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**WINCHESTER**  
*W.E. Moore*

Catalogue No. 79

1914

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TRADE MARKS  
REG. U. S. PAT. OFF.  
AND THROUGHOUT THE WORLD.

WINCHESTER REPEATING ARMS CO.  
NEW HAVEN, CONN., U.S.A.

## How To Keep Winchester Rifles In Order.

Winchester rifles, if properly cared for and handled in a reasonable manner, will last for many years. In order to get the best results from a rifle, great care should be taken to keep it clean and lubricated throughout. It is very seldom necessary to take the action of a gun apart. Winchester guns are simple in construction and the working parts are made with sufficient clearance so that they do not need to be cleaned continually except to prevent rust. When smokeless powder is used, particular care should be taken to clean the rifle immediately after finishing shooting, for if allowed to stand uncleaned, even for a few hours, the bore will commence to take on rust. This destroys the surface of the steel and causes the chamber to become rough and rust-eaten. It is also important when a gun is not in actual use, that it should be thoroughly cleaned, oiled, and kept in a dry place. Special attention should be paid to cleaning automatic and self-loading rifles; not only should the bore and the working parts be carefully cleaned, but also great care taken to clean the chamber thoroughly. When clean they should be carefully lubricated.

### Cleaning Winchester .22 Caliber Rifles.

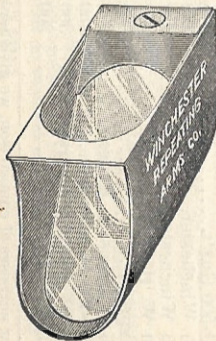
The following simple instructions will give good results in cleaning Winchester 22 caliber rifles:—

1. Open the breech of the rifle.
2. Use a cleaning rod with a slot in the end.
3. Insert a soft, clean rag or waste in the slot in the rod and clean the barrel from the muzzle end. When black powder cartridges have been used, it is best to moisten the first rag put in the barrel.
4. After the barrel is clean, push the rod through the barrel so the slot will project into the breech. Insert in the slot of the rod an oiled rag or piece of waste and withdraw the rod through the barrel.

For lubrication use Winchester Red W Gun Grease or Winchester Red W Gun and Machine Oil.

It will not be found necessary to clean the action of the Winchester .22 caliber repeating rifles unless they have had extraordinary usage. When a rifle of this caliber is open, the front of the breech-block may be wiped clean of grease. This is all that it will be found necessary to do to the action. The barrel should never be left dirty.

In cleaning a rifle, the bore should be rubbed dry and bright, using Winchester Crystal Cleaner to remove the fouling. If indications of rust appear, Winchester Rust Remover will be found invaluable. After using it, a coat of Winchester Gun Grease should be applied. Do not use castor oil, sweet oil, or any vegetable oil on a gun. In no case should emery be used in cleaning out a rifle barrel, as so doing will soon increase the size of the bore, destroy the rifling, and consequently render the gun inaccurate. If necessary, write to the Winchester Repeating Arms Company, New Haven, Connecticut, fully explaining your difficulty.



### The Winchester Barrel Reflector.

For Examining The Inside Of Winchester Rifle Barrels. Price, 50 Cents.

Made in different sizes. When ordering specify Model of rifle in which the Reflector is to be used.

**DIRECTIONS.**—Withdraw the breech-block. Place the glass on top of the carrier, the mirror toward the chamber. Hold the muzzle of the gun toward the light, and the inside of the barrel will be seen reflected in the mirror.

## Winchester Repeating Shotgun.

Model 1901, Lever Action. Made In 10 Gauge Only, 6 Shots.

The Model 1901 Winchester Lever Action Repeating Shotgun is the only 10 Gauge repeater on the market. It is expressly bored to handle either smokeless or black powder, and is particularly well adapted for duck and wild-fowl shooting. This gun resembles in outline the original Winchester Lever Action Repeating Shotgun, but differs in detail. It has a tighter breech joint more completely supporting the shell in the chamber. A positive firing-pin retractor is provided. The finger lever is made separate from the breech-block and with a finger lever lock. When the action is closed, the gun is locked against opening by this finger lever lock, but is instantly released by a downward pressure on the finger lever. The barrel of this gun receives a proof test heavier than the English Government Proof Test. The gun, assembled ready for the market, is proved with two cartridges, for which it is chambered, giving in every instance a proof equal to or more severe than that used by the English Government.

The standard gun is made with a 32 inch rolled steel barrel, hardened and browned frame, and pistol grip stock of plain walnut, not checked, finished with a checked steel butt plate. Barrels for this model are chambered for a 2 $\frac{7}{8}$  inch shell and bored to shoot close and hard, and no gun will be sent out that does not make a good target. Unless otherwise specified, guns with 32 inch full choke barrels will be sent on all orders; but shorter barrels, or barrels with different styles of bore, either modified choke or full cylinder, will be furnished when so ordered without extra charge. Other extras can be furnished at prices given below.

The stock of the Model 1901 Lever Action Repeating Shotgun is 13 inches long, and has a drop of 1 $\frac{3}{8}$  inch at the comb and 2 $\frac{5}{8}$  inches at the heel. Special stocks, differing from the standard in length, or drop, or both, can be furnished at an extra cost.

The operation of the Model 1901 Winchester Lever Action Repeating Shotgun is simple, and can be easily understood. To load the magazine, throw down the lever and push five cartridges through the carrier into the magazine, placing the sixth in the chamber. The forward and backward motion of the finger lever, which can be executed while the gun is at the shoulder, throws out the empty shell, raises a new cartridge from the magazine and places it in the chamber, and the gun is then ready to be fired.

### Price List Model 1901, 10 Gauge Lever Action Repeating Shotgun.

Winchester Model 1901, Repeating Shotgun, Lever Action, 32 inch Rolled Steel Barrel, Pistol Grip Stock of Plain Walnut, Not Checked, 6 Shots, 10 Gauge only. Weight about 8 $\frac{3}{4}$  pounds,..... \$30.00

#### Extras For Model 1901 Shotguns.

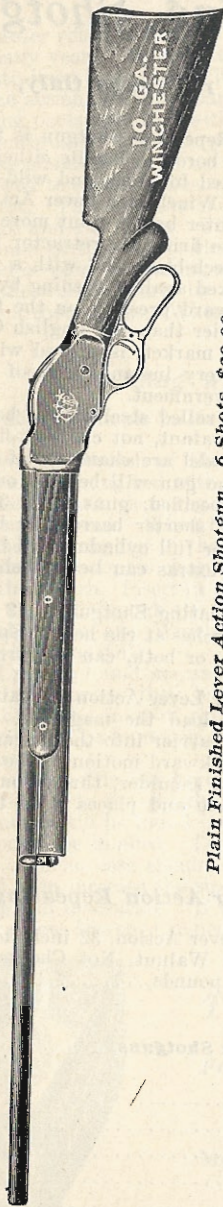
Fancy Walnut Stock and Forearm, not checked,.....	\$13.00
Checking Stock and Forearm,.....	5.00
Extra Length or Drop of Stock, to order,.....	10.00
Silver's Recoil Pad,.....	7.00
Canvas Cover,.....	2.00

# Winchester Repeating Shotgun, Model 1901, Lever Action

Made In 10 Gauge Only.

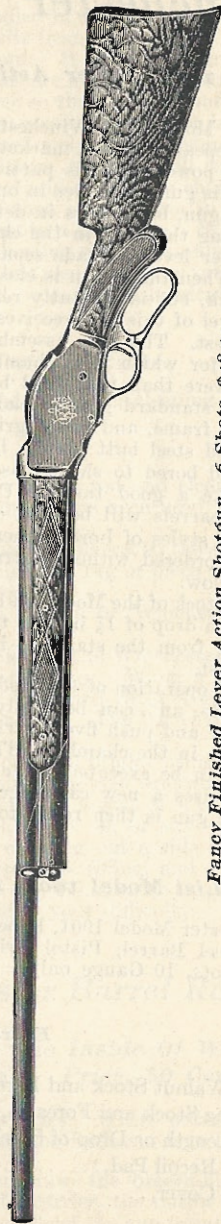
Model 1901  
Lever Act.  
Shotgun

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Plain Finished Lever Action Shotgun. 6 Shots, \$30.00.

32 Inch Rolled Steel Barrel, Plain Walnut Pistol Grip Stock, not Checked, Weight about 8 $\frac{3}{4}$  pounds,.....\$30.00



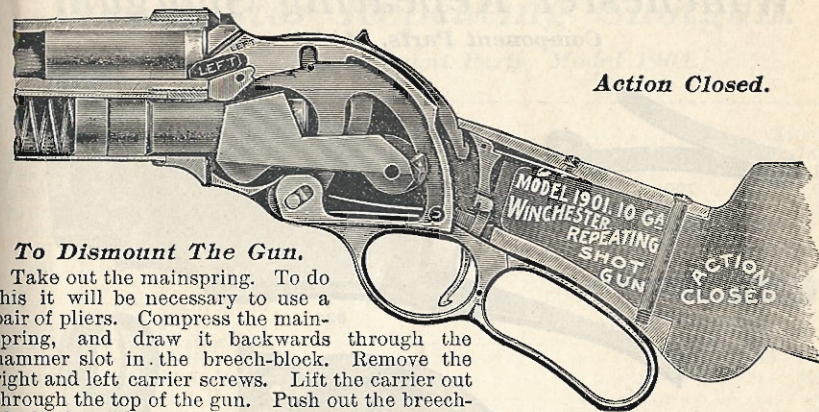
Fancy Finished Lever Action Shotgun. 6 Shots, \$48.00.

