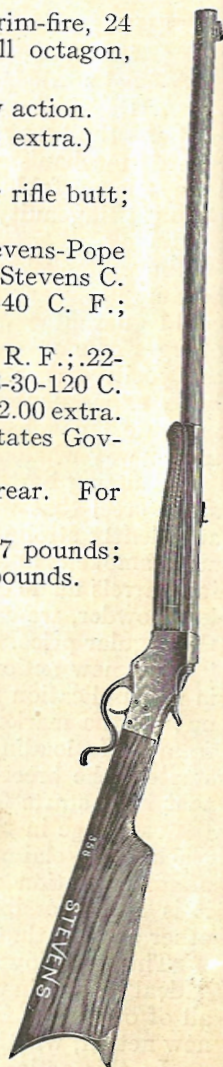
Fitted with Stevens-Pope barrels. Write for prices.

Shotgun butt, \$1.00 extra.

Swiss butt, \$3.00 extra.

When different sights than standard are ordered on No. 44 $\frac{1}{2}$  rifles, we do not send standard sights, nor allow for them, but base the list \$12.00, and sights extra.

**Extras**—Other extras at special list, as specified on page 43.



## RIFLES—Stevens Ideal "English Model" No. 044 $\frac{1}{2}$

**Barrel**—Half octagon, standard length for rim-fire, 24 inches; for center-fire, 26 inches. Full octagon, \$2.00 extra.

**Frame**—Drop forged and case hardened; new action.

**Trigger**—Single. (Single set trigger, \$2.00 extra.)  
(Double set trigger, \$6.00 extra.)

**Stock**—Oiled walnut, forearm same; regular English shotgun butt; length 13 $\frac{1}{2}$  inches; drop 2 $\frac{1}{2}$  inches.

**Ammunition**—.22 Long-Rifle R. F.; .22 Stevens-Pope Armory R. F.; .25 Stevens R. F.; .25-20 Stevens C. F.; .32 Long R. F.; .32-20 C. F.

Special to order for .22 Short R. F.; .22-7-45 R. F.; .22-15-60 C. F.; .25-21 C. F.; .25-25 C. F.; .28-30-120 C. F., etc., \$2.00 extra.

**Sights**—Rocky Mountain front and sporting rear. For additional sights see page 34.

**Weight**—24-inch barrel for R. F. cartridges, 5 $\frac{3}{4}$  pounds; 26-inch barrel for C. F. cartridges, 6 pounds.

**Price**—Standard length of barrel . . . \$12.00

Extra lengths of barrel over standard, per two inches . . . 2.00

With rifle butt—\$1.00 extra list.

With loop lever—\$1.00 extra list.

With Swiss butt plate—\$3.00 extra list.

When different sights than standard are ordered on No. 044 $\frac{1}{2}$  rifles, we do not send standard sights, nor allow for them, but base the list \$12.00 and sights extra.

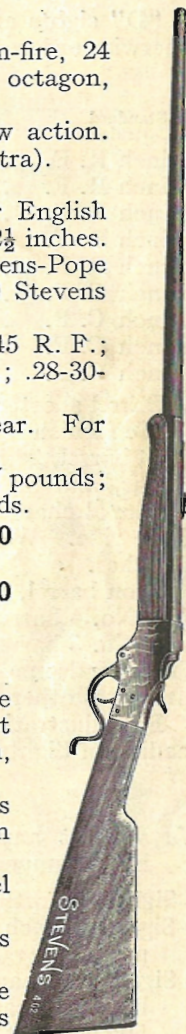
The No. 1 barrel is our standard for this rifle. No deviation will be allowed from this standard.

Barrels will not be furnished for this model longer than 30 inches.

With barrels made especially for smokeless powders, \$3.00 extra.

**Component Parts**—See pages 44 and 45. The minimum charge for mailing component parts of this rifle is ten cents.

**Extras**—Other extras at special list, as specified on page 43 of this catalog.



## RIFLES—Stevens Ideal "Range," No. 45

"D" sights are standard, and rifles will be so fitted unless otherwise ordered.

### PRICES AND STYLES

| Standard Cartridges.  | "B" Sights. | "D," "E" or "F" Sights. | "G," or "H" Sights. |
|-----------------------|-------------|-------------------------|---------------------|
| 26-inch R. F. . . . . | \$18.00     | \$22.00                 | \$25.00             |
| 28-inch R. F. . . . . | 19.00       | 23.00                   | 26.00               |
| 30-inch R. F. . . . . | 20.00       | 24.00                   | 27.00               |
| 32-inch R. F. . . . . | 22.00       | 26.00                   | 29.00               |
| 34-inch R. F. . . . . | 24.00       | 28.00                   | 31.00               |
| 28-inch C. F. . . . . | 18.00       | 22.00                   | 25.00               |
| 30-inch C. F. . . . . | 19.00       | 23.00                   | 26.00               |
| 32-inch C. F. . . . . | 21.00       | 25.00                   | 28.00               |
| 34-inch C. F. . . . . | 23.00       | 27.00                   | 30.00               |

Barrel shorter than standard at price of standard.

We furnish regular on the No. 45 rifle (when ordered with the No. 3 barrel, 28-inch, or heavier) a butt plate, heavier than the regular, and on similar lines to the "Schuetzen," and at no additional charge. This will add one-half pound to the weight of the rifle. We cannot furnish rifles with barrels longer than 34 inches.

|   |        |
|---|--------|
| Octagon barrel, extra . . . . .                                 | \$2.00 |
| With No. 4 barrel, extra . . . . .                              | 2.00   |
| With No. 5 barrel, extra . . . . .                              | 5.00   |
| With barrels made especially for smokeless powders, extra, 3.00 |        |
| Cartridges other than standard, extra . . . . .                 | 2.00   |

For illustrations of sights see page devoted to this under heading of Sights. For prices of extra barrel parts see page 43.

### SIGHTS

We will fit any sights to our rifles, but for convenience we have grouped the sights as they are generally matched, viz.:

- B Sights**—Sporting rear and Rocky Mountain front.  
**D Sights**—Beach combination front, Sporting rear and Vernier peep.  
**E Sights**—Lyman ivory combination front, and Lyman combination rear, No. 1; or for No. 2 sight with cup disc, add 50 cents list.  
**F Sights**—Globe interchangeable front and Vernier peep.  
**G Sights**—Wind-gauge front and mid-range Vernier peep.  
**H Sights**—Globe interchangeable front and wind-gauge Vernier peep, with adjustable eye-cup.

## RIFLES—Stevens Ideal "Range," No. 45

**Barrel**—Half octagon, standard length for rim-fire cartridges, 26 inches. Standard length for center-fire cartridges, 28 inches. The standard barrel is our No. 2 weight. See page 28.

Will furnish our No. 1 or No. 3 barrels at regular prices.

**Frame**—Drop forged and case hardened; new action.

**Trigger**—Single. (Single set trigger, \$2.00 extra.)

(Double set trigger, \$6.00 extra.)

**Stock**—Varnished walnut, forearm same; Swiss butt plate; length of stock, 13 inches; drop of stock, 3¼ inches. Rifle butt or rubber butt plate at regular prices.

**Ammunition**—.22 Short Rim-fire; .22 Long-Rifle R. F.; .22 Stevens-Pope Armory R. F.; .25 Stevens R. F.; .32 Long R. F.; .25-20 Stevens C. F.; .25-21 C. F.; .32-20 C. F.; .32-40 C. F.; .32 "Ideal" C. F.; .38-40 C. F.; .38-55 C. F.; .44-40 C. F.

Special to order for .22-7-45 R. F.; .22-15-60 C. F.; .25-25 C. F.; .28-30-120 C. F.; .32 Long C. F., \$2.00 extra list.

**Sights**—Beach combination front, open rear and Vernier peep (D sights). See page 34 for further description of sights.

**Weight**—26-inch No. 2 barrel for R. F. cartridges, 7½ pounds; 28-inch No. 2 barrel for C. F. cartridges, 8 pounds; other lengths proportionately.

With No. 4 barrel, \$2.00 extra.

With No. 5 barrel, \$5.00 extra.

With barrels made especially for smokeless powders, \$3.00 extra.

**Price**—Standard length of barrel . . . . . \$22.00

Extras—See page 43.

**Component Parts**—See pages 44 and 45. The minimum charge for mailing component parts of this rifle is ten cents.



**RIFLES—Stevens Ideal “Modern Range,” No. 47**

**Barrel**—Half octagon, standard length for rim-fire cartridges, 26 inches. Standard length for center-fire cartridges, 28 inches. The standard barrel is our No. 2 weight. See page 28.

We will furnish our No. 1 or No. 3 barrels at regular prices.

**Frame**—Drop forged and case hardened; new action.

**Trigger**—Single. (Single set trigger, \$2.00 extra.) (Double set trigger, \$6.00 extra.)

**Stock**—Varnished walnut with pistol grip, forearm same; length 13 inches; drop  $3\frac{1}{4}$  inches.

**Ammunition**—.22 Short Rim-Fire; .22 Long-Rifle R. F.; .22 Stevens-Pope Armory R. F.; .25 Stevens R. F.; .32 Long R. F.; .25-20 Stevens C. F.; .25-21 C. F.; .32-20 C. F.; .32-40 C. F.; .32 “Ideal” C. F.; .38-40 C. F.; .38-55 C. F.; .44-40 C. F.

Special to order for .22-7-45 R. F.; .22-15-60 C. F.; .25-25 C. F.; .28-30-120 C. F.; .32 Long C. F., \$2.00 extra list.

**Sights**—Beach combination front, open rear and Vernier peep (D sights), see page 34.

If with E, F, G and H sights, is furnished without rear-sight slot. If with B and D sights, there is a rear slot. Any deviation from this will be charged at \$1.00 extra.

**Weight**—26-inch, No. 2 barrel for R. F. cartridges,  $7\frac{3}{4}$  pounds; 28-inch, No. 2 barrel for C. F. cartridges, 8 $\frac{1}{4}$  pounds. Other lengths proportionately.

With No. 4 barrel, \$2.00 extra.

With No. 5 barrel, \$5.00 extra.

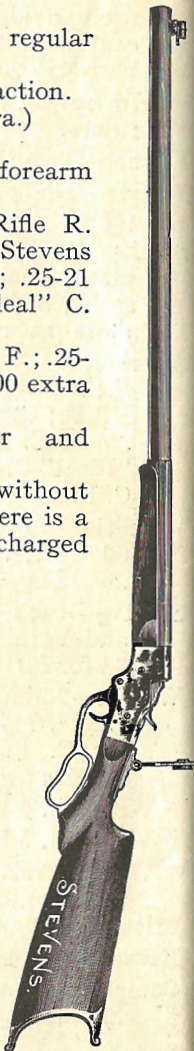
With barrels made especially for smokeless powders, \$3.00 extra.

**Price**—Standard length of barrel . . . \$27.00  
The No. 47 lists \$5.00 higher than the No. 45.

**Extras**—See page 43.

**Component Parts**—See pages 44 and 45. The minimum charge for mailing component parts of this rifle is ten cents.

We furnish regular on the No. 47 rifle (when ordered with the No. 3 barrel, 28-inch or heavier) a butt plate, heavier than the regular and on similar lines to the “Schuetzen,” and at no additional charge. This will add  $\frac{1}{2}$  pound to the weight of the rifle.

**RIFLES—Stevens Ideal “Walnut Hill,” No. 49**

**Barrel**—Half octagon.

**Frame**—Drop forged, case hardened and engraved; new action.

**Trigger**—Single. (Single set trigger, \$2.00 extra.) (Double set trigger, \$6.00 extra.)

**Stock**—Varnished walnut with pistol grip and cheek piece. Stock and forearm checked. Length of stock 13 inches, drop  $3\frac{1}{4}$  inches.

**Ammunition**—.22 Short R. F.; .22 Long-Rifle R. F.; .22 Stevens-Pope Armory R. F.; .25 Stevens R. F.; .32 Long R. F.; .25-20 Stevens C. F.; .25-21 C. F.; .32-20 C. F.; .32-40 C. F.; .32 “Ideal” C. F.; .38-40 C. F.; .38-55 C. F.; .44-40 C. F.

Special to order for .22-7-45 R. F.; .22-15-60 C. F.; .25-25 C. F.; .28-30-120 C. F.; .32 Long C. F., \$2.00 extra list.

**Sights**—Globe interchangeable front and wind-gauge Vernier peep, with adjustable eye-cup, are standard. With G and H sights there is no rear sight slot. For sights see page 34.

28-inch barrel, 8 $\frac{3}{4}$  pounds, 10 $\frac{1}{4}$  pounds \$42.00

| Weights and Prices—No. 2 Barrel                                 | No. 3 Barrel |       |
|---|--------------|-------|
| 30-inch barrel, 9 $\frac{1}{4}$ pounds, 10 $\frac{1}{2}$ pounds |              | 43.00 |
| With D, E or F sights (28-inch)                                 |              | 39.00 |
| With D, E or F sights (30-inch)                                 |              | 40.00 |

Extra lengths over 30 and up to 34 inches, per inch, . . . . . \$1.00

Selected walnut stock, extra, . . . . . 4.00

Extra selected walnut stock, extra, . . . . . 7.00

Schuetzen butt plate, extra, . . . . . 2.00

Schuetzen lever, extra, . . . . . 4.00

Palm rest, extra, . . . . . 5.00

**Extras**—See page 43.

A 4-inch group of 10 consecutive shots is guaranteed at 200 yards with this rifle, using .28-30, .32-40 or .38-55 cartridges.

Extra interchangeable barrel parts complete, up to 30 inches in length, Nos. 2 or 3 barrels, plain walnut fore-end, checked, with H front sight, \$14. 32-inch barrel parts, \$16. Fancy fore-end, \$2 extra. Different front sights at the extra difference in list. Spirit level in rear slot, \$1 extra.

With No. 4 barrel, \$2.00 extra.

With No. 5 barrel, \$5.00 extra.

With barrels made especially for smokeless powders, \$3.00 extra.

**Component Parts**—See pages 44 and 45. The minimum charge for mailing component parts of this rifle is ten cents.

For “Stevens-Pope” equipment see Stevens-Pope special catalog.



## RIFLES—Stevens Ideal "Schuetzen," No. 51

Barrel—Half octagon.

Frame—Drop forged, case hardened and engraved; new action.

Trigger—Double set. If single set trigger is desired, deduct \$3.00 from list.

Stock—Extra fancy Swiss pattern stock with cheek piece. Stock and forearm of selected walnut, full checked and highly finished. Length of stock 13 inches, drop  $3\frac{1}{4}$  inches.

Ammunition—Made for cartridges as described and illustrated on pages devoted to ammunition.

Sights—Our "H" sights (see page 34) are standard, and will be so fitted unless otherwise ordered. The barrel is without rear slot.

Weights and Prices—With 30-in. barrel,  
weight 12 lbs., G or H sights . . . \$58.00  
With 32-in. barrel, weight  $12\frac{1}{2}$  lbs.,  
G or H sights . . . 60.00  
With 34-in. barrel, weight  $12\frac{3}{4}$  lbs.,  
G or H sights . . . 62.00

Palm rest, \$5.00 extra.

With No. 4 barrel, \$2.00 extra.

With No. 5 barrel, \$5.00 extra.

With barrels made especially for smokeless powders, \$3.00 extra.

Extra interchangeable barrel parts, rim or center-fire, complete with forearm and sight, up to 30 inches in length, with H front sight, fancy fore-end, checked, No. 3 barrel, \$16.00.

H front sight, fancy fore-end, checked, No. 4 barrel, \$18.00.

H front sight, fancy fore-end, checked, No. 5 barrel, \$21.00.

Different front sights at the extra difference in list.

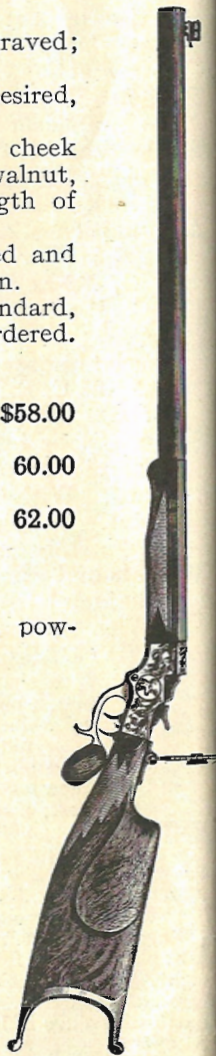
Spirit level in rear slot, \$1.00 extra.

Extras—See page 43.

For "Stevens-Pope" equipment see Stevens-Pope special catalog.

Component Parts—See pages 44 and 45. The minimum charge for mailing component parts of this rifle is ten cents.

Every rifle, before being shipped, is carefully tested from a machine rest, and those taking the .32-40 and .38-55 cartridges, for instance, must make a group of 10 consecutive shots in a  $3\frac{1}{4}$ -inch circle before being accepted.



## RIFLES—Stevens Ideal "Schuetzen Jr." No. 52

Barrel—Half octagon.

Frame—Drop forged, case hardened and engraved; new action.

Trigger—Double set. If single set trigger is desired, deduct \$3.00 from list.

Stock—Varnished pistol-grip stock of fancy walnut, stock and forearm nicely checked, cheek piece and special heavy butt plate. Length of stock 13 inches, drop  $3\frac{1}{4}$  inches.

Ammunition—Made for cartridges as described and illustrated on pages devoted to ammunition.

Sights—Our "H" sights (see page 34) are standard and will be so fitted unless otherwise ordered.

Weights and Prices—With 30-inch barrel,  
weight 11 pounds . . . . . \$54.00  
With 32-inch barrel, weight  $11\frac{1}{2}$  pounds . . . . . 56.00

Palm rest, extra, . . . . . \$5.00

Extra interchangeable barrel parts, rim or center-fire complete with forearm and sight, up to 30 inches in length, with H front sight, fancy fore-end, checked, No.

3 barrel, . . . . . 16.00

H front sight, fancy fore-end, checked, No. 4 barrel, . . . . . 18.00

H front sight, fancy fore-end, checked, No. 5 barrel, . . . . . 21.00

Different front sights at the extra difference in list.

Spirit level in rear slot (extra), . . . 1.00

With No. 4 barrel, \$2.00 extra.

With No. 5 barrel, \$5.00 extra.

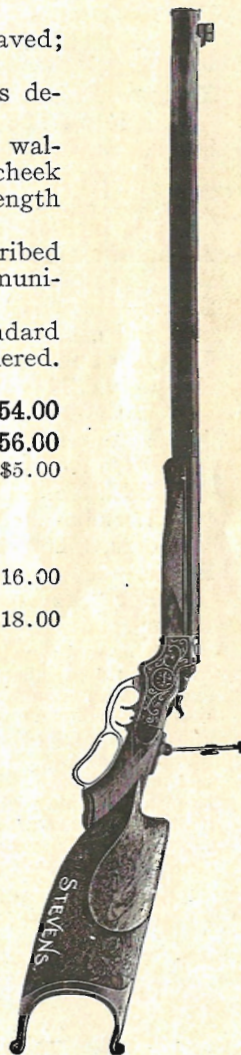
With barrels made especially for smokeless powders, \$3.00 extra.

Extras—See page 43.

For "Stevens-Pope" equipment see Stevens-Pope special catalog.

Component Parts—See pages 44 and 45. The minimum charge for mailing component parts of this rifle is ten cents.

Every rifle before being shipped is carefully tested from a machine rest at 200 yards, and a  $3\frac{1}{4}$ -inch group of ten consecutive shots must be made with a rifle taking .28-30, .32-40 and .38-55 to pass inspection.



# RIFLES—Stevens Ideal "Schuetzen Special" No. 54

**Barrel**—Half octagon.

**Frame**—Drop forged, case hardened and engraved; new action. Heavy Swiss butt plate, case hardened. Lever of special design.

**Trigger**—Double set. If single set trigger is desired, deduct \$3.00 from list.

**Stock**—Extra fancy walnut with beautifully modeled cheek piece, stock and forearm finely checked, all highly finished. Length of stock 13 inches, drop 3¼ inches.

**Ammunition**—Made for cartridges as described on pages devoted to ammunition.

**Sights**—Our "H" sights (see page 34) are standard and will be so fitted unless otherwise ordered.

**Weights and Prices**—With 30-inch barrel, weight 11¼ pounds . . . . . **\$68.00**  
 With 32-inch barrel, weight 11¾ pounds . . . . . **70.00**  
 Palm rest, \$5.00 extra.  
 With No. 4 barrel, \$2.00 extra.  
 With No. 5 barrel, \$5.00 extra.  
 With barrels made especially for smokeless powders, \$3.00 extra.

**Extras**—See page 43.

For "Stevens-Pope" equipment see Stevens-Pope special catalog.

This model was designed to meet all the requirements of riflemen who want the best. No expense has been spared to attain this end. The best points of the most approved models have been adopted, making this the most complete rifle ever made for the style of shooting in vogue among German riflemen. Every rifle is carefully tested from a machine rest, and a 3½-inch group of ten shots must be made at 200 yards, using the .28-30, .32-40 or .38-55 cartridges to pass inspection.

**Component Parts**—See pages 44 and 45.

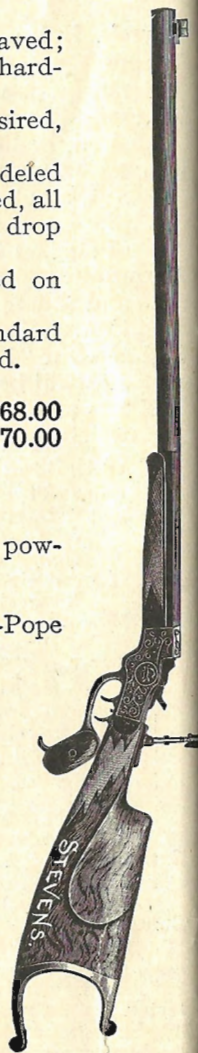
The minimum charge for mailing component parts of this rifle is ten cents.

### TESTIMONIAL

I have one of your rifles and it is the best rifle I ever owned.

W. A. SAUCERMAN, Sullivan, Ind.

STEVENS RIFLES and PISTOLS hold more RECORDS FOR ACCURACY than all other makes combined.



# RIFLES—Stevens Ideal "Lady Model" No. 55

**Barrel**—Half octagon, standard length, 24 inches.

**Frame**—Case hardened, and with a solid breech block.

**Trigger**—Single.

**Stock**—With pistol grip and forearm of fancy selected walnut, highly finished and finely checked, with Swiss butt plate case hardened; this is standard, but if preferred we can furnish the rifle with our shotgun rubber butt at same price.

**Ammunition**—.22 Short R. F.; .22 Long-Rifle R. F.; .22 Stevens-Pope Armory R. F.; .22-7-45 R. F.; .25 Stevens R. F., and .32 Long R. F.

Also for .22-15-60 Stevens center-fire.

**Sights**—Our "D" sights (see page 34) are standard, but will be equipped with Lyman peep sight No. 1, open rear and Lyman combination front sight No. 5, without extra charge.

**Weight**—With standard barrel and Swiss butt plate, 5¼ pounds.

**Price**—With 24-inch barrel . . . . . **\$25.00**  
 With 26-inch barrel . . . . . **27.00**

Barrels cannot be furnished longer than 26 inches. Barrels made especially for smokeless powders, \$3.00 extra.

**Extra Barrels**—We can furnish extra barrel parts complete with fancy forearm, checked, sights to match the regular sights on the rifle, so that with only one butt stock you can have two or more rifles for any of the cartridges above mentioned.

Price of extra barrel part complete, any of the above calibers, 24 or 26-inch, \$11.00.

This rifle is, we believe, one of the most desirable models for ladies' use ever made. The balance is perfect, it is of light weight, the finish is the best, and we have no hesitation in claiming it as graceful a rifle as can be made. The combination of sights gives practically two sets, one for target work, the other set (when the peep sight is folded down and the combination front sight adjusted as an open sight) for open hunting work.



5 1/4 Pounds

## RIFLES—Stevens Ideal "Lady Model" No. 56

**Barrel**—Half octagon, standard length for rim-fire, 24 inches; for center-fire, 26 inches. Full octagon, \$2.00 extra.

**Frame**—Drop forged and case hardened; new action.

**Trigger**—Single. (Single set trigger, \$2.00 extra.) (Double set trigger, \$6.00 extra.)

**Stock**—With pistol grip and forearm of fancy selected walnut, highly finished and finely checked, with Swiss butt plate case hardened; this is standard, but if preferred we can furnish the rifle with our shotgun rubber butt at same price.

**Ammunition**—.22 Long-Rifle R. F.; .22 Stevens-Pope Armory R. F.; .25 Stevens R. F.; .25-20 Stevens C. F.; .32 Long R. F.; .32-20 C. F.

Special to order for .22 Short R. F.; .22-7-45 R. F.; .22-15-60 C. F.; .25-21 C. F.; .25-25 C. F.; .28-30-120 C. F., etc., \$2.00 extra.

**Sights**—Our "D" sights (see page 34) are standard, but will be equipped with Lyman peep sight No. 1, open rear and Lyman combination front sight No. 5, without extra charge.

**Weight**—With standard barrel and Swiss butt plate, 6½ pounds.

**Price**—Standard length of barrel . . . \$30.00

Extra lengths of barrel over standard, per two inches . . . 2.00

Barrels cannot be furnished longer than 30 inches. The No. 1 barrel is our standard for this rifle. No deviation will be allowed from this standard.

Barrels made especially for smokeless powders, \$3.00 extra.

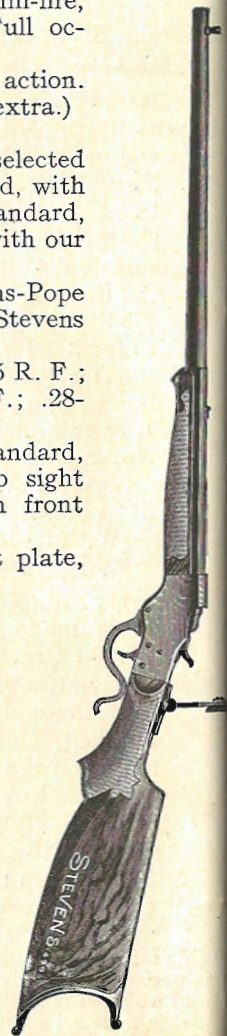
**Extra Barrels**—We can furnish extra barrel parts complete with fancy forearm, checked, sights to match the regular sights on the rifle, so that with only one butt stock you can have two or more rifles for any of the cartridges above mentioned.

Price of extra barrel parts complete, any of the above calibers, 24 to 30-inch, \$11.00.

**Component Parts**—See pages 44 and 45. The minimum charge for mailing component parts of this rifle is ten cents.

**Extras**—Other extras at special list, as specified on page 43 of our general catalog.

This rifle has the same style action and barrel as No. 044½.



## RIFLES—Stevens "Ideal," Extras

(To be added to price of rifle.)

### SPECIAL WEIGHT BARRELS

|  |        |
|--|--------|
| No. 4, 1½ to 3 pounds heavier than the Standard No. 2; 1 pound heavier than No. 3 (extra), . . . . . | \$2.00 |
| No. 5, 2 pounds heavier than No. 4; 4½ pounds heavier than the Standard No. 2 (extra), . . . . .     | 5.00   |
| Spirit level in Rear Sight slot  | 1.00   |
| Select walnut Stock, . . . . .   | 4.00   |
| Extra selected walnut Stock, . . . . .   | 7.00   |
| Pistol Grip, . . . . .   | 5.00   |
| Checking Stock and Forearm Nos. 49-55, . . . . .   | 4.00   |
| Checking Stock and Forearm Nos. 51-52, . . . . .   | 6.00   |
| Checking Stock and Forearm No. 54, . . . . .   | 8.00   |
| Cheek Piece on Butt Stock, . . . . .   | 5.00   |
| Cheek Piece on right side of Stock, . . . . .  | 5.00   |
| Schuetzen Lever, for double-triggers only, . . . . .   | 4.00   |
| Single Set Triggers, No. 44, . . . . .   | 3.00   |
| Single Set Triggers, No. 44½ and up, . . . . .   | 2.00   |
| Double Set Triggers, . . . . .   | 6.00   |
| Nickel-plating Frame, Lever and Butt Plate, . . . . .  | 2.50   |
| Silver-Plating Frame, Lever and Butt Plate, . . . . .  | 4.00   |
| Gold-Plating Frame, Lever and Butt Plate, . . . . .  | 15.00  |
| Engraving Frame on Nos. 49, 51, 52, . . . . .  | 5.00   |

### PARTS FOR DOUBLE SET TRIGGER

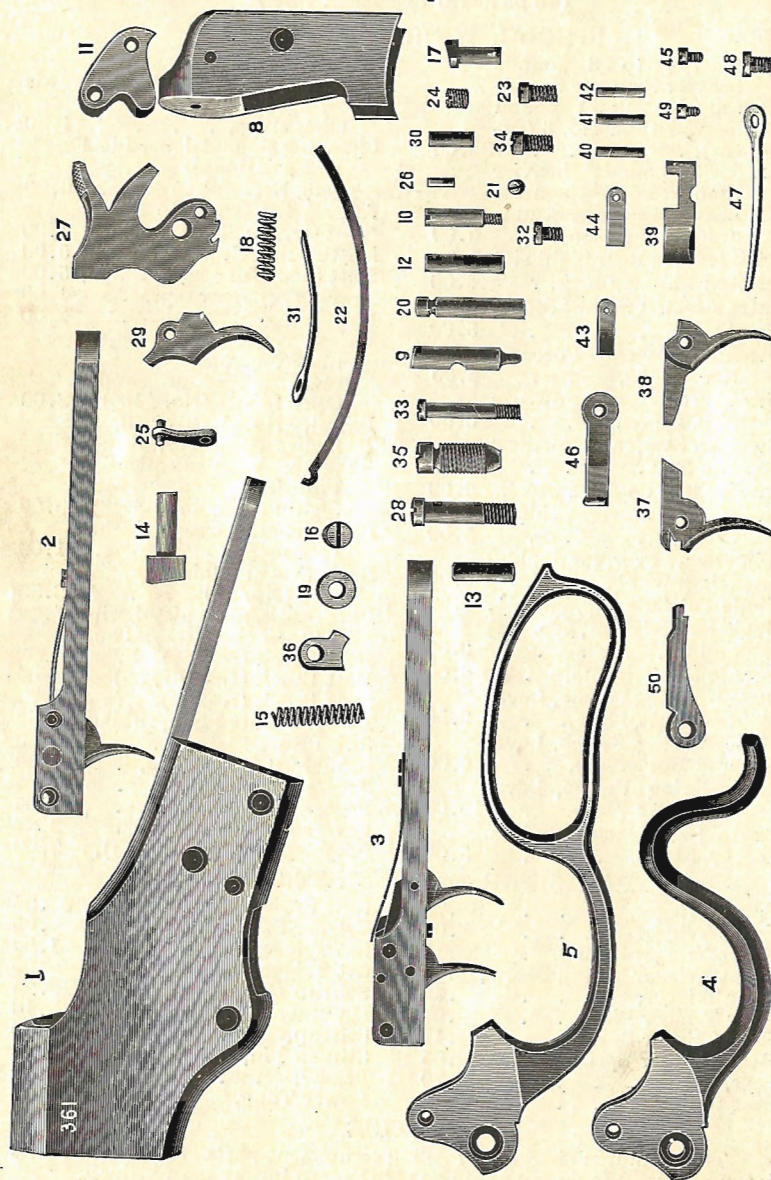
|                                       |        |                                   |        |
|---------------------------------------|--------|-----------------------------------|--------|
| Front Trigger, . . . . .              | \$ .75 | Sear Spring Screw, . . . . .      | \$ .05 |
| Front Trigger Pin, . . . . .          | .05    | Trigger Set Screw, . . . . .      | .05    |
| Front Trigger Spring, . . . . .       | .10    | Set Trigger Hammer, . . . . .     | 1.00   |
| Front Trigger Spring Screw, . . . . . | .05    | Set Trigger Hammer Fly, . . . . . | .20    |
| Rear Trigger, . . . . .               | .75    | Stirrup Mainspring, . . . . .     | .25    |
| Rear Trigger Pin, . . . . .           | .05    | Hammer Fly, . . . . .             | .10    |
| Rear Trigger Spring, . . . . .        | .15    | Stirrup, . . . . .                | .20    |
| Rear Trigger Spring Screw, . . . . .  | .05    | Stirrup Pin, . . . . .            | .05    |
| Rear, . . . . .                       | .70    | Frame, . . . . .                  | 7.00   |
| Rear Spring, . . . . .                | .15    | Lower Tang, . . . . .             | 1.20   |

### NOTICE

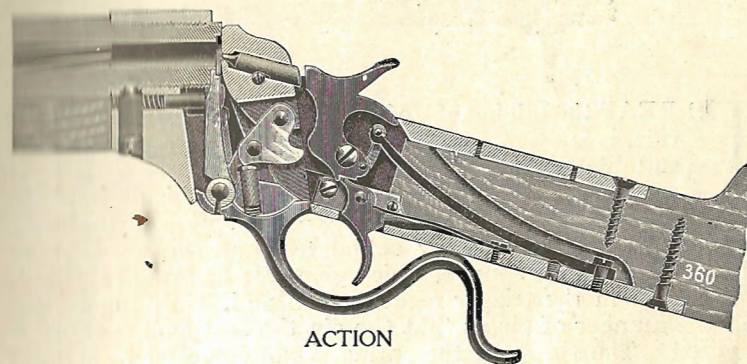
The minimum charge for mailing component parts of our Ideal Rifles is ten cents. We do not quote on rifle barrels longer than 34-inch.

|   |        |
|---|--------|
| Special Engraving, from \$10.00 upwards   |        |
| Screw-eyes with swivels and sling strap, . . . . .  | \$1.50 |
| Changing single-trigger Ideal Rifles to double set triggers, Nos. 44½ to 49, . . . . .                                  | 6.00   |
| Adding Set Screw to Hammer, No. 44, . . . . .   | 1.00   |
| Matted Barrel, . . . . .  | 5.00   |
| Butt Stocks of special shape, . . . . .   | 5.00   |
| Leaving off Rear Slot, . . . . .  | 1.00   |
| Full Octagon Barrel, . . . . .  | 2.00   |
| Barrel, No. 2, 30 inches or under, complete, with plain Fore-End and Open Sights (No. 44½), . . . . .                   | 8.00   |
| Barrel, No. 1, 2 or 3, 30 inches or under, complete, with varnished Fore-End and Open Sights (Nos. 45 and 47) . . . . . | 10.00  |
| Extra lengths, over 30 inches (per inch), . . . . .   | 1.00   |
| Butt Stock, plain straight grip (No. 45) . . . . .  | 2.50   |
| Butt Stock, plain pistol grip, . . . . .  | 7.00   |
| Butt Stock (Nos. 55 and 56), . . . . .  | 10.00  |
| Butt Stock (No. 49), . . . . .  | 13.00  |
| Butt Stock (Nos. 51, 52) . . . . .  | 17.00  |
| Butt Stock (No. 54), . . . . .  | 22.00  |
| Shotgun Butt Plate, rubber, . . . . .   | .80    |
| Swiss Butt Plate, . . . . .   | 2.80   |
| Schuetzen Butt Plate, . . . . .   | 4.00   |
| Forearm, plain, oiled, . . . . .  | .75    |
| Forearm, varnished, . . . . .   | 1.25   |
| Forearm, fancy, . . . . .   | 2.00   |
| Forearm, checked (extra), . . . . .   | 2.00   |

RIFLES—Stevens "Ideal," Nos. 44½ to 54, and 56 New Action—Component Parts



RIFLES—Stevens "Ideal," Nos. 44½ to 54, and 56 New Action—Price List of Parts



ACTION

|   |        |  |        |
|---|--------|--|--------|
| 1 Frame, . . . . .                        | \$7.00 | 27 Hammer, . . . . .                                 | \$ .70 |
| 2 Single Trigger Tang, . . . . .          | 1.20   | 28 Hammer Screw, . . . . .                           | .10    |
| 3 Set Trigger Tang, . . . . .             | 1.50   | 29 Trigger, . . . . .                                | .50    |
| 4 Lever (Plain), . . . . .                | 1.50   | 30 Trigger Pin, . . . . .                            | .05    |
| 5 Lever (Loop), . . . . .                 | 2.50   | 31 Trigger Spring . . . . .                          | .20    |
| 6 Lever (Schuetzen), . . . . .            | 5.50   | 32 Trigger Spring Screw, . . . . .                   | .05    |
| 7 Lever (Schuetzen) Special, . . . . .    | 5.50   | 33 Tang Screw (Long), . . . . .                      | .05    |
| 8 Breech Block, . . . . .                 | 1.00   | 34 Tang Screw (Short), . . . . .                     | .05    |
| 9 Firing Pin, . . . . .                   | .30    | 35 Barrel Screw, . . . . .                           | .25    |
| 10 Firing Pin Screw, . . . . .            | .05    | 36 Set Trigger Hammer Fly, . . . . .                 | .20    |
| 11 Link, . . . . .                        | .20    | 37 Set Trigger Forward, . . . . .                    | .75    |
| 12 Breech Block Link Pin, . . . . .       | .05    | 38 Set Trigger Rear, . . . . .                       | .75    |
| 13 Lever Link Pin, . . . . .              | .05    | 39 Set Trigger Sear, . . . . .                       | .70    |
| 14 Breech Block Plunger, . . . . .        | .15    | 40 Set Trigger Forward Pin, . . . . .                | .05    |
| 15 Breech Block Plunger Spring, . . . . . | .05    | 41 Set Trigger Rear Pin, . . . . .                   | .05    |
| 16 Breech Block Plunger Screw, . . . . .  | .05    | 42 Set Trigger Sear Pin, . . . . .                   | .05    |
| 17 Lever Plunger, . . . . .               | .15    | 43 Set Trigger Forward Top Spring, . . . . .         | .10    |
| 18 Lever Plunger Spring, . . . . .        | .05    | 44 Set Trigger Forward Lower Spring, . . . . .       | .10    |
| 19 Lever Bushing, . . . . .               | .05    | 45 Set Trigger Forward Spring Screw, . . . . .       | .05    |
| 20 Lever Bolt, . . . . .                  | .10    | 46 Set Trigger Rear Spring, . . . . .                | .15    |
| 21 Lever Bolt Screw, . . . . .            | .05    | 47 Set Trigger Sear Spring, . . . . .                | .15    |
| 22 Mainspring, . . . . .                  | .25    | 48 Set Trigger Rear and Sear Spring Screw, . . . . . | .05    |
| 23 Mainspring Screw, . . . . .            | .05    | 49 Set Trigger Adjusting Screw, . . . . .            | .05    |
| 24 Mainspring Tension Screw, . . . . .    | .05    | 50 Extractor, . . . . .                              | .40    |
| 25 Mainspring Stirrup, . . . . .          | .20    | 51 Set Trigger Hammer, . . . . .                     | 1.00   |
| 26 Mainspring Stirrup Pin, . . . . .      | .05    |  |        |

Extras and Parts—See page 43

## Improved Single Set-Trigger



**T**O REAP the full benefit of an accurate and nicely sighted rifle, it is essential that the lock shall be responsive to a suitable pull-off.