32 Inch Rolled Steel Barrel, Fancy Walnut Pistol Grip Stock and Forearm, Checked, Weight about 9 pounds,.....\$48.00  
If so ordered, Rubber Butt Plates will be furnished instead of Steel without extra charge.

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Model 1901  
Lever Act.  
Shotgun

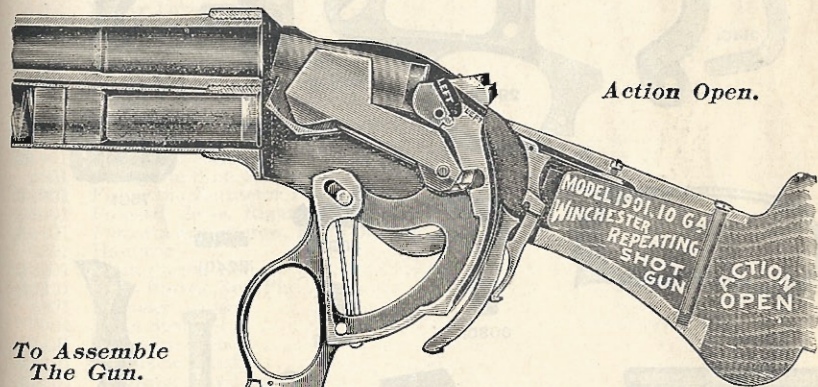
## Winchester Repeating Shotgun System.



Action Closed.

### To Dismount The Gun.

Take out the mainspring. To do this it will be necessary to use a pair of pliers. Compress the mainspring, and draw it backwards through the hammer slot in the breech-block. Remove the right and left carrier screws. Lift the carrier out through the top of the gun. Push out the breech-block pin, and remove breech-block and hammer. To take out the extractor, push the extractor against the lower side of its slot. Push back the extractor spring pin with the point of a knife, and push the extractor hook towards the breech-block stud. The firing pin is removed by taking out the firing pin stop pin. To remove the trigger, unscrew the trigger spring screw. Drive out the trigger pin.



Action Open.

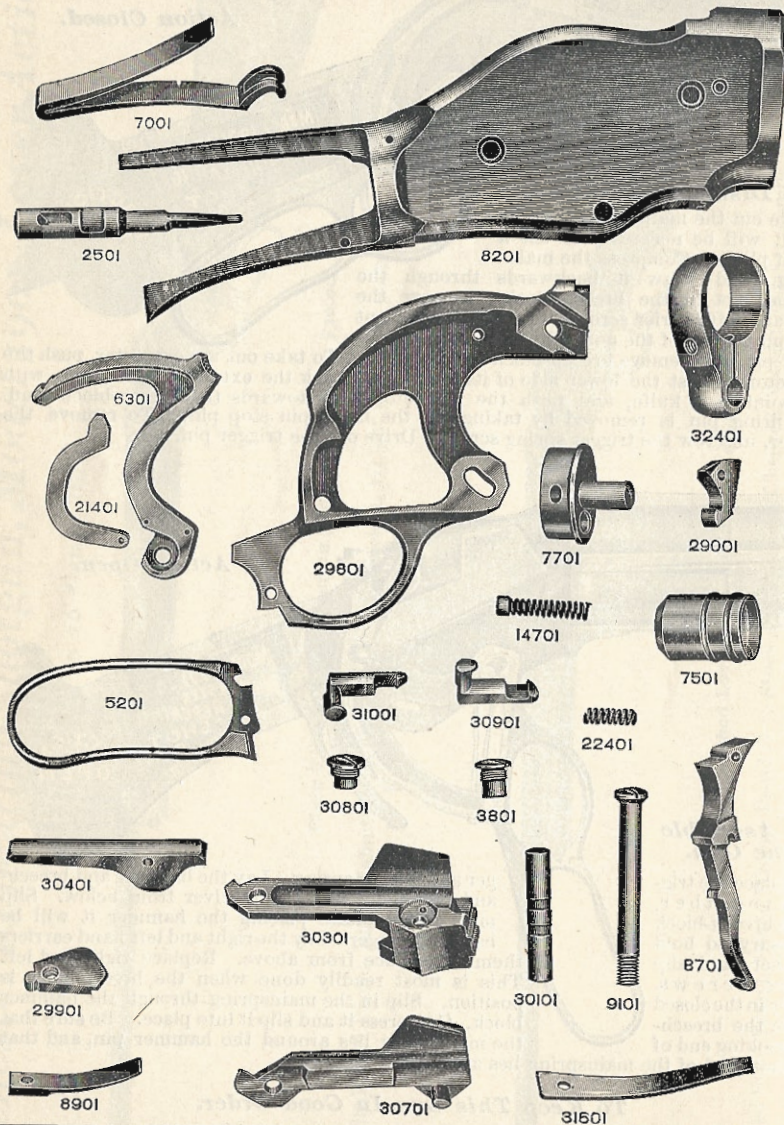
### To Assemble The Gun.

Replace the trigger and trigger spring. Lay the hammer and breech-block together, in the breech-block necessary to hold together, and slip carrier screws nearly in the closed slot in the breech-block. Slip in the mainspring through the hammer block. Compress it and slip it into place. Be sure that the hooking end of the short end of the mainspring lies against the hammer.

### To Keep This Gun In Good Order.

Keep the barrel clean. Wipe out the magazine occasionally. Oil the mainspring seat where its bent end touches the breech-block, through the hole in the breech-block. Occasionally clean the extractor stem and the hole in which it works; also the extractor spring and plunger, and the hole in which it is set.

**Winchester Repeating Shotgun.**  
*Component Parts, Model 1901.*



When ordering parts, *always give their name and number, also gauge* of shotgun for which they are wanted. If possible, also give *number* of shotgun.

**Winchester Repeating Shotgun.**

*Price List Of Component Parts, Model 1901.*

101	Barrel.....	\$10.00
29801	Breech Block.....	7.00
29901	Breech Block Stud.....	.15
30001	Breech Block Stud Screw.....	.05
30101	Breech Block Pin.....	.10
3001	Butt Stock.....	\$3.40
3101	Butt Plate.....	.80
3201	Butt Plate Screws (2), each.....	.05
2901	Butt Stock complete.....	4.30
30301	Carrier, Right Hand.....	1.10
30401	Cartridge Lifter.....	.25
30501	Cartridge Lifter Pin.....	.05
30601	Cartridge Lifter Stop Pin.....	.05
30201	Carrier, Right Hand, complete.....	1.45
30701	Carrier, Left Hand.....	.60
3801	Carrier Screws (2), each.....	.05
30801	Carrier Stop Screw.....	.05
30901	Extractor, Right Hand.....	.30
14701	Extractor Plunger and Spring (2), each.....	.10
31001	Extractor, Left Hand.....	.30
31101	Extractor Springs (2), each.....	.05
31201	Extractor Guide Screw.....	.05
5201	Finger Lever.....	1.65
29001	Finger Lever Lock.....	.25
31501	Finger Lever Lock Pin.....	.05
31601	Finger Lever Lock Spring.....	.05
31701	Finger Lever Lock Spring Screw.....	.05
31801	Finger Lever Joint Pin.....	.10
22401	Finger Lever Spring.....	.05
2501	Firing Pin.....	.65
21401	Firing Pin Retractor.....	.35
2601	Firing Pin Stop Pin.....	.05
31901	Firing Pin Retractor Pin.....	.05
32001	Forearm Scale, Right or Left Hand, each.....	.75
32101	Forearm Scale Screw, Front or Rear, each.....	.05
6301	Hammer.....	1.20
32201	Main Spring Roll.....	.05
32301	Main Spring Roll Pin.....	.05
6201	Hammer complete.....	1.30
7001	Main Spring.....	.75
7401	Magazine Tube.....	1.40
32401	Magazine Band.....	.60
32501	Magazine Band Screw.....	.05
7501	Magazine Follower.....	.15
7601	Magazine Spring.....	.15
7701	Magazine Plug.....	.50
7801	Magazine Plug Screw.....	.05
7301	Magazine complete.....	2.90
8201	Receiver.....	11.00
8701	Trigger.....	.40
8801	Trigger Pin.....	.05
8901	Trigger Spring.....	.20
9001	Trigger Spring Screw.....	.05
9101	Upper Tang Screw.....	.05

When ordering parts, *always give their name and number, also gauge* of shotgun for which they are wanted. If possible, also give *number* of shotgun.

## Winchester Repeating Shotgun.

Model 1897, Solid Frame, Made In 12 Gauge Only.  
"Take-Down" Made In 12 And 16 Gauges.

The Winchester Model 1897 Repeating Shotgun, which superseded the Model 1893, is in more general use than any other repeater ever made. Its great success and widespread popularity can be attributed to the mechanical excellence of its design, its strength to withstand long and hard use, its strong shooting qualities, good balance, and to various other features which go to make a good gun.

The standard gun is made with rolled steel barrel, blued frame and pistol grip stock of plain walnut, not checked. Standard guns are full choked, and no gun will be sent out which will not make a good target. Guns with cylinder bore or modified choke will be furnished to order without extra charge. The standard length of the 12 gauge barrel is 30 inches, and of the 16 gauge 28 inches. Twelve gauge barrels, 26, 28 or 32 inches in length, will be furnished when so ordered, without extra charge. Sixteen gauge barrels cannot be furnished longer than 28 inches. Unless otherwise specified, guns with standard lengths of barrels will be sent on all orders.

The barrels of all Model 1897 shotguns receive a proof test heavier than the English Government Proof Test. The guns assembled ready for the market are proved with two cartridges for which they are chambered, giving in every instance a proof equal to or more severe than that used by the English Government. They are shot for pattern three shots, and, to prove manipulation, eight to fifteen shots. The magazine holds five shells which, with the one that can be put in the chamber, places six shots at the shooter's command.

The stock of the Model 1897 12 gauge gun is  $13\frac{7}{8}$  inches in length, has a drop at comb of  $1\frac{3}{4}$  inches and drop at heel of  $2\frac{3}{8}$  inches. The stock of the 16 gauge gun is  $13\frac{7}{16}$  inches in length and has a drop at comb of  $1\frac{5}{8}$  inches and a drop at heel of  $2\frac{5}{16}$  inches.

If so ordered, Model 1893 stocks,  $13\frac{1}{2}$  inches in length, with drop at comb of  $1\frac{1}{2}$  inches and drop at heel of  $2\frac{3}{4}$  inches, will be furnished on Model 1897 guns without extra charge. Unless otherwise specified, Model 1897 stocks will be sent on all orders. Any variation from the above standard lengths or drops will be charged for extra.

### To Load The Magazine.

Turn the gun, when closed, so that the under surface of the carrier block can be seen. Lay the cartridge upon this and push it into the magazine. The magazine will contain five cartridges, which, with one in the barrel, make six at the command of the shooter. The backward and forward motion of the action slide carries the cartridge from the magazine into the barrel.

### To Unload The Magazine.

Open the gun. The cartridge in the chamber will be drawn out. The cartridge in the magazine will appear on the carrier block, and, by turning the gun, it can drop out on to the hand. Make an incomplete closing motion and again open the gun; drop out the next cartridge, and repeat until the magazine is empty. To unload the magazine of a gun having new style cartridge stops, simply press in on the heads of the stops which project through each side of the receiver.

## Winchester "Take-Down" Shotgun. Model 1897. 12 And 16 Gauges.



GUN TAKEN APART.

The Winchester "Take-Down" Repeating Shotgun is the popular Winchester Model 1897, with a strong, simple, serviceable, and handy take-down system applied to it. This gun can be taken apart and put together as easily and quickly as a double-barreled shotgun, and can be carried in a Victoria case, packed in a trunk, or rolled up in camp bedding. The take-down system used on this gun is similar to the one used on Winchester "Take-Down" rifles, and which thorough and extensive trials have demonstrated to be an excellent and handy device. The interrupted screw system—a feature found exclusively in Winchester "Take-Down" rifles—is used on the "Take-Down" shotgun. This permits the removal of the barrel from the receiver by a one-quarter turn. When taken apart, the stock and action of the gun remain in one piece, and the barrel, magazine, and action slide in another, the last named parts being held together at the breech end by a ring, called the receiver extension.

Model 1897 Shotguns with a solid frame cannot be altered into "Take-Downs."

### Interchangeable Barrels.

Interchangeable, rolled steel barrels, for the "Take-Down" Repeating Shotgun, complete with magazine, action slide, etc., can be furnished. In all cases, extra barrels will have to be fitted at our armory. See page 66.

### PRICE LIST OF MODEL 1897 SHOTGUNS.

Standard Gun, 12 Gauge, 30-inch rolled steel barrel, pistol grip stock of Plain Walnut, not checked, 6 shots, . . . . .	\$25.00
"Take-Down" Standard Gun, 12 or 16 Gauge, rolled steel barrel, pistol grip stock of Plain Walnut, not checked, 6 shots, . . . . .	27.00
"Riot" Gun, solid frame, 12 Gauge, 6 shots, . . . . .	25.00
"Brush" Gun, solid frame, 12 Gauge, 5 shots, . . . . .	25.00
"Brush" Gun, "Take-Down," 12 or 16 Gauge, 6 shots, . . . . .	27.00
"Tournament" Gun, "Take-Down," 12 Gauge, 6 shots, . . . . .	42.00
"Trap" Gun, "Take-Down," 12 or 16 Gauge, 6 shots, . . . . .	52.00
"Pigeon" Gun, "Take-Down," 12 or 16 Gauge, 6 shots, . . . . .	100.00

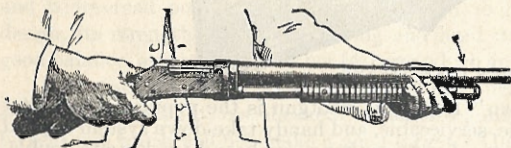
### Extras For Model 1897 Shotguns.

Fancy Walnut Stock and Action Slide Handle, not checked, . . . . .	\$13.00
Checking Fancy Walnut Stock and Action Slide Handle, . . . . .	5.00
Checking Plain Walnut Stock, . . . . .	1.00
Checking Plain Walnut Action Slide Handle, . . . . .	1.00
Extra Length or Drop of Stock, to order, . . . . .	10.00
Fancy Walnut Checked Action Slide Handle, "Trap" or "Pigeon" Gun grade, . . . . .	5.00
Silver's Recoil Pad, . . . . .	7.00
Interchangeable Barrel, rolled steel, with magazine and action slide handle, . . . . .	15.00
Interchangeable Barrel, rolled steel, matted, "Tournament" Gun grade, with magazine and checked action slide handle, . . . . .	23.00
Interchangeable Barrel, rolled steel, matted, "Trap" Gun grade, with magazine and Fancy Walnut checked action slide handle, . . . . .	25.00
Interchangeable Barrel, rolled steel, matted, "Pigeon" Gun grade, with magazine and Fancy Walnut checked action slide handle, . . . . .	25.00
Matting Barrel, . . . . .	5.00
Matting Receiver, . . . . .	2.00
For Gun Covers see page 221.	

Winchester "Take-Down" Shotgun,  
Model 1897.

To Take The Gun Apart.

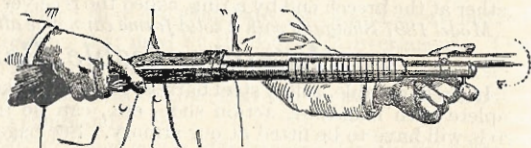
Push out magazine locking pin (the large pin found at the front end of the magazine, which pin answers as a lever to unscrew the magazine) and unscrew the magazine one-quarter turn. Pull the magazine and action slide forward and, grasping the barrel and magazine just ahead of the receiver extension, and holding the action slide forward, unscrew the barrel one-quarter turn, the magazine turning with the barrel. Pull out the barrel from the receiver.



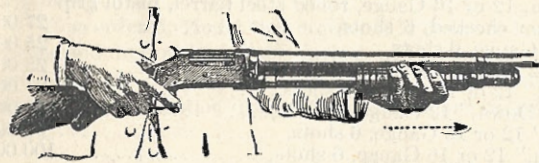
1. PUSHING OUT MAGAZINE LOCKING PIN.

To Put The Gun Together.

Grasp the barrel and magazine just ahead of the receiver extension and, holding the action slide forward, insert the shank of the barrel into its place in the receiver in such a position that a quarter turn to the right will lock the barrel into the receiver. Turn the barrel one-quarter turn to the right. Insert one finger to the right hand in the opening in the under side of the receiver, and push up the carrier. Turn the magazine to the extreme left and push the magazine into the receiver as far as it will go. Turn the magazine one-quarter turn to the right by means of the locking pin, and push in the pin. Special care should be taken to hold the action slide well forward when inserting and screwing the barrel into the frame. If



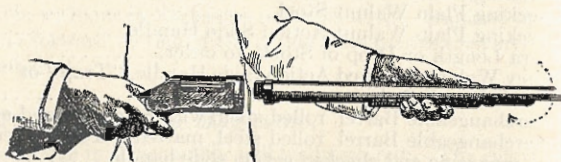
2. UNSCREWING MAGAZINE ONE-QUARTER TURN.



3. PULLING FORWARD THE ACTION SLIDE AND MAGAZINE.

the end of the action slide is allowed to protrude, it will jam against and scratch the receiver.

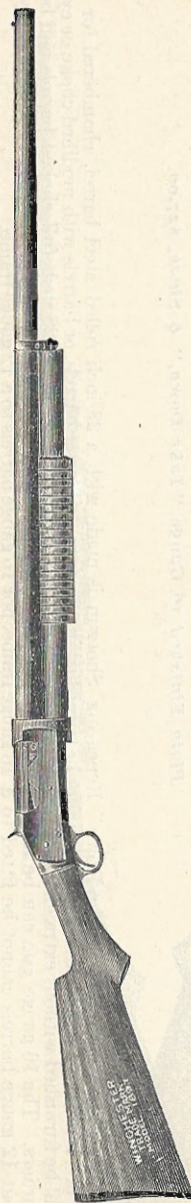
If the gun becomes loose at the joint by wear, it may be re-adjusted in the following manner: Take the gun apart and remove the adjusting sleeve lock screw, found on the right hand side of the receiver extension. Draw out the adjusting sleeve lock. By turning the adjusting sleeve back one or two notches, the play between the receiver extension and the receiver will be taken up and the gun will go together without shaking, as before. Replace the adjusting sleeve lock and the adjusting sleeve lock screw. This adjusting sleeve should be altered only when absolutely necessary.