Efficiency, attained by simple means, is desirable in any mechanical device—a rule having no exception in rifle locks.

The plan has proved, by actual test and service, that an adjustment is readily made, which gives the fine results sought. A set screw in the trigger regulates the pull. Only about one-half the number of pieces that the old time set lock contains is required. The throw of the spring is not impeded by a stop-pin—a decided advantage, allowing full force to be given, and rendering a light tension effective, thereby lessening the labor which a stronger tension would induce.

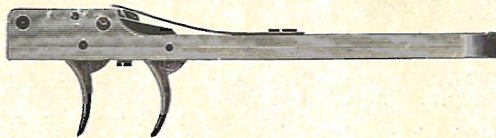
The system allows a perfect balancing of trigger (an essential of stability) and there is no back-lash when lock is being set.

This single set-trigger can be fitted to the action of a No. 44 Rifle at an additional cost of \$3.00. Can be added to the action of Nos. 044½, 44½, 45, 47, 49, 51, 52, 54, 56, Rifles at an extra charge of \$2.00.

Cannot be fitted to No. 55 Rifles.

### SINGLE SET-TRIGGER PARTS

|                                 |        |                                    |        |
|---------------------------------|--------|------------------------------------|--------|
| Sear, . . . . .                 | \$ .70 | Trigger Set Screw, . . . . .       | \$ .05 |
| Sear and Trigger Pin, . . . . . | .05    | Knock-off Spring, . . . . .        | .25    |
| Sear Spring, . . . . .          | .15    | Knock-off Spring Screw, . . . . .  | .05    |
| Sear Spring Screw, . . . . .    | .05    | Single Set Trigger Tang, . . . . . | 1.20   |
| Trigger, . . . . .              | .75    |                                    |        |



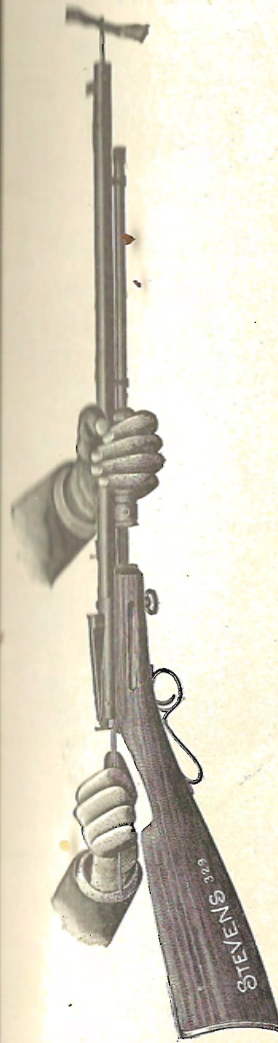
### SCHUETZEN DOUBLE SET-TRIGGERS

The old reliable Schuetzen triggers need no introduction. They have been used for years with great success by experts and are absolutely the best set-triggers yet devised.

Cannot be used on No. 44 Rifles. Can be added to all other "Ideal" Rifles, except No. 55 at an additional cost of \$6.00.

Parts for Double Set-Trigger—page 45.

## RIFLES—Stevens "Repeating Gallery" No. 80



**T**HE .22 caliber Stevens Repeater is an up-to-date repeating rifle, containing many new and novel features, never before embodied in a rifle of this class. The mechanism is attached to the receiver in connection with the sliding forearm.

The action, in principle, is of the bolt type, operated by the arm sliding fore-end, which travels only 1¼ inches. The breech bolt in action works the block lever first upwards, then back, extracting and ejecting the empty shell,—its forward motion forcing a fresh cartridge in barrel. The construction of the breech bolt is such that when the action is closed it presents a solid top, preventing dirt or any obstruction entering to clog it. The manipulation of this bolt makes it an impossibility to discharge a cartridge until the action is locked.

The cartridges are fed from the magazine into the carrier, which places them in the barrel horizontally, thereby avoiding the likelihood of scraping the lubricant from the bullet and clogging the action. When the breech bolt is in place and the rifle ready to fire, it presents double supported recoil shoulders to the head of the cartridge.

The main and sear springs are made of spiral spring steel. The barrel can be cleaned by drawing rod through without taking mechanism apart. (See illustration.)

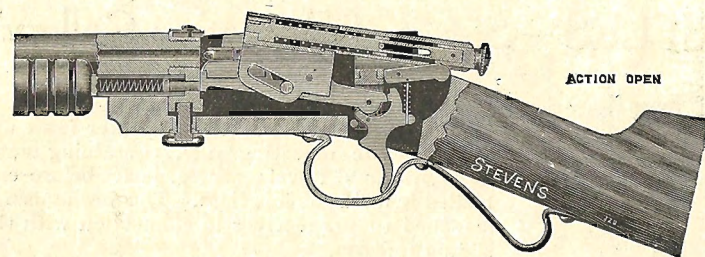
The *take-down* feature is unique, as it exposes the working mechanism, which can be readily cleaned and oiled, when the stock is separated from the barrel.

The Stevens Repeating Rifle will shoot four different cartridges—.22 Short; .22 Long; .22 Long-Rifle and .22 Stevens-Pope Armory. The cartridge stop or adjuster for the different sizes will be found attached to the carrier. Adjustment can be made so rifle will shoot any of above cartridges by arrangement of stop.

It is manufactured with 24-inch Round barrel, fitted with bead front and sporting rear sights. Extreme length of rifle, over all, 41½ inches.

Supplied with plain trigger guard, that is, without the *pistol grip guard*, on special orders. Regular guards, as illustrated, will be sent unless otherwise specified.

The weight complete is 5¼ pounds.



### TO TAKE DOWN RIFLE

Loosen "take down" screw, slide stock forward on frame, then lift the barrel from the stock.

In further dismantling rifle, first remove trigger carrier and sear, driving all pins from left to right.

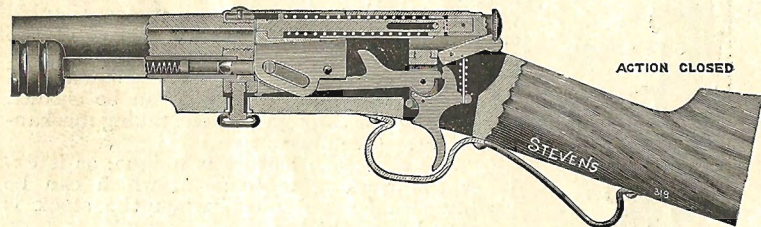
To take out breech block, first remove magazine by removing rear mount screw and magazine tube, then pull magazine out of its mountings. Drive out sleeve pin, slide breech block back until action slide can be taken out. Lift breech block out of the frame.

To take out extractor remove extractor screw.

To remove firing pin, drive out breech block sleeve pin, remove breech block sleeve, drive out firing pin head pin which releases the firing pin head.

The mainspring and mainspring washer are then released.

To remove the locking bolt, unscrew the button to the right.



### TO ASSEMBLE THE RIFLE

Replace the mainspring and washer and breech block sleeve on firing pin. Replace the firing pin head, slide breech block sleeve into breech block and drive in breech block sleeve pin. Replace extractor and extractor screw. Seat the extractor screw very tight. Replace breech block in the frame.

Replace the action slide and slide breech block into its closed position. Drive in the sleeve pin, taking care that the pin enters the hole in mainspring washer.

Replace the magazine. To do this, replace the friction spring and enter it in the slot in the front mount, then push the magazine into the sleeve stud and replace rear mount screw. Replace sear and carrier and then replace the sear spring on its pin, allowing the sear spring pin to pass through the hole in the trigger. Replace trigger.

## SPECIAL ATTENTION

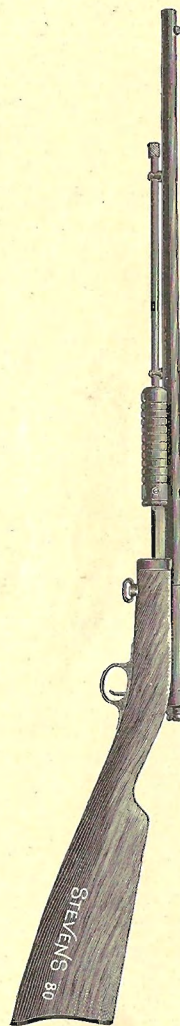


After this catalog had gone to press, we decided on several improvements in regard to our No. 80 Repeating Gallery Rifle. (See cut.)

This Rifle will now be furnished with rubber butt instead of aluminum and the stock will be fitted with a steel cap on forward end, nicely blued, to give it a more finished appearance.

The No. 80 Repeating Gallery Rifle will shortly be supplied with our new style trigger guard, as illustrated.

Note that in all other particulars, specifications remain the same: i. e., as printed on following page.



# RIFLES—Stevens Repeating Gallery

## No. 80



Barrel—Round, standard length, 24 inches.

Action—Bolt type.

Stock—Varnished walnut; blued steel trigger guard; aluminum butt-plate.

Supplied without pistol grip guard; that is, with plain trigger guard, on special order only, at no additional cost.

Ammunition—.22 Short; .22 Long; .22 Long-Rifle; and .22 Stevens-Pope Army.

For Gallery purposes rifle will be chambered to shoot .22 Short only. No extra charge.

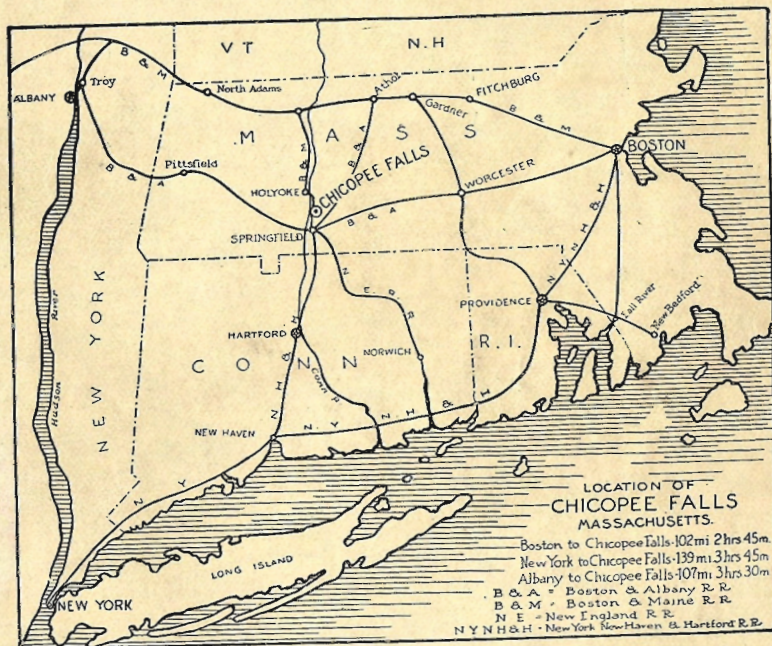
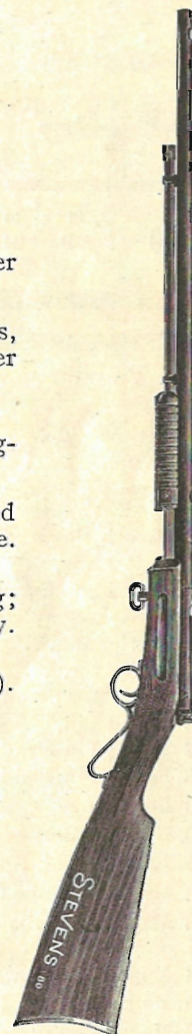
Number of Shots—16-.22 Short; 14-.22 Long; 12-.22 Long Rifle or Stevens-Pope Army.

Sights—Bead front and sporting rear (as shown).

Weight—5¼ pounds.

Price . . . . . \$12.00

Component Parts—See page 50. The minimum charge for mailing component parts of this rifle is ten cents.



A cordial invitation is extended to all users of STEVENS ARMS and admirers of our make, to visit us when in our vicinity. GET PERSONALLY ACQUAINTED. INSPECT OUR MAMMOTH AND INTERESTING PLANTS.

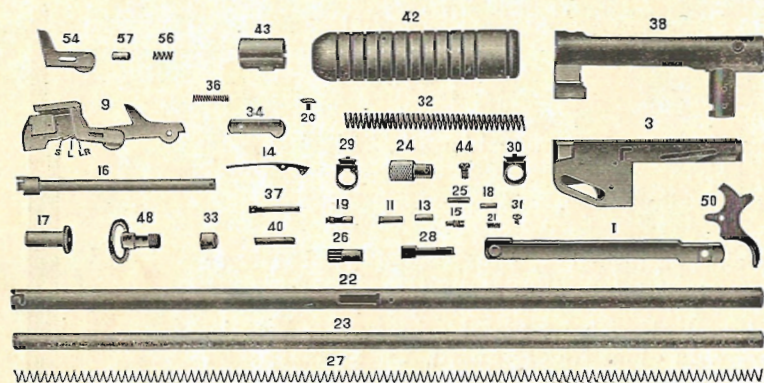


Bead Front, 50c



Sporting Rear, 75c

## Parts for No. 80 Stevens Repeating Gallery Rifle



|  |        |   |      |
|--|--------|---|------|
| 1 Action Slide, . . .                          | \$ .60 | 31 Magazine Rear Mount (Sc.), . . .           | .05  |
| 2 Barrel, . . . . .                            | 5.00   | 32 Mainspring, . . . . .                      | .15  |
| 3 Breech Block, complete with Sleeve, . . .    | 1.25   | 33 Mainspring Washer, . . . . .               | .05  |
| 4 Breech Block Pin, . . . . .                  | .05    | 34 Sear, . . . . .                            | .25  |
| 7 Butt Plate, . . . . .                        | .50    | 35 Sear Pin, . . . . .                        | .05  |
| 8 Butt Plate Screw (2), . . . . .              | .10    | 36 Sear Spring, . . . . .                     | .05  |
| 9 Carrier, complete, . . . . .                 | 1.50   | 37 Sear Spring Pin, . . . . .                 | .05  |
| 11 Carrier Pin, . . . . .                      | .05    | 38 Sleeve, complete, . . . . .                | 2.00 |
| 14 Extractor, . . . . .                        | .25    | 42 Slide Handle, . . . . .                    | .50  |
| 15 Extractor Screw, . . . . .                  | .10    | 43 Slide Handle Washer, . . . . .             | .15  |
| 16 Firing Pin, . . . . .                       | .40    | 44 Slide Handle Screw (2), . . . . .          | .10  |
| 17 Firing Pin Head, . . . . .                  | .15    | 45 Slide Handle Escutcheon (2), . . . . .     | .10  |
| 18 Firing Pin Head Pin, . . . . .              | .05    | 46 Stock, . . . . .                           | 1.75 |
| 19 Locking Bolt, . . . . .                     | .10    | 48 Take Down Screw, . . . . .                 | .25  |
| 20 Locking Bolt Screw, . . . . .               | .05    | 49 Take Down Screw Escutcheon, . . . . .      | .10  |
| 21 Locking Bolt Spring, . . . . .              | .05    | 50 Trigger, . . . . .                         | .40  |
| 22 Magazine Tube (outside) . . . . .           | 1.00   | 51 Trigger Guard, . . . . .                   | .50  |
| 23 Magazine Tube (inside), complete, . . . . . | 2.00   | 52 Trigger Guard Screw (3) . . . . .          | .15  |
| 24 Magazine Plug, . . . . .                    | .10    | 53 Trigger Pin, . . . . .                     | .05  |
| 25 Magazine Plug Pin, . . . . .                | .05    | 54 Three Cartridge Stop, . . . . .            | .25  |
| 26 Magazine Follower, . . . . .                | .10    | 55 Three Cartridge Stop Screw, . . . . .      | .05  |
| 27 Magazine Spring, . . . . .                  | .20    | 56 Three Cartridge Stop Spring, . . . . .     | .05  |
| 28 Magazine Friction Spring . . . . .          | .10    | 57 Three Cartridge Stop Spring Pin, . . . . . | .05  |
| 29 Magazine Mount (front), . . . . .           | .25    |   |      |
| 30 Magazine Mount (rear), . . . . .            | .25    |   |      |

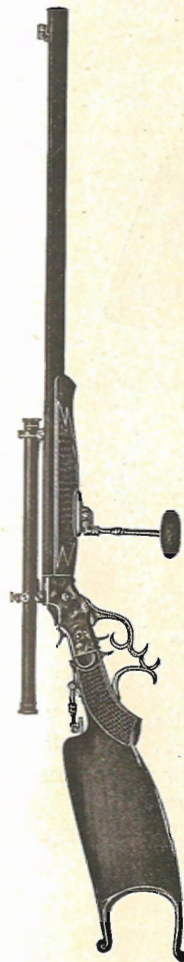
## STEVENS-POPE SPECIALTIES

FOR two-hundred-yard offhand shooting, the "Stevens-Pope" Rifle Barrels hold *all* the records on *all* the targets in ordinary use at this distance for *all* the numbers of shots usually shot for a score. This remarkable record speaks volumes for the unvarying superiority and peerless efficiency of the Stevens-Pope Barrels.

The 1903 International Rifle Contest at Bisley, England, was won with Stevens-Pope Barrels, used by the American team. The famous Palma trophy was the prize obtained. Score 1570 for the American contestants. The English team (the nearest competitor) made score of 1555.

That the Stevens-Pope Barrels are undeniably *the best* is proved by the overwhelming number of record targets to their credit, and the uniform success that attends their use at competitive shoots.

Special Catalog, featuring notable Stevens-Pope targets, containing detailed information, records, specifications, etc., will be forwarded on request. *Send for Catalog of Stevens-Pope Rifle Barrels and Specialties.*



## TESTIMONIAL

GENTLEMEN:—We have the two Stevens-Pope barrels which you fitted up for the Ballard action, and want to express our appreciation of the high-class work. These barrels are certainly beautiful specimens of the gunmaker's art, and the work all the way through is of the very best grade. So far there has been no opportunity of testing the shooting qualities, but we have no doubt that the shooting qualities will be found up to the high grade of workmanship as shown on the barrels.

Yours truly,

A. G. SPALDING & BROS.,  
Chicago, Ill.

April 9, 1906

# PISTOLS—Stevens "Off-Hand Target," No. 35



**Barrel**—Round with octagon breech.  
**Frame**—Nickel plated. To order case hardened or blued, \$1.00 extra.  
**Trigger**—Single.  
**Stock**—Walnut.  
**Ammunition**—.22 Long-Rifle R. F.; .22 Stevens-Pope Armory R. F.; .25 Stevens R. F. The .22 will shoot Short or Long as well. We do not, however, recommend them for accuracy.  
**Sights**—Sporting rear, bead front.  
**Weight**—6-inch, 1 pound 6 ounces; 8-inch, 1 pound 8 ounces; 10-inch, 1 pound 10 ounces.  
**Price**—With 6-inch barrel . . . . . \$7.50  
 With 8-inch barrel . . . . . 8.50  
 With 10-inch barrel . . . . . 9.50  
**Component Parts**—See page 54. The minimum charge for mailing component parts for this pistol is ten cents.  
 If no specifications as to caliber are stated, .22 caliber will be sent.

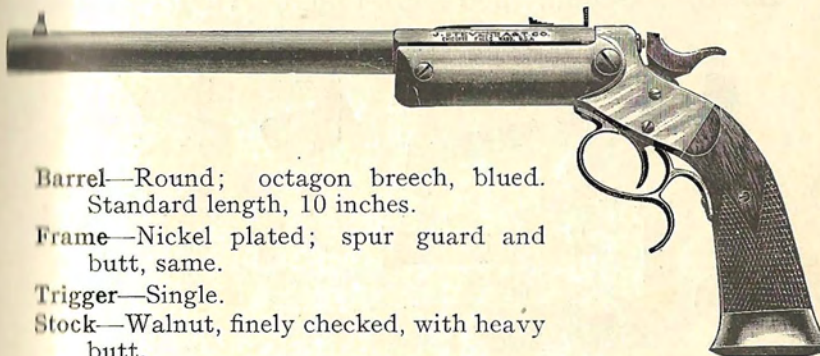
### TESTIMONIAL

GENTLEMEN:—We are pleased to add our testimony to the all-round excellence of the Stevens Rifles. As you are aware, we have supplied a good number of them to local rifle clubs and to private individuals, and they have without exception given perfect satisfaction, both as regards accuracy and durability. We are,

Yours faithfully,  
 HOOTON & JONES,  
 60 Dale St., Liverpool, Eng.

# PISTOLS—Stevens "Lord," No. 36

We have discontinued making the Gould and Conlin Models.



**Barrel**—Round; octagon breech, blued. Standard length, 10 inches.  
**Frame**—Nickel plated; spur guard and butt, same.  
**Trigger**—Single.  
**Stock**—Walnut, finely checked, with heavy butt.  
**Ammunition**—.22 Long-Rifle R. F.; .22 Stevens-Pope Armory R. F. .25 Stevens R. F. Made to order for .22-7-45 R. F.; .32 Long R. F.; .38 Long Colt C. F., \$2.00 extra list. The .22 caliber will shoot the Short and Long as well, but we do not recommend them for accuracy.  
**Sights**—Sporting rear and bead front.  
**Weight**—With 10-inch barrel, 2¾ pounds.  
**Price** . . . . . \$16.50  
 Pearl Handles, extra . . . . . 10.00  
 Engraving, extra . . . . . 5.00  
 Gold Plating, extra . . . . . 10.00  
 Silver Plating, extra . . . . . 4.00  
**Component Parts**—See page 54. The minimum charge for mailing component parts of this pistol is ten cents.  
 If no specifications as to caliber are stated, .22 caliber will be sent.

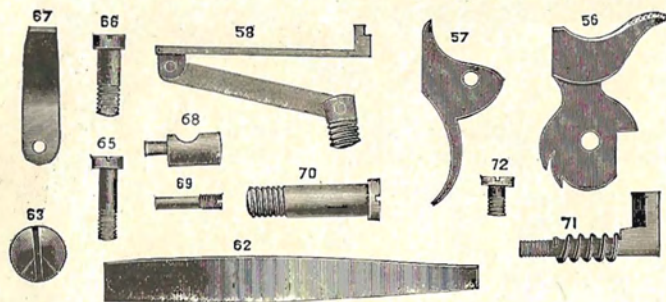
Stevens Gallery Pistols have done the finest shooting known, and for years have been the standard of accuracy in the leading galleries of the world. Their accuracy with the .22 Long-Rifle cartridge is beyond what experts thought it was possible to secure with a pistol. With the Long-Rifle cartridge they are capable of work at 100 yards almost equal to a rifle.

### TESTIMONIAL

By the way, I want to say to those that trap and hunt that a Stevens Pistol, .22 caliber, 10-inch barrel, is almost indispensable. It is an accurate shooter and reliable. I have killed game from 50 to 75 feet with mine, and carry it in a leather case by my side.

Editor, "North American Trapper,"  
 Oneida, N. Y.

Prices of Parts for New Model Rifles. "Lord," "Gould," "Conlin," and "Off-Hand," Target Pistols.



|  |        |                                     |        |
|--|--------|-------------------------------------|--------|
| 56 Hammer, . . . . .                         | \$ .50 | 65 Sear Screw, . . . . .            | \$ .05 |
| 57 Sear, . . . . .                           | .40    | 66 Hammer Screw, . . . . .          | .05    |
| 58 Extractor and Bar complete, . . . . .     | .60    | 67 Sear Spring, . . . . .           | .05    |
| 59 Old style Extractor, one-eared, . . . . . | .35    | 68 Firing Pin only, . . . . .       | .20    |
| 60 Old style Ejector Spring, . . . . .       | .25    | 69 Firing Pin Nut, . . . . .        | .10    |
| 61 Firing Pin Spring, . . . . .              | .05    | 70 Barrel Screw, . . . . .          | .10    |
| 62 Mainspring, . . . . .                     | .15    | 71 Barrel Catch and Spring .30      |        |
| 63 Barrel Catch Nut, . . . . .               | .10    | 72 Trigger Guard Screw, . . . . .   | .05    |
| 64 Rest Screw, . . . . .                     | .10    | 73 Trigger Guard, . . . . .         | 1.00   |
|  |        | 74 Butt Plate, new model, . . . . . | .40    |

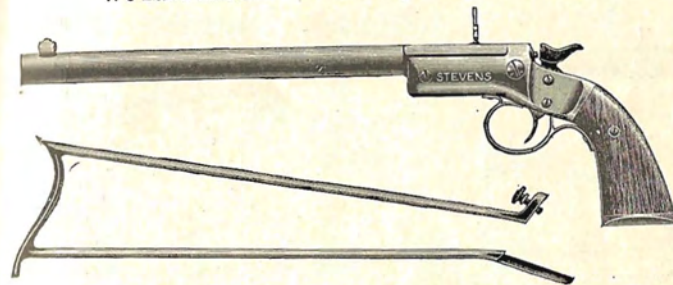
|   |      |
|---|------|
| New Model Barrels, with sights, 10-inch, . . . . .  | 6.50 |
| New Model Barrels, with sights, 12-inch, . . . . .  | 7.25 |
| New Model Barrels, with sights, 15-inch, . . . . .  | 8.25 |
| New Model Barrels, with sights, 18-inch, . . . . .  | 9.00 |
| New Model Skeleton Stock, . . . . .                 | 2.00 |
| New Model Frame with Stocks, . . . . .              | 3.00 |
| New Model Stocks only, per pair, . . . . .          | 1.00 |
| Gould or Conlin Barrels, . . . . .                  | 9.00 |
| Gould or Conlin Checked Stocks, per pair, . . . . . | 3.50 |
| Lord Model Barrels, . . . . .                       | 9.00 |
| Checking Gould, Conlin or Lord Stocks, . . . . .    | 2.50 |

Telegraph Code—Pages 155-157.

All STEVENS RIFLES and SHOTGUNS have the "TAKE-DOWN" feature.

RIFLES—Stevens New Model Pocket or Bicycle No. 40

We have discontinued making Shotgun No. 39.



Barrel—Round; octagon breech.  
 Frame—Nickel plated. (Case hardened or blued, \$1.00 extra.)  
 Trigger—Single.  
 Stock—Black walnut, with detachable skeleton rest; nickel plated.  
 Ammunition—.22 Long-Rifle R. F.; .22 Stevens-Pope Armory R. F.; .25 Stevens R. F. and .32 Long R. F. The .22 caliber will shoot the Short and Long as well, but we do not recommend them for accuracy. Special to order for .22-7-45 R. F. at \$2.00 extra list.  
 Sights—Stevens combination globe front and Stevens combination rear folding peep.  
 Weight—Varies from 2 to 2½ pounds, according to length of barrel.

|                                     |        |
|-------------------------------------|--------|
| Price—With 10-inch barrel . . . . . | \$9.25 |
| With 12-inch barrel . . . . .       | 10.00  |
| With 15-inch barrel . . . . .       | 11.25  |
| With 18-inch barrel . . . . .       | 12.50  |

We can furnish a leather case with shoulder strap for convenient carrying of this rifle for 1.75

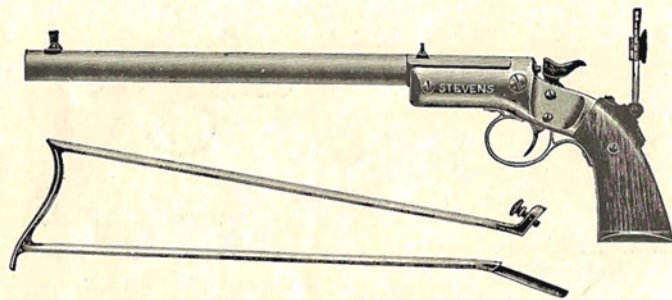
Component Parts—See page 54. The minimum charge for mailing component parts of this rifle is ten cents.  
 If no specifications as to caliber are stated, .22 caliber will be sent.

TESTIMONIAL

I have your New Model Pocket Rifle and think it is a beauty.  
 PAUL L. BRUNNER,  
 313 Main St., Hamilton, O.

Telegraph Code—Pages 155-157.

### RIFLES—Stevens Vernier New Model Pocket No. 40½



**Barrel**—Round; octagon breech.  
**Frame**—Nickel plated.  
**Trigger**—Single.  
**Stock**—Walnut, with detachable skeleton rest; nickel plated.  
**Ammunition**—.22 Long-Rifle R. F. .22 Stevens-Pope Armory R. F., .25 Stevens R. F.; 32 Long R. F. The .22 caliber will shoot the Short and Long as well, but we do not recommend them for accuracy. Special to order for .22-7-45 R. F. at \$2.00 extra list.  
**Sights**—Beach combination front, pen rear and Vernier peep.  
**Weight**—Varies from 2 to 2½ pounds, according to length of barrel.  
**Price**—With 10-inch barrel . . . . . \$11.50  
 With 12-inch barrel . . . . . 12.25  
 With 15-inch barrel . . . . . 13.50  
 With 18-inch barrel . . . . . 14.50  
**Component Parts**—See page 54. The minimum charge for mailing component parts of this rifle is ten cents.  
 If no specifications as to caliber are stated, .22 caliber will be sent.

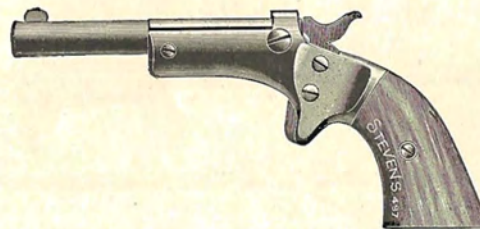
#### TESTIMONIAL

I have just purchased a Stevens Pistol of my dealer. It is a very fine shooting little gun. I also have a .22 caliber rifle of your make which is all right as to accuracy. The Stevens are the best shooting arms made.

RALPH V. GIBBS,  
Castleton, Vt.

Telegraph Code—Pages 155-157.

### PISTOLS—Stevens "Tip-Up," No. 41



**Barrel**—Round; octagon breech; blued, 3½ inches in length.  
**Frame**—Nickel plated.  
**Trigger**—Single.  
**Stock**—Plain walnut grip, nicely finished.  
**Ammunition**—.22 Short R. F.  
**Sight**—Open.  
**Weight**—7 ounces. **\$3.00**  
**Price** . . . . . ~~\$2.50~~  
 Pearl Handles, extra . . . . . 4.00  
 Engraving, extra . . . . . 4.00  
 Gold Plating, extra . . . . . 6.00  
 Silver Plating, extra . . . . . 3.00

**Component Parts**—See page 60. The minimum charge for mailing component parts of this pistol is ten cents.

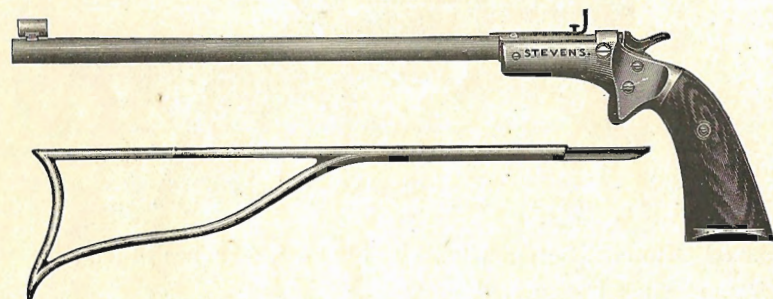
This is a handy pocket pistol, convenient to carry. When desired to shoot at a mark at short range—say up to 15 or 20 yards—it cannot be excelled. Very convenient when going on a short trip where there may be opportunities for target shooting and similar sport, or occasions may arise when it would be suitable for shooting small game. Has greater penetration than any pistol or revolver, using .22 Short R. F. ammunition.

#### TESTIMONIAL

I have been using a Stevens "Tip-Up" Pistol and find it very satisfactory.

J. KERN COOPER,  
Sandy Lake, Pa.

# RIFLES—Stevens "Reliable Pocket" No. 42



**Barrel**—Round; octagon breech; 10 inches in length.

**Frame**—Nickel plated.

**Trigger**—Single.

**Stock**—Plain walnut, with detachable skeleton rest; nickel plated.

**Ammunition**—.22 Long-Rifle R. F. and .22 Stevens-Pope Armory R. F. Will also shoot .22 Short or .22 Long, but we do not recommend them for accuracy.

**Sights**—Globe front and peep. Will furnish with open sights if preferred.

**Weight**—One pound.

**Price**—With rest . . . . . **\$8.25**

**Component Parts**—See page 60. The minimum charge for mailing component parts of this rifle is ten cents.

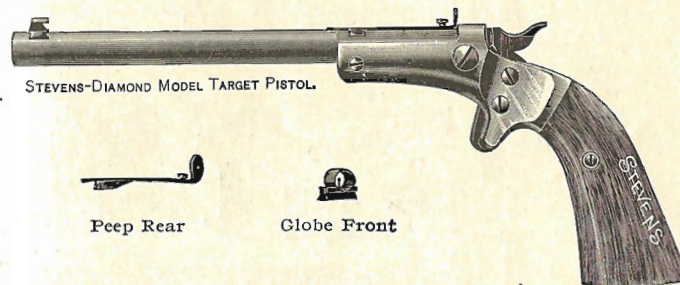
This is our 10-inch "Diamond Model," with detachable skeleton rest. A groove is cut in the butt plate of the stock into which the rest fits. For light work it has no equal.

### TESTIMONIAL

I have not yet purchased one of your rifles, but my brother has one of your .32 Long Rifles and finds it the acme of perfection, both for finish and shooting powers.

NOBLE P. WILSON,  
179 Borden St., Toronto, Ont.

# PISTOLS—Stevens "Diamond," No. 43



**Barrel**—Round; octagon breech.

**Frame**—Nickel plated.

**Trigger**—Single.

**Stock**—Long plain walnut grip.

**Ammunition**—.22 Long-Rifle R. F. and .22 Stevens-Pope Armory R. F. Will also shoot .22 Short and .22 Long, but we do not recommend them for accuracy.

**Sights**—Globe front and peep are the standard. Cut illustrates pistol with open sights.

**Weight**—With 6-inch barrel, 10 ounces. With 10-inch barrel, 12 ounces.

### Made in the following styles:

- No. 1, 6-inch barrel, with globe front and peep sights (as shown), weight 8¾ ounces . . . . . \$5.00
- No. 2, 6-inch barrels, with open sights (as illustrated), weight 8¾ unces . . . . . 5.00
- No. 4, 10-inch barrel, with globe front and peep sights (as shown), weight 11 ounces . . . . . 7.50
- No. 5, 10-inch barrel, with open sights (as illustrated), weight 11 ounces . . . . . 7.50

Unless otherwise specified, this pistol will be sent with globe and peep sights, as these are the standard.

Pearl Handles, extra, . . . \$ 5.00 Gold Plating, extra, . . . \$6.00  
Engraving, extra, . . . 4.00 Silver Plating, extra, . . . 3.00

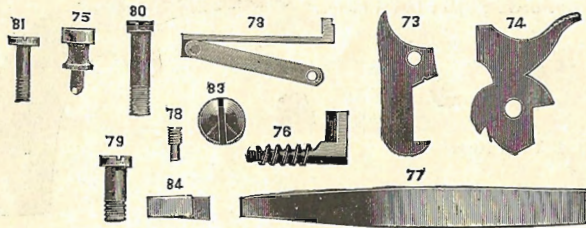
**Component Parts**—See page 60. The minimum charge for mailing component parts of this pistol is ten cents.

### TESTIMONIAL

I obtained one of your 6-inch "Diamond Model" Pistols a short time ago and did not think an arm of its dimensions could give such wonderful results. As to its accuracy and reliability it has no equal. I would chance no other but a Stevens.

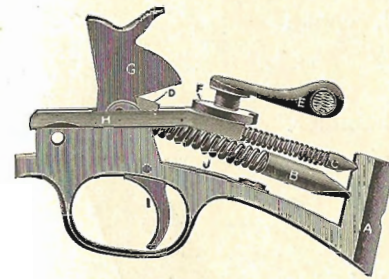
JOHN W. POPE,  
Lyons, Ind.