4. REMOVING THE BARREL FROM THE RECEIVER BY ONE-QUARTER TURN.

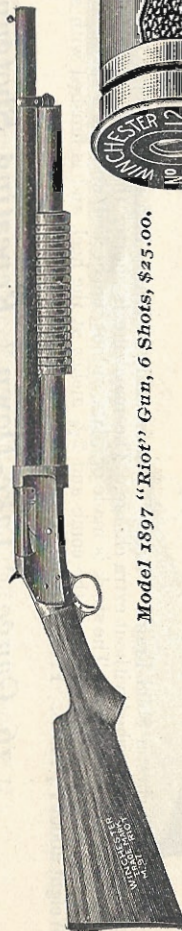
Winchester Repeating Shotgun, Model 1897.

Solid Frame, Made In 12 Gauge Only.

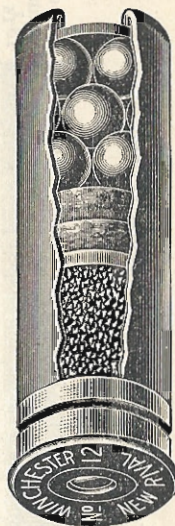


Plain Finished, Model 1897, 6 Shots, \$25.00.

Thirty Inch Rolled Steel Barrel, Pistol Grip Stock and Action Slide Handle of Plain Walnut, not Checked, Weight about 7½ pounds, \$25.00. If so ordered, Steel Butt Plates will be furnished instead of Composition Rubber without extra charge.



Model 1897 "Riot" Gun, 6 Shots, \$25.00.

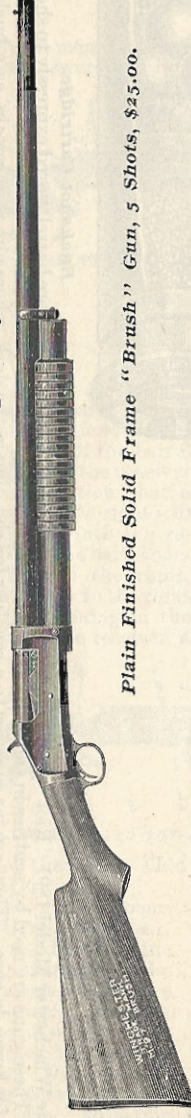


Buckshot Cartridge.

The Winchester Model 1897 "Riot" gun is made with a 20 inch rolled steel cylinder bore barrel, bored expressly to shoot buckshot. These guns are used by sentries in the U. S. Army, express messengers, watchmen, prison guards, train hands, and by many people for home defense. They are far superior to a revolver for shooting in the dark, where aim is uncertain, as a buckshot cartridge contains nine bullets to one contained by a revolver cartridge. The "Riot" gun has the same action as the regular model 1897. The magazine holds five cartridges, which, with one in the chamber, makes a total of six at the command of the shooter. Price, \$25.00.

## Winchester Repeating Shotgun, Model 1897.

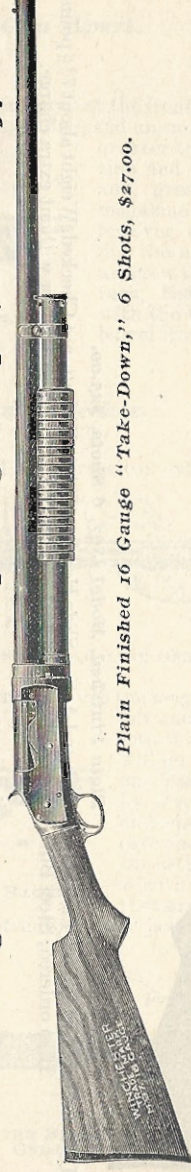
Solid Frame, Made in 12 Gauge Only.



Plain Finished Solid Frame "Brush" Gun, 5 Shots, \$25.00.

The Winchester Solid Frame "Brush" gun is made with a 26 inch rolled steel cylinder bore barrel. Modified or full choked barrels can be furnished without extra charge. The magazine is shorter than that of the regular Model 1897 shotgun, holding four instead of five cartridges. The stock is made of plain walnut, unchecked, and has a small, well-shaped pistol grip. It is 13  $\frac{1}{8}$  inches long, has a drop of 1  $\frac{1}{2}$  inches at the comb and 2  $\frac{1}{8}$  inches at the heel, and is finished with a composition rubber butt plate. Weight about 7 pounds. Price, \$25.00.

## 16 Gauge "Take-Down" Repeating Shotgun, Model 1897.



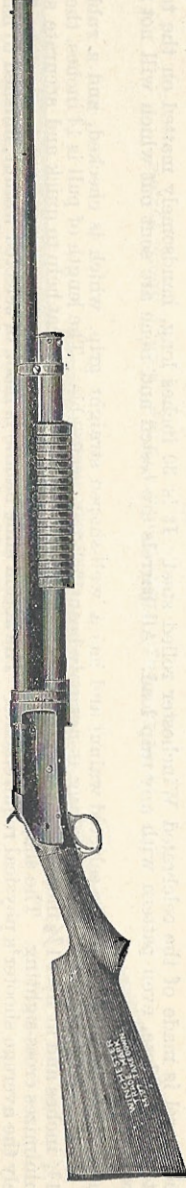
Plain Finished 16 Gauge "Take-Down," 6 Shots, \$27.00.

The 16 gauge Model 1897 "Take-Down" Repeating Shotgun is made with a 28 inch rolled steel barrel, chambered for a 2  $\frac{1}{8}$  inch shell. Barrels over 28 inches in length cannot be furnished in 16 gauge. Shorter barrels, or barrels with modified choke or cylinder bore, will be furnished without extra charge, when so ordered; but unless otherwise specified, 28 inch full choked barrels will be sent on all orders. The 16 gauge gun can be fitted with interchangeable barrels of the same gauge, but of different lengths and styles of bore; but 12 gauge barrels cannot be fitted to a 16 gauge frame, nor 16 gauge barrels to a 12 gauge frame.

The stock of the 16 gauge gun is made of plain walnut, not checked, and has a small, well-shaped pistol grip. It is 13  $\frac{1}{8}$  inches long, with a drop of 1  $\frac{1}{2}$  inches at the comb, and 2  $\frac{1}{8}$  inches at the heel, and is finished with a composition rubber butt plate. The standard 16 gauge gun weighs about 7  $\frac{1}{2}$  pounds. Extras for this gun same as for 12 gauge Model 1897 "Take-Down." When ordering parts for the 16 gauge gun be sure to state the gauge. Price, \$27.00.

## Winchester "Take Down" Repeating Shotgun, Model 1897.

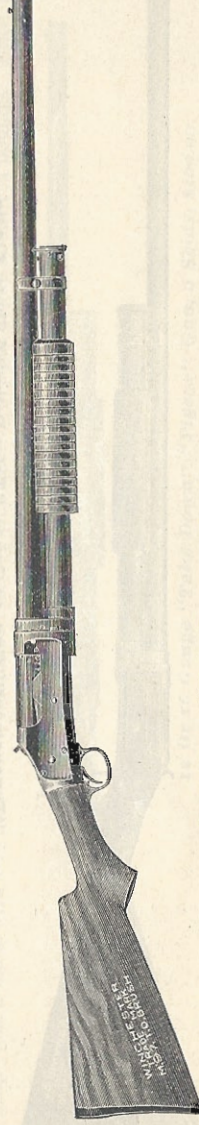
12 Gauge.



Plain Finished 12 Gauge "Take Down," 6 Shots, \$27.00.

Thirty Inch Rolled Steel Barrel, Pistol Grip Stock and Action Slide Handle of Plain Walnut, not Checked, with Composition Rubber Butt Plate, Weight about 7  $\frac{1}{4}$  pounds, \$27.00

If so ordered, Steel Butt Plates will be furnished instead of Composition Rubber without extra charge.



12 Or 16 Gauge "Take Down" "Brush" Gun. 6 Shots, \$27.00.

Twenty-six Inch Rolled Steel Barrel, Pistol Grip Stock and Action Slide Handle of Plain Walnut, not Checked, with Composition Rubber Butt Plate, Weight about 7  $\frac{1}{4}$  pounds, .....

The "Take-Down" "Brush" gun is made according to the same specifications as the regular "Brush" gun, except it has a full length magazine, which increases the weight slightly. ....\$27.00

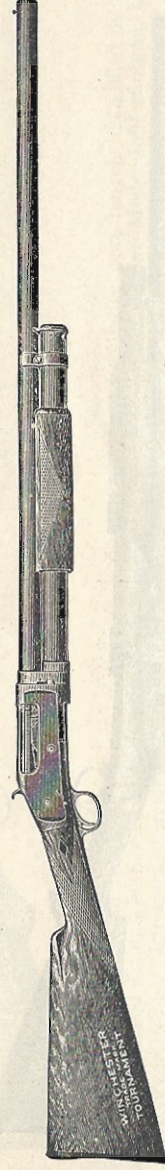
M. 1897  
"Brush"  
And 16 Ga.

Tk. Down  
1897

# Winchester "Tournament" Gun, Model 1897.

Tournament  
1897

Specially Designed For Trap Shooting.



"Tournament" Gun, 12 Gauge, "Take-Down" 6 Shots, \$42.00.

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The "Tournament" gun is the popular and widely used Winchester Model 1897, 12 Gauge, "Take-Down" Repeating Shotgun, made according to specifications which will meet the requirements of the most exacting trap-shooters. In this new gun are embodied features which years of experience in making guns for the leading trap shots in the world have proven to be of great assistance in making high scores. They embrace strong and even shooting qualities, balance; and length, drop and shape of stock. The finish of the working parts and of the exterior of the gun is equal if not superior to that found on many much more expensive arms.

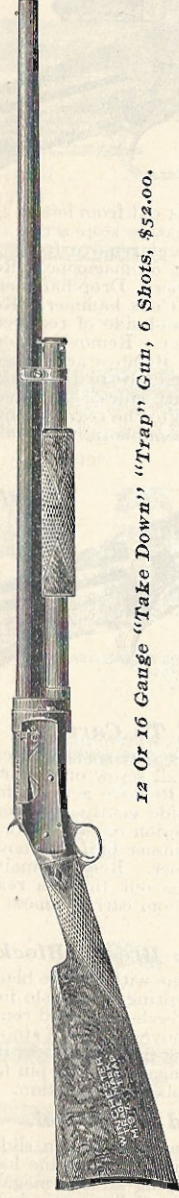
The barrel is made of the celebrated Winchester rolled steel. It is 30 inches long, handsomely matted on the top, and bored to shoot a close, even pattern with any trap load. All barrels are tested and none are sent out which will not make a good pattern.

The stock is made of handsome selected walnut and has a well-shaped straight grip, which is checked, and a rubber butt plate. It has a dark rich oil finish making it not only beautiful, but serviceable. The length of pull is 14 inches, the drop at comb  $1\frac{3}{4}$  inches and at heel  $1\frac{1}{8}$  inches. The comb is heavy and rounding, which is a great help to quick and accurate shooting, as it minimizes cross-sighting. The shape of the stock was worked out with great care and the length and drop will be found to fit nicely the average shooter's physical requirements. The action slide handle is made of selected walnut, finished to harmonize with the stock, and checked. The receiver is matted on the upper side along the line of sight and is equipped with a new style cartridge stop release which permits unloading shells from the magazine without working them through the gun.

The "Tournament" gun will be made only according to the above specifications, the one deviation being in the length of stock. Stocks shorter than the standard will be furnished at an extra cost of \$2.00 list.

# Winchester Repeating Shotgun, Model 1897.

"Trap" And "Pigeon" Grades.



12 Or 16 Gauge "Take Down" "Trap" Gun, 6 Shots, \$52.00.

125

The Winchester "Take Down" "Trap" gun is made in 12 and 16 gauges "Take Down" style only. The 12 gauge is made according to the following specifications: 30 inch rolled steel barrel, matted, chambered for  $2\frac{3}{4}$  inch shells, and bored to shoot smokeless powder. Selected fancy walnut handmade, oil-finished stock, with straight or pistol grip, checked, and checked rubber butt plate. The action slide handle is of fancy walnut, handsomely checked. The standard style of stock is  $13\frac{3}{4}$  inches long, has a drop of  $2\frac{1}{8}$  inches at heel and  $1\frac{1}{8}$  inches at comb. The comb is heavy and rounding. The stock of this gun being handmade, any length or drop desired will be furnished without extra charge. Unless otherwise specified, straight grip stocks are sent on all orders for this gun. Barrels can also be furnished 26, 28, or 32 inches in length and with full choke, modified choke or cylinder bore, without extra charge. The 16 gauge "Trap" gun is made with a 28 inch barrel, chambered for  $2\frac{5}{8}$  inch shells. Weight of gun about  $7\frac{3}{4}$  pounds. Price, \$52.00.



12 Or 16 Gauge "Take Down" "Pigeon" Gun, 6 Shots, \$100.00.

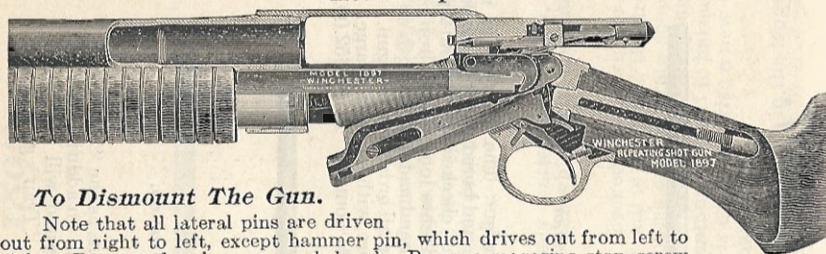
"TRAP" and  
"PIGEON"  
1897

The Winchester Model 1897 "Take Down" "Pigeon" gun is made according to the same specifications as the "Take Down" "Trap" gun of this model except the 12 gauge "Pigeon" gun is made with 28 instead of 30 inch barrel. In addition the frame is elaborately engraved and considerable hand work put upon the gun. Any length or drop of stock desired will be furnished without extra charge; also barrels of different lengths and bores can be furnished on 12 gauge guns as on "Trap" guns, without extra charge. Weight about  $7\frac{3}{4}$  pounds. Price, \$100.00.

M. 1897  
Shotgun

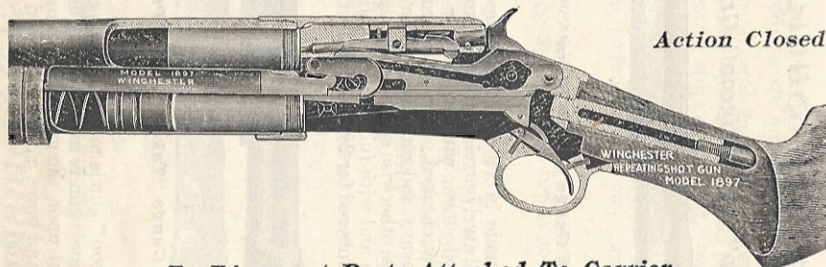
126

**Winchester Repeating Shotgun System.**  
*Action Open.*



**To Dismount The Gun.**

Note that all lateral pins are driven out from right to left, except hammer pin, which drives out from left to right. Remove band screw and band. Remove magazine stop screw from receiver. Grasp magazine at top and unscrew and remove from receiver by hand, action slide and slide handle remaining on magazine. Remove carrier pin stop screw from upper left hand side, rear end of carrier. Drop hammer, push carrier clear down with screw-driver through side of receiver. Cock hammer. Remove carrier pin. Remove cartridge guide stop screw from right hand side of receiver near trigger guard. Pull carrier forward, down, and out of receiver. Remove action hook screw from right hand side of the front end of breech-block. Remove action hook. Remove breech-block from receiver. Remove butt plate screw, and butt plate. Take out receiver bolt and washer found under butt plate. Pull off butt stock. Remove trigger pin. Remove trigger and trigger spring. Pull guard bow out to the rear. Remove right and left hand cartridge stop screws and cartridge stops. Assemble in reverse order.



*Action Closed.*

**To Dismount Parts Attached To Carrier.**

Uncock hammer and remove sear spring screw and sear spring. Remove sear pin and sear. Remove action slide lock pin screw (the small screw on the left side of carrier) and action slide lock pin and action slide lock. Remove action slide lock spring screw and action slide lock spring. Pull cartridge guide gently out from carrier and push upward until it rides over diamond shaped projection on upper corner of carrier, opposite hammer. This operation uncovers end of hammer pin. Remove action slide release pin plunger. Remove hammer pin and hammer. Remove mainspring strain screw. Remove mainspring pin, and mainspring drops out through rear end of carrier. Note that cartridge guide is not to be removed from carrier unless disabled. Assemble in reverse order.

**To Dismount Parts Attached To Breech-Block.**

Hold back right hand extractor pin (this may be done with a knife blade or very thin screw-driver), lift out extractor and remove pin and spring from hole in breech-block. Drive out left hand extractor pin from upper side of breech-block and remove extractor. Remove firing pin lock screw and firing pin lock. Remove firing pin stop pin and firing pin. Assemble in reverse order. Note that in replacing firing pin lock, it will be found most convenient to hold a small block of wood firmly against firing pin lock, and lower side of breech-block, while the firing pin lock screw is placed in position.

**To Dismount Parts Attached To Barrel.**

Remove magazine band screws. Remove magazine with action slide, action slide handle and magazine band on it. Push down the spring in magazine locking pin, and remove the magazine locking pin. Remove magazine plug screws, magazine plug, and magazine plug ring. Remove magazine spring, magazine follower, and magazine band. Remove adjusting sleeve lock screw, found on the right side of receiver extension. Remove adjusting sleeve lock and unscrew adjusting sleeve. Assemble in reverse order.

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PARTS  
1897

**Winchester Repeating Shotgun.**

*Component Parts, Model 1897.*



When ordering parts, *always give their name and number, also gauge* of shotgun for which they are wanted. If possible, also give *number* of shotgun.