Component Parts of the "Reliable," "Single Shot" and "Diamond" Pistols



|  |       |                                 |       |
|--|-------|---------------------------------|-------|
| 73 Sear, . . . . .                                     | \$.30 | 78A Extractor Spring, . . . . . | \$.20 |
| 74 Hammer, . . . . .                                   | .35   | 78B Extractor Spring Screw .05  |       |
| 75 Firing Pin, . . . . .                               | .25   | 79 Hammer Screw, . . . . .      | .05   |
| 75A Firing Pin Screw, . . . . .                        | .05   | 80 Barrel Screw, . . . . .      | .10   |
| 76 Barrel Catch and Spring .25                         |       | 81 Sear Screw, . . . . .        | .05   |
| 77 Mainspring, . . . . .                               | .15   | 83 Barrel Catch Nut, . . . . .  | .10   |
| 78 Extractor and Bar, . . . . .                        | .40   | 84 Sear Spring, . . . . .       | .05   |
| Globe Front Sight, . . . . .                           | .50   |                                 |       |
| Peep Rear Sight, . . . . .                             | .50   |                                 |       |
| Open Front Sight, . . . . .                            | .50   |                                 |       |
| Open Rear Sight, . . . . .                             | .50   |                                 |       |
| Barrels with Sights, "Reliable," 10-inch, . . . . .    | 5.50  |                                 |       |
| Barrels with Sights, "Pistol," 3½-inch, . . . . .      | 1.50  |                                 |       |
| Barrels with Sights, "Diamond," 6-inch, . . . . .      | 3.50  |                                 |       |
| Barrels with Sights, "Diamond," 10-inch, . . . . .     | 5.50  |                                 |       |
| Frame with Stocks, "Reliable" and "Diamond," . . . . . | 1.75  |                                 |       |
| Frame with Stocks, "Single Shot" Pistol, . . . . .     | 1.00  |                                 |       |
| Handle Screw for "Pistol" 3½-inch, . . . . .           | .05   |                                 |       |
| Stocks alone, "Reliable" or "Diamond," . . . . .       | .50   |                                 |       |
| Stocks alone, "Single Shot" Pistol, . . . . .          | .40   |                                 |       |
| "Reliable" Shoulder Rest, . . . . .                    | 1.00  |                                 |       |

SHOTGUNS—Single, Hammer, Top Snap  
Nos. 93, 97, 105, 107, 115, 125



We have made a radical departure in construction, as a glance at the illustration will indicate. A, represents the Trigger Guard; B, Main-spring, Mainspring Plunger and Mainspring Seat; C, Top Lever Spring, Plunger Seat, and Top Lever Plunger; D, Mainspring Seat; E, Top

Lever; F, Top Lever Arm; G, Hammer; H, Locking Bolt; I, Trigger.

By removing tang screw, and pin which goes through frame, the trigger guard containing parts A, B, C, D, G, H and I can be withdrawn for inspection. This completes the simplest mechanism in any single guns manufactured, and with our coil main and top lever springs insures the smoothest working action.

All guns are put up with our new reinforced long and extra wide extractor of the square type.

Our locking bolt is flat and perfectly fitted.

The fore-end has a patent snap, so that the gun can be readily taken down.

No. 125 is made in light weight, especially for ladies' and boys' use, in 16, 20 and 28-gauge, and weighs about 5 pounds 10 ounces. This gun is identical in construction with the other numbers enumerated above.

TESTIMONIAL FROM F. H. GIERKE, CALOOTE,  
RIVER MURRAY, SOUTH AUSTRALIA

Yesterday the owner of the No. 115 S. B. gun came to my place with the Stevens, and said I should try it, as he and another fellow had a few shots out of it, but could not do well with it. I of course did as he wished, using the cover of a 28 pound paint tin for a target at 50 yards distance, and his own cartridges, which were the cheapest of Eley's make, loaded with No. 2 shot. The result of the first shot at above mentioned target and distance, was 15 pellets in the target (which is scarcely six inches across). Considering the small size of the object shot at, at the distance, and the large number shot, I found this trial to beat all I have ever done before; but to make sure of the good qualities of the gun I tried another shot at a piece of cardboard 6 x 9 inches, at the same distance as above, the result being 19 pellets of the No. 2 shot in the cardboard. This result did more than satisfy the owner of the gun; who was present and counted the shot marks himself. *With smaller size shot the result would be good, but with the larger size of shot used, under this circumstance, I have never yet seen an equal.* I tried some other Stevens guns before with very good results, and find them first-rate always.

## SHOTGUNS—"Nitro Special," Single, Hammer, No. 93

**Barrel**—Special prepared steel, choke bored for nitro powder.

**Frame**—Nickel plated.

**Action**—Top snap, rebounding hammer.

**Stock**—Varnished walnut with pistol grip, rubber butt plate; patent snap; walnut forearm and metal joint.

**Ammunition**—Adapted for any standard make of shell, factory loaded, with either black or smokeless powders.

### Gauges, Lengths and Price—

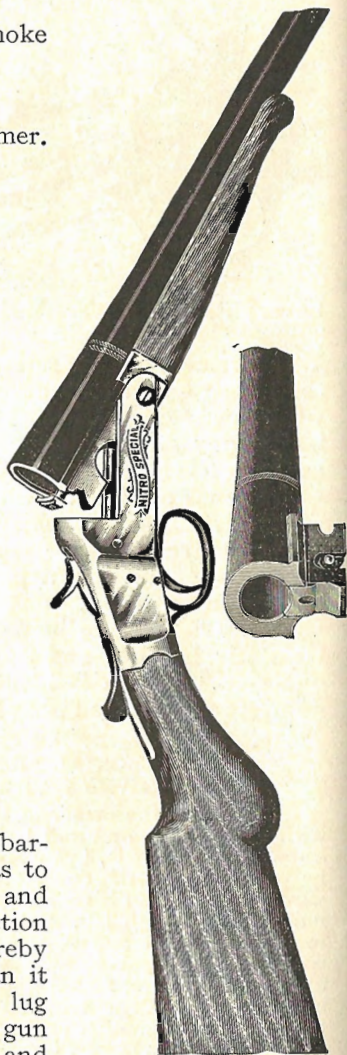
12-gauge, 28-30-32-inch barrel, weight about 7 to 7¼ pounds . . . \$8.00

16-gauge, 28-30-32-inch barrel, weight 7 to 7¼ pounds . . . 8.00

**Component Parts**—See page 64. The minimum charge for mailing component parts of this gun will be ten cents.

### SPECIAL FEATURES

These shotguns are made with barrels of especially prepared steel so as to withstand nitro powder. The barrel and water-table are of special construction and are forged in one piece, thereby making the gun much stronger than it would be otherwise—if the lower lug were brazed to the barrel. The gun has also our new, positive extractor and check-hook. This takes the strain from the joint and off the fore-end. The mainspring and sear spring are both spiral, thus insuring a perfect, easy working mechanism.



## SHOTGUNS—"Nitro Special," Single, Hammer No. 97

**Barrel**—Special prepared steel, choke bored for nitro powder.

**Frame**—Nickel plated.

**Action**—Top snap, rebounding hammer; has automatic shell ejector.

**Stock**—Varnished walnut with pistol grip, rubber butt plate; patent snap; walnut forearm and metal joint.

**Ammunition**—Adapted for any standard make of shell, factory loaded, with either black or smokeless powders.

### Gauges, Lengths and Price—

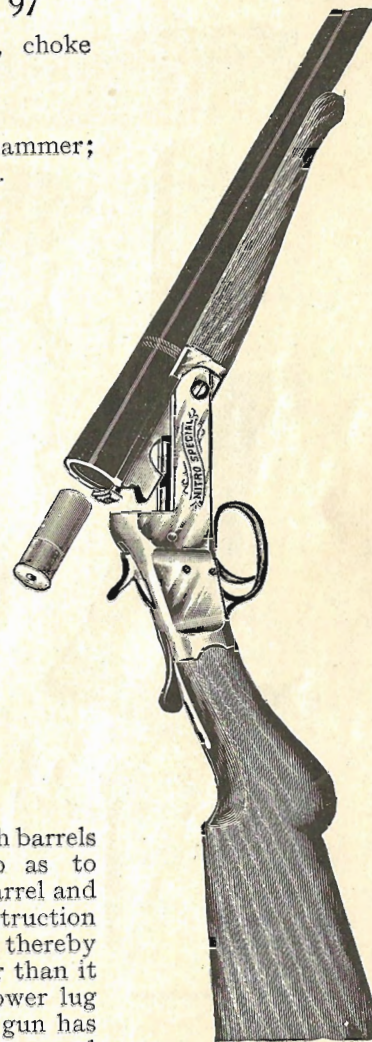
12-gauge, 28-30-32-inch barrel; weight about 7 to 7¼ pounds \$8.50

16-gauge, 28-30-32-inch barrel; weight about 7 to 7¼ pounds. \$8.50

**Component Parts**—See page 64. The minimum charge for mailing component parts of this gun will be ten cents.

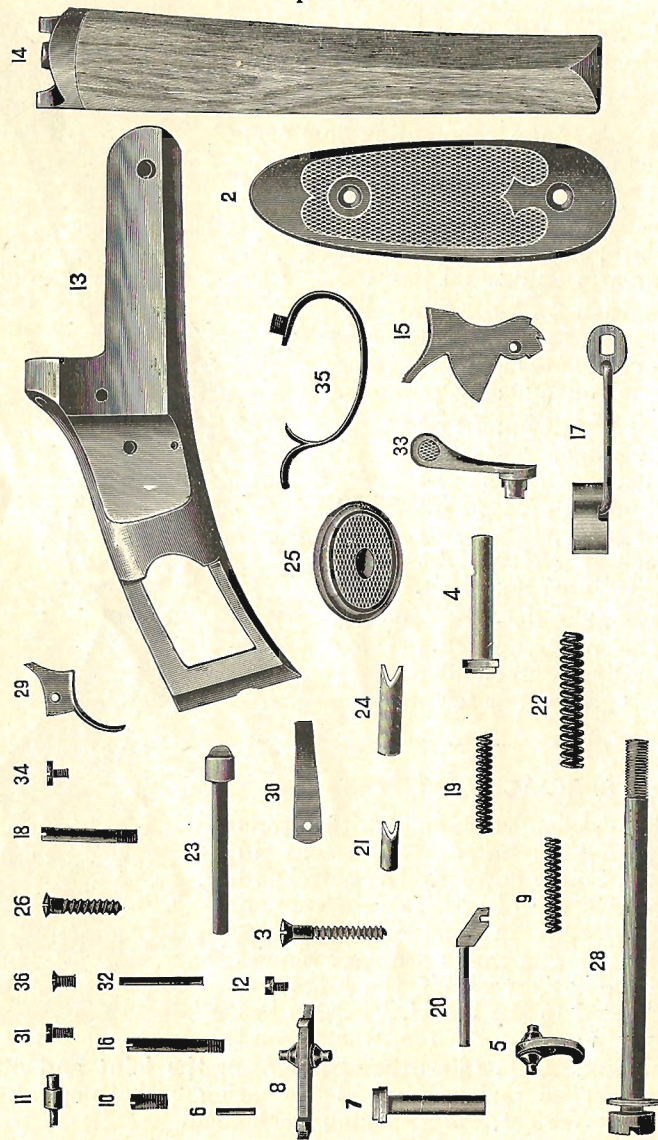
### SPECIAL FEATURES

These shotguns are made with barrels of especially prepared steel so as to withstand nitro powder. The barrel and water-table are of special construction and are forged in one piece, thereby making the gun much stronger than it would be otherwise—if the lower lug were brazed to the barrel. The gun has also our new, positive extractor and check-hook. This takes the strain from the joint and off the fore-end. The mainspring and sear spring are both spiral, thus insuring a perfect, easy-working mechanism.



# SHOTGUNS—Single, Nos. 93-97

## Component Parts



# SHOTGUNS—Single, Nos. 93-97

## Price List of Component Parts

|  |        |   |        |
|--|--------|---|--------|
| 1 Barrel, . . . . .                        | \$3.50 | 18 Locking Bolt Screw, . . . . .        | \$ .05 |
| 2 Butt Plate, . . . . .                    | .50    | 19 Locking Bolt Spring, . . . . .       | .05    |
| 3 Butt Plate Screw, . . . . .              | .05    | 20 Locking Bolt Plunger, . . . . .      | .15    |
| 4 Extractor (No. 93), . . . . .            | .25    | 21 Locking Bolt Plunger Seat, . . . . . | .10    |
| 5 Extractor Lever, . . . . .               | .15    | 22 Mainspring, . . . . .                | .10    |
| 6 Extractor Lever Pin, . . . . .           | .05    | 23 Mainspring Plunger, . . . . .        | .15    |
| 7 Ejector (No. 97), . . . . .              | .25    | 24 Mainspring Plunger Seat . . . . .    | .10    |
| 8 Ejector Catch, . . . . .                 | .25    | 25 Pistol Grip Cap, . . . . .           | .25    |
| 9 Ejector Spring, . . . . .                | .05    | 26 Pistol Grip Cap Screw, . . . . .     | .05    |
| 10 Ejector Stop Screw, . . . . .           | .05    | 27 Stock, . . . . .                     | 2.00   |
| 11 Firing Pin, . . . . .                   | .25    | 28 Stock Bolt, complete, . . . . .      | .25    |
| 12 Firing Pin Screw, . . . . .             | .05    | 29 Sear, . . . . .                      | .25    |
| 13 Frame, . . . . .                        | 2.00   | 30 Sear Spring, . . . . .               | .15    |
| 14 Fore-end, complete, . . . . .           | 1.00   | 31 Sear Spring Screw, . . . . .         | .05    |
| 14A Fore-end, wood only, . . . . .         | .50    | 32 Sear Pin, . . . . .                  | .05    |
| 14B Fore-end, iron only, . . . . .         | .50    | 33 Top Snap, . . . . .                  | .25    |
| 15 Hammer, . . . . .                       | .25    | 34 Top Snap Screw, . . . . .            | .05    |
| 16 Hammer Screw, . . . . .                 | .05    | 35 Trigger Guard, . . . . .             | .25    |
| 17 Locking Bolt and Connections, . . . . . | .25    | 36 Trigger Guard Screw, . . . . .       | .05    |

### TESTIMONIAL

Thirty years ago I shot with one of your guns and have never found a gun that suited me as well since.

GEO. W. GEYER,  
Erie County Bank Bldg.,  
Buffalo, N. Y.

## SHOTGUNS—Single, Hammer, No. 105

**Barrel**—Special “Electro” steel, choke bored for nitro powder. Twist barrels, 12-gauge, to order only, extra, \$1.00.

**Frame**—Case hardened.

**Action**—Top snap, low rebounding hammer.

**Stock**—Varnished walnut with pistol grip, rubber butt plate; patent snap; walnut forearm and metal joint.

**Ammunition**—Adapted for any standard make of shell, factory loaded, with either black or smokeless powders.

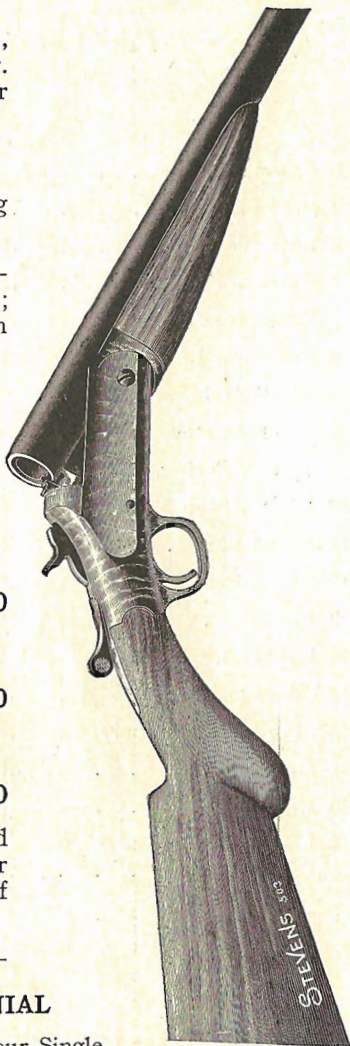
### Gauges, Lengths and Price—

12-gauge, 28-30-32-inch barrel, weight about 6¾ pounds . . . \$7.00

16-gauge, 28-30-32-inch barrel, weight about 6½ pounds . . . 7.00

20-gauge, 26-28-inch barrel, weight about 6¼ pounds . . . 7.00

**Component Parts**—See pages 70 and 71. The minimum charge for mailing component parts of this gun will be ten cents.



### TESTIMONIAL

My younger brother has one of your Single Shotguns, and having used it considerably, I don't think a better gun can be got for the money.

W. C. HODGES,  
Augusta, Mich.

Telegraph Code—Pages 155 to 157.

## SHOTGUNS—Single, Hammer, No. 107

**Barrel**—Special “Electro” steel, choke bored for nitro powder. Twist barrels, 12-gauge, to order only, extra, \$1.00.

**Frame**—Case hardened.

**Action**—Top snap, low rebounding hammer; has automatic shell ejector.

**Stock**—Varnished walnut with pistol grip, rubber butt plate; patent snap; walnut forearm and metal joint.

**Ammunition**—Adapted for any standard make of shell, factory loaded, with either black or smokeless powders.

### Gauges, Lengths and Price—

12-gauge, 28-30-32-inch barrel, weight about 6¾ pounds . . . \$7.50

16-gauge, 28-30-32-inch barrel, weight about 6½ pounds . . . 7.50

20-gauge, 26-28-inch barrel, weight about 6¼ pounds . . . 7.50

**Component Parts**—See pages 70 and 71. The minimum charge for mailing component parts of this gun will be ten cents.



### TESTIMONIAL

The gun you sent me is *exactly* what I wanted. It is 16-gauge, 32-inch barrel, and shoots close and hard; squirrels can't climb out of my reach. I am delighted.

J. N. JONES,  
Hendersonville, Tenn.

## SHOTGUNS—Single, Hammer, No. 115

**Barrel**—Special "Electro" steel, choke bored for nitro powder.

Twist barrels, 12-gauge, to order only, extra, \$1.00.

**Frame**—Case hardened.

**Action**—Top snap, low rebounding hammer; has automatic shell ejector.

**Stock**—Varnished walnut with pistol grip checked and capped; rubber butt plate; patent snap; walnut forearm checked with metal joint.

**Ammunition**—Adapted for any standard make of shell, factory loaded, with either black or smokeless powders.

**Gauges, Lengths and Price**—  
 12-gauge, 28-30-32-inch barrel, weight about 6¾ pounds . . . \$8.50  
 16-gauge, 28-30-32-inch barrel, weight about 6½ pounds . . . 8.50  
 20-gauge, 26-28-inch barrel, weight about 6¼ pounds . . . 8.50

**Component Parts**—See pages 70 and 71. The minimum charge for mailing component parts of this gun is ten cents.



### TESTIMONIAL

I have one of your shotguns, No. 115, and am pleased to say that it is the best shooting arm I ever saw.

GEORGE H. BRADLEY,  
 R. F. D. No. 28, Readfield Depot, Me.

## SHOTGUNS—Ladies' and Boys', Single No. 125

**Barrel**—Special "Electro" steel, choke bored for nitro powder.

**Frame**—Case hardened.

**Action**—Top snap, low rebounding hammer; has automatic shell ejector.

**Stock**—Varnished walnut with pistol grip checked and capped; rubber butt plate; patent snap; walnut forearm checked with metal joint.

**Ammunition**—Adapted for any standard make of shell, factory loaded, with either black or smokeless powders.

**Gauges, Lengths and Price**—  
 16-gauge, 28-30 and 32-inch barrel; weight about 5½ pounds . . . \$10.00  
 20-gauge, 26-28-inch barrel; weight about 5¼ pounds . . . 10.00  
 28-gauge, 26-28-inch barrel; weight about 5½ pounds . . . 10.00

**Component Parts**—See pages 70 and 71. The minimum charge for mailing component parts of this gun is ten cents.



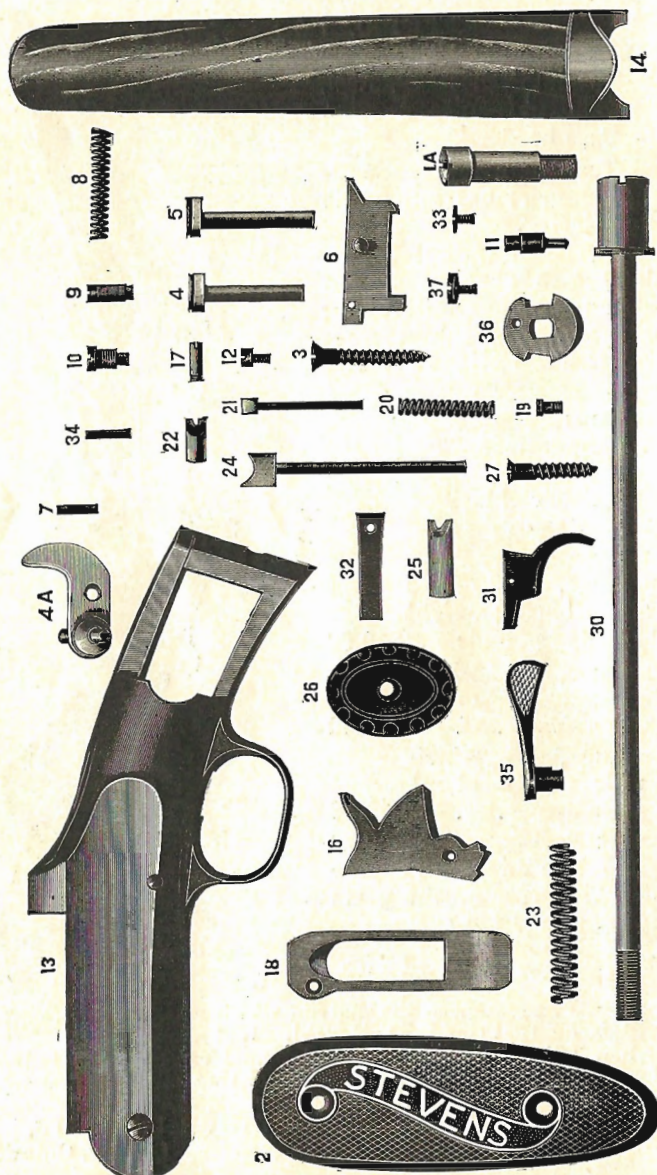
### TESTIMONIAL

As regards appearances, the shotgun which I received is all that could be desired. Will tell you how I like it in other ways later. I expect to be fully satisfied, for it has the name Stevens on it and that means something.

Yours sincerely,

ARTHUR L. PHELPS,  
 Lindsay, Ontario.

Component Parts for Single Barrel Shotguns  
Nos. 105-107-115-125



Telegraph Code—Pages 155 to 157.

Prices of Component Parts for Single Barrel Shotguns  
Nos. 105-107-115-125

|   |        |  |       |
|---|--------|--|-------|
| 1 Barrel, . . . . .                           | \$3.50 | 16 Hammer, . . . . .                       | \$.25 |
| 1A Barrel Screw, . . . . .                    | .10    | 17 Hammer Screw, . . . . .                 | .05   |
| 2 Butt Plate, . . . . .                       | .50    | 18 Locking Bolt, . . . . .                 | .25   |
| 3 Butt Plate Screw, . . . . .                 | .05    | 19 Locking Bolt Screw, . . . . .           | .05   |
| 4 Extractor (No. 105), . . . . .              | .25    | 20 Locking Bolt Spring, . . . . .          | .05   |
| 4A Catch Hook, . . . . .                      | .20    | 21 Locking Bolt Plunger, . . . . .         | .15   |
| 5 Ejector (Nos. 107-115), . . . . .           | .25    | 22 Locking Bolt Plunger<br>Seat, . . . . . | .10   |
| 6 Ejector Catch, . . . . .                    | .25    | 23 Mainspring, . . . . .                   | .10   |
| 7 Ejector Catch Pin, . . . . .                | .05    | 24 Mainspring Plunger, . . . . .           | .15   |
| 8 Ejector Catch Spring, . . . . .             | .05    | 25 Mainspring Seat, . . . . .              | .10   |
| 9 Ejector Stop Screw, . . . . .               | .05    | 26 Pistol Grip Cap, . . . . .              | .25   |
| 10 Ejector Tripping Screw, . . . . .          | .05    | 27 Pistol Grip Cap Screw, . . . . .        | .05   |
| 11 Firing Pin, . . . . .                      | .25    | 28 Stock (Nos. 105, 107), . . . . .        | 2.00  |
| 12 Firing Pin Screw, . . . . .                | .05    | 29 Stock (Nos. 115, 125), . . . . .        | 2.50  |
| 13 Frame, . . . . .                           | 2.00   | 30 Stock Bolt, complete, . . . . .         | .25   |
| 14 Fore-end, complete<br>(plain), . . . . .   | 1.00   | 31 Sear, . . . . .                         | .25   |
| 14A Fore-end, wood only,<br>plain, . . . . .  | .50    | 32 Sear Spring, . . . . .                  | .15   |
| 14B Fore-end, iron only, . . . . .            | .50    | 33 Sear Spring Screw, . . . . .            | .05   |
| 15 Fore-end, complete<br>(checked), . . . . . | 1.50   | 34 Sear Pin, . . . . .                     | .05   |
| 15A Fore-end, wood,<br>checked, . . . . .     | 1.00   | 35 Top Snap, . . . . .                     | .25   |
|   |        | 36 Top Snap Arm, . . . . .                 | .10   |
|   |        | 37 Top Snap Screw, . . . . .               | .05   |

**SHOTGUNS—Single, Hammer, Nos. 160-165****Single Trigger Action**

**Barrel**—Special "Electro" steel, choke bored for nitro powder.

**Frame**—Drop forged and case hardened.

**Action**—Trigger action, low rebounding hammer. Has automatic shell ejector.

**Stock**—Varnished walnut with pistol grip, rubber butt plate; walnut forearm with metal joint.

**Ammunition**—Adapted for any standard make of shell, factory loaded, with either black or smokeless powders.

**Gauges, Lengths and Price—**

No. 165, 12-gauge, 28, 30, 32-inch barrel weight about 6¾ pounds . . . . \$8.50

No. 165, 16-gauge, 28, 30, 32-inch barrel, weight about 6½ pounds . . . . 8.50

No. 165, 20-gauge, 26, 28-inch barrel, weight about 6¼ pounds . . . . 8.50

No. 160, same specifications, gauges, lengths, etc., as No. 165, except WITHOUT automatic shell ejector, \$8.00.

**Component Parts**—See pages 74 and 75 The minimum charge for mailing component parts of this gun is ten cents.

**SHOTGUNS—Single, Hammer, No. 170****Single Trigger Action**

**Barrel**—Special "Electro" steel, choke bored for nitro powder.

**Frame**—Drop forged and case hardened.

**Action**—Trigger action, low rebounding hammer. Has automatic shell ejector.

**Stock**—Varnished walnut with pistol grip, checked and capped; patent walnut forearm, checked, with metal joint.

**Ammunition**—Adapted for any standard make of shell, factory loaded, with either black or smokeless powders.

**Gauges, Lengths and Price—**

12-gauge, 28, 30, 32-inch barrel, weight about 6¾ pounds . . \$9.50

16-gauge, 28, 30, 32-inch barrel, weight about 6½ pounds . . 9.50

20-gauge, 26, 28-inch barrel, weight about 6¼ pounds . . . . 9.50

**Component Parts**—See pages 74 and 75. The minimum charge for mailing component parts of this gun is ten cents.

**TESTIMONIAL**

I have had a Stevens Arm ever since I have been able to use a gun and it is the safest and most serviceable of any made.

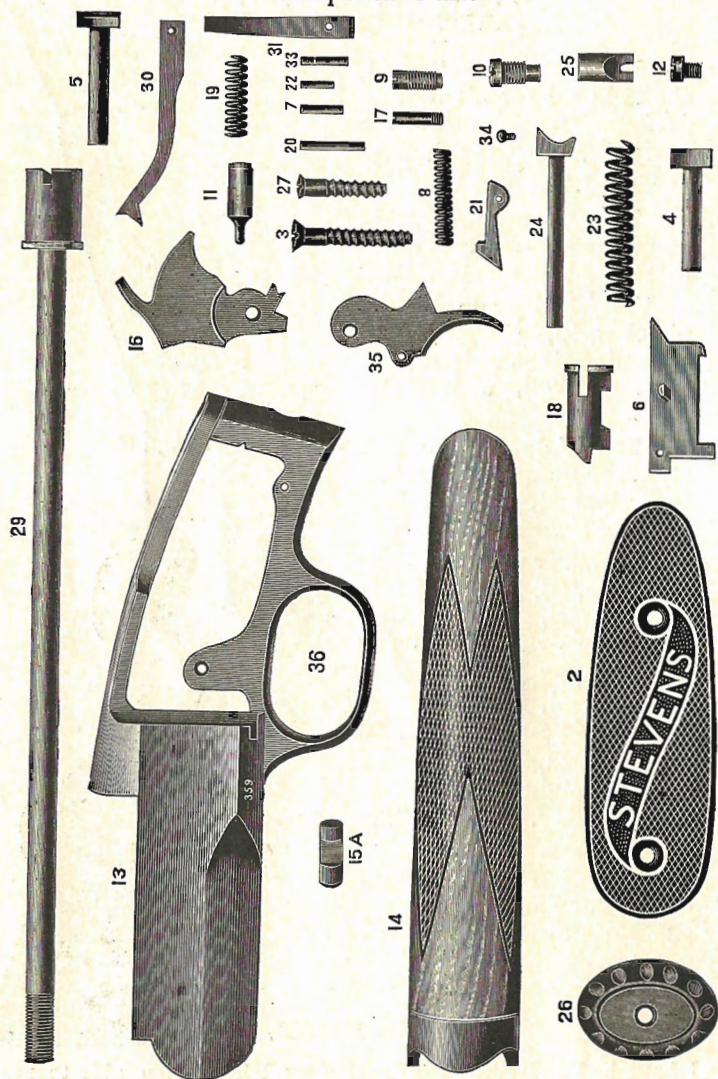
H. H. WATERS,

Trinity College School, Port Hope, Ont., Canada.



# SHOTGUNS—Single, Nos. 160, 165, 170

## Component Parts



See page 75 for prices of Component Parts

Telegraph Code—Pages 155 to 157.

# SHOTGUNS—Single, Single Trigger Action

## Nos. 160-165-170—Price List of Component Parts

|                                  |                                   |
|----------------------------------|-----------------------------------|
| 1 Barrel, . . . . \$4.00         | 17A Joint Screw (160), . . \$ .10 |
| 2 Butt Plate, . . . . .50        | 18 Locking Bolt, . . . . .25      |
| 3 Butt Plate Screw, . . . .05    | 19 Locking Bolt Spring, . . .05   |
| 4 Extractor (160), . . . .25     | 20 Locking Bolt Spring Pin, .05   |
| 5 Ejector (165, 170), . . .25    | 21 Locking Bolt Hook, . . .15     |
| 6 Ejector Catch, . . . .25       | 22 Locking Bolt Hook Pin, .05     |
| 7 Ejector Catch Pin, . . .05     | 23 Mainspring, . . . . .10        |
| 8 Ejector Catch Spring, . .05    | 24 Mainspring Plunger, . . .15    |
| 9 Ejector Stop Screw, . . .05    | 25 Mainspring Seat, . . . .10     |
| 10 Ejector Tripping Screw, .05   | 26 Pistol Grip Cap (170), . .25   |
| 11 Firing Pin, . . . . .25       | 27 Pistol Grip Cap Screw, . .05   |
| 12 Firing Pin Screw, . . .05     | 28 Stock (160, 165), . . .2.50    |
| 13 Frame, . . . . .2.00          | 28A Stock (170), . . . .3.00      |
| 14 Fore-end, complete, . . .1.50 | 29 Stock Bolt, complete, . .25    |
| 14A Fore-end only, checked, 1.00 | 30 Sear, . . . . .15              |
| 14B Fore-end, iron only, . .50   | 31 Sear Spring, . . . . .15       |
| 15 Fore-end, complete, . . .1.00 | 32 Sear Spring Rivet, . . .05     |
| 15A Fore-end Snap, . . . .25     | 33 Sear Pin, . . . . .05          |
| 15B Fore-end, wood only, . .50   | 34 Sight, . . . . .05             |
| 16 Hammer, . . . . .25           | 35 Trigger, . . . . .25           |
| 17 Hammer Screw, . . . .05       | 36 Trigger Guard, . . . .75       |



## SHOTGUNS—Single, Hammerless, No. 180

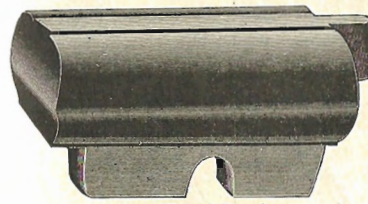
### Price List Component Parts

|  |   |
|--|---|
| 1 Barrel, blued steel, \$4.00                  | 25 Mainspring Plunger, .3 .15                   |
| 2 Barrel, twist steel, . 5.00                  | 26 Mainspring Plunger Seat, .10                 |
| 3 Butt Plate, . . . . .50                      | 27 Mainspring Plunger Screw, . . . . .05        |
| 4 Butt Plate Screw, . . . . .05                | 28 Pistol Grip Cap, . . . . .25                 |
| 5 Cocking Lever, . . . . .25                   | 29 Pistol Grip Cap Screw, . .05                 |
| 6 Cocking Lever Cam, . . .25                   | 30 Stock, checked, . . . . 3.00                 |
| 7 Cocking Lever Cam Stud, .05                  | 31 Stock Bolt, complete, . .25                  |
| 8 Cocking Lever Cam Stud Screw, . . . . .05    | 32 Sear, . . . . . . . . .30                    |
| 9 Cocking Lever Rod, . . .05                   | 33 Sear Spring, . . . . .05                     |
| 10 Ejector, . . . . . . . .25                  | 34 Sear Spring Screw, . . .05                   |
| 11 Ejector Catch, . . . . .25                  | 35 Sear Pin, . . . . . . .05                    |
| 12 Ejector Catch Pin, . . .05                  | 36 Safety Slide, . . . . .40                    |
| 13 Ejector Catch Spring, . .05                 | 37 Safety Lever and Rod, . .25                  |
| 14 Ejector Stop Screw, . .05                   | 38 Safety Spring, . . . . .05                   |
| 15 Ejector Tripping Screw, .05                 | 39 Sight, brass, . . . . .05                    |
| 16 Firing Pin, . . . . . . .25                 | 40 Top Snap Lever, . . . . .60                  |
| 17 Firing Pin Screw, . . .05                   | 41 Top Snap Screw, . . . . .05                  |
| 18 Frame, . . . . . . . .2.50                  | 42 Top Snap Eccentric Stud, .40                 |
| 19 Fore-end, complete, checked . . . . 1.50    | 43 Top Snap Eccentric Stud Screw, . . . . .05   |
| 19D Fore-end, wood only, checked, . . . . 1.00 | 44 Top Snap Connecting Lever, . . . . . . .10   |
| 19E Fore-end, iron only, . .50                 | 45 Top Snap Connecting Lever Screw, . . . . .05 |
| 20 Hammer, . . . . . . .50                     | 46 Top Snap Plunger, . . . . .05                |
| 21 Hammer Joint Pin, . . .05                   | 47 Top Snap Plunger Spring, .05                 |
| 22 Hammer Cocking Pin, . .05                   | 48 Trigger, . . . . . . .40                     |
| 23 Locking Bolt, . . . . . .40                 | 49 Trigger Pin, . . . . . .05                   |
| 24 Mainspring, . . . . . .10                   |   |

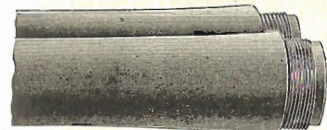
## SHOTGUNS—Double Barrel System

Used on Nos. 225-325

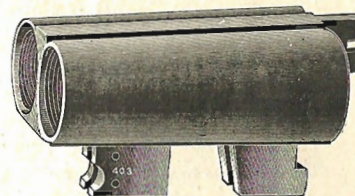
In the manufacture of our Double Barrel Guns we employ a system not used by any other manufacturer, and we are proud of the fact that it is peculiarly our own. The breech is a drop forging (see cut), containing also the extension rib and through lumps, which is a guarantee that they cannot ever become loose, a circumstance which is not true of any double gun that has these parts brazed to the barrels. The barrels are screwed into this breech (see cut) and held in place with block tin. The upper and lower ribs are securely fastened to the barrels with block tin.



Drop Forged Breech



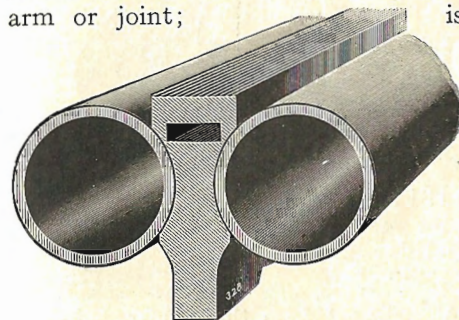
Barrels



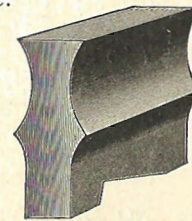
Finished Breech

All Stevens Double Barrel Guns now embody our positive check hook and extractor lever. This check hook is so constructed and applied that when the gun is opened it allows the barrels to drop just far enough for shells to be inserted or taken out easily. The check hook engages against a slot in the frame and is so adjusted that no strain is on the forearm or joint;

is also connected with the extractor so as to make the latter absolutely positive.



Fore-end Lug attached to Barrels



Fore-end Lug

The above illustrations show our method of attaching fore-end lug to barrels. It will be noticed at a glance that with this system of fastening it is absolutely impossible for the lug to pull off.

## SHOTGUNS—Double, Hammer, No. 225

**Barrels**—Special prepared, high-pressure steel, choke bored for nitro powder. Has matted extension rib.

**Breech**—Reinforced.

**Action**—Top snap, double bolt, low circular hammers, rebounding locks with steel parts, solid plungers; parts drop forged. The frame and action is a radical departure from anything now on the market, the mainsprings being spiral and working on plungers, which are set in the fram directly in front of the hammer, thus insuring a smooth, easy and positive action. Made with a double bolt—one in the through lump, the other in the extension rib—and also has in addition, a *check-hook* to take the wear off the joint.

**Stock**—Varnished walnut, finely finished, with pistol grip checked, patent snap forearm, checked.

**Ammunition**—Adapted for any standard make of shell; loaded with either black or smokeless powders.

**Gauges, Lengths and Price**—

12-gauge, 28, 30, 32-inch barrel; 16-gauge, 28, 30-inch barrel; weight about 7 to 8½ pounds . . . **\$15.00**

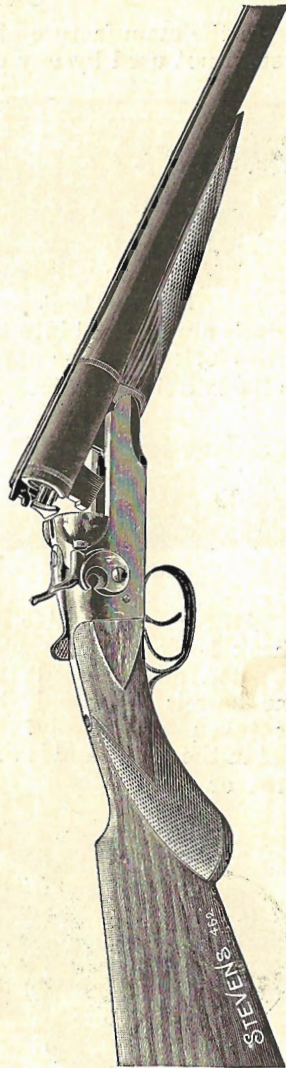
**Component Parts**—See pages 81 and 82.

The minimum charge for mailing component parts of this rifle is ten cents.

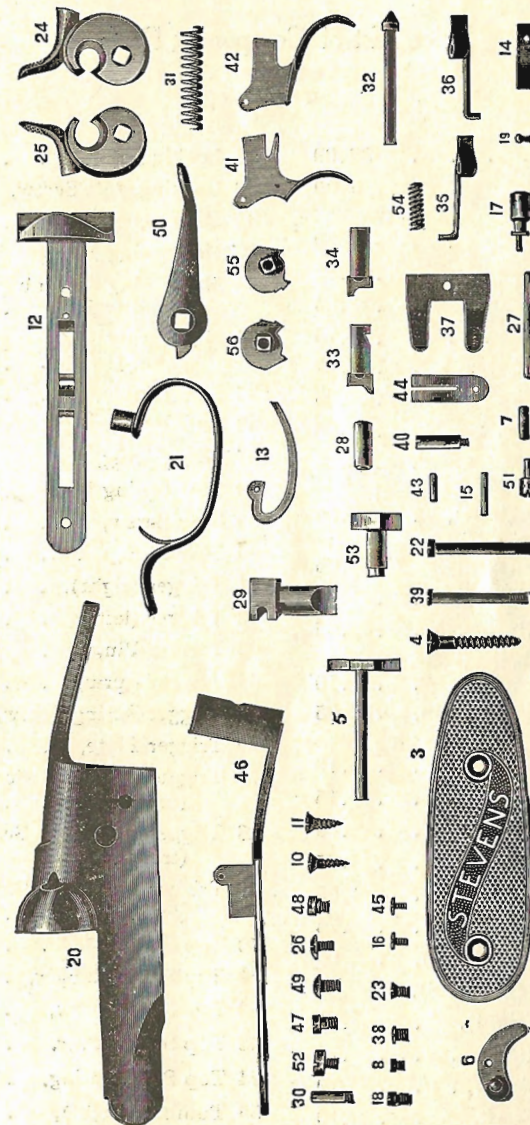
NO DEVIATIONS WHATSOEVER from the regular, standard stocks will be allowed on this particular number.

Regular length of stock 14 inches, with 2¾ or 3-inch drop.

Telegraph Code—Pages 155 to 157.



## SHOTGUNS—Double, No. 225, Component Parts



See page 82 for prices of Component Parts.

## SHOTGUNS—Double, Hammer, No. 225

### Price List of Component Parts

|   |        |   |        |
|---|--------|---|--------|
| 1 Barrel, . . . . .                           | \$8.00 | 29 Locking Bolt, . . .                        | \$1.30 |
| 2 Butt Stock, . . . . .                       | 5.00   | 30 Locking Bolt Screw, . .                    | .05    |
| 2A Butt Stocks turned in the rough, . . . . . | 2.00   | 31 Mainspring, . . . . .                      | .10    |
| 3 Butt Plate, . . . . .                       | .50    | 32 Mainspring Plunger Seat                    | .15    |
| 4 Butt Plate Screws, . . . . .                | .05    | 33 Mainspring Plunger Head (right), . . . . . | .15    |
| 5 Extractor, . . . . .                        | .75    | 34 Mainspring Plunger Head (left), . . . . .  | .15    |
| 6 Extractor Lever, . . . . .                  | .20    | 35 Sear (right), . . . . .                    | .25    |
| 7 Extractor Lever Pin, . . . . .              | .05    | 36 Sear (left), . . . . .                     | .25    |
| 8 Extractor Screw, . . . . .                  | .05    | 37 Sear Spring, . . . . .                     | .10    |
| 9 Fore-end, Wood, . . . . .                   | 1.25   | 38 Sear Spring Screw, . . . . .               | .05    |
| 10 Fore-end, wood Screw (long), . . . . .     | .05    | 39 Sear Screw, . . . . .                      | .05    |
| 11 Fore-end, wood Screw (short), . . . . .    | .05    | 40 Sear Stop, . . . . .                       | .05    |
| 12 Fore-end, iron, . . . . .                  | 1.00   | 41 Trigger (right), . . . . .                 | .25    |
| 13 Fore-end Spring, . . . . .                 | .35    | 42 Trigger (left), . . . . .                  | .25    |
| 14 Fore-end Spring Spring, . . . . .          | .10    | 43 Trigger Pin, . . . . .                     | .05    |
| 15 Fore-end Spring Pin, . . . . .             | .05    | 44 Trigger Spring, . . . . .                  | .10    |
| 16 Fore-end Spring Screw, . . . . .           | .10    | 45 Trigger Spring Screw, . . . . .            | .05    |
| 17 Firing Pin, . . . . .                      | .15    | 46 Trigger Plate, . . . . .                   | 1.75   |
| 18 Firing Pin Screw, . . . . .                | .05    | 47 Trigger Plate Screw (rear), . . . . .      | .05    |
| 19 Front Sight, . . . . .                     | .05    | 48 Trigger Plate Screw (front), . . . . .     | .05    |
| 20 Frame, . . . . .                           | 4.00   | 49 Trigger Plate Screw (top), . . . . .       | .05    |
| 21 Guard, . . . . .                           | .75    | 50 Top Snap, . . . . .                        | .75    |
| 22 Guard Screw (large), . . . . .             | .05    | 51 Top Snap Plunger, . . . . .                | .05    |
| 23 Guard Screw (small), . . . . .             | .05    | 52 Top Snap Screw, . . . . .                  | .05    |
| 24 Hammer (right), . . . . .                  | .75    | 53 Top Snap Lever, . . . . .                  | .40    |
| 25 Hammer (left), . . . . .                   | .75    | 54 Top Snap Spring, . . . . .                 | .05    |
| 26 Hammer Screw, . . . . .                    | .10    | 55 Tumbler (right), . . . . .                 | .50    |
| 27 Hammer Shaft, . . . . .                    | .10    | 56 Tumbler (left), . . . . .                  | .50    |
| 28 Hammer Shaft Collar, . . . . .             | .05    |   |        |

## SHOTGUNS—Double, Hammer, No. 250

**Barrels**—Special prepared, high-pressure steel, choke bored for nitro powder. Has matted extension rib.

**Frame**—Drop forged.

**Breech**—Reinforced.

**Action**—Top lever, patent cross bolt through extension rib, check hook, low circular hammers, rebounding bar locks with steel parts, solid plungers; parts drop forged.

**Stock**—Varnished walnut, finely finished, with pistol grip checked and capped; patent snap forearm, checked; rubber butt plate.

**Ammunition**—Adapted for any standard make of shell; loaded with either black or *smokeless* powders.

**Gauges, Lengths and Price**—12-gauge, 28, 30, 32-inch barrel; 16-gauge, 28, 30-inch barrel; weight about  $7\frac{1}{4}$  to  $8\frac{1}{2}$  pounds . . . **\$20.00**

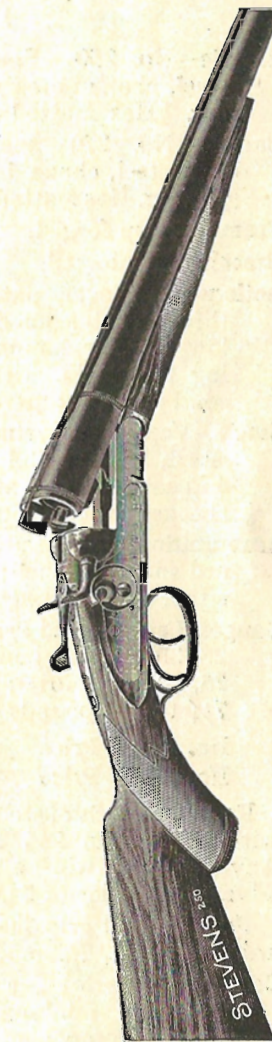
**Regular length** of stocks, 14 inches; with drop from  $2\frac{1}{2}$  to  $3\frac{1}{4}$  inches. Any deviation will be subject to an advance in price of \$4.00 list.

For straight grip instead of standard pistol grip, \$4.00 additional list.

**Component Parts**—See pages 86 and 87. The minimum charge for mailing component parts of this gun is ten cents.

**NOTE**—For explanation of system used in the manufacture of this gun see page 88.

Telegraph Code—Pages 155 to 157.



## SHOTGUNS—Double, Hammer

### Nos. 260-270

**Barrels**—No. 260—Special "Twist" steel, choke bored for nitro powder. Has matted extension rib.

**Barrels**—No. 270—Special "Damascus" steel, choke bored for nitro powder. Has matted extension rib.

**Frame**—Drop forged.

**Breech**—Reinforced.

**Action**—Top lever, patent cross bolt through extension rib, check hook, low circular hammers, rebounding bar locks with steel parts, solid plungers; parts drop forged.

**Stock**—Varnished walnut, finely finished, with pistol grip checked and capped; patent snap forearm checked; rubber butt plate.

**Ammunition**—Adapted for any standard make of shell; loaded with either black or *smokeless* powders.

**Gauges, Lengths and Price**—12-gauge, 28, 30, 32-inch barrel; 16-gauge, 28, 30-inch barrel; weight about  $7\frac{1}{4}$  to  $8\frac{1}{2}$  pounds.

No. 260. Price . . . \$22.50

No. 270. Price . . . 25.00

**Regular length** of stocks, 14 inches; with drop from  $2\frac{1}{2}$  to  $3\frac{1}{4}$  inches. Any deviation will be subject to an advance in price of \$4.00 list.

For straight grip instead of standard pistol grip, \$4.00 additional list.

**Component Parts**—See pages 86 and 87. The minimum charge for mailing component parts of these guns is ten cents.

**NOTE**:—For explanation of system used in the manufacture of these guns see page 88.



## SHOTGUNS—Double, Hammer, No. 280

**Barrels**—Special "Krupp Fluid Steel," choke bored for nitro powder. Has matted extension rib.

**Frame**—Drop forged.

**Breech**—Reinforced.

**Action**—Top lever, patent cross bolt through extension rib, check hook, low circular hammers, rebounding bar locks with steel parts, solid plungers; parts drop forged.

**Stock**—Varnished walnut, finely finished, with pistol grip checked and capped; patent snap forearm, checked; rubber butt plate.

**Ammunition**—Adapted for any standard make of shell; loaded with either black or *smokeless* powders.

**Gauges, Lengths and Price**—12-gauge, 28, 30, 32-inch barrel; 16-gauge, 28, 30-inch barrel; weight about  $7\frac{1}{4}$  to  $8\frac{1}{2}$  pounds . . . \$27.50

**Regular length** of stocks, 14 inches; with drop from  $2\frac{1}{2}$  to  $3\frac{1}{4}$  inches. Any deviation will be subject to an advance in price of \$4.00 list.

For straight grip instead of standard pistol grip, \$4.00 additional list.

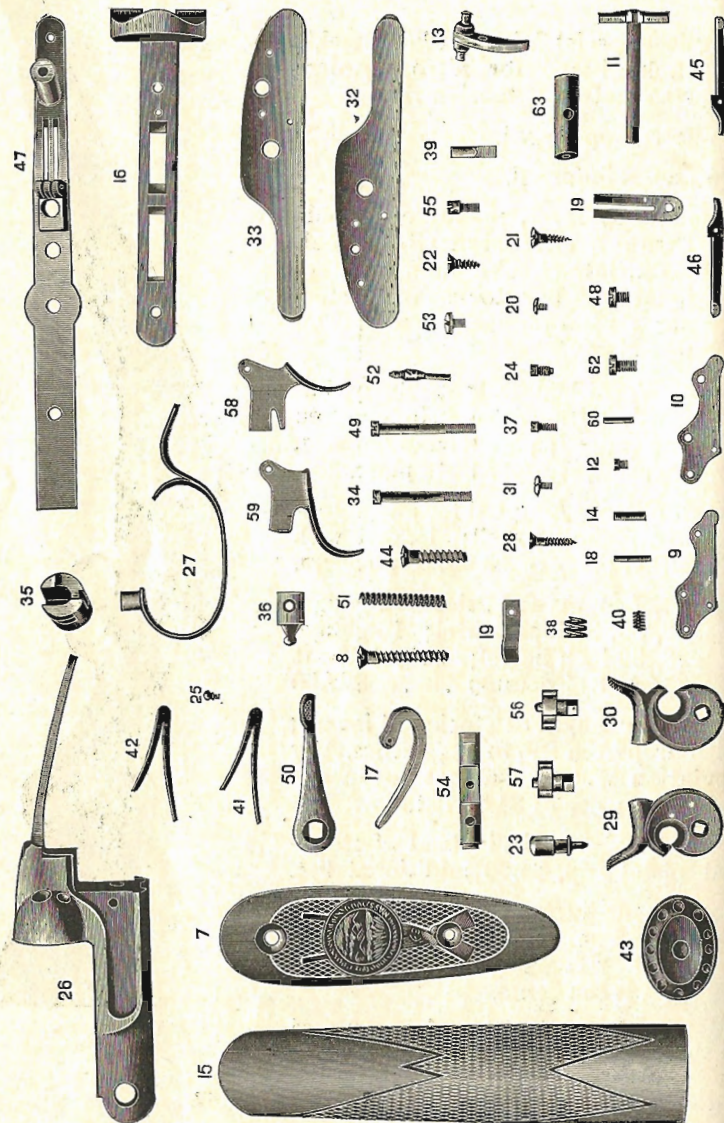
**Component Parts**—See pages 86 and 87. The minimum charge for mailing component parts of this gun is ten cents.

**NOTE**:—For explanation of system used in the manufacture of this gun see page 88.



## SHOTGUNS—Double, Hammer

Nos. 250-260-270-280—Component Parts



## SHOTGUNS—Double, Hammer, New Model

Nos. 250-260-270-280—Price List of Component Parts

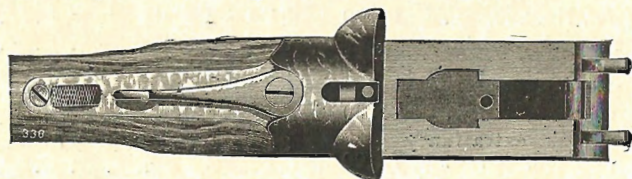
|  |   |
|--|---|
| 1 Barrel, No. 250, . . . \$10.00               | 31 Hammer Screw, . . . .10                |
| 2 Barrel, No. 260, . . . 12.00                 | 32 Lock Plate (right), . . .40            |
| 3 Barrel, No. 270, . . . 15.00                 | 33 Lock Plate (left), . . .40             |
| 3A Barrel, No. 280, . . . 15.00                | 34 Lock Plate Screw, . . .10              |
| 4 Butt Stock, plain checked, . . . 6.00        | 35 Locking Bolt, . . . .50                |
| 5 Butt Stock, fancy checked, . . . 10.00       | 36 Locking Bolt Knuckle, . .15            |
| 6 Butt Stock, extra fancy checked, . . . 12.00 | 37 Locking Bolt Knuckle Screw, . . . .05  |
| 6A Butt Stock, turned in the rough, . . . 2.00 | 38 Locking Bolt Knuckle Spring, . . . .05 |
| 7 Butt Plate, . . . .50                        | 39 Locking Bolt Stop, . . .05             |
| 8 Butt Plate Screw, . . . .05                  | 40 Locking Bolt Stop Spring .05           |
| 9 Bridle (right), . . . .25                    | 41 Mainspring (right), . . .50            |
| 10 Bridle (left), . . . .25                    | 42 Mainspring (left), . . .50             |
| 11 Extractor, . . . .75                        | 43 Pistol Grip Cap, . . . .25             |
| 12 Extractor Screw, . . . .05                  | 44 Pistol Grip Cap Screw, . .05           |
| 13 Extractor Lever, . . . .20                  | 45 Sear (right), . . . .30                |
| 14 Extractor Lever Pin, . . .05                | 46 Sear (left), . . . .30                 |
| 15 Fore-end, wood, . . . 1.50                  | 47 Trigger Plate, . . . .1.00             |
| 16 Fore-end, iron, . . . 1.00                  | 48 Trigger Plate Screw (lower), . . . .05 |
| 17 Fore-end Spring, . . . .35                  | 49 Trigger Plate Screw (upper), . .10     |
| 18 Fore-end Spring Pin, . . .05                | 50 Top Snap and Screw, . . .85            |
| 19 Fore-end Spring Spring, .10                 | 51 Top Snap Spring, . . . .05             |
| 20 Fore-end Spring Spring Screw, . . . .05     | 52 Top Snap Plunger, . . . .05            |
| 21 Fore-end Screw (long), . .05                | 53 Top Snap Plunger Screw, .05            |
| 22 Fore-end Screw (short), .05                 | 54 Top Snap Lever, . . . .50              |
| 23 Firing Pin, . . . .15                       | 55 Top Snap Lever Screw, .05              |
| 24 Firing Pin Screw, . . . .05                 | 56 Tumbler (right), . . . .50             |
| 25 Front Sight, . . . .05                      | 57 Tumbler (left), . . . .50              |
| 26 Frame, . . . .6.00                          | 58 Trigger (right), . . . .25             |
| 27 Guard, . . . .75                            | 59 Trigger (left), . . . .25              |
| 28 Guard Screw, . . . .05                      | 60 Trigger Pin, . . . .05                 |
| 29 Hammer (right), . . . .75                   | 61 Trigger Spring, . . . .10              |
| 30 Hammer (left), . . . .75                    | 62 Tang Screw, . . . .05                  |
|  | 63 Tang Stud, . . . .10                   |

For Price List of Component Parts for Old Model of these shotguns, refer to pages 147 and 148.

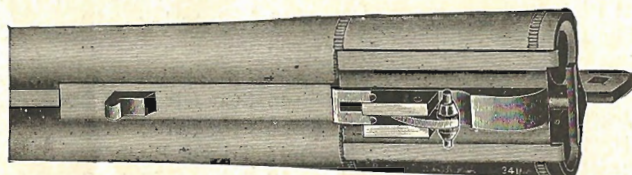
## SHOTGUNS—Double Barrel System

Used on Nos. 250-260-270-280-350-360-370-380.

In the manufacture of our Nos. 250, 260, 270, 280, and Nos. 350, 360, 370, and 380 guns we are now using an entirely new system. The cross bolt through the extension rib is of the rotary compensating style and is so adjusted that it takes up all wear and prevents the gun from shooting loose.



The above illustration shows the position of the cross bolt, and the slot in frame that engages the check hook.



The second illustration shows our new style check hook, also extra long extension rib. This check hook relieves all strain on the forearm and joint, and in connection with our cross bolt makes our new style shotguns absolutely the best in their class. All Nos. 250, 260, 270, 280 and Nos. 350, 360, 370, and 380 guns will have the patent breech and have barrels fastened as per illustrations on page 79.

Our double barrel hammerless gun is constructed on a carefully evolved plan something similar to the Anson & Deeley system, but greatly improved so as to make its construction as simple as possible. We have an extremely long frame which gives great leverage, so that in opening the gun to cock it the barrels do not have to travel as far as in a gun with a short frame. This, of course, causes less friction on the joints, lessens the liability of shaking loose, and makes the gun cock extremely easy. Our lock is very simple and consists of few parts: cocking lever, mainspring, hammer and sear. The mainspring is made of selected coil spring wire, and with proper care will last a lifetime. The safety can be made independent or subject to will of the shooter.

## SHOTGUNS—Double, Hammerless No. 325

**Barrels**—Special prepared, high-pressure steel, choke bored for nitro powder. Has matted extension rib.

**Breech**—Reinforced.

**Action**—Top snap, double bolt, low circular hammers, rebounding locks with steel parts, solid plungers—case hardened frame; parts drop forged. The action is similar in construction to that of our No. 225 Double Barrel Hammer Shotgun, and is of the Anson & Deeley type. Is made in as simple a way as possible. Made with a double bolt—one in the through lump, the other in the extension rib—and also has in addition a *check hook* to take the wear off the joint.

**Stock**—Oiled English walnut, finely finished, with pistol grip, checked; patent snap forearm, checked.

**Ammunition**—Adapted for any standard make of shell; loaded with either black or *smokeless* powders.

**Gauges, Lengths and Price**—12-gauge, 28, 30, 32-inch barrel; 16-gauge, 28, 30-inch barrel; weight about  $7\frac{1}{4}$  to  $8\frac{1}{2}$  pounds . . . \$20.00

**Component Parts**—See pages 90 and 91. The minimum charge for mailing component parts of this gun is ten cents.

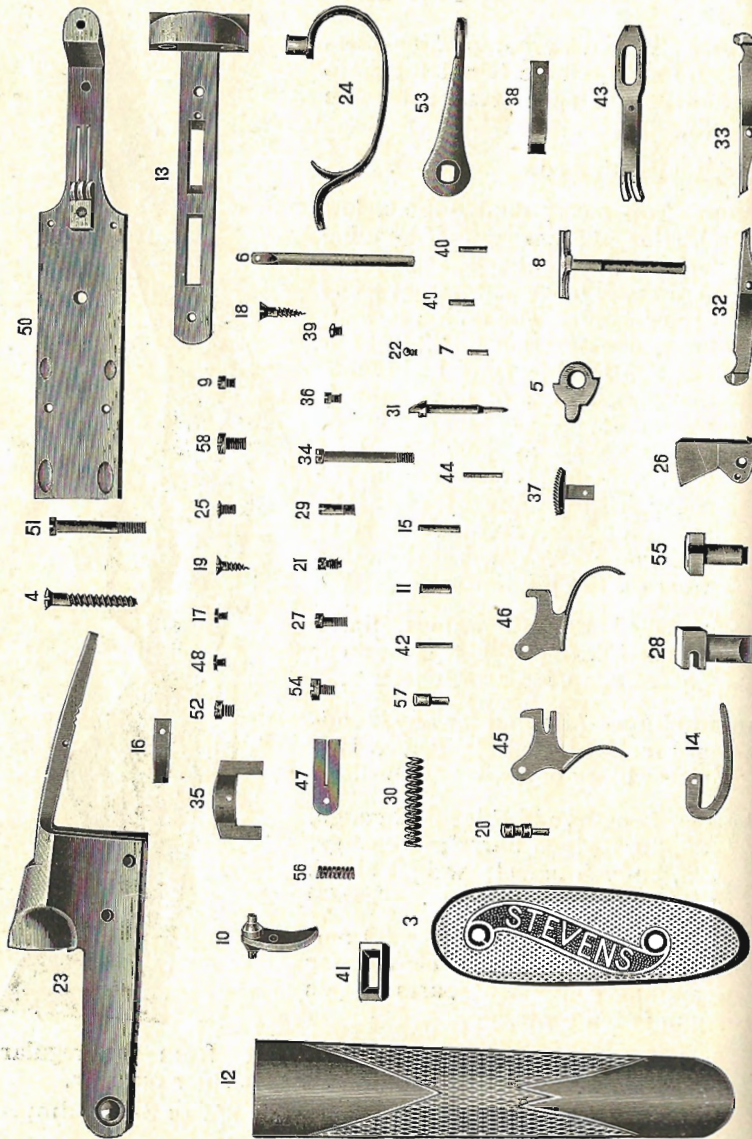
NO DEVIATIONS WHATSOEVER from the regular, standard stock will be allowed on this particular number.

Regular length of stock 14 inches, with  $2\frac{3}{4}$  or 3-inch drop.



## SHOTGUNS—Double, Hammerless, No. 325

### Component Parts



## SHOTGUNS—Double, Hammerless, No. 325

### Price List of Component Parts

|  |        |   |       |
|--|--------|---|-------|
| 1 Barrel, . . . . .                        | \$8.00 | 31 Mainspring Plunger, . . . . .          | \$.15 |
| 2 Butt Stock, . . . . .                    | 5.00   | 32 Sear (right), . . . . .                | .25   |
| 3 Butt Plate, . . . . .                    | .50    | 33 Sear (left), . . . . .                 | .25   |
| 4 Butt Plate Screw, . . . . .              | .05    | 34 Sear Screw, . . . . .                  | .05   |
| 5 Cocking Lever, . . . . .                 | .35    | 35 Sear Spring, . . . . .                 | .10   |
| 6 Cocking Lever Rod, . . . . .             | .10    | 36 Sear Spring Screw, . . . . .           | .05   |
| 7 Cocking Lever Rod Pin, . . . . .         | .05    | 37 Safety Slide, . . . . .                | .40   |
| 8 Extractor, . . . . .                     | .75    | 38 Safety Slide Spring, . . . . .         | .05   |
| 9 Extractor Screw, . . . . .               | .05    | 39 Safety Slide Spring Screw, . . . . .   | .05   |
| 10 Extractor Lever, . . . . .              | .20    | 40 Safety Slide Pin, . . . . .            | .05   |
| 11 Extractor Lever Pin, . . . . .          | .05    | 41 Safety Lever, . . . . .                | .15   |
| 12 Fore-end, wood, . . . . .               | 1.25   | 42 Safety Lever Pin, . . . . .            | .05   |
| 13 Fore-end, iron, . . . . .               | 1.00   | 43 Safety Operating Lever, . . . . .      | .25   |
| 14 Fore-end Spring, . . . . .              | .35    | 44 Safety Operating Lever Pin, . . . . .  | .05   |
| 15 Fore-end Spring Pin, . . . . .          | .05    | 45 Trigger (right), . . . . .             | .25   |
| 16 Fore-end Spring Spring, . . . . .       | .10    | 46 Trigger (left), . . . . .              | .25   |
| 17 Fore-end Spring Spring Screw, . . . . . | .05    | 47 Trigger Spring, . . . . .              | .10   |
| 18 Fore-end Screw (long), . . . . .        | .05    | 48 Trigger Spring Screw, . . . . .        | .05   |
| 19 Fore-end Screw (short), . . . . .       | .05    | 49 Trigger Pin, . . . . .                 | .05   |
| 20 Firing Pin, . . . . .                   | .15    | 50 Trigger Plate, . . . . .               | 1.75  |
| 21 Firing Pin Screw, . . . . .             | .05    | 51 Trigger Plate Screw (upper), . . . . . | .05   |
| 22 Front Sight, . . . . .                  | .05    | 52 Trigger Plate Screw (lower), . . . . . | .05   |
| 23 Frame, . . . . .                        | 4.00   | 53 Top Snap, . . . . .                    | .75   |
| 24 Guard, . . . . .                        | .75    | 54 Top Snap Screw, . . . . .              | .05   |
| 25 Guard Screw, . . . . .                  | .05    | 55 Top Snap Lever, . . . . .              | .40   |
| 26 Hammer, . . . . .                       | .40    | 56 Top Snap Spring, . . . . .             | .05   |
| 27 Hammer Screw, . . . . .                 | .10    | 57 Top Snap Spring Plunger, . . . . .     | .05   |
| 28 Locking Bolt, . . . . .                 | .30    | 58 Tang Screw, . . . . .                  | .05   |
| 29 Locking Bolt Screw, . . . . .           | .05    |   |       |
| 30 Mainspring, . . . . .                   | .10    |   |       |

## SHOTGUNS—Double, Hammerless, No. 350



**Barrels**—Special prepared, high pressure steel, choke bored for nitro powder. Has matted extension rib.

**Frame**—Drop forged.

**Breech**—Reinforced.

**Action**—Anson & Deeley type. Top lever, patent cross bolt through extension rib, check hook; automatic safety, independent or not, at will; extra long frame; all parts drop forged.

**Stock**—Varnished walnut, finely finished, with pistol grip checked and capped; patent fore-end, checked; rubber butt plate.

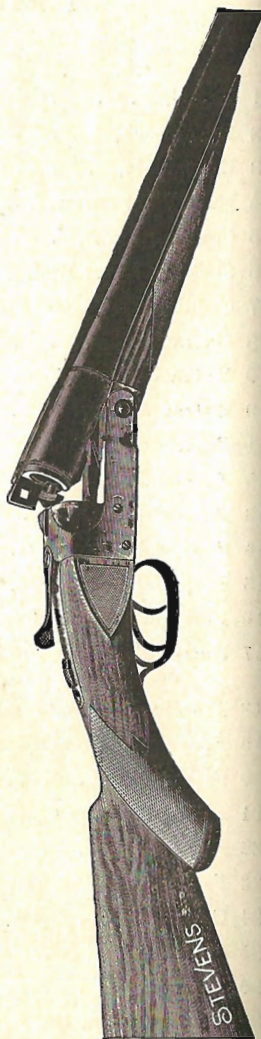
**Ammunition**—Adapted for any standard make of shell; loaded with either black or *smokeless* powders.

**Gauges, Lengths and Price**—12-gauge, 28, 30, 32-inch barrel; 16-gauge, 28, 30-inch barrel; weight about 7¼ to 8½ pounds . . . **\$25.00**

**Regular length** of stocks, 14 inches; with drop from 2½ to 3¼ inches. Any deviation will be subject to an advance in price of \$4.00 list.

For straight grip instead of standard pistol grip, \$4.00 additional list.

**Component Parts**—See pages 95 and 96. The minimum charge for mailing component parts of this gun is ten cents.



Telegraph Code, Pages 155-157.

## SHOTGUNS—Double, Hammerless Nos. 360-370

**Barrels**—No. 360—Special "Twist" steel, choke bored for nitro powder. Has matted extension rib.

**Barrels**—No. 370—Special "Damascus" steel, choke bored for nitro powder. Has matted extension rib.

**Frame**—Drop forged.

**Breech**—Reinforced.

**Action**—Anson & Deeley type. Top lever, patent cross bolt through extension rib, check hook; automatic safety, independent, or not, at will; extra long frame; parts drop forged.

**Stock**—Varnished walnut, finely finished, with pistol grip checked and capped; patent fore-end, checked; rubber butt plate.

**Ammunition**—Adapted for any standard make of shell; loaded with either black or *smokeless* powders.

**Gauges, Lengths and Price**—12-gauge, 28, 30, 32-inch barrel; 16-gauge, 28, 30-inch barrel; weight about 7¼ to 8½ pounds.

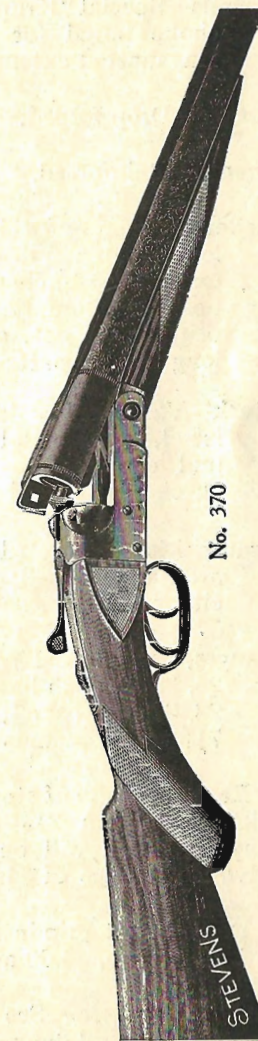
**No. 360. Price . . . \$27.50**

**No. 370. Price . . . 30.00**

**Regular length** of stocks, 14 inches; with drop from 2½ to 3¼ inches. Any deviation will be subject to an advance in price of \$4.00 list.

For straight grip instead of standard pistol grip, \$4.00 additional list.

**Component Parts**—See pages 95 and 96. The minimum charge for mailing component parts of this gun is ten cents.



No. 370

## SHOTGUNS—Double, Hammerless, No. 380

**Barrels**—Special "Krupp Fluid Steel," choke bored for nitro powder. Has matted extension rib.

**Frame**—Drop forged.

**Breech**—Reinforced.

**Action**—Anson & Deeley type. Top lever, patent cross bolt through extension rib, check hook, treble bolt; automatic safety, independent or not, at will; extra long frame; parts drop forged.

**Stock**—Varnished walnut, finely finished, with pistol grip checked and capped; patent fore-end, checked; rubber butt plate.

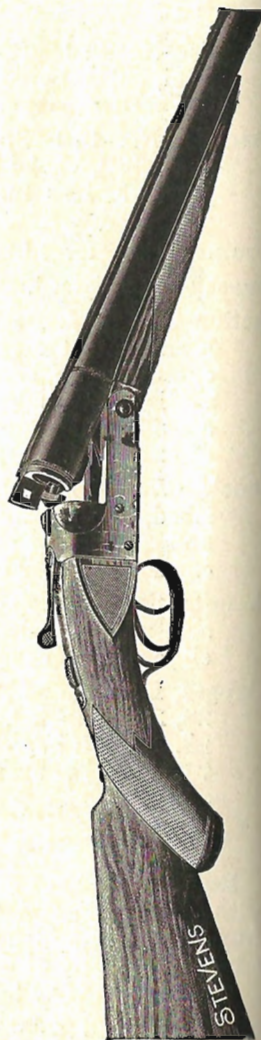
**Ammunition**—Adapted for any standard make of shell; loaded with either black or *smokeless* powders.

**Gauges, Lengths and Price**—12-gauge, 28, 30, 32-inch barrel; 16-gauge, 28, 30-inch barrel; weight about 7¼ to 8½ pounds . . . **\$32.50**

**Regular length** of stocks, 14 inches; with drop from 2½ to 3¼ inches. Any deviation will be subject to an advance in price of \$4.00 list.

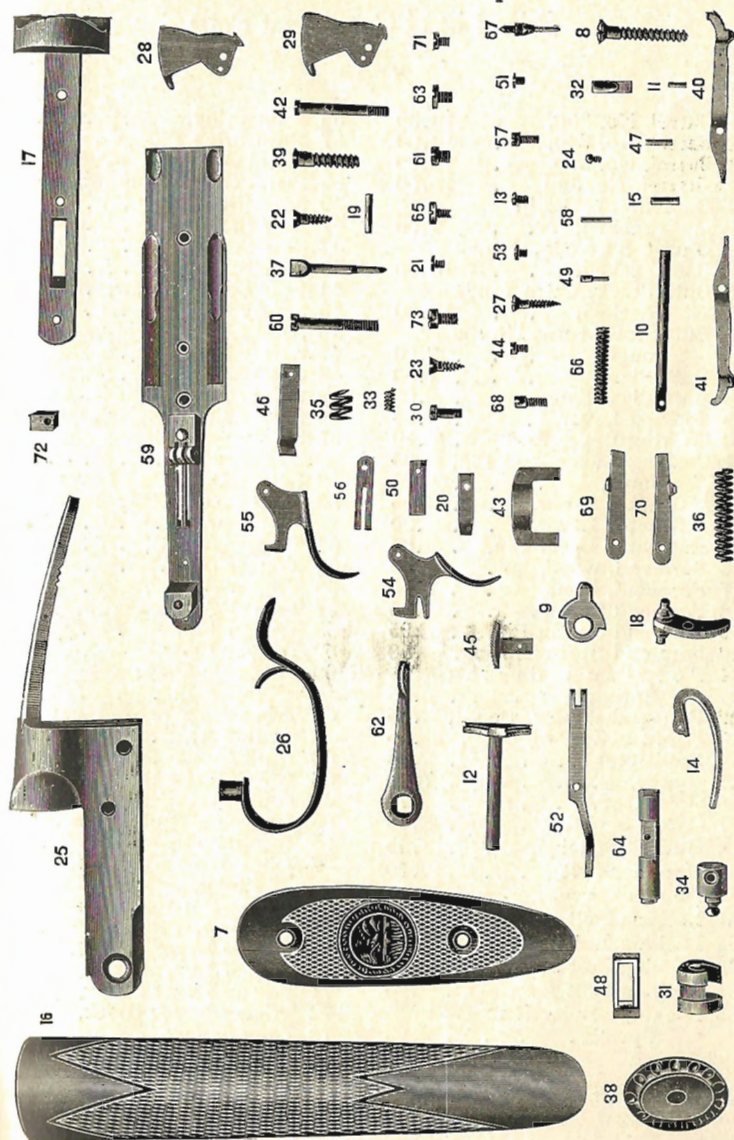
For straight grip instead of standard pistol grip, \$4.00 additional list.