**Winchester Repeating Shotgun.**

*Price List Of Component Parts, Model 1897.*

35297	Action Slide.....	\$3.00	11997	Sear Spring Screw.....	\$0.05
35397	Action Slide Handle.....	.90	33997	Action Slide Lock.....	.35
35697	Action Slide Sleeve Screw Cap.....	.60	34097	Action Slide Lock Joint Pin	.05
36397	Action Slide complete.....	\$4.50	34197	Action Slide Lock Joint Pin Stop Screw.....	.05
35797	Action Slide Handle, Trap or Pigeon Grade.....	5.00	34297	Action Slide Lock Spring	.05
35897	Action Slide Lock Release Plunger Pin.....	.10	34397	Action Slide Lock Spring Screw.....	.05
35997	Action Slide Lock Release Plunger Pin Spring.....	.05	34497	Action Slide Lock Re- lease Plunger.....	.30
36097	Action Slide Spring.....	.15	7297	Main Spring Strain Screw	.05
36197	Action Slide Hook.....	.20	7097	Main Spring.....	.30
36297	Action Slide Hook Screw.....	.05	34597	Main Spring Pin.....	.05
197	Barrel, Plain.....	10.00	3397	Carrier complete.....	\$6.35
2297	Breech Bolt.....	2.75	34697	Carrier Pin.....	.05
2597	Firing Pin.....	.50	34797	Carrier Pin Stop Screw.....	.05
28197	Firing Pin Lock.....	.25	32897	Cartridge Guide Stop Screw..	.05
35097	Firing Pin Lock Screw.....	.05	32997	Cartridge Stop, Right Hand..	.45
35197	Firing Pin Lock Spring.....	.05	33097	Cartridge Stop, Left Hand....	.45
2697	Firing Pin Stop Pin.....	.05	33297	Cartridge Stop Spring.....	.05
30997	Extractor, Right Hand.....	.25	33397	Cartridge Stop Screw, R. Hand	.05
14797	Extractor Plunger, R. Hd.....	.05	43997	Cartridge Stop Screw, L. Hand	.05
31197	Extractor Plunger Spring, Right Hand.....	.05	5097	Ejector Spring.....	.10
31097	Extractor, Left Hand.....	.30	26997	Ejector Spring Screw.....	.05
31397	Extractor Pin, Left Hand.....	.05	32797	Ejector Pin.....	.10
2197	Breech Bolt complete.....	4.35	10897	Front Sight.....	.05
3097	Butt Stock.....	3.00	7497	Magazine Tube.....	1.65
3197	Butt Plate.....	.50	32497	Magazine Band.....	.60
3297	Butt Plate Screws (2), each	.05	32597	Magazine Band Screw.....	.05
2997	Butt Stock complete.....	3.60	7797	Magazine Plug.....	.50
3497	Carrier with Cartridge Guide, Friction Spring, and Rivet.....	3.80	7897	Magazine Plug Screw.....	.05
4097	Cartridge Guide.....	.30	7697	Magazine Spring.....	.15
34897	Cartridge Guide Friction Spring.....	.20	7597	Magazine Follower.....	.10
34997	Cartridge Guide Rivet.....	.05	7397	Magazine complete.....	3.10
6397	Hammer with Stirrup and Stirrup Pin.....	.75	32697	Magazine Stop Screw.....	.05
13197	Hammer Pin.....	.05	8297	Receiver with Cartridge Stops.....	10.10
6497	Hammer Stirrup.....	.10	9697	Guard Bow.....	1.50
6597	Hammer Stirrup Pin.....	.05	8897	Trigger Pin.....	.05
11697	Sear.....	.20	33497	Receiver Shank.....	.45
11797	Sear Pin.....	.05	8197	Receiver complete.....	12.10
11897	Sear Spring.....	.20	33597	Butt Stock Bolt.....	.30
			33697	Butt Stock Bolt Washer.....	.05
			33797	Butt Stock Bolt complete.....	.35
			8797	Trigger.....	.20
			8997	Trigger Spring.....	.05
			33897	Trigger Stop Screw.....	.05

**Component Parts, Model 1897, "Take Down."**

36897	Action Slide.....	\$3.00	37997	Magazine Plug.....	\$0.60
36997	Adjusting Sleeve.....	1.75	38097	Magazine Plug Screws (2), each.....	.05
37097	Adjusting Sleeve Lock.....	.25	38197	Magazine Plug Stop.....	.25
37197	Adjusting Sleeve Lock Screw	.05	38297	Magazine Stop.....	.05
297	Barrel.....	10.00	38397	Magazine Stop Screws (2), each.....	.05
37397	Barrel Chamber Ring Retain- ing Screws (2), each.....	.05	38497	Magazine Spring.....	.15
37497	Extension Stop Screw.....	.05	38597	Magazine Locking Pin and Spring.....	.25
37597	Magazine Tube.....	\$2.05	38697	Mag. Locking Pin Spring.....	.10
37697	Magazine Band.....	.60	38797	Magazine Follower.....	.15
37797	Magazine Band Bushing.....	.25	40397	T. D. Magazine complete.....	\$4.00
37897	Magazine Band Bushing Screws (2), each.....	.05			

When ordering parts, *always give their name and number, also gauge* of shotgun for which they are wanted. If possible, also give *number* of shotgun.

**Winchester Self-Loading Shotgun.**

*Model 1911. Made In 12 Gauge Only.*

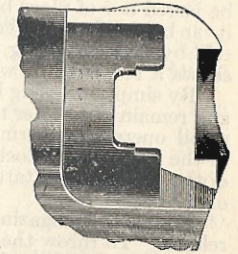
The Winchester Self-Loading Shotgun is a recoil operated, hammerless, take down, five shot repeater. The recoil developed by the discharge of the gun cocks the hammer, ejects the fired shell, feeds a loaded shell from the magazine into the chamber and leaves the gun ready to be shot again. As the trigger must be pulled for each shot fired, the gun is at all times as completely under the control of the user as any double or single barreled gun. The loading and shooting of this gun being governed by the trigger finger, it has been aptly called the "Trigger Controlled Repeater." Although wonderful in operation, the Winchester Self-Loading Shotgun is neither complicated, cumbersome nor apt to get out of order with any reasonable use. The design and operation of the gun are mechanically correct, and the parts, which are few and strong, are made of the very best materials, and are tested and inspected with great care before being assembled. In shooting quality, grace of outline, balance and in those many other details which go to make up a good gun, this new model keeps pace with the established high Winchester standard.

As in all Winchester guns the element of safety has been *carefully* and *successfully* accomplished in designing the Winchester Self-Loading Shotgun. Three separate and distinct features of the construction of this gun make it impossible to discharge it before the action is completely closed and the breech-bolt locked in place. The trigger cannot come in contact with the sear until the breech-bolt is locked in place. The locking block, except when locked in place, positively prevents the firing pin from moving forward. The fall of the hammer is blocked by the locking block operating rod until the breech-bolt is locked in place.

The Winchester Self-Loading Shotgun has all the good points of other recoil operated shotguns, but none of their faults. It also has many distinctive and exclusive features which have led sportsmen to pronounce it the finest and latest example of progress in the art of gun making. Some of the most important of these new ideas and improvements are:—

The barrel, receiver, magazine and all working parts of this gun throughout are made of Nickel steel, which has a far greater tensile strength and elastic limit than the steel used by other makers. The magazine lug and front sight are integral with the barrel, the whole piece being machined from one solid forging. This is a much stronger and more lasting construction than when these parts are made separately and brazed to the barrel.

A gun cannot truthfully be said to boast of a "Bump of Knowledge," but the Winchester Self-Loading Shotgun has a "Bump of Strength," which greatly increases the resistance of the receiver at the point of the greatest strain. In recoil operated shotguns, the strain of the rearward travel of the breech-bolt is greatest on the walls of the receiver where the sides and end join. Although this strain is not as great in the Winchester Self-Loading Shotgun as in other makes, because of its Divided Recoil feature, still the "Bump of Strength," by increasing the thickness of the walls of the receiver at the point of the greatest strain, and supporting it both in front and behind, adds greatly to the strength of the receiver and makes it the safest used on any similar type of gun. The sectional view of a part of the receiver of a Winchester Self-Loading Shotgun showing the "Bump of Strength" illustrates its value clearly. The dotted line shows how much thinner the walls of a receiver are which is made without this ingenious Winchester patent.



Winchester Self-Loading Shotgun.

Instead of the accumulated force of the recoil coming upon the rear and top of the receiver, as in other recoil operated shotguns, the Winchester Self-Loader is so designed that the recoil is divided or broken. The main force of the recoil is absorbed by an elastic buffer located forward of the lower front end of the receiver and the remainder by a similar device which makes a cushion between the rear end of the bolt and the rear end of the receiver. By dividing the recoil in this way the shooter feels it much less than where any other system of absorbing it is employed. This makes the Winchester Self-Loading Shotgun much pleasanter to shoot than any other similar type of gun. We do not make the absurd claim that all recoil is eliminated in this gun, because it is utilized to operate the reloading mechanism, but we do say, without fear of contradiction, that the Winchester Self-Loading Shotgun "kicks" less than any other recoil operated gun. Another particularly desirable feature of the Divided Recoil is the minimizing of the "whip" or "jump" of the muzzle of the gun when shooting. This is due to the fact that the recoil of the Winchester Self-Loader expends its force lower vertically, nearer the horizontal center of the gun and in a more direct line with the shooter's shoulder, instead of at the top and rear of the receiver, as is the case in other similar guns. This absence of "jump" or "whip" of the muzzle makes it much easier to shoot the second shot accurately with a Winchester Self-Loader than with any other recoil operated shotgun.