**Component Parts**—See pages 95 and 96. The minimum charge for mailing component parts of this gun is ten cents.



## SHOTGUNS—Double, Hammerless

Nos. 350-360-370-380—Component Parts



## SHOTGUNS—Double, Hammer, New Model

Nos. 350-360-370-380

### Price List of Component Parts

|   |   |
|---|---|
| 1 Barrel, No. 350, . . . \$10.00                  | 36 Mainspring, . . . \$ .10                   |
| 2 Barrel, No. 360, . . . 12.00                    | 37 Mainspring Plunger, . . . .15              |
| 3 Barrel, No. 370, . . . 15.00                    | 38 Pistol Grip Cap, . . . .25                 |
| 3A Barrel, No. 380 . . . 15.00                    | 39 Pistol Grip Cap Screw, . . . .05           |
| 4 Butt Stock, Plain<br>checked, . . . 6.00        | 40 Sear (right), . . . .40                    |
| 5 Butt Stock, Fancy<br>checked, . . . 10.00       | 41 Sear (left), . . . .40                     |
| 6 Butt Stock, extra fancy<br>checked, . . . 12.00 | 42 Sear Screw, . . . .10                      |
| 6A Butt Stock, turned in the<br>rough, . . . 2.00 | 43 Sear Spring, . . . .10                     |
| 7 Butt Plate, . . . .50                           | 44 Sear Spring Screw, . . . .05               |
| 8 Butt Plate Screw, . . . .05                     | 45 Safety Slide, . . . .40                    |
| 9 Cocking Lever, . . . .35                        | 46 Safety Slide Spring, . . . .05             |
| 10 Cocking Lever Rod, . . . .10                   | 47 Safety Slide Pin, . . . .05                |
| 11 Cocking Lever Rod Pin, . . . .05               | 48 Safety Lever, . . . .15                    |
| 12 Extractor, . . . .75                           | 49 Safety Lever Pin, . . . .05                |
| 13 Extractor Screw, . . . .05                     | 50 Safety Lever Spring, . . . .05             |
| 14 Extractor Lever, . . . .20                     | 51 Safety Lever Spring<br>Screw, . . . .05    |
| 15 Extractor Lever Pin, . . . .05                 | 52 Safety Operating Lever, . . . .25          |
| 16 Fore-end, wood, . . . .50                      | 53 Safety Operating Lever<br>Screw, . . . .05 |
| 17 Fore-end, iron, . . . 1.00                     | 54 Trigger (right), . . . .25                 |
| 18 Fore-end Spring, . . . .35                     | 55 Trigger (left), . . . .25                  |
| 19 Fore-end Spring Pin, . . . .05                 | 56 Trigger Spring, . . . .10                  |
| 20 Fore-end Spring Spring, . . . .10              | 57 Trigger Spring Screw, . . . .05            |
| 21 Fore-end Spring<br>Spring Screw, . . . .05     | 58 Trigger Pin, . . . .05                     |
| 22 Fore-end Screw (long), . . . .05               | 59 Trigger Plate, . . . .2.00                 |
| 23 Fore-end Screw (short), . . . .05              | 60 Trigger Plate Screw<br>(upper), . . . .05  |
| 24 Front Sight, . . . .05                         | 61 Trigger Plate Screw<br>(lower), . . . .05  |
| 25 Frame, . . . .7.00                             | 62 Top Snap, . . . .75                        |
| 26 Guard, . . . .75                               | 63 Top Snap Screw, . . . .10                  |
| 27 Guard Screw, . . . .05                         | 64 Top Snap Lever, . . . .50                  |
| 28 Hammer (right), . . . .50                      | 65 Top Snap Lever Screw, . . . .05            |
| 29 Hammer (left), . . . .50                       | 66 Top Snap Spring, . . . .05                 |
| 30 Hammer Screw, . . . .10                        | 67 Top Snap Spring<br>Plunger, . . . .05      |
| 31 Locking Bolt, . . . .50                        | 68 Top Snap Plunger<br>Screw, . . . .05       |
| 32 Locking Bolt Stop, . . . .05                   | 69 Trigger Lever (right), . . . .10           |
| 33 Locking Bolt Stop Spring, . . . .05            | 70 Trigger Lever (left), . . . .10            |
| 34 Locking Bolt Knuckle, . . . .15                | 71 Trigger Lever Screw, . . . .05             |
| 35 Locking Bolt Knuckle<br>Spring, . . . .05      | 72 Trigger Lever Block, . . . .10             |
|   | 73 Tang Screw, . . . .05                      |

For Price List of Component Parts for Old Model of these Shotguns, refer to pages 149 and 150.

## Stevens Anti-Rust Gun Grease

A sure rust preventive, for cleaning and protecting firearms and bright metal of any kind. After shooting, clean the barrel thoroughly, and pass a piece of cloth, moistened with the grease, through the barrel before putting it away. A light coat of the grease on any unprotected surface of metal will prevent it from rusting, and preserve its finish and lustre. It may also be used as a lubricant. Price, per tube, 15 cents. Sent by mail on receipt of price.



## Stevens Odorless Gun Oil

A lubricant, rust preventive, polishing and cleaning compound, which is guaranteed absolutely pure and to contain no acid.

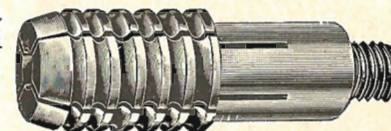
For Firearms, Bicycles, Sewing Machines and all mechanisms that require a high grade oil.

1 oz. Bottle, . . . . .10  
4 oz. " . . . . .25

When ordered by mail add 5 cents for 1 oz. and 5 cents for 4 ozs. to list price. This will partially pay postage.

## Stevens Shotgun Cleaner

A practical gun cleaning outfit for Shotguns that cleans absolutely clean. The outfit consists of a cleaner and patches.



Full size, No. 12 Gauge.  
Adjustable to No. 10 Gauge.

Price of Cleaners—For 10, 12, or 16-gauge, including Patches, each, . . . . .35  
Price of extra Cotton Patches, 12 in a box, per box, .10  
Price of extra Wire Cloth Patches, each, . . . . .05

This cleaning outfit is packed, one in a box, twelve boxes in a carton, one gross in a case.

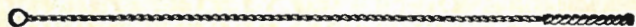


# RIFLE CLEANING RODS

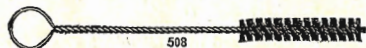
Sent by mail upon receipt of price.



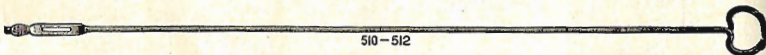
- No. 501. Coppered rod,  $\frac{1}{8}$  inch, one end flatted and slotted, 26 inches long, . . . . . \$ .10
- No. 503. Two-piece coppered rod,  $\frac{1}{8}$  inch, one end slotted and flatted, 17 inches long; handle  $\frac{3}{8}$  coppered rod, 9 inches long; total length of rod, 26 inches. Similar to No. 501 rod—except jointed, . . . . . .15



- No. 505. Made of twisted coppered wire, and has a ringed handle and a twisted end of pure bristles. It is 27 inches in length, for .22 caliber, . . . . . .15
- No. 506. Same as No. 505 rod, but for .32 caliber, . . . . . .15
- No. 507. Same as No. 505 rod, but for .38 caliber, . . . . . .15

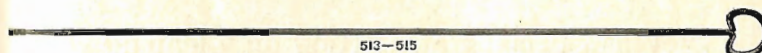


- No. 508. Twisted galvanized wire, pure bristle end, length 6 to 8 inches, .22 caliber, . . . . . .15
- No. 508 $\frac{1}{2}$ . Same as No. 508, but for .32 caliber, . . . . . .15
- No. 509. Same as No. 508 rod, but for .38 caliber, . . . . . .15
- No. 509 $\frac{1}{2}$ . Same as No. 508, but for .44 caliber, . . . . . .15



- No. 58A. Assortment  $\frac{1}{4}$  doz. 508;  $\frac{1}{4}$  doz. 508 $\frac{1}{2}$ ;  $\frac{1}{2}$  doz. 509; in fancy box—per box, . . . . . 1.25
- No. 510. For a .22 caliber coppered rod,  $\frac{1}{8}$  inch, one end flatted and slotted with jagged tip, 28 inches from ring to tip, and Stevens special \**patent* ring, . . . . . .15
- No. 512. For .32 caliber and larger, same style as No. 510, but of  $\frac{3}{8}$  rod and 30 inches from ring to tip, . . . . . .20

\*SEE PAGE 100



- No. 513. For .22 caliber and larger,  $\frac{3}{8}$  brass rod, one end slotted and notched; Stevens special *patent* ring, 32 inches from tip to ring, . . . . . .30
- No. 515. For .32 caliber and larger, same style as No. 513, but of  $\frac{1}{8}$  brass rod, 32 inches from tip to ring, . . . . . .35
- No. 517. Same as No. 515, but with tapped end for No. 560 and No. 570 Tips, . . . . . .50
- No. 520. For .22, .25, .30 and .32 caliber, fancy brass rod, four-piece, 32 inches long,  $\frac{3}{8}$  brass rod, notched and slotted end, . . . . . .50



- No. 530. For .22, .25, .30 and .32 caliber, a  $\frac{3}{8}$  brass rod, notched and slotted end 32 inches long, with Cocobolo swivel handle, . . . . . .50



- No. 540. Same as No. 530, except jointed and tapped in end for tips. Is a four-piece rod, each rod packed in a heavy cloth bag, one dozen in a box, each, . . . . . .75

Tapped at extreme end, standard thread to take the regular bristle or wire brush tips.



- No. 560. Bristle tip for .22, .25, .30, .32, .33, .38 and .44 calibers, . . . . . .15
- No. 570. Brass wire bristle tip for .22, .25, .30, .32, .33, .38 and .44 calibers, . . . . . .25
- No. 580. Brass Wire Bristle tip  $7\frac{1}{4}$  inches over all, with female thread; to be used as an extra joint for No. 540, or similar rods, .22, .30, .32 and 38 calibers, . . . . . .50

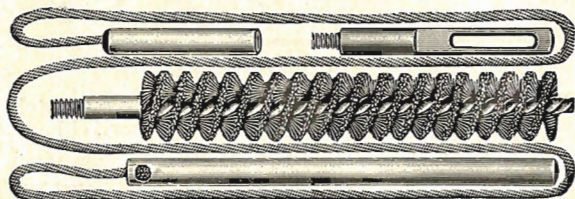


- No. 605. Made of twisted coppered wire, and has a ringed handle and a twisted end of fine brass wire. It is 27 inches in length, for .22 caliber, . . . . . .20
- No. 606. Same as No. 605 rod, but for .32 caliber, . . . . . .20
- No. 607. Same as No. 605 rod, but for .38 caliber, . . . . . .20

### The Stevens Special Patent Ring on Cleaning Rods

NOTE:—Heretofore, one-piece ringed rods have been made with an oval or pear-shaped ring which, when in use, invariably dents the muzzle of rifle, causing nicks or burrs, thereby rendering the rifle inaccurate, as a burr at the muzzle of the rifle deflects the bullet. On the Stevens special patent ring, however, the shoulders are so formed as to strike the outside edge of the end of the barrel, and thus the barrel cannot be injured, making this rod superior to all other ringed rods.

### United States Government Cleaners



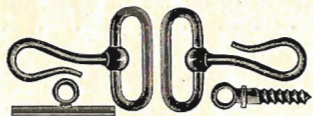
Packed in Canvas Bags

This cleaner is a tool which every sportsman and target-shooter will appreciate. It consists of a bristle brush and slotted wiper, with detachable cord and weight for dropping through barrel. A separate slotted wiper is furnished for pulling through a dry cloth and for oiling purposes.

Price for .22, .25, .30, .32, .38 and .44 calibers, . . . . .50

We can furnish on special order, which will mean a delay of from two to four weeks, other calibers not listed up to .50, nothing larger—all at the same price.

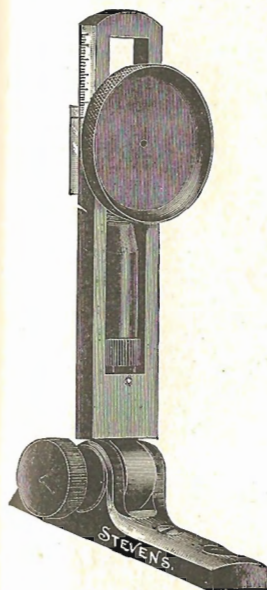
### Swivels and Sling Straps



The Stevens Snap Hooks and Swivels are the most practical and simple yet devised. They can be fitted to any Stevens Rifle or Shotgun or supplied for arms of other makes. The swivel eye is brazed to the barrels of shotguns and for rifles is made with a dovetail block. In ordering, state whether for Rifle or Shotgun and if the latter, single or double. The Special Hook has a double swivel of our own invention. Sling Straps are made of selected leather with adjustable buckle for length.

Swivels and Hooks, complete per set, . . . . . \$1.00  
Sling Straps, each, . . . . . .50

### SIGHTS—Stevens Target



New Mid-Range Vernier Sight  
Price, \$4.00



Rocky Mountain Front  
Sight. Price, 50c



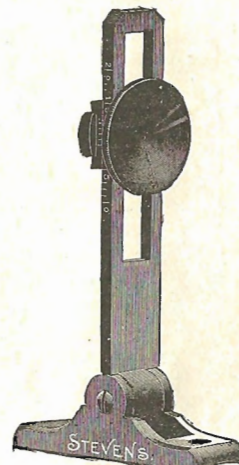
Leaf Sight. Price, 75c



Peep Sight. Price, 35c  
For "Little Krag"  
Rifles



Rear Open Sight  
Price, 35c  
For "Little Krag"  
Rifles



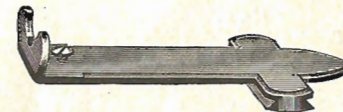
Vernier Peep Sight  
Price, \$3.00



Front Wind-Gauge Sight  
with Interchangeable Disc, \$3.00  
Level, \$1.00 extra



As Globe As Open  
Beach Combination Front Sight  
Price, \$1.00



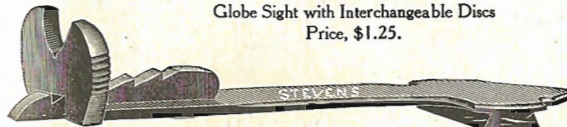
Diamond Model Pistol Sight  
Open Rear, Open Front  
Price, 50c each



Open Front Sight. Price 35c  
For "Little Krag" Rifles



Globe Sight with Interchangeable Discs  
Price, \$1.25.

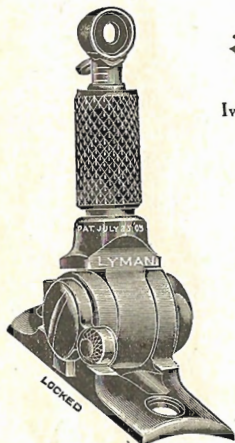


Sporting Rear Sight. Price .80c



Front Sight  
Price, \$1.25

## SIGHTS—Lyman



No. 1 A  
Lyman Combination Rear Sight  
Price, \$3.00



No. 3  
Ivory Bead Front Sight  
Price, \$1.00



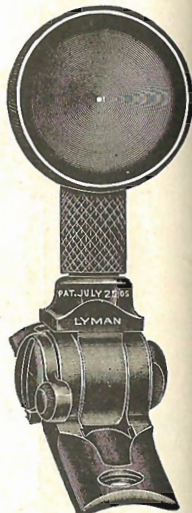
No. 4  
Ivory Hunting Front Sight  
Price, 50c



Used with Globe  
No. 5  
Lyman Combination Ivory Front Sight  
Price, \$1.00



No. 6  
Leaf Sight  
To replace ordinary  
Rear Sight  
Price, \$1.00



No. 2 A  
Combination Rear Sight  
with Cup Disc  
Can be used with or  
without Disc  
Price, \$3.50



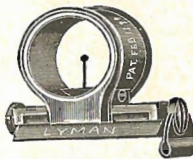
No. 8  
Sporting Wind-Gauge Sight  
Price, \$3.00



No. 18  
Ivory Bead Wind-Gauge  
Price, \$2.50



No. 17  
Target Sight  
With reversible  
aperture or pinhead  
Price, \$1.50



Showing Globe  
No. 7  
Wind-Gauge Target Sight  
Price, \$3.50



No. 12  
Blank to fill Barrel Slot  
Price, 25c



No. 14  
Spirit Level  
To fill Rear Sight Slot in  
long range shooting  
Price, \$1.00



No. 20  
"Jack" Sight  
Price, \$1.00



No. 28  
Lyman "Semi-Jack"  
Front Sight  
Price, \$1.00

## SIGHTS—Stevens Wind-Gauge Vernier

This sight presents a neater appearance than the ordinary Mid-range Vernier, for the thumb-screw at the top has been done away with, and the leaf otherwise shortened.

The elevation is secured by the rotating knurled thimble in the center of the leaf, under the eye-cup.

Windage is obtained by means of the thumb-screw on right side of eye-cup.

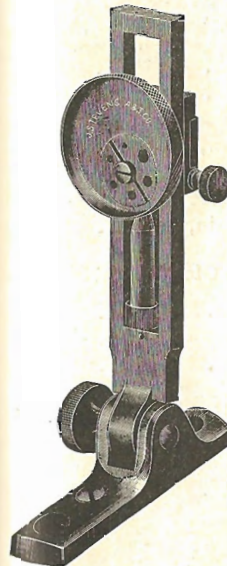
The eye-cup is first loosened, when, with the thumb-screw, a side motion of one-eighth of an inch either way is obtained.

By having the wind-gauge on the Vernier, a lower base on the muzzle sight is possible, thus permitting the Vernier to be shortened.

Then, too, the danger of adjusting a muzzle wind-gauge on a loaded rifle is obviated.

Stevens Vernier Wind-Gauge Sight has the combination eye-cup, which permits several changes in size of aperture. The sight is made with extreme accuracy, and is finely finished. This is the neatest, safest, and most convenient Vernier sight in use.

Price with Combination Eye-Cup, . . . \$6.00  
Price with plain Eye-Cup, . . . . . 5.00



This eye-cup (as represented in cut) has apertures of six different sizes, any of which can be placed upon the center in the most perfect manner and quickly, thus enabling the rifleman to select a size exactly fitting the eye for any kind of light, and also to match up with the front open hunting sight, the shaded bead or aperture for fine target work. As all men who shoot do not require the same aperture in the eye-cup, even under the same weather conditions, we have found it difficult, and even impossible, to furnish a standard size to fit all eyes, one wishing a larger and one a smaller aperture, and we know several shooters who use three or four different eye pieces for the different conditions of light. This, however, is inconvenient in changing, and one is liable to lose or leave at home the one he most needs at the range for some particular match. By using the combination eye-cup these difficulties are overcome, and we most heartily recommend it to all who desire to do fine work with the rifle.

Combination Eye-Cup, fitted to Stevens Vernier sights, \$1.50.



## Component Parts of Sights

### Vernier Peep

|                              |        |
|------------------------------|--------|
| Leaf, . . . . .              | \$1.00 |
| Base, . . . . .              | 1.50   |
| Base Spring, . . . . .       | .20    |
| Base Spring Screw, . . . . . | .05    |
| Base Screws (2), . . . . .   | .10    |
| Joint Screw, . . . . .       | .05    |
| Cup, . . . . .               | .75    |
| Slide, . . . . .             | .25    |
| Binder, . . . . .            | .10    |

### Mid-Range Vernier Peep

|                              |      |
|------------------------------|------|
| Leaf, . . . . .              | 1.50 |
| Base, . . . . .              | 1.50 |
| Base Spring, . . . . .       | .20  |
| Base Spring Screw, . . . . . | .05  |
| Base Screws (2), . . . . .   | .10  |
| Joint Screw, . . . . .       | .25  |
| Cup, . . . . .               | .75  |
| Slide and Screw, . . . . .   | .50  |
| Binder, . . . . .            | .10  |
| Elevating Thimble, . . . . . | .50  |

### Wind-Gauge Vernier Peep

|  |      |
|--|------|
| Leaf, . . . . .                              | 1.50 |
| Base, . . . . .                              | 1.50 |
| Base Spring, . . . . .                       | .20  |
| Base Spring Screw, . . . . .                 | .05  |
| Joint Screw, . . . . .                       | .25  |
| Cup, complete, . . . . .                     | 1.50 |
| Disc for Cup . . . . .                       | .50  |
| Slide and Screw, . . . . .                   | .50  |
| Binder, . . . . .                            | .25  |
| Elevating Thimble, . . . . .                 | .50  |
| Wind-G a u g e Adjusting<br>Screw, . . . . . | .10  |
| Wind-Gauge Nuts (2) . . . . .                | .10  |

### Wind-Gauge Front Sight

|  |        |
|--|--------|
| Complete with Spirit<br>Level, . . . . . | \$4.00 |
| Without Spirit Level, . . . . .          | 3.00   |
| Spirit Level, . . . . .                  | 1.00   |
| Globe, . . . . .                         | .75    |
| Discs, each, . . . . .                   | .35    |
| Traverse Screw, . . . . .                | 1.25   |
| Base, . . . . .                          | .75    |
| Screw Caps to Level, each, . . . . .     | .15    |
| Disc Slide, plain, . . . . .             | .25    |

### Interchangeable Globe Front Sight

|                       |     |
|-----------------------|-----|
| Globe, . . . . .      | .50 |
| Disc, each, . . . . . | .35 |
| Disc Slide, . . . . . | .25 |

### Beach Combination Front

|                        |     |
|------------------------|-----|
| Base, . . . . .        | .40 |
| Base Spring, . . . . . | .05 |
| Globe, . . . . .       | .60 |
| Bead, . . . . .        | .15 |
| Joint Pin, . . . . .   | .05 |

### New Model Combination Rear Sight

|                               |     |
|-------------------------------|-----|
| Leaf, . . . . .               | .50 |
| Base, . . . . .               | .50 |
| Base Spring, . . . . .        | .05 |
| Slide, . . . . .              | .25 |
| Slide Spring, . . . . .       | .05 |
| Slide Spring Screw, . . . . . | .05 |
| Joint Pin, . . . . .          | .05 |

### New Model Combination Front Sight

|                  |      |
|------------------|------|
| Globe, . . . . . | 1.00 |
| Bead, . . . . .  | .25  |

### Sporting Rear Sight

|                     |     |
|---------------------|-----|
| Complete, . . . . . | .80 |
| Elevator, . . . . . | .20 |

## TELESCOPES—Stevens

32-Page Illustrated Catalog Sent Upon Request

The line of Rifle and Pistol Telescopes manufactured by us, represents the most complete and varied number of styles and models, the capacity of one maker.

At target practice and in the open field, rough country, etc., in fact, wherever a rifle can be used, the utility of the latter will be further enhanced by the additional telescope attachment.

Prolong your shooting days—with a Stevens Telescope the veteran can compete with the youngest shooter without a handicap.

Representative rifle organizations are permitting the use of telescopes in competitive shoots, and the record scores obtained in this manner are naturally decidedly better than those secured with the naked eye.

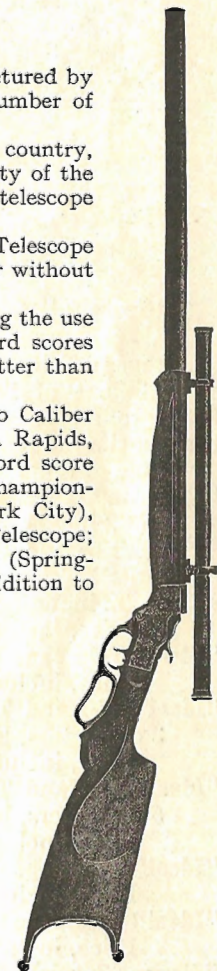
At the Annual Tournament of the Twenty-two Caliber Rifle League of the United States, held at Grand Rapids, Michigan, February 12th, to 17th, 1906, the record score of 2481 out of a possible 2500 in the 100-Shot Championship Match was obtained by W. A. Tewes (New York City), who shot a Stevens Rifle equipped with Stevens Telescope; Louis P. Ittel (Pittsburg), second,—2453; F. C. Ross (Springfield, Mass.), third,—2452.—All of the above in addition to using Stevens Rifles, used Stevens Telescopes.

At the annual open Indoor Tournament of the well-known Zettler Rifle Club, held at New York City, March 10th to 17th, 1906, the sixteen highest scores in the 100-Shot Match were made by shooters using Stevens Telescopes; the first four scores, by users of Stevens Rifles equipped with Stevens Telescopes. The high score was made by Mr. A. Hubalek, of Brooklyn, N. Y.—2468 out of a possible 2500.

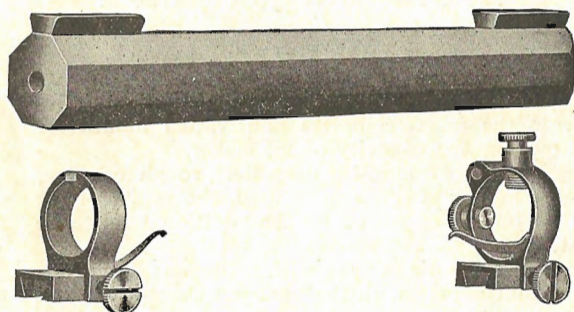
Every First Prize in Third Annual Tournament of Indoor .22 Caliber Rifle League of the United States, Rochester, N. Y., January 28th to February 2d, 1907, was won by STEVENS and STEVENS-POPE RIFLES and STEVENS TELESCOPES; 23 of the 30 Telescopes used were STEVENS.

At the Zettler Rifle Club Annual Open Tournament, New York City, March, 1907, Stevens Rifles and Stevens Telescopes made practically a clean sweep. First Prize in every match was either won or tied with Stevens and Stevens-Pope Rifles and Stevens Telescopes.

If Telescopes are ordered without mountings, only one-half the list price of mountings will be deducted.



## TELESCOPES—Stevens



Cut Showing Ideal Detachable Mountings Off Barrel, and Showing Dovetails Upon Which They Operate, Still Upon the Barrel.

Stevens Telescopes are listed at moderate prices and are the embodiment of Stevens Quality. Are made for and can be fitted to all Rifles of standard make, without extra charge, besides the Stevens models.

Some of our most popular Telescopes are our:

- "Favorite" Telescope No. 450.**—Power 4 diameters, length 26 to 32 inches.  
Price, including mountings . . . . . **\$8.00**
- "Favorite" Telescope No. 455.**—Power 6 diameters, length 26 to 32 inches.  
Price, including mountings . . . . . **\$8.00**
- "Ideal" Telescope No. 470.**—Power 4 diameters, length 14 inches.  
Price, including mountings . . . . . **\$15.00**
- "Ideal Off-Hand Target" Telescope No. 473, with Rib.**—Power 3 diameters, length 16 inches.  
Price, including mountings . . . . . **\$21.00**
- "Ideal Off-Hand Target" Telescope No. 474, with Rib.**—Power 5 diameters, length 16 inches.  
Price, including mountings . . . . . **\$21.00**
- "Ideal" Telescope No. 475.**—Power 6 diameters, length 16 inches.  
Price, including mountings . . . . . **\$16.00**
- "Ideal" Telescope No. 480.**—Power 8 diameters, length 18 inches.  
Price, including mountings . . . . . **\$17.00**
- "Stevens Special" Telescope No. 510.**—Power 4 diameters, length 20 to 32 inches.  
Price, including mountings . . . . . **\$35.00**

Prices range from \$8.00 to \$42.00.

Send for beautifully illustrated 32-Page Catalog, comprising entire line, and listing some notable new offerings.

## RE-BORING BARRELS

We make a specialty of re-boring old and worn-out barrels, of our own and other makes. When a re-bored rifle leaves our works it is guaranteed to shoot as well as a new arm using the same cartridge.

We cannot re-bore repeating rifles, Floberts, "Maynard Jr.," "Little Scout," Stevens Reliable Pocket Rifles, and Diamond Model Pistols.

It is not practical to re-bore "Favorite" or "Crack Shot" Rifles, as we can supply *new barrels at less expense.*

Rifles of .32 rim or center-fire and the .32-20 can be bored up to the .32 "Ideal."

Rifles of .38 rim or center-fire can be bored up to the .38-55, as the diameter of the latter is greater.

Both of these can be bored up to the .38-40, which has the greatest diameter of any .38 caliber.

## Prices for re-boring—Stevens barrels.

- Boring up Stevens .22 caliber rim-fire rifles, Nos. 1 to 16, Hunter's Pet or "Ideal," to Stevens .25 rim-fire, .32 or .38 long rim-fire, including browning and re-finishing barrel, which is necessary . . . . . **\$3.50**  
Same work on New Model Pocket Rifle . . . . . **3.00**  
Same work on Lord, Conlin and Gould pistols . . . . . **3.00**  
Stevens rim-fire rifles, Nos. 1 to 16, bored to, and firing pin changed for the .25-20, .25-21, .25-25, .28-30, .32-20, .32 long, .32-40, .32 "Ideal," .38 long, .38-55 or .38-40. This requires replating of frame and includes browning and re-finishing barrel . . . . . **6.00**
- The same work on Hunter's Pet, to take either of the .25 caliber, .32 long, .32-20, .32 "Ideal," or .38 long center-fire cartridges . . . . . **6.00**
- Stevens .22 rim-fire "Ideal" rifles re-bored to any of the above center-fire cartridges, when weight of barrel and strength of action will permit. This necessitates a new breech block . . . . . **6.00**
- Boring up center-fire Stevens, Nos. 1 to 16, Hunter's Pet or "Ideal," to any of the above center-fire cartridges, for which weight of barrel is suitable . . . . . **3.50**  
Re-boring gallery pistols (Stevens) . . . . . **3.00**  
Rifle barrels can be turned down, to lighten them.  
Price of turning down, re-browning and cutting sight-slots, Stevens Rifles . . . . . **3.00**  
Other makes . . . . . **4.00**  
Special Twist other than regular, extra . . . . . **2.00**

## RE-BORING RIFLES

## Of Other Makes.

|   |        |
|---|--------|
| Rim-fire .22-caliber rifles of other makes than Stevens, bored up to Stevens .25 rim-fire or .32 long rim-fire . . . . .  | \$7.00 |
| Rim-fire rifles of other makes than Stevens bored to, and firing pin changed for, any of the .25, .32 and .38-caliber center-fire cartridges mentioned on preceding page, for which barrels are heavy enough . . . . .  | 10.00  |
| Many Ballard rim-fire rifles are fitted with "reversible" firing-pins. Such rifles can be bored for center-fire cartridges at the regular charge of \$7.00—no extra charge for changing firing pin.   |        |
| Center-fire rifles of other makes than Stevens, when barrels are heavy enough, re-bored to any of the following cartridges; .25-20, .25-21, .25-25, .28-30, .32 "Ideal," .32-20, .32-40, .38-40, .38-55, .44-40, .40-70-330 Ballard 2 $\frac{3}{8}$ -inch straight shell, . . . . . | 7.00   |
| Maynard rifles that are center-fire and have sufficient metal in barrels can be bored for any of the different sizes of cartridges enumerated above . . . . .   | 7.00   |

## TESTIMONIALS

The No. 755 Telescope received on the 17th inst. Thanks for prompt delivery. Have tried 'scope at 100 yards on 4-inch bull's-eye and it is a wonder for accuracy. Am much pleased with it.

Yours truly,

W. P. LADD,  
Walkerville, Ont.

I am interested in shooting so much, that for the last 12 years I have used the best make of guns on the market and am safe in saying have fired fifteen thousand shots. I am the possessor of three of your guns at present, and have owned at least a dozen at other times. I consider the Stevens far above the average as target guns, both the pistols and rifles, winning five medals with your pistols and eleven with your rifles.

The "Ideal Schuetzen" is fine and I have done some excellent work with it; when I don't, I simply think I am over-trained and try with better results at some other time.

The pistols are fine, especially the "Lord" No. 36 and the "Diamond Model," both being excellent for long range target practice.

W. L. BARKLEY,  
Conway, Wash.

## SPECIAL WORK—And Re-finishing

|   |        |
|---|--------|
| Changing "Ideal" plain trigger rifles to double set trigger   | \$6.00 |
| Set screw placed on hammer to regulate pull of sear on rifles with our No. 44 "Ideal" action only . . . . .   | 1.00   |
| Re-finishing Stocks in Oil . . . . .  | .75    |
| Re-finishing Stocks in Varnish . . . . .  | 1.25   |
| Browning New Model, "Favorite," "Crack Shot," "Little Krag," "Maynard Jr.," "Little Scout," Barrels . . . . . | .50    |
| Browning Rifle or Hunter's Pet Barrels . . . . .  | 1.00   |
| Browning Rifle Barrels, other makes . . . . .   | 2.00   |
| Browning Plain Stevens Shotgun Barrels (single) . . . . .   | 1.00   |
| Browning Plain Stevens Shotgun Barrels (double) . . . . .   | 2.00   |
| Browning Twist or Laminated Stevens Shotgun Barrels (single) . . . . .  | 2.00   |
| Browning Twist or Laminated Stevens Shotgun Barrels (double) . . . . .  | 3.00   |
| Leading Rifle, Hunter's Pet, or New Model Barrels . . . . .   | .50    |
| Re-chambering for longer shell . . . . .  | 1.00   |
| Fitting Fore-ends on Rifles (for prices of Stevens Fore-ends, see page 43) . . . . .                          | 2.00   |
| Fitting Fore-ends on Shotguns (old style, No. 30) . . . . .   | 2.00   |
| Browning Rifle or Shotgun Frames (to order only) . . . . .  | 2.00   |
| Re-plating Frame and Trimmings on Rifle or Hunter's Pet . . . . .   | 2.00   |
| Re-plating Frame and Trimmings on New Model . . . . .   | 1.50   |
| Re-plating Frame and Trimmings on Reliable or Diamond Model . . . . .   | 1.00   |
| Re-plating Frame and Trimmings on Shotgun (No. 30) . . . . .  | 2.00   |
| Re-plating Metal Butt Plate . . . . .   | .50    |
| On re-bored work, re-plating Rifle or Pet Frame and Rest, re-finishing Stock in Oil . . . . .                 | 1.50   |
| On re-bored work, re-plating Rifle or Pet Frame and re-finishing Stock in Varnish . . . . .                   | 2.50   |
| Re-polishing and case hardening "Ideal" Frames and Trimmings . . . . .  | 2.00   |

## NEW BARRELS

New barrels, 24 to 34 inches in length, bored for any of the following cartridges, will be fitted to center-fire Ballard, Sharps hammerless, Remington and Winchester single-shot actions, using old fore-ends: .22 Short, .22 Long-Rifle, .25 Stevens, .32 Long and .38 Long Rim-fire cartridges; .25-20 Stevens, .25-21, .25-25, .32 Long, .32-20, .32-40, .32 "Ideal," .28-30, .38-55, .38-40, .40-70-330 Ballard, center-fire cartridges.

|   |           |
|---|-----------|
| 24-inch barrel, to weigh 3 ¼ to 5 pounds, octagon or half-octagon   | } \$12.00 |
| 30-inch barrel, to weigh 4 to 6 ½ pounds, octagon or half-octagon   |           |
| 24-inch barrel, to weigh 5 to 6 ½ pounds, octagon or half-octagon   | } 14.00   |
| 30-inch barrel, to weigh 6 ½ to 8 pounds, octagon or half-octagon   |           |
| 24-inch barrel, to weigh 6 ½ to 8 ½ pounds, octagon or half-octagon | } 17.00   |
| 30-inch barrel, to weigh 8 to 9 pounds, octagon or half-octagon     |           |
| No. 3 Barrel  | 12.00     |
| No. 4 Barrel  | 14.00     |
| No. 5 Barrel  | 17.00     |

These prices do not include forearm or sights.

Weights of intermediate lengths in proportion.

32-inch barrels, extra . . . . . 2.00

34-inch barrels, extra . . . . . 4.00

Fitting new fore-end to rifles of other makes than Stevens . . . . . 2.00

Checking new forearms, extra . . . . . 2.00

A rifle complete will weigh 3 to 4 pounds more than the barrel alone, depending on weight of stock, etc.

No deduction will be made where barrels are not threaded and fitted at the factory.

When a barrel is to be re-bored, the *complete rifle* should be sent, for all rifles are tested on our range before being returned.

Rifles sent for re-boring or for new barrels must be accompanied by cash in full, when shippers are unknown to us. They will not be sent C. O. D.

Every package should bear name and address of shipper.

N. B. Expressage must in all cases be prepaid on rifles sent for re-boring or for new barrels.

## RELOADING IMPLEMENTS—Ideal

## Regular List

**I**DEAL TOOLS are so constructed that they combine in one tool a full set of reloading implements. The tool performs every necessary operation, viz.: there is the bullet mold to mold bullets; the decapper to remove the old primer; the re-capper to reseal the new primer; a powder scoop to put in the powder; then the reloading chamber to force the bullet into place and crimp the shell; all in one tool with the exception, of course, of the powder scoop.

Ideal reloading implements for regular cartridges are grouped under three numbers:

No. 1, embracing the size suitable for pistol cartridges and small rifle cartridges; No. 4, for cartridges of medium size, while No. 6 is more particularly adapted for the longer cartridges of target and sporting sizes.

No. 1, for pistol and small cartridges. Price, \$2.25. Made for .22 extra long (.22-10 U. M. C.), .22 W. C. F. .32 Short. .32 Long Colts. .32 S. & W. .38 Short. .38 Long.

The No. 4 tool has, in addition to the parts described above, a bullet resizer so that a bullet is regularly made a trifle above the standard size, and then, as the bullet is forced through the die after being lubricated, it is brought to correct diameter and made perfectly round.

No. 4, for smaller rifle cartridges. Price, \$2.50. Made for .25-20 Stevens, .25-21, .32-20. .32 Ideal, .38.40, .44.40.

No. 6. This tool is made for military and target cartridges. Price, \$3.00. Made for .32-35 Stevens, .32-40 Stevens, Ballard and Marlin, .38-55 Stevens, Ballard and Marlin, .40-60, .40-63, .45-70, .45-90, etc., including all the large sporting sizes. This tool is exactly like the No. 4, except that it is made for the larger cartridges. If this tool is desired for .32-35, .32-40, or .38-55, to use everlasting shells, order it without crimp.

## Special List

Ideal tool No. 3 is a special tool made to suit any requirements.

This tool is made for the same cartridges as the No. 4 and No. 6 Ideal tools; also for the .25-25 and .28-30. This is the only tool with which the .25-25 and .28-30 can be loaded.

## Prices of Tools:

|  |        |
|--|--------|
| With one single adjustable chamber, . . . . .              | \$2.50 |
| With one double adjustable chamber, . . . . .              | 3.00   |
| (opposite of single adjustable)                            |        |
| Extra single adjustable chamber to crimp or not, . . . . . | .50    |
| Extra double adjustable chamber, . . . . .                 | 1.00   |
| Muzzle resizing die, . . . . .                             | .50    |

## CARTRIDGES

STEVENS RIFLES are made for the cartridges herewith illustrated.

### .22 Short R. F.

This cartridge is one of the oldest cartridges on the market. In its present form it has been popular for more than twenty-five years as the gallery cartridge, and today is chosen by experts for gallery and indoor target shooting at ranges up to 100 feet. The factory cartridge is loaded with three grains of black powder and a 30-grain lead bullet. It gives very accurate results for target work and light hunting up to 150 feet, where we would set the limit for its practical use, although many of our friends claim to have made very satisfactory targets at much greater ranges.



It has always been a matter of dispute, since the development of the .22 Long-Rifle cartridges, as to whether the .22 Long-Rifle or the .22 Short is the more accurate for gallery work on the various ranges throughout the country. The decision may be summed up as follows: That in the case of expert marksmen a rifle, especially rifled and carefully chambered for the .22 Short cartridge, will give better results up to 90 or 100 feet than the .22 Long-Rifle at the same range, although of course the .22 Long-Rifle beyond this range will outshoot the .22 Short under all conditions. The .22 Long-Rifle will do very fine shooting up to 200 yards. *The .22 Short can be used in rifles chambered for the .22 Long-Rifle and very accurate results are obtained. This makes it very convenient, inasmuch as with a rifle chambered for the .22 Long-Rifle cartridge the various lengths of .22-caliber, viz., C. B., Short and Long-Rifle cartridges may be used with satisfactory results. Where, however, a rifle is desired for indoor gallery shooting at the ranges we have specified above, we would recommend a rifle chambered expressly for the .22 Short.* When we make such rifles it must be borne in mind that they have a special twist peculiarly adapted to the .22 Short, and are carefully chambered for this cartridge only. The C. B. cap may also be used in rifles chambered for the .22 Short.

Our .22-caliber rifles are regularly chambered for the .22 Long-Rifle cartridge, and when we make rifles expressly for the .22 Short we charge \$2.00 extra list.

We can furnish any of our .22-caliber rifles for the .22 Short if so desired.

We believe that it is a fair statement to say that the .22 Short, as made by the cartridge factories, will shoot as well as the marksman can hold his rifle.

The .22 Short is now brought out in smokeless and semi-smokeless loads, and these cartridges seem to give very satisfactory results; in fact, we might say that the cartridges with these loads are almost as accurate as the old black powder cartridges, while, of course, the greater cleanliness is a valuable feature, and the further fact that such cartridges do not fill the gallery with smoke and so disturb the shooter, is a still greater argument in favor of their use.

The .22-caliber cartridge is also made with mushroom bullet, as illustrated, both black and smokeless powder loads. This cartridge is, of course, particularly adapted to hunting, the bullet being the same as the preceding with the exception of the hollow point, which consequently reduces it to 27 grains in weight. This bullet will mushroom on meeting resistance, and so is stronger for shooting small game than the regular type of cartridge.



### Conical Ball Caps

Up to within a few years, both the B. B. and C. B. were loaded by the factory with fulminate, which, being composed principally of glass, naturally has a very bad action on the rifle barrel, especially if the barrel, by mischance, should not be carefully cleaned. Today, all the standard factories are loading the C. B.'s with black powder, using fulminate merely as the igniting explosive, as in the case of all rim-fire cartridges; consequently, we have no hesitation in recommending the use of C. B.'s when made by standard factories.



B. B.'s are made by some factories with fulminate, and there are so many inferior B. B.'s on the market of rather indefinite origin, that we do not recommend the use of such ammunition.

Then, too, the C. B. will give regular results. There are very few unaccountables with these cartridges, whereas, in the case of the B. B., you will quite often find cartridges with a load so light or erratic that the bullet will not be driven out of the barrel. The result of this is often a powder swell, because the shooter may not be aware of the bullet remaining in the barrel and will shoot the second cartridge, or it may mean that the barrel is closed up with two or more bullets, all of which is of no benefit to the barrel, and may ruin it.

C. B.'s may be used in rifles chambered for .22 Short and .22 Long-Rifle with very satisfactory results; although if for gallery purposes a rifle is desired to take the .22 C. B. only, we can supply it at an advance of \$2.00 list. These cartridges give very good results up to forty or fifty feet on indoor ranges.

### .22 Long-Rifle R. F.

This cartridge was originated by this Company and has proven beyond question one of the most accurate rim-fire cartridges ever made. It is, we believe, as accurate a .22-caliber cartridge as can be made, and one of the most satisfactory for general work. The factory cartridge is loaded with five grains of a special black powder, about FFFFG and a 40-grain bullet. The shell is not crimped on the bullet, which, of course, is of material assistance in rendering the cartridge more accurate. It is the principle on which fine target cartridges are loaded, where the bullet is seated ahead of the shell, and the shell placed in the chamber filled with powder, or else the bullet is lightly placed in the muzzle of the shell, and then the cartridge is seated in the chamber of the barrel, the shell not having been crimped at all. Naturally, the crimping of the shell on the bullet has a tendency to make the bullet strip to a slight extent as it is forced out of the smaller mouth of the shell. The only inconvenience of this ammunition is that occasionally, if you wish to extract a cartridge without exploding it, the bullet may stay in the barrel, because the friction of the bullet against the sides of the chamber, if the bullet should be full size, would be enough to overcome the friction of the bullet on the shell and so they would part company. This, however, is not a serious objection because there is no great necessity of frequently extracting an unexploded cartridge from the chamber of a rifle. Then, too, such a necessity is not such a serious obstacle in the single shot.

This cartridge gives very accurate results at all ranges up to, and many claim even beyond, 200 yards. We have often seen ten consecutive shots placed in a regulation eight-inch bull's-eye at 200 yards. We, of course, do not pronounce this a long-range cartridge, but would say that when used in Stevens Rifles



under favorable conditions, it cannot be surpassed by any cartridge at ranges up to 100 yards. For squirrels and other small game it will be found an excellent cartridge.

Rifles chambered for the .22 Long-Rifle cartridge will also naturally successfully use the .22 Long herewith illustrated.

This cartridge is loaded with five grains of black powder and a lead bullet 30 grains in weight, being merely the .22 Short bullet placed in a longer shell, while the Long-Rifle is, of course, the .22 Long shell with a heavier bullet and more power than the .22 Short.



It does give excellent results as a hunting cartridge at moderate ranges, but at the same time it is not what would be called a target cartridge, and we would hardly recommend it for such work. It gives a flatter trajectory and a higher velocity than the Short and the Long-Rifle, and consequently is selected by some people for small game shooting.

The .22 Long cartridge can be procured in factory loads with mushroom bullets, 27 grains in weight, as illustrated under the .22 Short, with black or smokeless loads.

This .22 Long-Rifle, as above stated, was originated by this Company to supply an accurate and strong shooting .22-caliber cartridge at the low price of rim-fire ammunition. With this cartridge in Stevens Rifles and Pistols, targets have been made and shooting has been done which, a few years ago, would be considered impossible with rim-fire ammunition.

All our .22-caliber rifles are regularly chambered for the .22 Long-Rifle cartridge.

### .22-7-45 R. F.

This cartridge is an excellent one for small game shooting. It is highly accurate up to 200 yards, and we have seen ten consecutive shots placed in a 10-inch bull's-eye at 200 yards, using a light Stevens Rifle.



This cartridge is different from the other .22 rim-fires illustrated, in that the bullet is seated fairly in the shell and is lubricated inside, consequently there is no exposed lubricant to catch dust and dirt, making it a very convenient cartridge to carry in the pocket when hunting.

The charge of powder and lead is sufficient for such game as ducks, grouse, etc., while for squirrels it is a perfect cartridge. We can supply rifles for this cartridge to special order.

Rifles chambered for this cartridge will cost \$2.00 extra, except the No. 55, in which this is one of the regular sizes.

A rifle chambered for the .22-7-45 will not use any of the .22 caliber cartridges before illustrated, and likewise a rifle chambered for the .22 Long-Rifle will not take the .22-7-45.

### .25 Short Stevens

This cartridge was designed and brought out by The Peters Cartridge Company of Cincinnati, Ohio, in response to a popular demand for a cartridge to fit our .25 rim-fire rifles which could be sold at a popular price. This cartridge is loaded with 5½ grains (bulk measure) or 4½ grains (actual weight) KING'S SEMI-SMOKELESS POWDER and a 65-grain bullet. Of course the extreme accuracy cannot be obtained with this cartridge that is to be expected of the regular .25 Stevens R. F., but for small game shooting it will be found excellent. The bullet is, of course, a grooved one and is seated in the shell the same as in the .25 Stevens, so that none of the lubricant is exposed. The list price on this new cartridge is \$10.00 per thousand.



### .25 Stevens R. F.

This cartridge was designed by this Company, and is in the same class, as regards accuracy, with the .22 Long-Rifle. It is not surpassed in accuracy by any rim-fire cartridge made. The standard cartridge is loaded with 11 grains of black powder and a 67-grain bullet, which consequently gives a load powerful enough for small game and for target shooting up to 200 yards under favorable weather conditions. The accuracy of this cartridge at this range is quite astonishing, and many scores have been made which were at first hardly credited by those who were accustomed to judge rim-fire ammunition by the cartridges which had hitherto been on the market.

The bullet is a grooved bullet, with regular cannelures in which the lubricant is placed as in the case of center-fire cartridges. The bullet is seated into the shell so that none of the



lubricant is exposed; in this respect, also, being just like center-fire ammunition. This cartridge is, consequently, a very clean one to handle, and can be carried in the pocket without the dirty effects caused by other rim-fire ammunition, and, of course, the cartridge itself will not catch dust or dirt.

While the cartridge is, perhaps, a little better suited to small game hunting than target work, at the same time we recommend it very strongly to a rifleman who wishes a charge of moderate power with great accuracy, and does not care to reload his shells or pay high prices for ammunition.

This .25-caliber gives an accurate, strong-shooting cartridge at a mere fraction of the expense of the regular center-fire cartridges. The original .25-caliber was a .25-20 Stevens, and after this had proven such a great success, thousands of sportsmen asked for the .25 rim-fire ammunition, where the same accurate results could be obtained while the expense would be less, as is natural with rim-fire ammunition.

The .25 Stevens R. F. is a very convenient and desirable cartridge for the reason that there are thousands of worn out .22-caliber rifles that can be re-bored up to .25 at a moderate cost, making them practically new. We make a specialty of this work. (See pages on re-boring; consult index.)

### .32 Long R. F.

This cartridge is loaded with 13 grains of black powder and a lead bullet 90 grains in weight. With it quite accurate and satisfactory results are obtained up to 100 yards, and, of course, shooting is done with it at even greater ranges, but it is not in same class with the .22 Long-Rifle and the .25 Stevens as regards accuracy at any range, and consequently can hardly be considered as efficient a cartridge. Because of the heavier bullet, however, it is preferred for hunting some of the larger species of small game. It has lately been brought out in the form here illustrated, viz., with inside lubrication. In this form the bullet has a hollow base.

Both cartridges will work equally well in rifles chambered for the original outside lubricated cartridge. It will be borne in mind that these hollow-base bullets are under the barrel size and do not reach the barrel size until they are ex-



panded on firing. In this rifle can also be used the .32 Short R. F., which is loaded with 9 grains of black powder and a lead bullet 82 grains in weight. This is a very old and, at one time, a very popular cartridge, before the days of the .22 Long-Rifle and .25 R. F., but has of late been used less and less, as more accurate results can be obtained by these cartridges, while the .25 R. F. is much more efficient for both target and hunting use.



### .22-15-60 Stevens C. F.

This cartridge was brought out by the Stevens Company in 1896, and has been considered by some of our friends the best small-bore cartridge ever made. The shell is two inches long, straight inside, with just enough taper to make extraction sure and easy, heavy and well made, and uses a No. 1½ brass primer. Shells are cleaned without difficulty after decapping, by the use of hot water and soap suds, or soda, and then drying thoroughly. We do not put this cartridge out as the most suitable one for 200-yard target work, but it will do very fine shooting at that range.



While we do not claim that this cartridge is best adapted for target shooting under all weather conditions, we do claim to have brought out an excellent hunting load for wild turkey, geese, ducks, grouse, woodchucks, and all small game. The killing power of the factory ammunition can be set at a woodchuck or wild turkey, and these, when struck properly, simply collapse. This fact speaks volumes for the killing power of this cartridge, for both the woodchuck and wild turkey are well known to be hard to kill instantly. For anything smaller than a squirrel a sharp point bullet should be used if one wishes to avoid mutilating his game.

The trajectory is even less than that of the .25-21-86 Stevens C. F., a fact that must go far to recommend this cartridge as a hunting load. The bullet is .226 inch diameter, regular .22 caliber standard, 60-grain bullet weight, and tempered 1 to 75. It is inside lubricated with deep grooves holding plenty of lubricant, which insures clean shooting. This cartridge will be found to rival any black powder load made in its ability to hold its accuracy for long series of shots, provided a first-class lubricant is properly used.

We are indebted to Mr. Charles H. Herrick, Winchester, Mass., the designer of this cartridge and its series of bullets, for the data herein presented as well as the following table of regular and reduced loads.

### Regular Loads

15 grains FFG black powder, 60-grain bullet, tempered 1 to 75, is the factory load and will be found very accurate.

15 grains FFG black powder, 60-grain bullet, tempered 1 to 60, is a good load, combining speed and accuracy.

15 grains FFG black powder, 57-grain hollow point Express bullet, tempered 1 to 60, is a good load for smashing effect, combined with speed and accuracy. Its killing power equals the .32-20-115 cartridge.

15 grains FFG black powder, 46-grain bullet, tempered 1 to 30, combines a very flat curve with reasonable accuracy, and is a true "Express" load. Do not expect as great accuracy with this bullet as with the 60-grain, for groups will be one and a half to two times larger than with the 60-grain bullet. The 54-grain bullet can be used with good results, or, if a sharp point bullet is desired, either the 61, 53 or 47-grain bullets.

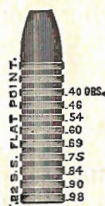
Two to three grains of nitro priming, bulk measure, balance of powder black, will help keep barrel clean and accuracy good, or "Semi-Smokeless" powder, primed or unprimed, in same grain sizes and bulk measures as above, will do excellent work. Remember that no two rifles perform exactly alike. A change of temper of bullet or a few grains of powder, more or less, may sometimes be necessary to obtain the best results.

### Reduced Loads

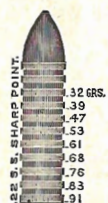
By reference to the cuts of bullets for this cartridge, it will be seen that it can be loaded, .22-3-32, .22-5-40, .22-7-46, .22-10-46, .22-13-46. Use a soft lead bullet, seated in usual manner in mouth of shell, and a thin wad over powder. Grain of powder will vary with the rifle, but the smaller loads will require a FFFFG or FFFG, while the two larger will probably do best work with the FFG size. "Semi-Smokeless" will be found very clean for reduced loads. Use same bulk measure as with black powder.

Molds for any weight in the following series of bullets are made by the Ideal Manufacturing Company, New Haven, Ct.

These are all suitable in diameter. No. 22636 has standard point.



No. 22636



No. 22637



No. 22638

(As this cartridge should never be crimped, have crimping chamber left out of tool.)

|   |           |        |
|---|-----------|--------|
| Price of single mold, No. 22636 (special list),         | . . . . . | \$1.50 |
| (except 60 grains, which is regular list),              | . . . . . | 1.10   |
| Perfection Mold to cast whole series (special list),    | . . . . . | 3.00   |
| Price of No. 22637 (special list),                      | . . . . . | 2.00   |
| Price of No. 22638, any weight (special list),          | . . . . . | 1.50   |
| Reloading Tool, Ideal Manufacturing Company No. 3—      |           |        |
| Price with single adjustable chamber,                   | . . . . . | 2.50   |
| Price with double adjustable chamber,                   | . . . . . | 3.00   |
| The 60-grain factory bullet can be furnished, per 1000, | . . . . . | 2.75   |

**.25-20 Stevens C. F.**

This cartridge is one of the most popular small-bore cartridges yet made. It is loaded with 20 grains of black powder and a lead bullet 86 grains in weight. When we first brought this cartridge out, people were skeptical as to its shooting qualities and efficiency; but we may safely say that it has stood the test of time and has proven so popular that the .25-caliber is considered one of the most important calibers made and absolutely necessary to a full line of rifles. Whether at the target up to 200 yards or for small-game hunting, this .25-20 Stevens cartridge has given universal satisfaction. Many of the best shots of the country use the .25-20 for their 200-yard work.



This was the first of the .25-caliber cartridges and was originated by us to supply a caliber suitable for small-game shooting and target practice, without going up to the .32-20 and .32-40 cartridges.

To get the finest target results, the bullet should not be seated deeply in the shell, but just touching the powder with

two or three grooves projecting from the shell. We recommend the 86-grain bullet for target shooting up to 200 yards. For hunting purposes, we can recommend the factory bullets, 67 and 77 grains in weight. We can also furnish bullet molds to cast these bullets. We can further recommend the 73-grain sharp-pointed bullet or the 75-grain hollow-pointed bullet for hunting work. With the first bullet, small game and even birds may be shot through the body without tearing a large hole. With the latter bullet and a full charge of powder, there is a smashing effect, which makes this one of the best cartridges in the world for woodchuck and similar hunting.



No. 25719



No. 25720



No. 25727

**Bullet Molds**

|   |           |        |
|---|-----------|--------|
| Price, No. 25719, any weight (special list),                          | . . . . . | \$1.50 |
| Price, No. 25720 (special list), \$1.50, except for 77 and 86-grain   | . . . . . |        |
| bullets (regular),  | . . . . . | 1.10   |
| Perfection Mold to cast the whole series of No. 25720 (special list), | . . . . . | 3.00   |
| Price, No. 25727 (special list),                                      | . . . . . | 2.00   |

For reloading cartridges with standard factory loads use the Ideal Tool No. 4, .25-20 Stevens.

Price of tool complete with mold, etc. (regular list), . . . . . \$2.50

For special loads get the Ideal No. 3, .25-20 Stevens, with single or double adjustable chamber. By procuring different chambers all the different bullets illustrated above can be loaded by the one tool. The No. 3 tool does not have a bullet mold; this must be purchased separately.

|  |           |        |
|--|-----------|--------|
| Price with single adjustable chamber (special list), | . . . . . | \$2.50 |
| Price with double adjustable chamber (special list), | . . . . . | 3.00   |

Factory bullets which can be furnished are the following:

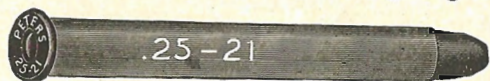
67, 75 and 86 grains weight, all with standard point so they can be loaded with Ideal Tool No. 4.

Price, per 1000, . . . . . \$4.00

Smokeless cartridges are loaded by the factories, giving a trifle better hunting results with greater cleanliness. The diameter of bullet is .257.

**.25-21 Stevens C. F.**

The .25-21 Stevens is the latest .25 caliber cartridge, and this likewise was originated by the Stevens Company. The straight shell as used by us in the .25-25 Stevens was so popular and so thoroughly appreciated that we received repeated calls for a .25-20 with the straight shell, and in consequence have brought out this cartridge. The shell as loaded at the factory contains 21 grains of black powder with an 86-grain bullet. As the shell is straight inside, reduced charges with a wad on the powder can be used and accuracy maintained, thus giving in one cartridge a wide range in the ammunition, allowing the shooter to use anything from the light load with a few grains of powder and a 67-grain bullet, up to the full charge of powder with the 86-grain bullet, or the full charge powder with the 67-or 77-grain bullet for hunting purposes, where an extremely flat trajectory with great velocity is desired.



In loading with reduced charges, the bullet should be seated just as if the full charge was used, not pushed right down into the shell on the powder. These shells should not be crimped.

Some of the loads are as follows:

22 grains of powder with a 77-grain bullet, which is a powerful charge, heavy enough for turkey and geese, while deer may be killed if fairly hit. For small game use a charge of about 15 grains of FFG powder with the 73 or 77-grain bullet. The sharp-pointed bullet is, of course, valuable for shooting birds and similar game, as it does not tear the game. The hollow-pointed Express bullet, with a full charge of powder, gives a very strong smashing effect.

We would recommend the regular cartridge loaded with 21 grains of powder and the 86-grain bullet for target shooting at 200 yards. This, with an extra barrel, for the .22 Long-Rifle cartridge, gives the rifleman a very complete outfit. For bullet molds which we can furnish, see under .25-20.

For reloading cartridges with standard factory loads, use the Ideal Tool No. 4, .25-21 Stevens. Price of tool complete with mold, etc., \$2.50, regular list. For special loads get the Ideal No. 3, .25-21 Stevens, with single or double adjustable chamber.

By procuring different chambers, all the different bullets illustrated under .25-20 can be loaded by the one tool.

The No. 3 Tool does not have a bullet mold. This must be purchased separately.

Price with single adjustable chamber (special list), . . . . . \$2.50

Price with double adjustable chamber (special list), . . . . . 3.00

For factory bullets see under .25-20 Stevens.

**.25-25 Stevens C. F.**

The .25-25 Stevens was our first straight shell, .25-caliber cartridge, and has given excellent results on game from squirrels to deer, and also at the target up to 300 yards.

The shell (straight inside) permits, of course, the varying loads as described under the .25-21. Then, of course, what has been said of the proportionate charges for different kinds of shooting will apply equally well to this cartridge. The same loads may be used in the .25-25 as in the .25-21, with, of course, the further advantage that four more grains of powder can be loaded in this shell, so that better results can be obtained where a very flat trajectory is desired or high velocity.

We make to order, at a special charge of \$2.00 extra, rifles with 12-inch twist, which will handle the 96-grain bullet finely.

For description of bullets, loads, etc., see under .25-20 Stevens.

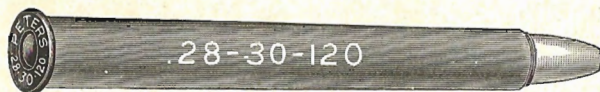
The only reloading tool for the .25-25 Stevens is the Ideal No. 3. Price with single adjustable chamber, \$2.50, special list; with double adjustable chamber, \$3.00 list. Bullet molds extra.

For molds and factory bullets see under .25-20 Stevens.

**The .28-30-120 Stevens C. F.**

Following out our policy of supplying a reasonable demand for new loads where, in our judgment, they will prove successful, we, during the fall of 1900, put out the .28-30-120 Stevens straight. This cartridge has been an unqualified success from the start, and we believe there has never been a more generally useful small-bore cartridge placed upon the market. The shell is  $2\frac{1}{2}$  inches long, straight inside and slightly tapered outside,

to provide for positive extraction, and uses a No. 2½ brass primer. The bullet is .285 inches diameter, weighs



120 grains, temper 1 to 32, and has deep grooves to insure perfect lubrication. Notwithstanding its relatively heavy powder charge, it is one of the cleanest shooting cartridges we have ever brought out, and will perform satisfactorily for long series of shots without cleaning. As a hunting load it will be found right for anything smaller than a deer, in fact, if held correctly it is powerful enough for this game, and when used with a sharp-point bullet it makes a very fine squirrel or small game rifle. Its curve is very flat, more so than the .25-21-86, a fact that must appeal to every hunter. Any rifleman will see how this cartridge can be made to do good work at the target, and its ability in this direction is not the least of its merits. Many riflemen have found the .25-calibers too small for target work, and not finding the .32-calibers adapted to their needs, have wished for an intermediate load—here it is!

Mr. Charles H. Herrick, of Winchester, Mass., is the designer of this cartridge and its series of bullets.

### Regular Loads

- 30 grains FG black powder, 120-grain bullet, tempered 1 to 32. This is the factory load, and is very accurate.
- 30 grains FFG black powder, 120-grain bullet, tempered 1 to 32. This is a very speedy and quite accurate load.
- 30 grains FG black powder, 105-grain bullet, tempered 1 to 32. This is still more speedy, but accuracy may fall off a little.
- 30 grains FFG black powder, 90-grain bullet, tempered 1 to 20. This is a true "Express" load, and is not as accurate, but can be made to show groups of about twice the size of regular loads. Where the flattest curve possible is the chief requisite, this load will be found the best adapted. For smashing effect use the 120-grain bullet, hollow pointed.

### Reduced Loads

- 25 grains FFG black powder, 105-grain bullet, tempered 1 to 32.
- 15 grains FFG black powder, 90-grain bullet, tempered 1 to 60.



No. 285221



No. 285222

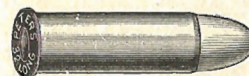
Use a thin wad over powder and seat bullet in mouth of shell, as usual. This shell should *never* be crimped. By replacing about 15 per cent. bulk of above charges with nitro priming, very clean and accurate shooting can be obtained. "Semi-Smokeless" powder, in above bulk charges and grain sizes, primed or unprimed, will give excellent satisfaction. Remember that some experimenting with temper of bullets and a slight change in quantity of powder may be necessary to attain the very best results with any particular rifle. A little care in this respect will often mean success, where only indifferent shooting can be obtained from factory ammunition.

- Price of single mold (special list), . . . . . \$1.50
- (except 120-grain, which is regular list), . . . . . 1.10
- Perfection Mold to cast whole series (special list), . . . . . 3.00
- Price of any weight (special list), . . . . . 1.50
- Reloading Tool, Ideal Manufacturing Company, No. 3
- Price with single adjustable chamber, . . . . . 2.50
- Price with double adjustable chamber, . . . . . 3.00

(As this cartridge should never be crimped, have crimping chamber left out of tool.)

The 120-grain factory bullet can be purchased at, per 1000, . . . 5.00

### .32 Long C. F.



This cartridge is nothing more or less than the .32 Long R. F. in center-fire form. It was formerly made with outside lubrication, but is now made with the inside lubrication as illustrated. For explanation of load, bullet, etc., see descrip-

tion of the .32 rim-fire ammunition. The .32 Short can also be used with good results. These cartridges give fair results at short ranges, but are not extremely accurate at any ranges, and so are naturally less used, as they are hardly equal to the .22 and .25 rim-fire, which are much lower in price, while the .25 and other .32-caliber center-fire cartridges are much superior and cost but little more.



**.32-20 C. F.**

This cartridge is known as the .32-20 and also the .32 W. C. F. It is strictly a cartridge for use in repeating rifles where a .32-caliber of moderate power and range is desired. It is, of course, not in the same class with the .32 "Ideal" as regards accuracy or efficiency, for the shell is heavily crimped, etc., but it is a good cartridge for light hunting and ordinary shooting.

Our No. 44 rifle is now put up for this cartridge at the regular list of \$10.



**The .32 "Ideal"**

The .32 "Ideal" shell is straight inside and outside; solid head, with a strong pocket. It is consequently as serviceable as the Everlasting shell, for there is a good thickness of metal at the muzzle. The factory cartridge has 25 grains of powder and a bullet 150 grains in weight, the bullet being held friction tight, with no crimp of shell. Bullets of the various weights illustrated may be used with satisfactory results. The diameter of the bullet is .323; a size which permits the boring-up of thousands of .32-caliber Short, Long, and extra Long rim-fire and center-fire, and .32-20 barrels that have been shot out or rusted, thus converting a discarded weapon into a new rifle using the "Ideal" cartridge. The cartridge was originated by this Company.

For target shooting at 200 yards, the .32 "Ideal," with 25 to 30 grains of powder, and a bullet 150 or 175 grains in weight, will give superior results; in fact, is practically equal at that distance to the .32-40. For hunting, the 125-grain bullet with 25 grains of powder is a satisfactory load for turkeys and geese, and it will also kill deer. For short range and small game, the



100-grain bullet may be used with a reduced charge of powder. This is one of the most practical cartridges for all-round work, as it can be reloaded with loads varying from the lightest to the full factory charge.

**Bullet Molds**

Bullet mold for the 150-grain bullet (regular), . . . \$1.10  
 Bullet mold for any bullet except the 150-grain (special), . . . 1.50  
 Perfection Mold for the whole series (special), . . . 3.00

To reload cartridges with the Standard factory load use the Ideal No. 4, .32 "Ideal" cartridge. Price, \$2.50, regular list.

For special bullets and loads use the No. 3 "Ideal" Tool. Price, single adjustable chamber, \$2.50, special list; double adjustable chamber, \$3.00, special list.



**Factory Bullets**

Are the 150-grain bullets, price per 1000, . . . . . \$9.25  
 Are the 180-grain bullets, price per 1000, . . . . . 9.25

**.32-35 Stevens**

This cartridge has been superseded in a sense by the .32 "Ideal" and .32-40, but at the same time is still selected by many shooters who choose it because of its great accuracy up to 300 yards, supplemented by a light recoil. We can supply Everlasting shells, price 5 cents each, which can be reloaded a great number of times, and are in fact almost indestructible, or factory cartridges can be procured.

The proper reloading tools are the "Ideal" No. 6 for the factory cartridge, or for special loads with varying proportions of powder and lead, the "Ideal" No. 3. Bullets are as follows:

**Factory—**  
 165 grains, grooved, price per 1000, . . . . . \$7.25  
 185 grains, grooved, price per 1000, . . . . . 7.75  
 185 grains, paper-patched, price per 1000, . . . . . 9.75

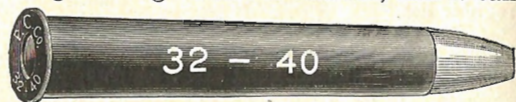
Ideal Molds as follows:



- No. 3117, Standard Factory Mold (special list), . . . . . \$1.50
- No. 3118, Same as .32-20 Standard Mold (regular list), . . . . . 1.10
- No. 31114, Perfection Mold (special list), . . . . . 3.00
- Any weight single Mold of No. 31114 series (special list), . . . . . 1.50
- No. 311157 (special list), . . . . . 1.50
- Diameter of bullets .311.

**.32-40 C. F.**

This cartridge is famous as a target and hunting cartridge. No more accurate shooting cartridge is on the market, and it can be recommended as particularly suited for target work at 200 yards

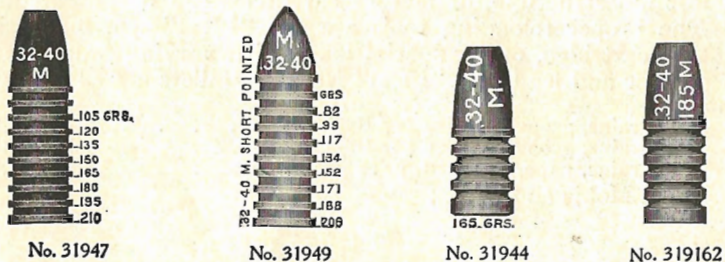


in all kinds of weather. In the factory cartridge are used 40 grains of FG black powder and a grooved bullet 165 grains in weight. The target shooters, however, generally prefer the 185-grain bullets, grooved or patched, while for hunting purposes the lighter bullets with varying charges of powder may be used

**Factory Bullets**

- 165 grains, grooved, price per 1000, . . . . . \$7.25
- 165 grains, paper-patched, price per 1000, . . . . . 10.00
- 185 grains, grooved, price per 1000, . . . . . 7.75
- 185 grains, paper-patched, price per 1000, . . . . . 9.75
- 98-grain bullet (short range) price per 1000, . . . . . 6.00
- The diameter of bullet is .319.

Ideal Molds as follows:



- Bullet Mold, 165 grains, No. 31944 (regular), . . . . . \$1.10
- Price of Bullet Mold for any bullet under No. 31947 or No. 31949 (special), . . . . . 1.50
- Perfection Bullet Mold, to cast the whole series of No. 31949 (special), . . . . . 3.00
- Adjustable Bullet Molds, to cast patched bullets of varying weights (special), . . . . . 3.00
- No. 319162, Single Mold (regular), . . . . . 1.10

**.38-55 C. F.**

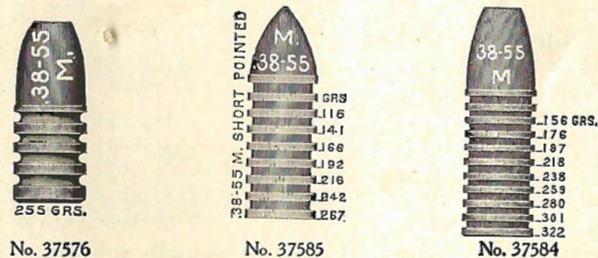
This cartridge is a companion to the .32-40 and is equally accurate for target work, while more popular and efficient as a hunting cartridge, owing to its greater caliber and weight of bullet. The factory cartridge has a 255-grain bullet, and a charge of FG black powder, 48 grains in weight.



For target work the 330-grain bullet, grooved or patched, with the shell full of powder gives the best results. With this load (using the Everlasting shell) the finest records have been made. The diameter of bullet is .375.

**Factory Bullets—**

- 255 grains, grooved, price per 1000, . . . . . \$9.50
- 255 grains, paper-patched, price per 1000, . . . . . 11.00
- 330 grains, grooved, price per 1000, . . . . . 11.00
- 330 grains, paper-patched, price per 1000, . . . . . 11.50
- 155 grains, grooved (short range), price per 1000, . . . . . 7.00
- 220 grains, paper-patched, price per 1000, . . . . . 10.50



- Bullet Mold, No. 37576 (regular list) . . . . . \$1.10
- Price of Mold to cast any bullet illustrated under No. 37584 (special list), . . . . . 1.50
- Price of Perfection Mold, No. 37584, to cast the whole series (special list), . . . . . 3.00
- Price of Mold to cast any bullet illustrated under No. 37585 (special list), . . . . . 1.50
- Adjustable Mold to cast smooth bullets of varying weights (special list), . . . . . 3.00

Diameters of Bullets and Loads

| Name         | Diameter of Bullet | Powder Charge | Weight of Bullet | Accurate Range   |
|--------------|--------------------|---------------|------------------|------------------|
| .22-15-60    | .226               | 15 grains     | 60 grains        | 200 yards        |
| .22 Ex. Long | .228               | 8 grains      | 45 grains        | 150 yards        |
| .25-20       | .257               | 20 grains     | 86 grains        | 200 yards        |
| .25-21       | .257               | 21 grains     | 86 grains        | 200 yards        |
| .25-25       | .257               | 25 grains     | 86 grains        | 200 yards        |
| .28-30-120   | .285               | 30 grains     | 120 grains       | 200 yards        |
| .32 Long     | .313               | 13 grains     | 98 grains        | 100 yards        |
| .32-20       | .311               | 20 grains     | 100 grains       | 200 yards        |
| .32 Ideal    | .323               | 25 grains     | 150 grains       | 200 to 300 yards |
| .32-40       | .319               | 40 grains     | 165 grains       | 200 to 500 yards |
| .32-35       | .311               | 35 grains     | 153 grains       | 200 to 300 yards |
| .38-55       | .375               | 48 grains     | 255 grains       | 200 to 500 yards |
| .38-40       | .400               | 40 grains     | 180 grains       | 150 yards        |
| .40-70-330   | .403               | 63 grains     | 330 grains       | 200 to 700 yards |
| .44-40       | .424               | 40 grains     | 217 grains       | 200 yards        |

We are often asked the twist of rifling we use in our rifle barrels. The following is a correct table. All rifles will be made as follows, unless otherwise ordered:

|                                |                       |
|--------------------------------|-----------------------|
| .22 Short,                     | one turn in 25 inches |
| .22 Long Rifle,                | one turn in 16 inches |
| .22-7-45,                      | one turn in 16 inches |
| .25 Stevens Rim-Fire,          | one turn in 17 inches |
| .22-15-60 Stevens Center-Fire, | one turn in 12 inches |
| .22-15-45 Center-Fire,         | one turn in 14 inches |
| .25-20 Stevens,                | one turn in 13 inches |
| .25-21 Stevens,                | one turn in 13 inches |
| .25-25 Stevens,                | one turn in 13 inches |
| .28-30-120 Stevens,            | one turn in 14 inches |
| .32 Ideal Stevens,             | one turn in 18 inches |
| .38-40,                        | one turn in 20 inches |

We have endeavored in the preceding pages to illustrate the different sizes of cartridges that are adapted for use in Stevens Rifles; also to demonstrate for what particular use each and every one of them is adapted. Where cartridges are reloadable and the shooter is desirous of experimenting with different charges of powder and different sizes of bullets he will find that the cartridges especially designed by this Company, such as the .22-15-60, .25-21-86 Stevens, .25-25 Stevens, .28-30-120 and .32 Ideal, inasmuch as they are all straight shells, are particularly adapted for this purpose.

Everlasting Center-Fire Shells

For target purposes the Everlasting shells are much superior to the best solid head shells. They are made of the heaviest metal, specially prepared and designed particularly for use in single-shot rifles. They are much cheaper in the long run than ordinary shells, for with reasonable care they will last a lifetime. Everlasting shells should never be crimped, so when tools are ordered for these shells the tool should be ordered without crimp. These shells do not swell, and consequently it is not necessary to resize after every few shots. They take the No. 2 or No. 2½ primer.

We can furnish in the following sizes:

FOR RIFLE CARTRIDGES.

Suitable also for Ballard Rifles.

Also .38-55 Stevens, Marlin or Ballard Shells.

.32-35, 5 cents each.  
.32-40, 5 cents each. .38-55, 6 cents each.



\*FOR NEW MODEL POCKET SHOTGUNS.



.38 shot, either length, 7 cents each.  
.44 shot, either length, 8 cents each.

These shells are just the thing for taxidermists, as they can be loaded with any size shot desired.

\*We have discontinued making these Shotguns, but can still furnish shells for them.