The Winchester Self-Loading Shotgun will operate with complete certainty and safety with any properly loaded paper shell, from a "blank" to the maximum 12 gauge loads, either smokeless or black powder, loaded by this company, without the slightest change or readjustment. It requires no extra oiling to make it work with light loads nor the use of any additional parts to have it operate with heavy loads. It is a gun that requires no favoring. As it is often desirable to shift instantly from a heavy to a light load, sportsmen will welcome a recoil operated shotgun with which this can be done without tinkering with the mechanism.

The two part take-down system used in this gun is simple, strong, and handy. By turning the take-down screw at the rear of the receiver a few times the gun separates into two parts, the stock and guard being in one, and the barrel, magazine, and receiver in the other. When taken down, the working parts of the action are accessible for cleaning. In taking down the Winchester Self-Loader, there are no parts separated from the guard, barrel or magazine, to be left behind or lost.

There are no moving parts outside of the receiver to catch in the clothing, or any projections or sharp points to injure the hands of the user of a Winchester Self-Loading Shotgun. The bolt catch is located at the rear of the receiver where it is handy to reach without the user running any risk of having his fingers caught by the bolt as it moves forward. The receiver is entirely free from pins, screws or assembling holes to weaken it. In recoil operated firearms the jar will shake loose receiver pins and screws almost invariably. This defect, common to this type of arms, has been overcome by the Winchester patented system of construction.

The trigger lock on this gun operates crosswise, which makes it impossible to be jarred out of place by the recoil. It is conveniently located in the guard so that it can be readily operated by the trigger finger. The position of the lock can be quickly told by sight or feeling. When the lock is off and the trigger can be pulled, the lock shows a red band of warning.

By simply pressing in the bolt catch, the breech-bolt will be locked back and the gun remain open after the next shot is fired. This is a marked advantage over other recoil operated firearms, which only remain open when there are no more shells in the magazine. Locking the bolt so that the gun will remain open at the option of the shooter, facilitates its use as a single loader, the changing of a shell or cleaning of the barrel, etc.

Filling the magazine is not complicated by the necessity of pressing any carrier release. To throw the first shell into the chamber, the barrel is employed very much as it is in the loading of a double barreled gun. Instead of tipping down the barrel, it is drawn rearward as far as it will go. A band is nurlled around the barrel, which affords a good grip, no matter what the condition of the hands or barrel may be.

Winchester Self-Loading Shotgun.

The trigger pull is short, smooth and light. An aperture in the forward end of the bolt makes it possible to see readily without opening the breech whether or not there is a loaded shell in the chamber. If there is any shell in the chamber, it must of necessity be a loaded one, for a shell as soon as it is fired in the gun is ejected by its own recoil.

The releasing of the breech-bolt is not dependent upon a shell's emerging from the magazine. The bolt acts independently of the shell, thus assuring much greater reliability of the gun as a repeater.

The extraction and ejection of the fired shells are absolutely positive in this gun. All springs used in this gun are made of special high tension wire, which makes them much more durable than ordinary flat springs.

The front sight can be caught by the eye quickly and easily, as a bright point of tin is fused to the steel base. This construction prevents the sight tip from being jarred off.

On all orders for Winchester Self-Loading Shotguns we will send guns made according to the following specifications, unless instructed to the contrary:—

Barrel: Full choke, 26 inch Nickel steel, chambered for 2¾ inch shells. Modified choke or cylinder bore barrels or barrels 28 inches long will be furnished without extra charge. Matted barrels will be furnished at the usual increased charge for this extra. Stock: Pistol grip, handsomely finished wood, 13¾ inches long with 1½ inches drop at comb and 2¾ inches drop at heel. Butt Plate: Rubber. Fancy walnut or plain wood handmade stocks of special lengths or drops, straight or pistol grip, will be furnished at the regular increased charge for such extras. Receiver: Blued and matted on top along the line of sight.

Interchangeable 26 or 28 inch Nickel steel barrels, full or modified choke or cylinder bore, can be furnished. Extra barrel complete with magazine, forearm, \$15.00.

PRICE LIST OF MODEL 1911 SELF-LOADING  
SHOTGUNS.

Standard Gun, 12 Gauge, 26 inch Nickel Steel Barrel, Pistol Grip Stock of plain wood. Weight about 7¼ pounds, 5 shots,.....	\$38.00
"Trap" Gun, 5 shots, .....	70.00
"Pigeon" Gun, 5 shots, .....	150.00

Extras For Model 1911 Shotguns.

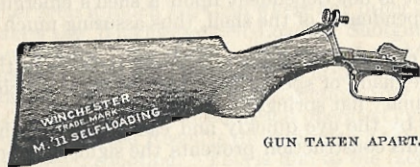
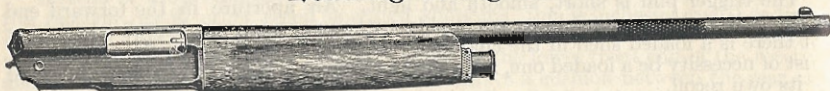
Fancy Walnut Stock and Forearm,.....	\$13.00
Checking Stock and Forearm,.....	5.00
Extra Length or Drop of Stock to order,.....	10.00
Matting Barrel, .....	5.00
Interchangeable Barrel with Magazine and Forearm,.....	15.00
Interchangeable Barrel Matted, "Trap" Gun Grade with Magazine and Fancy Walnut Checked Forearm complete, .....	25.50
Interchangeable Barrel Matted, "Pigeon" Gun Grade with Magazine and Fancy Walnut Checked Forearm complete,.....	25.50

MODEL  
1911

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## Winchester Self-Loading Shotgun.

### Instructions For Using The Model 1911 Self-Loading Shotgun.



GUN TAKEN APART.

#### To Load The Gun.

Press the bolt catch, located on the right-hand side of the receiver, firmly inward until it snaps into the locked position. Hold the stock of the gun by the grip naturally with the right hand, the arm lying parallel with the top of the butt stock. Grasp the muled portion of the barrel with the left hand and pull it smartly back as far as it will go, allowing it to spring freely forward. Drop a loaded shell into the open breech, then press the bolt catch back into its original position from the left side. This releases the bolt, throws the shell into the chamber and closes the breech. Now turn the gun so that the under surface of the carrier can be seen. Lay a shell upon this, press it down as far as possible and push the shell into the magazine until the rim of the head catches in the notches in the under side of the carrier. Follow it up with the next one and so on until the magazine is filled. Push the last shell beyond the front end of the carrier, allowing the carrier to return to its original position. The gun is now ready for firing. The magazine will hold four shells, which, with the one in the barrel, make five at the command of the shooter. The manual operation of the barrel is required only at the start of a day's shooting, provided one or more shells are kept in the magazine.

#### To Use As A Single Loader.

Proceed as described under the heading "To load the gun," and, having closed the breech, push the bolt catch from the right-hand side into its locked position. Then, when the gun is fired, the bolt will remain locked rearward and the operation may be repeated.

#### To Unload The Gun.

The magazine can be emptied without shooting, either by working the barrel backward and forward as in loading, or by pushing the shell on the carrier forward into the magazine far enough to allow the carrier to be depressed, when the shells can be removed. After all have been removed from the magazine, remove the loaded shell which may be in the chamber by pulling back and releasing the barrel, as in loading. Never leave a shell in the chamber when through using the gun.

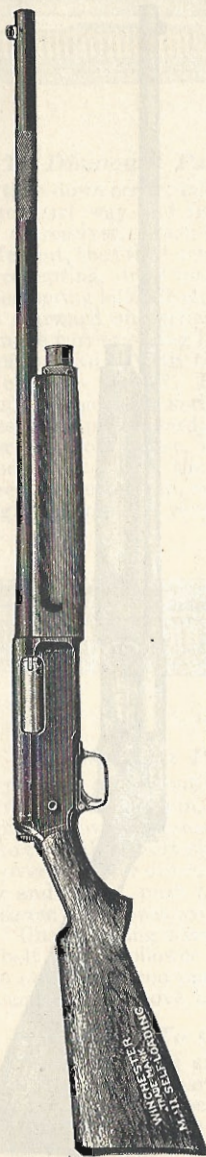
#### To Take Down And Put The Gun Together.

Press down the take-down screw lock, found under the take-down screw, and turn the take-down screw to the left, unscrewing it as far as it will go. Draw the forearm and receiver directly forward. In case the guard binds in the receiver, pull back the barrel slightly and let it spring forward, retaining the hold on the barrel. This will separate them. When putting the gun together, hold down the take-down screw lock and screw up the take-down screw. Be sure to screw the take-down screw clear home.

In cleaning the barrel, push the bolt catch to the left into its locked position. Then operate the barrel, as in loading, which will leave the breech locked open.