## CARTRIDGES—Price List

### Rim-Fire Cartridges

|                               | Per M.  |                               | Per M.  |
|-------------------------------|---------|-------------------------------|---------|
| .22 Short, . . . . .          | \$ 5.00 | .30 Short Rim-Fire, . . . . . | \$ 9.00 |
| .22 Short Mushroom, . . . . . | 5.50    | .32 Short, . . . . .          | 10.00   |
| .22 Long-Rifle, . . . . .     | 6.00    | .32 Long, . . . . .           | 11.50   |
| .22-7-45, . . . . .           | 9.00    | .38 Short, . . . . .          | 16.00   |
| .25 Short Stevens, . . . . .  | 10.00   | .38 Long, . . . . .           | 18.00   |
| 25 Stevens, . . . . .         | 14.00   |                               |         |

### Smokeless Cartridges—Rim-Fire

|                               | Per M. |                              | Per M. |
|-------------------------------|--------|------------------------------|--------|
| .22 Short, . . . . .          | \$6.25 | .22 Long, . . . . .          | \$7.50 |
| .22 Short Mushroom, . . . . . | 6.75   | .22 Long Mushroom, . . . . . | 8.00   |

### Central-Fire Cartridges, for Pistols and Rifles

|                              | Primed<br>Per M. Shells. |                      | Primed<br>Per M. Shells. |
|------------------------------|--------------------------|----------------------|--------------------------|
| .22 Extra Long, . . . . .    | \$13.00 \$9.00           | .32 Long, . . . . .  | \$12.00 \$6.50           |
| .22-15-60 Stevens, . . . . . | 16.00 12.00              | .32-20, . . . . .    | 16.00 9.00               |
| .25-20 Stevens, . . . . .    | 18.00 12.00              | .32 Ideal, . . . . . | 20.00 10.00              |
|                              |                          | .38-40, . . . . .    | 19.00 10.00              |

### Central-Fire Cartridges, for Target and Sporting Use

|                               | Primed<br>Per M. Shells. |                             | Primed<br>Per M. Shells. |
|-------------------------------|--------------------------|-----------------------------|--------------------------|
| .25-21-86 Stevens, \$22.00    | \$16.50                  | .32-35-165 Stevens, \$27.00 | \$15.00                  |
| .25-25-86 Stevens, . . . . .  | 22.50 17.00              | .32-40-165, . . . . .       | 27.00 15.00              |
| .28-30-120 Stevens, . . . . . | 27.50 22.50              | .38-55-255, . . . . .       | 33.00 18.00              |

### Smokeless Central-Fire Cartridges, for Pistols and Rifles

|                                     | Per M. |   | Per M.  |
|-------------------------------------|--------|---|---------|
| .25-20 Stevens Lead Bullet, \$21.00 |        | .32-20 Full Metal Cased or<br>Soft Point, . . . . . | \$20.00 |
| .32 Long Colt's Lead Bullet, 13.50  |        | .38-40 Full Metal Cased or<br>Soft Point, . . . . . | 24.00   |

### Smokeless Central-Fire Cartridges, for Target and Sporting Use

|   | Per M.  |   | Per M.  |
|---|---------|---|---------|
| .32-40 Full Metal Cased or<br>Soft Point, . . . . . | \$32.00 | .38-55 Full Metal Cased or<br>Soft Point, . . . . . | \$40.00 |

### Shot Cartridges

|                              | Per M.  |                              | Per M.  |
|------------------------------|---------|------------------------------|---------|
| .22 Long Rim-Fire, . . . . . | \$11.00 | .32 Long Rim-Fire, . . . . . | \$22.00 |

### Shot Cartridges C. F.

|                             | Per M.  |                             | Per M.  |
|-----------------------------|---------|-----------------------------|---------|
| .32 Short Colt's, . . . . . | \$12.00 | .38 Short Colt's, . . . . . | \$14.50 |
| .32 Long Colt's, . . . . .  | 13.00   | .38 Long Colt's, . . . . .  | 15.50   |
| .32-20, . . . . .           | 17.00   | .38-40, . . . . .           | 20.00   |

### For Military and Sporting Sizes

|                   | Per M.  |                   | Per M.  |
|-------------------|---------|-------------------|---------|
| .32-40, . . . . . | \$35.00 | .38-55, . . . . . | \$40.00 |

## GENERAL INTEREST

### THE CHOICE OF A RIFLE

RIFLEMEN are frequently perplexed in trying to determine what rifle they shall select. This Company receives a great many letters in the course of a year asking advice on this subject. We often find it difficult to advise our applicants, not knowing the use to which they intend to put the rifle.

The general desire among riflemen at the present time is to procure one arm for as many purposes as possible. It is difficult to find one rifle that is best suited for all purposes, but the modern arm is better adapted for a variety of uses than those made some years ago. This Company manufactures a line of rifles and pistols in caliber from .22 upward.

With modern firearms the size of bore is not so important as formerly, especially for hunting, on account of the changes in modern ammunition. A majority of those who purchase a rifle desire one which would be used mainly for target practice, and occasionally for hunting. Beginning with the .22-caliber, for which there are several styles of cartridges, this Company now bores and rifles most of its .22-caliber arms for the .22 Long-Rifle cartridge; barrels for other .22-calibers are made on special order for which an extra charge is generally made. The .22-caliber Long-Rifle cartridge was originated by this Company, and brought about by a demand for a cartridge which would have a longer and more accurate range than the .22 Short cartridge. A .22 Short cartridge will shoot with remarkable accuracy at 75 feet, and while excellent shooting may be done with it in a Stevens Rifle at much longer range, yet it does not maintain its steady accuracy beyond the distance named. The .22 Long-Rifle cartridge in a Stevens Rifle is a marvel of accuracy at more than double the distance of the short cartridge, and some remarkably fine targets have been made with it up to and including 200 yards, and even further, under favorable weather conditions. In some cases riflemen prefer the Short cartridge because of its being used mainly for indoor shooting, there being less penetration with the Short cartridge.

After exhaustive experiments this Company found a twist for the rifle, which gave great accuracy with both the Long-Rifle and Short cartridge, and chambering its rifles for the former produces an arm in which either the Short or Long-

Rifle cartridge could be used. Stevens Pocket Rifles and Pistols are chambered likewise.

Both the .22 Short and the .22 Long-Rifle cartridges have kept pace in improvement with rifles, and today ammunition is made which is vastly superior to that produced a few years ago, and with the exception of the .25 caliber Stevens Special cartridge, are the most accurate rim-fire cartridges made.

One desiring a rifle of extreme accuracy up to 100 yards, with good accuracy at 200 yards, under favorable conditions, an arm in which he can shoot the .22 Long-Rifle or .22 Short cartridge, and use for hunting small game, cannot do better than to choose a .22-caliber Stevens Rifle, chambered for the Long-Rifle cartridge.

For many years the next cartridge in size, above the .22 in general use, was the .32 caliber, which was fairly accurate up to 200 yards, but had a very high trajectory, and the smashing power on small game was objected to by some sportsmen. There were many calls for a rifle of a caliber between the .22 and .32, which resulted in this Company bringing out a .25-caliber central-fire rifle and cartridge, which is known as the .25-20. This cartridge enjoys great popularity still. It is a very accurate shooting cartridge up to 200 yards and further, the shell for which can be loaded with a reduced charge to make an excellent cartridge for small game, and the regular factory loaded cartridge has proved sufficiently powerful to kill deer, three of these animals having been killed with as many successive shots.

No one caliber of rifle and cartridge will probably ever be made which will suit all riflemen. Notwithstanding the excellent points of the .25-20, there were calls for a rifle for a .25-caliber rim-fire cartridge, which this Company originated, and it has proved to be a marvel of accuracy, making many record scores. This is an excellent cartridge in a Stevens Rifle for target shooting and small game shooting for those who desire extreme accuracy, and do not care to reload their shells. Still further suggestions from riflemen influenced this Company to bring out the .25-21 rifle and cartridge, and the .25-25, the shells for both being straight, and in Stevens Rifles are regarded as superior for small game shooting; in fact, all the .25-caliber cartridges in Stevens Rifles have proved to be far in advance of the old .32-caliber Rifles and cartridges. The .25-caliber cartridges are not fitted, however, for indoor shooting unless the shells are charged with a reduced load. They are also more expensive to shoot, and as devotees to these small bore rifles usually wish to shoot a great deal of ammunition, the .22 rim-fire cartridges are generally preferred by those

who desire to shoot indoor, chiefly at the target, as well as to do some small game shooting. Those who wish to shoot at target outdoor and occasionally at deer, find the .25-caliber rifles best suited for their purposes. If one desires the most accurate target rifle known for 200-yard target shooting, we would recommend a Stevens Rifle of .28-or .32-calibers with a "Stevens-Pope" barrel.

Formerly, the .32-and .38-calibers were mainly selected for target shooting; but it has been conclusively shown that the .28-caliber Stevens Rifle with a "Stevens-Pope" barrel, as now manufactured, can not be excelled for superior target work. A few years ago, one advising the use of a .28-caliber as the best for fine target shooting at 200 yards would have been regarded as not well informed, but a 28-caliber of today and one of the past are widely different. The twist, the powder charge, the mode of loading, the bullet, make it thoroughly reliable for 200-yard shooting or longer range. A .38-caliber is sometimes preferred by those who shoot at the target, and was once used by a majority of riflemen for 200-yard off-hand shooting, but such is not the case at the present time. The .32-caliber superseded the .38, and now the .28 is rapidly superseding the .32. The .38-caliber is still liked by some riflemen, but its limited use at the present time is chiefly confined to rest shooting.

## WEIGHT OF RIFLES

The weight of rifles is a matter of individual preference, and the purposes for which the arm is intended also play an important part in this matter. If the rifle is to be used solely for target shooting it is generally regarded desirable to have a heavy rifle. Formerly, the rules of the National Rifle Association of America restricted the weight of rifles to nine pounds, but the restrictions covering match rifles, or those shot at a target, have been removed, so that most rifles which are used for target shooting solely weigh eight to twelve pounds. Even men who are not particularly strong prefer a heavier rifle for target shooting, because they believe it can be held steadier. The weight of a rifle also reduces recoil. Even the .22-caliber rifles used by the expert marksmen in gallery shooting have heavy barrels, and frequently weigh as much as the one of larger bore used out of doors for 200-yard shooting. If the rifle is to be used mainly for hunting, a very heavy arm is not preferred by the majority. Some expert hunters, though, especially those who use telescopic sights, prefer heavy rifles, but a majority use one weighing six to seven pounds, and there is an inclination among those who hunt to use a much lighter rifle. In

many instances, men who prefer the heavier rifle for target shooting, if they are devoted to small game shooting, select the Stevens "Favorite" model or the light-weight models produced by this Company, which are chambered for .22, .25 or .32 caliber, mainly for the first two cartridges.

## SIGHTS

The question of sights is another perplexing one for many who are about to select a rifle for the first time. The simplest form of sights are known as the open rear and front sights. The open rear sight is attached to the barrel near the breech end; the open front sight in a slot near the muzzle. These forms of sights were for many years employed mainly for hunting. For target shooting it is usual to have a rear Vernier sight on grip, a front pin-head sight or a wind-gauge front sight, set with interchangeable disc, one of the pin-head type, another of the aperture. While many can use open sight effectively, a majority of riflemen prefer a rear peep sight for hunting. The Lyman rear sight is well adapted for the purpose; there is also a Lyman front sight, which has an ivory tip. A rifle equipped with a rear Lyman peep and open ivory tip front sight is supplied with sights which will do good work for target shooting, and there are no better for hunting purposes.

When a rifle is used for target shooting and for hunting, the rifleman sometimes has two sets of sights, one of which is fitted to the rifle for target shooting, and when the arm is used for hunting, another set of sights is applied to the rifle. There are a number of forms of front combination sights, which are excellent for both hunting and target shooting. Sights used for target shooting solely, usually have a wind-gauge arrangement connected with the rear Vernier or the front sight.

## SIGHTING RIFLES

If a person is to use a rifle for target shooting, whether it be indoors or outdoors, it is usual to proceed to sight the rifle for the distance to be shot over. Ordinarily, indoor shooting is at a range of about 75 feet. A few shots should suffice to approximately arrange the sights, and when sighted for that distance are usually left unless the rifle is used for both indoor and outdoor shooting, when the proper thing to do is to make a memoranda of the elevations of the rear sight for the different ranges. When the rifle is used for hunting, the distances shot over vary.

When a rifleman has different sets of sights and interchanges them, he should first procure his elevation at the shortest dis-

tance at which he is likely to shoot, then make memoranda of the longer distances as he secures the elevations.

A target rifle as above stated is usually sighted for the range shot over and left. In sighting a rifle for hunting purposes, care should be taken to have front and rear sight exactly in line. If the Lyman sight is used on the grip it is well to arrange the pin in this sight so that it can be screwed down to the shortest distance at which you expect to shoot. The front and rear sights should then be aligned; that is, the sights must be so in line that a shot, which is usually taken at a rest to secure correctness of aim, should not strike to right or left of the spot aimed at. Should the shot strike to the right or left, the sights must be changed. If a shot strikes to the left of the object aimed at, the rear sight must be shifted to the right or the front sight to the left; if the shot strikes to the right, vice versa with the sights.

The sights affixed to the Stevens Rifles are usually approximately correct when they leave the factory, and it is only when two sets of sights are employed and interchanged that the foregoing directions are necessary.

## CARE OF RIFLES

A Stevens Rifle well cared for will last a great many years. In the course of a year, many rifles are returned to this Company injured through carelessness or through accident. We have now arrangements for re-boring worn-out or rusted rifles, so that it is not always necessary to purchase a new barrel for your rifle. The most frequent cause for damaged rifles is neglect to clean properly. A rifle, after it has been shot, should be cleaned thoroughly. To do this it is not necessary to wash out the inside of the barrel with water. A modern cleaning rod such as is made by this Company should be employed, through the slot of which should be passed a woolen rag, and the inside of the barrel thoroughly wiped out. Sometimes it may be necessary to use a moist rag to unload the fouling which stubbornly adheres to the barrel. Do not be content with a single wiping. It is desirable to apply several. After the barrel is thoroughly wiped out and no moisture left in the barrel, a clean, dry rag should be besmeared lightly with Stevens Anti-Rust Gun Grease, and the inside of the barrel carefully oiled with Stevens Odorless Gun Oil, after which the rifle should be placed in a dry case, woolen preferred, or a canvas one lined with woolen. The smaller the caliber the more carefully the rifle should be watched. .22-calibers are more likely to rust than larger calibers, but it is possible to shoot a .22-caliber rifle for years, and if cleaned properly no trace of rust can be found.

It is desirable to look after a .22-caliber rifle the day following it has been shot and cleaned. This is mainly because a person is likely to use a damp rag and leave some moisture in the barrel; even if the barrel has been oiled, a rust spot is likely to appear. One should be particular of the kind of oil he uses; some oils have more or less water mixed with them which is injurious to rifle barrels. If one uses smokeless powder, the cleaning process should be very thorough.

The presence of lead in barrels is often discovered, and is detrimental to good shooting. Lead may sometimes be removed by inserting a tight-fitting wad of tow. In all cleaning of the inside of rifle barrels, great care should be taken to follow the grooves of the rifling. Do not force the swab straight forward or across the lands of the rifle. Carelessness in cleaning a rifle will impair its fine shooting qualities quicker than shooting many hundred shots from the rifle. We have been surprised to learn the number of persons who believe it a good idea to fill an unused rifle barrel with oil or grease. This is not necessary, if the rifle can be properly cleaned and laid away in a dry place. As to lead in rifle barrels which we have referred to, if it cannot be removed with the wad of tow, it can often be removed by corking the barrel at one end and pouring into the barrel quicksilver. The other end of the barrel is then corked and the quicksilver rolled backward and forward. Mercurial ointment is also employed to remove rust.

Sometimes a rifle appears to lose its extreme accuracy, and the inside of the barrel appears to be clean, but it has been found that occasionally a glaze appears over the surface in the inside of the barrel, which affects the accuracy of the rifle. This glaze is sometimes removed by vinegar, but the presence of an acid in a rifle barrel is a very risky thing, as the acid is likely to create rust. If this glaze cannot be removed by rubbing of the swab, the barrel should be taken to a gunsmith. When this is not practicable, riflemen sometimes remedy the difficulty in this way: A bullet belonging to the cartridge of the rifle is besmeared with oil; it is then lightly dusted with flour of emery; the bullet is placed in the barrel from the breech and pushed through with a rod, or shot through, care being taken not to have an air space between the bullet and the shell.

### TESTING A RIFLE

Many rifles are condemned as inaccurate by being tested improperly. It is natural for a person to believe that a rifle shot from a fixed rest should place one bullet over the other at a reasonable range. In case this is not realized the rifle may be

condemned and unjustly so many times. Rifles have frequently been returned to this Company and pronounced worthless and inaccurate, which upon being tested have been found to be very accurate shooting arms. The proper way to test a rifle is to secure a firm bench, by the side of which a seat is placed. On the bench should be placed a rest for the barrel of the rifle. This rest should be a sand bag, or something covered with a soft and yielding material. The barrel should be placed on the second rest, care being taken to always place it on the rest at the same point. The stock should be brought to the same place on the shoulder each time and the pressure applied to the rifle in bringing the stock to the shoulder should be the same with each shot. An easy position for the shooter should be secured, with a steady rest for his arms and elbows. If you are aiming at a bull's-eye, it is best to aim at the bottom of it, holding exactly with each shot. Do not roll the rifle in one direction or the other; keep it plumb, and alike with each shot. Do not fire too rapidly because it would heat the barrel, causing the elevations to vary. Do not attempt to test a rifle by screwing it into a vise. The accuracy of the arm cannot be shown in this way, and irregular shooting will result. A rifle is usually made to shoot the cartridges designated for it. If another cartridge than that for which the rifle is intended is shot and the results are disappointing, do not condemn the rifle. The twist in a rifle is made for a particular weight of bullet, beyond which it may not fly steadily, consequently inaccurate shooting would follow. A bullet of the proper size, lighter than was intended for the rifle, may shoot accurately, but is likely to drift in the direction of the pitch of the rifling, especially if the shooting be at long range. The twist of a rifle will shoot a lighter weight bullet than the regular bullet, but probably if the weight of the bullet is increased it will not fly on its axis, consequently is likely to make an oblong hole, which riflemen call a bullet keyholing or staggering. A bullet which shoots accurately usually makes a clear round hole, so those that do not shoot accurately usually show indications of staggering or tumbling. Departure from the regulation ammunition for which the rifle is made is always attended with more or less risk to the shooter, and is likely to damage the rifle. Experiments should be indulged in only by experienced riflemen, and then with caution.

Do not shoot smokeless powders in a rifle that is not made for such powders. Never shoot a shotgun smokeless powder in a rifle. Do not exceed the charge of powder recommended by the rifle maker or the cartridge maker. This is incurring a risk with any powder, and particularly so with smokeless

powder. Do not use type of smokeless powder known as dense smokeless powder bulk for bulk with black powder. A charge of bulk for bulk smokeless powder, corresponding with the black powder charge, might be shot without danger, but if the dense type of smokeless powder be shot bulk for bulk for the black charge, it would probably result in the bursting of the rifle, and injuring the shooter. (Bear in mind that a slight increase of dense smokeless powder means a very great increase in power in the powder charge. Never use shot in a rifle, for such ammunition will spoil the shooting qualities of a rifle barrel, and be likely to spoil the barrel permanently.)

It is best to clean a rifle from the breech. Many rifle barrels are spoiled by injuring the muzzle from cleaning from the muzzle end. Remember that the muzzle end of a rifle should be guarded with the strictest care. A slight burr at the muzzle of a rifle will impair its shooting qualities. Many rifles have been spoiled from this cause.)

### "RINGING" BARRELS

It occurs at times that we receive complaints from our customers stating that they have a rifle of our manufacture that at one time gave them excellent results—in fact, they inform us that there never was a more accurate rifle. Of late, however, the rifle did not shoot accurately, and there seemed to be something the matter with the bore.

Almost invariably when we receive a complaint of this kind, we find that the complainant has "ringed" his barrel; that is to say, at the time of firing, there was an obstruction in the barrel—a piece of cloth that might have become detached from the cleaning rod while drawing it through the barrel, or a bullet which might have become clogged and immovable.

When such cases arise, the barrel will always "ring;" which means that on the inside of the barrel there will appear a smooth, round ring, which will extend completely around the bore. This ring will naturally cause the rifle to shoot in an erratic manner, because it allows the gas to escape around the bullet when it passes the ring.

We, of course, are not to blame for the accidents referred to, and where they happen, we cannot, under any circumstances, replace the barrel free of charge. Conditions as outlined do not always confine themselves to just a ring in the barrel, but sometimes the barrel will swell at the point of obstruction and crack. We have seen cases where the barrel had been split from end to end, due to causes alluded to above.

This is also true of shotgun barrels, and great care should

be exercised to obviate the possibility of there being any obstruction in them.

We do not hold ourselves responsible for the improper use of smokeless powder, but our arms may be safely handled with this powder, if factory ammunition is used.

### METHODS OF CLEANING SHOTGUNS

In cleaning a shotgun, it is well to use hot water and swab the gun out thoroughly. By using hot water you will get the barrels warmed up so they that will dry very quickly and not leave any moisture on the inside. After cleaning in this way, it is always best to keep the arm near a stove so that it will dry quickly. In all probability there will be some lead still left in the gun, and this can be easily detected by the eye, it generally showing up in long strips. To remove the lead, we recommend our Stevens Shotgun Cleaner, fitted with a wire patch; this will not injure the inside of the barrels in the least. After having succeeded in rubbing all the lead out, would suggest oiling the gun properly with our Stevens "Anti-Rust" Gun Grease. If it is possible to do so, allow the arm to lay for an hour or two after removing the lead and then clean it thoroughly with a dry rag so as to overcome a likelihood of there being any residue in the barrel. Grease barrel and put away; it will keep in good order indefinitely.

### PRESIDENT ROOSEVELT WANTS SHARP SHOOTERS

The interesting extract quoted below, from President Roosevelt's latest message to Congress, is also timely and significant—the suggestions are excellent and in entire accord with the active campaign of education the progressive J. Stevens Arms & Tool Co., Chicopee Falls, Mass., has been waging for many years. The Stevens Co., as is well known, manufactures the most accurate small bore rifles in the world—Stevens popular Rifles and Pistols hold more records for accuracy than all other makes combined.

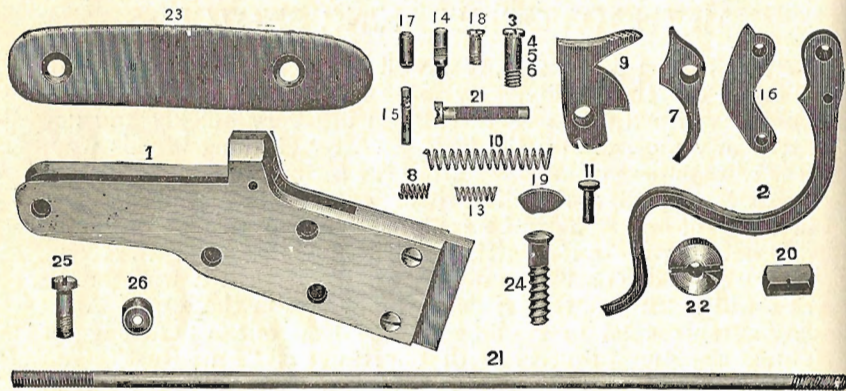
President Roosevelt says:—"We should establish Shooting Galleries in all the large public and military schools. Should maintain national target ranges in different parts of the country, and should in every way encourage the formation of Rifle Clubs throughout all parts of the land. The little Republic of Switzerland offers us an excellent example in all matters connected with building up an efficient citizen soldiery."

Get acquainted with the enormous Stevens output—find out all about these famous, unerring Rifles for Man or Boy, and the moderate priced Stevens Single and Double Barrel Hammer and Hammerless Shotguns. Get posted on Proper Care and Choice of a Firearm, read up Pointers on Ammunition, Target Shooting, etc., etc. All this interesting and valuable firearm information will be found in 160-page Stevens Catalog. Send 5 cents in stamps to the J. Stevens Arms & Tool Co., Chicopee Falls, Mass., for this very complete book of reference.

—*The Agricultural Weekly.*

# Parts for "Stevens-Maynard Jr.,"

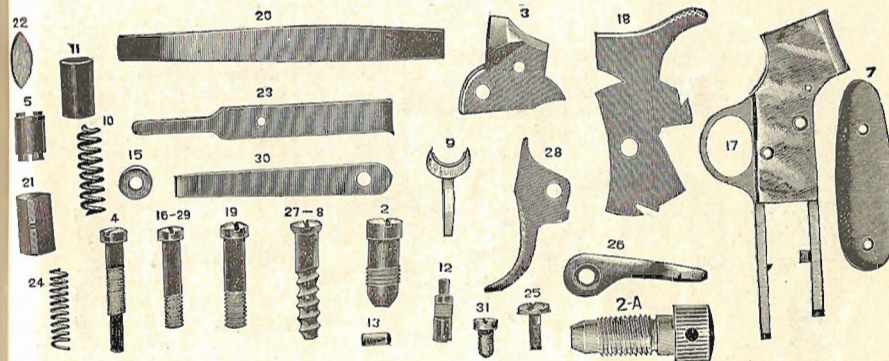
## No. 15—Old Model



|                                |        |   |        |
|--------------------------------|--------|---|--------|
| 1 Frame, . . . . .             | \$1.00 | 18 Link Screw, . . . . .                          | \$ .05 |
| 2 Lever, . . . . .             | .30    | 19 Front Sight, . . . . .                         | .15    |
| 3 Lever Screw, . . . . .       | .05    | 20 Rear Sight, . . . . .                          | .25    |
| 4 Hammer Screw . . . . .       | .05    | 21 Stock Bolt, . . . . .                          | .15    |
| 5 Trigger Screw, . . . . .     | .05    | 22 Stock Bolt Nut, . . . . .                      | .10    |
| 6 Barrel Screw, . . . . .      | .05    | 23 Butt Plate, . . . . .                          | .20    |
| 7 Trigger, . . . . .           | .25    | 24 Butt Plate Screw, . . . . .                    | .05    |
| 8 Trigger Spring, . . . . .    | .05    | 25 Fore-End Screw, . . . . .                      | .05    |
| 9 Hammer, . . . . .            | .35    | 26 Fore-End Escutcheon, .05                       |        |
| 10 Mainspring, . . . . .       | .10    | 27 Stock, . . . . .                               | .50    |
| 11 Mainspring Follower, . .05  |        | 28 Barrel, . . . . .                              | 1.50   |
| 12 Extractor, . . . . .        | .20    | 29 Fore-End, . . . . .                            | .30    |
| 13 Extractor Spring, . . . . . | .10    | 30 Frame Plate, . . . . .                         | .20    |
| 13A Extractor Screw, . . . . . | .05    | 31 Barrel, complete with Sights and Forearm, 1.50 |        |
| 14 Firing Pin, . . . . .       | .15    | 32 Barrel, without sights and Forearm, 1.00       |        |
| 15 Firing Pin Pin, . . . . .   | .05    | Mailing and registering Barrel, . . . . .         | .30    |
| 16 Link, . . . . .             | .20    |   |        |
| 17 Link Pin, . . . . .         | .05    |   |        |

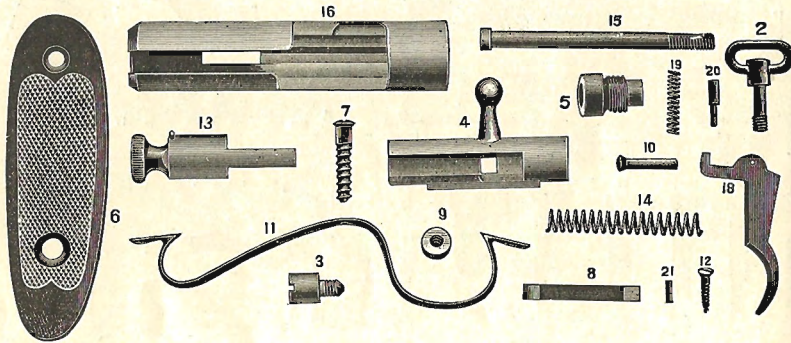
# Prices of Component Parts "Crack Shot" Rifles

## No. 16—Old Model



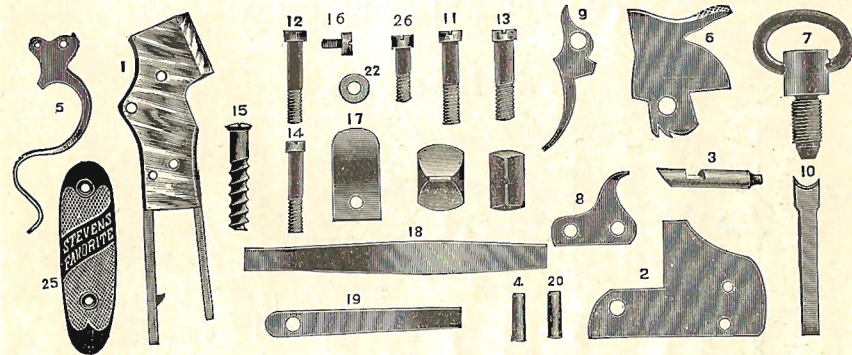
|   |  |        |
|---|--|--------|
| 1 Barrel, complete with Sights and Forearm \$2.00 | 16 Forearm Screw, . . . . .              | \$ .05 |
| 1A Barrel, without Sights or Forearm, . . . . .   | 17 Frame, . . . . .                      | 1.25   |
| 2 Barrel Screw (old style), .20                   | 18 Hammer, . . . . .                     | .50    |
| 2A Barrel Screw (new style) .20                   | 19 Hammer Screw, . . . . .               | .05    |
| 3 Breech Block, . . . . .                         | 20 Mainspring, . . . . .                 | .15    |
| 4 Breech Block Screw, .10                         | 20A Mainspring Screw, . . . . .          | .05    |
| 5 Breech Block Bushing, .15                       | 21 Open Rear Sight, . . . . .            | .25    |
| 6 Butt Stock, . . . . .                           | 22 Open Front Sight, . . . . .           | .25    |
| 7 Butt Plate, . . . . .                           | 23 Safety Catch, . . . . .               | .15    |
| 8 Butt Plate Screws, . . . . .                    | 24 Safety Catch Spring, . . . . .        | .05    |
| 9 Extractor, . . . . .                            | 25 Safety Catch Screw, . . . . .         | .10    |
| 10 Extractor Spring, . . . . .                    | 26 Side Lever, . . . . .                 | .25    |
| 11 Extractor Spring Thimble, . . . . .            | 26A Side Lever Screw Nut, .10            |        |
| 12 Firing Pin, . . . . .                          | 27 Tang Screws, . . . . .                | .05    |
| 13 Firing Pin Pin, . . . . .                      | 28 Trigger, . . . . .                    | .25    |
| 14 Forearm, . . . . .                             | 29 Trigger Screw, . . . . .              | .05    |
| 15 Forearm Escutcheon, . . . . .                  | 30 Trigger Spring, . . . . .             | .15    |
|   | 31 Trigger Spring Screw, . . . . .       | .05    |
|   | Mailing and registering Barrel . . . . . | .40    |

## Prices of Component Parts "Little Krag" Rifles, No. 65—Old Model



|  |  |
|--|--|
| 1 Barrel, complete with Sights, . . . \$2.25 | 12 Guard Screw, . . . \$ .05                   |
| 1A Barrel without Sights, 1.75               | 13 Hammer, . . . .50                           |
| 2 Barrel Screw, . . . .25                    | 14 Mainspring, . . . .10                       |
| 3 Barrel Screw Set Screw, .25                | 15 Mainspring Bolt, . . . .15                  |
| 4 Bolt, . . . . .60                          | 16 Receiver, . . . . .80                       |
| 5 Bolt Head, . . . . .25                     | 17 Stock, . . . . .1.50                        |
| 6 Butt Plate, . . . . .25                    | 18 Trigger, . . . . .35                        |
| 7 Butt Plate Screw, . . . .05                | 19 Trigger Spring, . . . .05                   |
| 8 Extractor, . . . . .25                     | 20 Trigger Spring Plunger, .05                 |
| 8A Extractor Spring, . . . .05               | 21 Trigger Pin, . . . . .05                    |
| 9 Escutcheon, . . . . .05                    | 24 Head Locking Screw, . .05                   |
| 10 Firing Pin, . . . . .20                   | 25 Firing Pin Screw, . . . .05                 |
| 11 Guard, . . . . .50                        | Mailing and registering<br>Barrel, . . . . .40 |

## Price List of Component Parts of "Favorite" Rifles (Old Style)



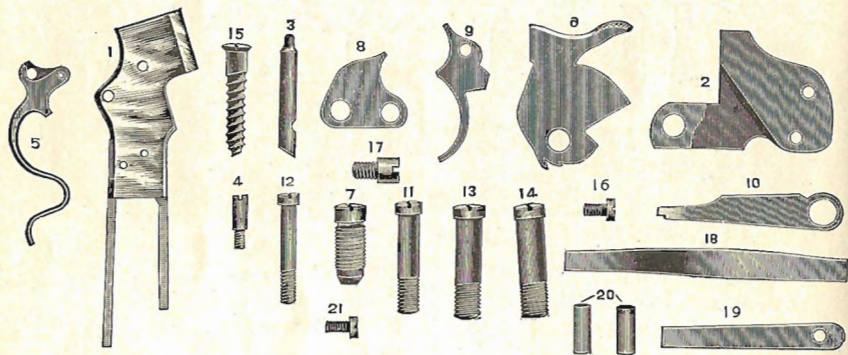
|   |  |
|---|--|
| 1 Frame, Central Extractor, . . \$1.50              | 17 Lever Spring, . . . . . \$ .05      |
| 1A Frame, Side Extractor, . . . 1.50                | 17A Lever Spring Screw, . . . .05      |
| 1B Frame and Action, complete, 3.00                 | 18 Mainspring, . . . . . .15           |
| 1C Frame Action and Stock, complete, . . . . . 4.00 | 19 Trigger Spring, . . . . . .15       |
| 2 Breech Block (Side Extractor), . .50              | 20 Link Pin, . . . . . .05             |
| 2A Breech Block (Central Extractor).50              | 22 Forearm Escutcheon, . . . . .05     |
| 2B Breech Block Plunger, . . . .10                  | 25 Butt Plate, Rubber, . . . . .50     |
| 2C Breech Block Plunger Spring, .05                 | 26 Forearm Screw, . . . . . .05        |
| 3 Firing Pin, . . . . . .30                         | 27 Adjusting Nut, . . . . . .25        |
| 4 Firing Pin Pin, . . . . . .05                     | 28 Dummy Screw, . . . . . .05          |
| 5 Lever (Side Extractor), . . . .50                 | 29 Butt Plate, Steel, . . . . . .25    |
| 5A Lever (Central Extractor), . . .50               | 30 Butt Plate Screws, . . . . . .05    |
| 6 Hammer, . . . . . .60                             | 31 Forearm, . . . . . .40              |
| 7 Barrel Screw, . . . . . .25                       | 32 Barrel (22 inches), . . . . . 3.00  |
| 8 Link, . . . . . .20                               | With Sights and Forearm, . . 4.00      |
| 9 Trigger, . . . . . .35                            | 33 Barrel (24 inches), . . . . . 5.00  |
| 10 Extractor Side, . . . . . .25                    | With Sights and Forearm, . . 6.00      |
| 10A Extractor (Central, new style), .25             | 34 Barrel (26 inches), . . . . . 7.00  |
| 11 Hammer Screw, . . . . . .05                      | With Sights and forearm, . . 8.00      |
| 12 Trigger Screw, . . . . . .05                     | 35 Butt Stock, . . . . . 1.20          |
| 13 Breech Block Screw, . . . . .10                  | 36 Open Front Sight (old style), . .25 |
| 14 Lever Screw, . . . . . .10                       | 37 Open Rear Sight (old style), . .25  |
| 15 Tang Screw, . . . . . .05                        | 38 Sight Blanks, . . . . . .25         |
| 16 Trigger Spring Screw, . . . . .05                | 39 Rocky Mountain Front Sight, . .35   |
|   | 40 Stevens Leaf Rear Sight, . . .35    |

Important—In ordering extractors or barrels, be sure to state whether Style No. 1, 2 or 3 is desired, as per illustration on page 25.

# Component Parts "Ideal" Rifles

(Old action Nos. 44 to 54)

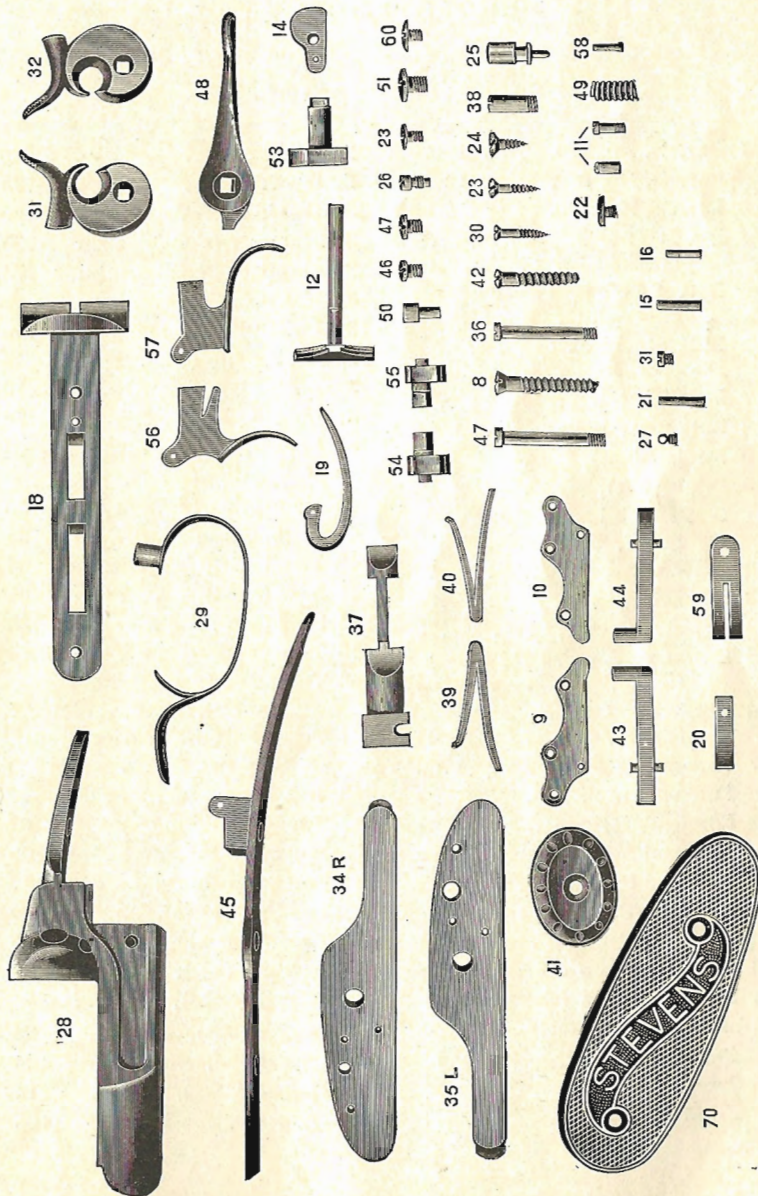
## Price List of Parts



|  |  |
|--|--|
| 1 Frame, Side Extractor, . . . \$7.00                                | 12 Sear Screw, . . . . . \$ .10                                      |
| 1A Frame, Central Extractor, . . 7.00                                | 13 Breech Block Screw, old style, .10                                |
| 2 Breech Block, old style, . . . 1.00                                | 13B Breech Block Screw for Schuetzen Rifle (Side Extractor), . .10   |
| 2A Breech Block (Central Extractor) 1.00                             | 13C Breech Block Screw (Central Extractor), . . . . . .05            |
| 3 Firing Pin, . . . . . .30  | 13D Breech Block Bolt (Central Extractor), . . . . . .10             |
| 4 Firing Pin Screw, . . . . . .05                                    | 14 Lever Screw (Side Extractor), . .10                               |
| 5 Lever (plain), old style, . . . 1.50                               | 14A Lever Screw (Central Extractor), .05                             |
| 5A Lever (plain), set lock, old style 50                             | 14B Lever Bolt (Central Extractor), .10                              |
| 5AA Lever (plain), set lock (Central Extractor), . . . . . 1.50      | 15 Tang Screw, . . . . . .05   |
| 5B Lever (loop), old style, . . . 2.50                               | 16 Sear Spring Screw, . . . . . .05                                  |
| 5BB Lever (loop), (Central Extractor), . . . . . 2.50                | 17 Mainspring Screw, . . . . . .05                                   |
| 5C Lever (Schuetzen), old style, . . 5.50                            | 18 Mainspring, . . . . . .20   |
| 5CC Lever (loop), (Schuetzen) (Central Extractor), . . . . . 5.50    | 19 Sear Spring, . . . . . .20  |
| 5D Lever (Schuetzen Special, No. 54) old style, . . . . . 5.50       | 20 Link Pin, . . . . . .05   |
| 5DD Lever (Schuetzen Special, No. 54), (Central Extractor), . . 5.50 | 21 Tension Screw for Breech Block (Side Extractor), . . . . . .05    |
| 6 Hammer, . . . . . .70  | 22 Lever Spring (Central Extractor) .15                              |
| 6A Hammer with Set Screw, . . . 1.00                                 | 23 Lever Spring Screw (Central Extractor), . . . . . .05             |
| 6B Hammer with Stirrup and Fly, 1.25                                 | 24 Butt Plate, . . . . . .80   |
| 7 Barrel Screw, . . . . . .25  | 25 Butt Plate Screw, . . . . . .05                                   |
| 8 Link, . . . . . .20  | 26 Forearm, plain, . . . . . .75                                     |
| 9 Trigger, . . . . . .50   | 27 Forearm Screw, . . . . . .05                                      |
| 10 Extractor, old style side, . . . .40                              | 28 Forearm Escutcheon, . . . . . .05                                 |
| 10A Extractor (Central), . . . . .40                                 | 29 Dummy Screws to fill Sight Screw holes in Upper Tang, . . . . .05 |
| 11 Hammer Screw, . . . . . .05                                       |  |
| 11B Hammer Screw for Schuetzen Rifle, . . . . . .05                  |  |

# SHOTGUNS—Double, Hammer

Nos. 250-260-270—Old Models



## SHOTGUNS—Double, Hammer

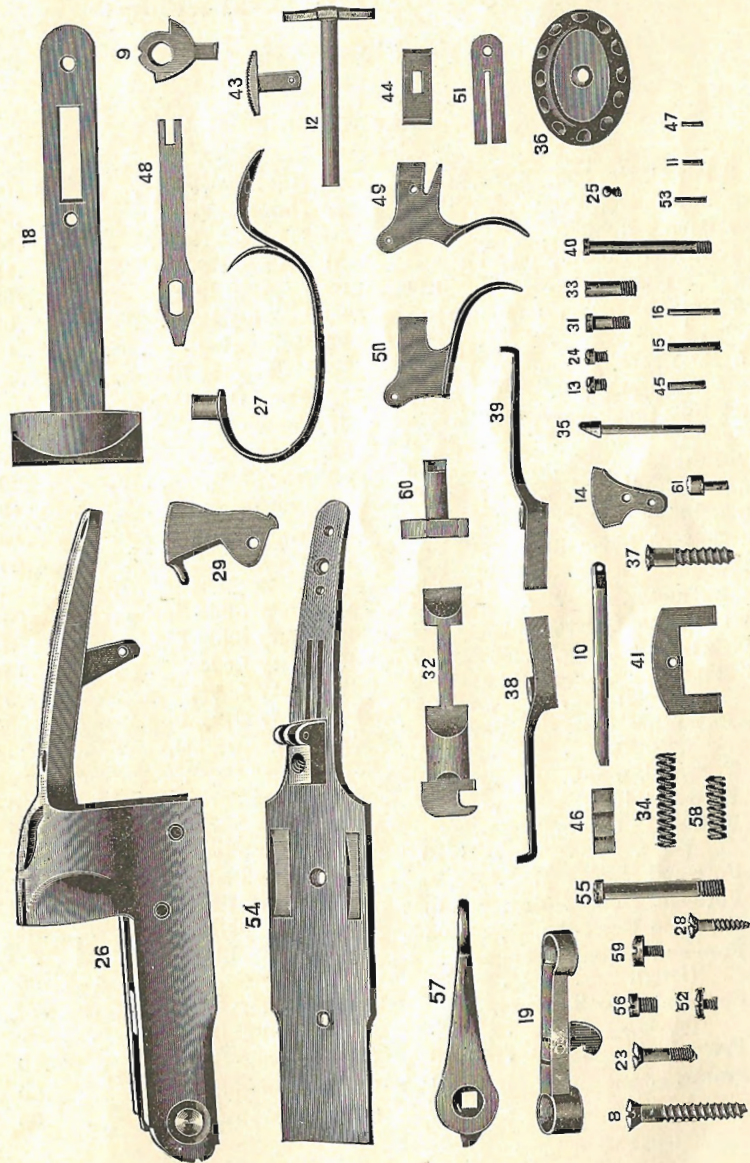
Nos. 250-260-270—Old Models

## Price List of Component Parts

|   |  |
|---|--|
| 1 Barrels, No. 250, . . . \$10.00                   | 28 Frame, . . . . \$6.00                       |
| 2 Barrels, No. 260, . . . 12.00                     | 29 Guard, . . . . .75                          |
| 3 Barrels, No. 270, . . . 15.00                     | 30 Guard Screw, . . . .05                      |
| 4 Butt Stock, plain<br>checked, . . . . .6.00       | 31 Hammer (right), . . .75                     |
| 5 Butt Stock, fancy<br>checked, . . . . 10.00       | 32 Hammer (left) . . .75                       |
| 6 Butt Stock, extra fancy<br>checked, . . . . 12.00 | 33 Hammer Screw, . . .10                       |
| 7 Butt Plate, . . . . .50                           | 34 Lock Plate (right), . .40                   |
| 8 Butt Plate Screw, . . .05                         | 35 Lock Plate (left), . .40                    |
| 9 Bridle (right), . . . .25                         | 36 Lock Plate Screw, . .10                     |
| 10 Bridle (left), . . . .25                         | 37 Locking Bolt, . . . .50                     |
| 11 Bridle Thimble and<br>Screw, . . . . .10         | 38 Locking Bolt Screw, .05                     |
| 12 Extractor, . . . . .75                           | 39 Mainspring (right), .50                     |
| 13 Extractor Screw, . . .05                         | 40 Mainspring (left), .50                      |
| 14 Extractor Lever, . . .20                         | 41 Pistol Grip Cap, . . .25                    |
| 15 Extractor Lever Pin<br>(large), . . . . .05      | 42 Pistol Grip Cap Screw, .05                  |
| 16 Extractor Lever Pin<br>(small), . . . . .05      | 43 Sear (right), . . . .30                     |
| 17 Fore-end, wood, . . .1.50                        | 44 Sear (left), . . . .30                      |
| 18 Fore-end, iron, . . .1.00                        | 45 Trigger Plate, . . .1.00                    |
| 19 Fore-end Spring, . . .35                         | 46 Trigger Plate Screw<br>(lower), . . . . .05 |
| 20 Fore-end Spring Spring, .10                      | 47 Trigger Plate Screw<br>(upper), . . . . .10 |
| 21 Fore-end Spring Pin, . .05                       | 48 Top Snap, . . . . .75                       |
| 22 Fore-end Spring Spring<br>Screw . . . . .10      | 49 Top Snap Spring, . . .05                    |
| 23 Fore-end Screw (long), .05                       | 50 Top Snap Plunger, . .05                     |
| 24 Fore-end Screw (short), .05                      | 51 Top Snap Screw, . . .10                     |
| 24A Fore-end, complete, .3.00                       | 53 Top Snap Lever, . . .50                     |
| 25 Firing Pin, . . . . .15                          | 54 Tumbler (right), . . .50                    |
| 26 Firing Pin Screw, . . .05                        | 55 Tumbler (left), . . .50                     |
| 27 Front Sight, . . . . .05                         | 56 Trigger (right), . . .25                    |
|   | 57 Trigger (left), . . .25                     |
|   | 58 Trigger Pin, . . . . .05                    |
|   | 59 Trigger Spring, . . .10                     |
|   | 60 Trigger Spring Screw, .05                   |

## SHOTGUNS—Double, Hammerless

Nos. 350-360-370—Old Models—Component Parts



## SHOTGUNS—Double, Hammerless

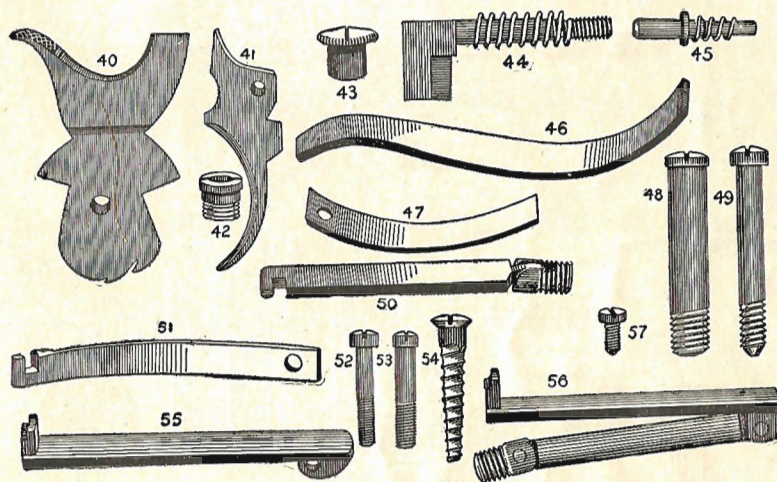
Nos. 350-360-370 — Old Models

### Price List of Parts

|  |                                      |
|--|--------------------------------------|
| 1 Barrel, No. 350, . . . \$10.00               | 28 Guard Screw, . . . \$ .05         |
| 2 Barrel, No. 360, . . . 12.00                 | 29 Hammer (right), . . . .50         |
| 3 Barrel, No. 370, . . . 15.00                 | 30 Hammer (left), . . . .50          |
| 4 Butt Stock, plain                            | 31 Hammer Screw, . . . .10           |
| checked, . . . . 6.00                          | 32 Locking Bolt, . . . .50           |
| 5 Butt Stock, fancy                            | 33 Locking Bolt Screw, . . . .05     |
| checked, . . . . 10.00                         | 34 Mainspring, . . . .10             |
| 6 Butt Stock, extra fancy                      | 35 Mainspring Plunger, . . . .15     |
| checked, . . . . 12.00                         | 36 Pistol Grip Cap, . . . .25        |
| 6A Butt Stock, turned in the                   | 37 Pistol Grip Cap Screw, . . . .05  |
| rough, . . . . 2.00                            | 38 Sear (right), . . . .40           |
| 7 Butt Plate, . . . .50                        | 39 Sear (left), . . . .40            |
| 8 Butt Plate Screw, . . . .05                  | 40 Sear Screw, . . . .10             |
| 9 Cocking Lever, . . . .35                     | 41 Sear Spring, . . . .10            |
| 10 Cocking Lever Rod, . . . .10                | 42 Sear Spring Screw, . . . .05      |
| 11 Cocking Lever Rod Pin, . . . .05            | 43 Safety Slide, . . . .40           |
| 12 Extractor, . . . .75                        | 44 Safety Slide Spring, . . . .05    |
| 13 Extractor Screw, . . . .05                  | 45 Safety Slide Pin, . . . .05       |
| 14 Extractor Lever, . . . .20                  | 46 Safety Lever, . . . .15           |
| 15 Extractor Lever Pin                         | 47 Safety Lever Pin, . . . .05       |
| (large) . . . .05                              | 48 Safety Operating Lever, . . . .25 |
| 16 Extractor Lever Pin                         | 49 Trigger (right), . . . .25        |
| (small), . . . .05                             | 50 Trigger (left), . . . .25         |
| 17 Fore-end, wood, . . . 1.50                  | 51 Trigger Spring, . . . .10         |
| 18 Fore-end, iron, . . . 1.00                  | 52 Trigger Spring Screw, . . . .05   |
| 19 Fore-end Catch, com-<br>plete, . . . . 1.50 | 53 Trigger Pin, . . . .05            |
| 20 Fore-end Hook, . . . .50                    | 54 Trigger Plate, . . . . 2.00       |
| 21 Fore-end Hook Spring, . . . .10             | 55 Trigger Plate Screw               |
| 22 Fore-end Hook Pin, . . . .05                | (upper), . . . .05                   |
| 23 Fore-end Hook Screw                         | 56 Trigger Plate Screw               |
| (long), . . . .05                              | (lower), . . . .05                   |
| 24 Fore-end Hook Screw                         | 57 Top Snap Lever, . . . .75         |
| (short), . . . .05                             | 58 Top Snap Spring, . . . .05        |
| 25 Front Sight . . . .05                       | 59 Top Snap Screw, . . . .10         |
| 26 Frame, . . . . 7.00                         | 60 Top Snap Stud, . . . .50          |
| 27 Guard, . . . . .75                          | 61 Top Snap Plunger, . . . .05       |

## Component Parts—Hunters' Pet, Nos. 1 to 16

We have discontinued the manufacture of these models, but can furnish parts at the prices quoted below. In ordering parts always state caliber and name of arm.



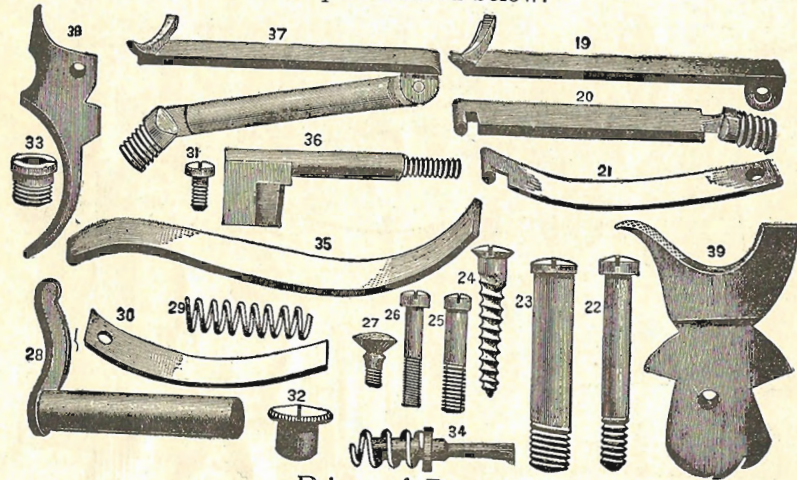
### Prices of Parts

|   |   |
|---|---|
| 40 Hammer, . . . . \$0.65                                 | 50 Extractor Lever only, . . . .30                        |
| 41 Sear, . . . . .40                                      | 51 Extractor Spring, . . . .30                            |
| 42 Firing Pin Nut, . . . .10                              | 52 Sear Screw, . . . .05                                  |
| 43 Barrel Catch Nut, . . . .10                            | 53 Hammer Screw, . . . .05                                |
| 44 Barrel Catch and Spring .33                            | 54 Wood Screw, . . . .05                                  |
| 45 Firing Pin and Spring, .30                             | 55 Extractor, . . . .35                                   |
| 46 Mainspring, . . . .15                                  | 56 Extractor and Bar, com-<br>plete, . . . .65            |
| 47 Sear Spring, . . . .15                                 | 57 Extractor Spring Screw, . . . .05                      |
| 48 Barrel Screw, . . . .10                                | Barrel with Sights, "Hunters' Pet," 18-inch, . . . . 9.00 |
| 49 Tang Screw, . . . .10                                  | Barrel with Sights, Nos. 1 to 16, 24-inch, . . . . 10.00  |
| Barrel with Sights, "Hunters' Pet," 18-inch, . . . . 9.00 | Frame with Wood Stocks, "Hunters' Pet," . . . . 5.50      |
| Barrel with Sights, Nos. 1 to 16, 24-inch, . . . . 10.00  | Wood Stocks only, per pair, "Hunters' Pet," . . . . .80   |
| Frame with Wood Stocks, "Hunters' Pet," . . . . 5.50      | Skeleton Stock, . . . . 2.50                              |
| Wood Stocks only, per pair, "Hunters' Pet," . . . . .80   | Frame (only), Nos. 1 to 16, . . . . 5.00                  |
| Skeleton Stock, . . . . 2.50                              | Butt Stock, . . . . 2.00                                  |
| Frame (only), Nos. 1 to 16, . . . . 5.00                  | Rifle Butt Plate, . . . . .80                             |
| Butt Stock, . . . . 2.00                                  | Swiss Butt Plate, . . . . 2.80                            |
| Rifle Butt Plate, . . . . .80                             | Butt Plate Screws, each, . . . . .05                      |
| Swiss Butt Plate, . . . . 2.80                            | Rear Sight for "Hunters' Pet," . . . . 1.25               |
| Butt Plate Screws, each, . . . . .05                      |   |
| Rear Sight for "Hunters' Pet," . . . . 1.25               |   |

The minimum charge for mailing component parts of these models is ten cents.

### Component Parts—Stevens Old Model Breech Loading Tip-Up Single Barrel Shotgun, No. 30

The manufacture of this model has been discontinued, but we can furnish parts at the prices listed below.

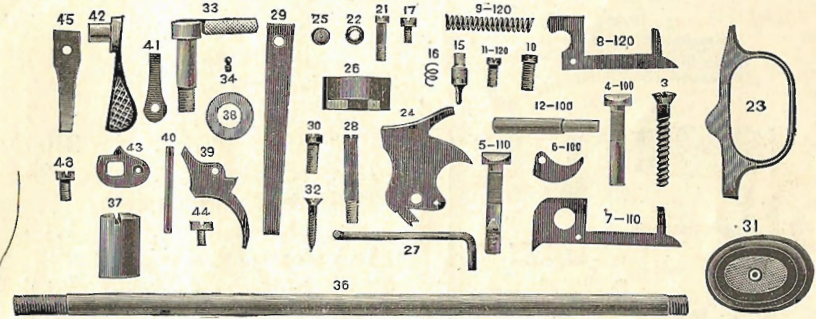


Prices of Parts

|     |   |        |
|-----|---|--------|
| 19  | Old Style Extractor, one-eared,                   | \$ .35 |
| 20  | Extractor Lever only,                             | .30    |
| 21  | Extractor Spring,                                 | .30    |
| 21A | Extractor Spring Screw,                           | .05    |
| 22  | Tang Screw,                                       | .10    |
| 23  | Barrel Screw,                                     | .10    |
| 24  | Wood Screw,                                       | .05    |
| 25  | Hammer Screw,                                     | .05    |
| 26  | Sear Screw,                                       | .05    |
| 27  | Action Bolt Screw,                                | .05    |
| 28  | Action Bolt,                                      | .25    |
| 29  | Barrel Catch Spring,                              | .08    |
| 30  | Sear Spring,                                      | .15    |
| 31  | Sear Spring and Extractor Spring Screw,           | .05    |
| 32  | Barrel Catch Nut,                                 | .10    |
| 33  | Firing Pin Nut,                                   | .10    |
| 34  | Firing Pin and Spring,                            | .30    |
| 35  | Mainspring,                                       | .15    |
| 36  | Barrel Catch only,                                | .25    |
| 37  | New Style Extractor (two-eared) and Bar complete, | .65    |
| 38  | Sear,   | .40    |
| 39  | Hammer,   | .65    |
|     | Forearm,  | 1.00   |
|     | Barrels, 30 or 32 inches,                         | 8.00   |
|     | Frame,  | 2.00   |
|     | Guard,  | .75    |

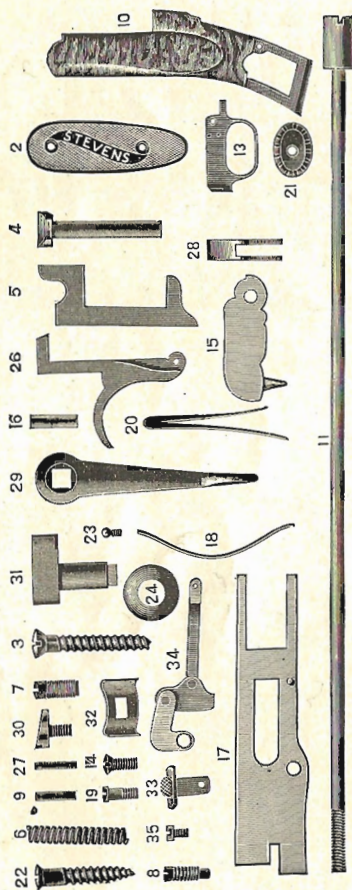
The minimum charge for mailing parts of this gun is ten cents.

### Parts for Old Single Barrel Shotguns, Nos. 100-110-120



|     |                                       |        |
|-----|---------------------------------------|--------|
| 1   | Barrel for No. 100,                   | \$2.00 |
| 1A  | Barrel for No. 110,                   | 2.50   |
| 1B  | Barrel for No. 120,                   | 2.50   |
| 2   | Butt Plate,                           | .50    |
| 3   | Butt Plate Screw,                     | .05    |
| 4   | Extractor No. 100,                    | .25    |
| 5   | Ejector No. 110,                      | .25    |
| 6   | Ejector Lever,                        | .10    |
| 7   | Ejector Catch No. 110,                | .25    |
| 8   | Ejector Catch No. 120,                | .25    |
| 9   | Ejector Spring,                       | .05    |
| 10  | Extractor and Ejector Screw,          | .05    |
| 11  | Ejector Catch Adjusting Screw,        | .05    |
| 12  | Extractor Extension Pin,              | \$0.05 |
| 13  | Frame,                                | 2.00   |
| 14  | Stock, No. 100,                       | 2.00   |
| 14A | Stock, No. 110,                       | 2.50   |
| 14B | Stock, No. 120,                       | 3.00   |
| 15  | Firing Pin,                           | .25    |
| 16  | Firing Pin Spring,                    | .05    |
| 17  | Firing Pin Screw,                     | .05    |
| 18  | Fore-end, plain, No. 100,             | .50    |
| 19  | Fore-end, checked, No. 110,           | .75    |
| 20  | Fore-end, checked, No. 120, complete, | 1.50   |
| 21  | Fore-end Screw,                       | .05    |
| 21A | Fore-end Snap,                        | .25    |
| 22  | Fore-end Escutcheon,                  | .05    |
| 22A | Fore-end, iron,                       | .25    |
| 22B | Fore-end Hinge Screw,                 | .10    |
| 23  | Guard,                                | .50    |
| 24  | Hammer,                               | .25    |
| 25  | Hammer Roll,                          | .05    |
| 26  | Locking Bolt,                         | .25    |
| 27  | Locking Bolt Connection               | .10    |
| 28  | Hammer and Locking Bolt Screw         | .05    |
| 29  | Mainspring,                           | .25    |
| 30  | Mainspring Screw,                     | .05    |
| 31  | Pistol Grip Cap, Nos. 110-120,        | .25    |
| 32  | Pistol Grip Cap Screw,                | .05    |
| 33  | Screw Key,                            | .25    |
| 34  | Sight,                                | .10    |
| 35  | Stock Bolt Washer,                    | .05    |
| 36  | Stock Bolt,                           | .25    |
| 37  | Stock Bolt Nut,                       | .15    |
| 38  | Tip Stud,                             | .10    |
| 39  | Trigger,                              | .20    |
| 40  | Trigger Pin,                          | .05    |
| 41  | Trigger Spring,                       | .15    |
| 42  | Top Snap Lever,                       | .25    |
| 43  | Top Snap Arm,                         | .10    |
| 44  | Top Lever Screw,                      | .05    |
| 45  | Top Snap Lever Spring,                | .10    |
| 46  | Top Snap Lever Spring Screw,          | .05    |
| 47  | Trigger Spring Screw,                 | .05    |

Parts for Single Barrel Shotguns, Hammerless, No. 140



- 1 Barrel, . . . \$4.00
- 2 Butt Plate, . . . .50
- 3 Butt Plate Screw . . .05
- 4 Ejector, . . . .25
- 5 Ejector Catch, . . .25
- 6 Ejector Spring, . . .05
- 7 Ejector Screw, . . .05

- 8 Ejector Catch Adjusting Screw, . . .05
- 9 Ejector Catch Pin, . . .05
- 9A Firing Pin, . . . .25
- 10 Frame, . . . .2.00
- 11 Stock Bolt, . . . .25
- 12 Fore-End, complete, checked, . . . 1.50
- 12A Fore-end, wood only, . . . 1.00
- 12B Fore-end, iron only .50
- 13 Guard, . . . .75
- 14 Guard Screw, . . .05
- 15 Hammer, . . . .50
- 15A Nib for Hammer, .15
- 16 Hammer Pin, . . .05
- 17 Locking Bolt, . . .40
- 18 Locking Bolt Spring .15
- 19 Locking Bolt Screw .05
- 20 Mainspring, . . . .50
- 21 Pistol Grip Cap, . . .25
- 22 Pistol Grip Cap Screw, . . .05
- 23 Sight, . . . .05
- 24 Stock Bolt Washer .05
- 25 Stock, Checked, . . 3.00
- 26 Trigger, . . . .40
- 27 Trigger Pin, . . .05
- 27A Safety Lever Arm. .10
- 28 Sear, . . . .30
- 29 Top Snap Lever, . . .60
- 30 Top Snap Screw, . . .05
- 31 Top Snap Eccentric Stud, . . . .30
- 32 Top Snap Spring, .15
- 33 Safety Slide, . . .40
- 34 Safety Levers and Arms . . . .75
- 35 Safety Arm Screw, .05

TELEGRAPHIC CODE

In telegraphing use the Postal Telegraph, as we have a direct wire in our office. Your doing so will insure prompt transmission.

Please send confirmation of telegraph messages by mail, repeating the message, and your translation.

| Phrases                  |        |                   |  |        |
|--------------------------|--------|-------------------|--|--------|
| Ship by freight . . . .  | Stroke | 300 . . . . .     |  | Radish |
| Ship the usual way . . . | Snort  | 400 . . . . .     |  | Radix  |
| Ship by steamer . . . .  | Snub   | 500 . . . . .     |  | Radula |
| Ship by express . . . .  | Snuff  | 600 . . . . .     |  | Raff   |
| Can you ship . . . . .   | Sperm  | 700 . . . . .     |  | Raffle |
| How soon can you ship .  | Sphere | 900 . . . . .     |  | Rag    |
| Can you ship today . . . | Sphinx | 1000 . . . . .    |  | Ragged |
| Can you ship this week . | Spice  | 2000 . . . . .    |  | Ragman |
| How soon will you ship . | Spike  | 1-12 doz. . . . . |  | Scoff  |
| Ship care of . . . . .   | Split  | 1-6 " . . . . .   |  | Scold  |
|                          |        | 1-4 " . . . . .   |  | Sconce |

| Quantities                              |         |                 |  |        |
|---|---------|-----------------|--|--------|
| Use simple numbers, one to one hundred. |         | 1-3 " . . . . . |  | Scope  |
| 100 . . . . .                           | Radical | 1-2 " . . . . . |  | Scorch |
| 200 . . . . .                           | Radius  | 2-3 " . . . . . |  | Score  |
|   |         | 3-4 " . . . . . |  | Scorn  |
|   |         | 1 " . . . . .   |  | Scot   |

New Model Pocket Rifle No. 40

|             | 10-in. barrel | 12-in. barrel | 15-in. barrel | 18-in. barrel |
|-------------|---------------|---------------|---------------|---------------|
| .22-caliber | Double        | Drama         | Dream         | Drive         |
| .25-caliber | Divinity      | Divine        | Distress      | Damage        |
| .32-caliber | Drake         | Dress         | Drill         | Drop          |

Vernier New Model No. 40 1/2

|             | 10-inch barrel | 12-in. barrel | 15-in. barrel | 18-in. barrel |
|-------------|----------------|---------------|---------------|---------------|
| .22-caliber | Duck           | Dust          | Dwarf         | Easter        |
| .25-caliber | Drain          | Drapery       | Devout        | Donor         |
| .32-caliber | Duke           | Duty          | Earl          | Effect        |

Reliable Pocket Rifle No. 42

|             | 10-in. barrel |
|-------------|---------------|
| .22 caliber | Export        |

Lord Model No. 36

|             | 10-in. barrel | 12-in. barrel |
|-------------|---------------|---------------|
| .22 caliber | Favor         | Faith         |
| .25-caliber | Finger        | Fortress      |
| .32-caliber | Fuse          | Full          |

Off Hand Target Pistol No. 35

|             | 6-in. barrel | 8-in. barrel | 10-in. barrel |
|-------------|--------------|--------------|---------------|
| .22-caliber | Fable        | Farce        | Feather       |
| .25-caliber | Fairy        | Fellow       | Fierce        |

Tip Up Pistol No. 41

Fume

Diamond Model No. 43

|             | Globe and peep, 6-in. | Open 6-in. | Globe and peep, 10-in. | Open 10-in. |
|-------------|-----------------------|------------|------------------------|-------------|
| .22-caliber | Fan                   | Firm       | Fine                   | Fence       |

Stevens Shotguns

|          |         |         |          |         |
|----------|---------|---------|----------|---------|
| No. 93   | 26-inch | 28-inch | 30-inch  | 32-inch |
| 12-gauge |         | Great   | Grand    | Give    |
| 16-gauge |         | Grant   | Garden   | Gentle  |
| No. 97   |         | Gaunt   | Gape     | Go      |
| 12-gauge |         | Garter  | Garner   | Get     |
| 16-gauge |         |         |          |         |
| No. 105  |         | Good    | Gaze     | Gent    |
| 12-gauge |         | Gain    | Gear     | Germ    |
| 16-gauge | Gabel   | Gala    |          |         |
| 20-gauge |         |         |          |         |
| No. 107  |         | Hack    | Handy    | Hop     |
| 12-gauge |         | Half    | Hang     | Heap    |
| 16-gauge | Habit   | Ham     |          |         |
| 20-gauge |         |         |          |         |
| No. 115  |         | Idea    | Impose   | Indeed  |
| 12-gauge |         | Idol    | Increase | Induce  |
| 16-gauge | Ibis    | Image   |          |         |
| 20-gauge |         |         |          |         |
| No. 125  |         | Jacob   | Joco     |         |
| 16-gauge | Jam     | Jet     |          |         |
| 20-gauge | Jap     | Jip     |          |         |
| 28-gauge |         |         |          |         |
| No. 160  |         | Lake    | Lord     | Leg     |
| 12-gauge |         | Lamb    | Light    | Lend    |
| 16-gauge | Lad     | Lead    |          |         |
| 20-gauge |         |         |          |         |
| No. 165  |         | Level   | Lie      | Limb    |
| 12-gauge |         | Libel   | Life     | Lime    |
| 16-gauge | Less    | Lid     |          |         |
| 20-gauge |         |         |          |         |
| No. 170  |         | Lip     | Liver    | Lobby   |
| 12-gauge |         | Listen  | Load     | Local   |
| 16-gauge | Link    | Live    |          |         |
| 20-gauge |         |         |          |         |
| No. 180  |         | Lodge   | Long     | Loop    |
| 12-gauge |         | Loft    | Loose    | Loam    |
| 16-gauge | Lock    | Loan    |          |         |
| 20-gauge |         |         |          |         |
| No. 225  |         | Lug     | Lunt     | Lurch   |
| 12-gauge |         | Lyre    | Lynx     |         |
| 16-gauge |         |         |          |         |
| No. 250  |         | Mat     | Mad      | Maid    |
| 12-gauge |         | Magic   | Mail     |         |
| 16-gauge |         |         |          |         |
| No. 260  |         | Mane    | Major    | Make    |
| 12-gauge |         | Malt    | Man      |         |
| 16-gauge |         |         |          |         |
| No. 270  |         | Mangle  | Manny    | Mar     |
| 12-gauge |         | Mantle  | Manual   |         |
| 16-gauge |         |         |          |         |
| No. 280  |         | Milk    | Mouse    | Midget  |
| 12-gauge |         | More    | Mortal   |         |
| 16-gauge |         |         |          |         |
| No. 325  |         | Native  | Nectar   | Nile    |
| 12-gauge |         | Near    | Need     |         |
| 16-gauge |         |         |          |         |
| No. 350  |         | Nit     | Name     | Natal   |
| 12-gauge |         | Nail    | Napkin   |         |
| 16-gauge |         |         |          |         |
| No. 360  |         | Navy    | Near     | Next    |
| 12-gauge |         | Needle  | Nerve    |         |
| 16-gauge |         |         |          |         |
| No. 370  |         | New     | Nice     | Niece   |
| 12-gauge |         | Nip     | Noise    |         |
| 16-gauge |         |         |          |         |
| No. 380  |         | Narrow  | Never    | Nestor  |
| 12-gauge |         | Nun     | Nemo     |         |
| 16-gauge |         |         |          |         |

|                                       |                                  |        |
|---------------------------------------|----------------------------------|--------|
| Stevens "Little Scout" Rifle No. 14   |                                  | Kent   |
| No. 14,                               | .22-caliber, 18-inch barrel      |        |
| Stevens-Maynard Jr., Rifle No. 15     |                                  | King   |
| No. 15,                               | .22-caliber, 18-inch barrel      |        |
| Stevens-Maynard Shotgun, No. 15½      |                                  | Knight |
| No. 15½,                              | .22-caliber shot, 18-inch barrel |        |
| Stevens "Crack Shot" Rifle, No. 16    |                                  | Knot   |
| No. 16,                               | .22-caliber, 20-inch barrel      | Know   |
| No. 16,                               | .32-caliber, 20-inch barrel      |        |
| Stevens "Crack Shot" Shotgun, No. 16½ |                                  | Keg    |
| No. 16½,                              | .32-caliber shot, 20-inch barrel |        |
| Stevens "Little Krag," Rifle No. 65   |                                  | Kind   |
| No. 65,                               | .22-caliber, 20-inch barrel      |        |

Favorite Rifles

|             |               |               |               |               |
|-------------|---------------|---------------|---------------|---------------|
| No. 17      | 22-in. barrel | 24-in. barrel | 26-in. barrel | 26-in. barrel |
| .22-caliber | Tag           | Trance        | Tragedy       | Treasure      |
| .25-caliber | Tea           | Trench        | Troupe        | Tropical      |
| .32-caliber | Top           |               |               |               |
| No. 18      |               | Tape          | Tallow        | Talent        |
| .22-caliber |               | Tent          | Temple        | Tenement      |
| .25-caliber |               | Tone          | Torrent       | Toboggan      |
| .32-caliber |               |               |               |               |
| No. 19      |               | Taste         | Target        | Tartar        |
| .22-caliber |               | Tenon         | Teeth         | Terror        |
| .25-caliber |               | Towel         | Torch         | Torpedo       |
| .32-caliber |               |               |               |               |
| No. 20      |               | Tribe         |               |               |
| .22-caliber |               | Trunk         |               |               |
| .32-caliber |               |               |               |               |

Ideal Rifle, No. 44

|                       |               |               |               |               |
|-----------------------|---------------|---------------|---------------|---------------|
| .22 Long Rifle, R. F. | 24-in. barrel | 26-in. barrel | 28-in. barrel | 30-in. barrel |
| .25 Stevens, R. F.    | Van           | Vein          | Vine          | Vote          |
| .32 R. F.             | Valve         | Verb          | Villa         | Voice         |
| .25-20                | Vassal        | Vertex        | Vixen         | Volcano       |
| .32-20                |               | Webb          | Wine          | Wool          |
|                       |               | Warrant       | Water         | Wear          |

Ideal Rifle, No. 44½

|                       |               |               |               |               |
|-----------------------|---------------|---------------|---------------|---------------|
| .22 Long Rifle, R. F. | 24-in. barrel | 26-in. barrel | 28-in. barrel | 30-in. barrel |
| .25 Stevens, R. F.    | Peg           | Pop           | Pike          | Paint         |
| .32 R. F.             | Potter        | Pail          | Pain          | Pelt          |
| .25-20                | Pin           | Pinch         | Peril         | Put           |
| .25-21                |               | Patter        | Pat           | Pen           |
| .25-25                |               | Pan           | Pal           | Paper         |
| .28-30                |               | Past          | Pay           | Pebble        |
| .32-20                |               | Peck          | Pedal         | Peter         |
| .32-40                |               | Pig           | Porter        | Port          |
| .38-55                |               | Pull          | Pudding       | Puff          |
| .44-40                |               | Poster        | Pastry        | Pink          |
|                       |               | Pea           | Pace          | Purse         |

Ideal Rifle, No. 044½

|                       |               |               |               |               |
|-----------------------|---------------|---------------|---------------|---------------|
| .22 Long Rifle, R. F. | 24-in. barrel | 26-in. barrel | 28-in. barrel | 30-in. barrel |
| .25 Stevens, R. F.    | Palm          | Panel         | Pang          | Park          |
| .32 R. F.             | Parol         | Partial       | Pause         | Pasture       |
| .25-20                | Patent        | Pattern       | Pawn          | Pearl         |
| .28-30                |               | Peace         | Peel          | Peer          |
|                       |               | Pencil        | Penny         | People        |

Stevens Repeating Gallery Rifle, No. 80

|   |                             |       |
|---|-----------------------------|-------|
| No. 80,                                 | .22-caliber, 24-inch barrel | Rapid |
| Stevens Anti-Rust Gun Grease            |                             | Unit  |
| Stevens Odorless Gun Oil, 1 oz. bottles |                             | Urn   |
| Stevens Odorless Gun Oil, 4 oz. bottles |                             | Utter |

Cable address

Use Lieber's Code.

STEVENS CHICOPEEFALLS