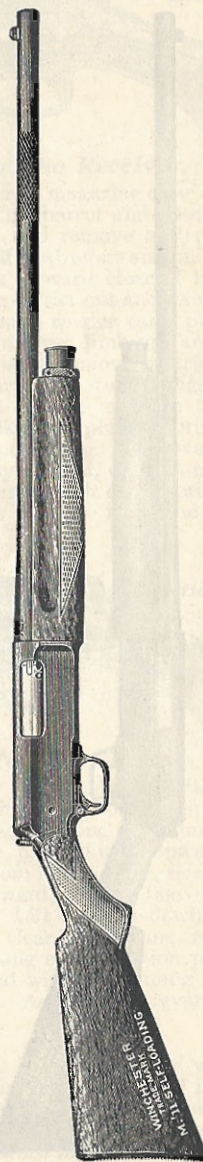
## Winchester Self-Loading Shotgun, Model 1911.

Take-Down. Made In 12 Gauge Only.



Plain Finished, Model 1911. 5 Shots, \$38.00.

Twenty-six Inch Nickel Steel Barrel, Pistol Grip Stock and Forearm of Plain Wood, not Checked, Rubber Butt Plate, Weight about 7 $\frac{3}{4}$  pounds, . . . . . \$38.00



Fancy Finished, Model 1911. 5 Shots, \$56.00.

Twenty-six Inch Nickel Steel Barrel, Fancy Walnut Pistol Grip Stock and Forearm, Checked, Rubber Butt Plate, Weight about 7 $\frac{3}{4}$  pounds, . . . . . \$56.00

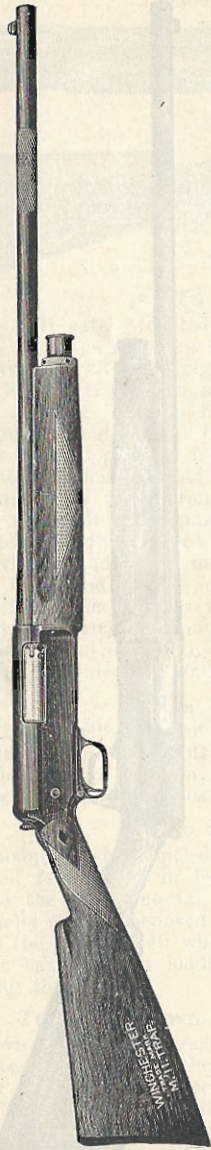
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MODEL  
1911

# Winchester Self-Loading Shotgun, Model 1911.

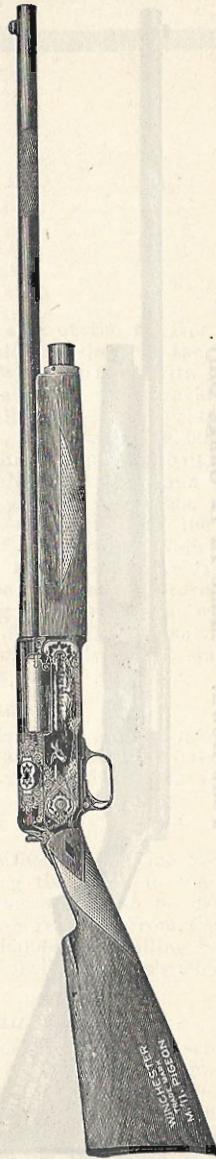
"TRAP" and  
"PIGEON"  
1911

"Trap" and "Pigeon" Grades.



"Trap" Grade Model 1911. 5 Shots, \$70.00.

Twenty-six Inch Nickel Steel Barrel, matted. Selected fancy handmade, oil-finished stock with straight or pistol grip, checked, and checked rubber butt plate. Unless otherwise specified, straight grip stock is furnished on all orders. Forearm is made of selected fancy wood and handsomely checked. Standard style of stock is 13 $\frac{7}{8}$  inches long, with 1 $\frac{5}{8}$  inches drop at comb, and 2 $\frac{3}{8}$  inches drop at heel. As this stock is handmade any length or drop desired will be furnished up to 3 $\frac{3}{4}$  inches at heel and 1 $\frac{1}{4}$  inches at comb, without extra charge, .....

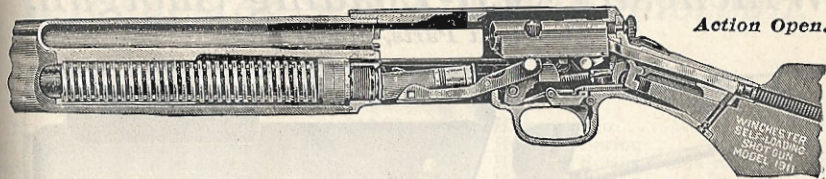


"Pigeon" Grade Model 1911. 5 Shots, \$150.00

The Model 1911 "Pigeon" gun is made according to the same specifications as the "Trap" gun, but in addition the frame is elaborately engraved, .....

MODEL  
1911

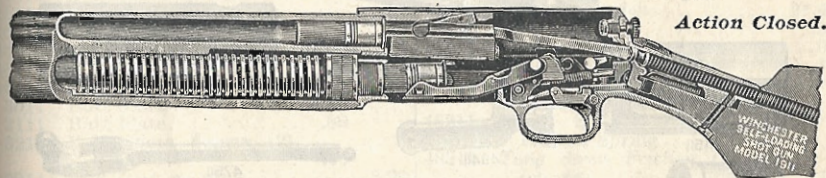
## Winchester Self-Loading Shotgun System.



Action Open.

### To Dismount Parts Attached To The Receiver.

Unscrew take-down screw, take gun apart. Unscrew magazine clear of receiver. Retract barrel part way and free bolt from it. Pull barrel and attached parts forward out of receiver. Push buffer nut forward and remove buffer nut stop. Unscrew buffer nut, then the barrel spring will force off the buffers and buffer washer. Remove barrel spring, draw magazine and forearm forward clear of barrel. To remove carrier, spring left side clear of receiver, swing carrier out and remove carrier screw. Pull rearward on carrier cam plunger, remove carrier cam, plunger and spring. Remove carrier spring by springing hook on lower limb upward and outward clear of its seat. With the bolt part way back, remove cartridge cut-off spring and cartridge cut-off. Push inward on cartridge stop plunger, remove cartridge stop, plunger and spring. Push bolt out of receiver, turn the locking block up, press firing pin forward, remove locking block, firing pin and spring. Drive out extractor pin from below, remove extractor and spring. Remove bolt stop spring and bolt stop. Turn the bolt catch part way around, draw it clear of the spring, unscrew bolt catch cap, remove bolt catch, remove bolt catch spring same as carrier spring. Assemble in reverse order. Be sure that the magazine is screwed firmly home.



Action Closed.

### To Dismount Parts Attached To The Guard.

Note all pins are driven out from left to right. Place hammer in its uncocked position, drive out hammer pin, remove hammer with guide rod and spring, drive out trigger pin, remove sear, sear spring, trigger, trigger spring and plunger. Push trigger lock to the right, insert pin through small hole, press plunger upward, turning trigger lock over in either direction, and push out from left to right, remove trigger lock plunger and spring, push take-down screw forward, remove take-down screw stop and unscrew take-down screw from the guard. Lift out take-down screw lock and spring. Unscrew tang screw, draw butt stock clear of the tang, remove bolt spring and bolt spring follower stop rod, remove tang screw friction plunger and spring, drive out timing rod operating lever pin and withdraw timing rod, spring and lever rearward. Remove bolt spring follower. Assemble in reverse order.

### To Change Barrels.

Unscrew take-down screw and take gun apart. Using magazine wrench furnished with interchangeable barrel, unscrew magazine about one half inch, which will free it from receiver, this being indicated by a sharp click. Retract the barrel part way and free the bolt from it. Pull barrel and attached parts forward out of receiver. Push the extension of the new barrel rearward into receiver, at the same time pushing the bolt forward to engage it. Screw the magazine into receiver, seating it firmly with the magazine wrench, making sure that the tenon on forearm enters its seat in the receiver.

**Winchester Self-Loading Shotgun.**  
*Component Parts, Model 1911.*



When ordering parts, *always give their name and number.* If possible, also give *number* of shotgun.

**Winchester Self-Loading Shotgun.**

*Price List Of Component Parts, Model 1911.*

111	Barrel	\$12.00	13111	Hammer Pin	\$0.05
44711	Barrel Buffer (2), each	.20	14311	Hammer Spring	.10
44811	Barrel Buffer Nut	.20	15911	Hammer Spring Guide Rod	.20
44911	Barrel Buffer Nut Stop	.05	16011	Hammer Spring Guide Rod Pin	.05
45011	Barrel Buffer Washer	.15	6211	Hammer complete	1.00
45111	Barrel Extension	\$3.00	47411	Locking Block	\$1.00
4811	Ejector	.15	47511	Locking Block Operating Rod	.85
45311	Ejector Rivet	.05	47611	Locking Block Operating Rod Pin	.05
45411	Barrel Extension complete	3.20	47711	Locking Block complete	1.90
45511	Barrel Spring	.75	7411	Magazine Tube	3.00
14511	Bolt	4.20	47811	Magazine Cap	.50
45211	Bolt Buffer	.10	7511	Magazine Follower	.10
4311	Cartridge Stop	.50	7611	Magazine Spring	.15
45611	Cartridge Stop Plunger	.05	7311	Magazine complete	3.75
45711	Cartridge Stop Plunger Spring	.05		Magazine Wrench	.20
2311	Extractor	.40	8211	Receiver	14.00
2411	Extractor Pin	.05	13611	Guard	6.50
44311	Extractor Spring	.05	15611	Take Down Screw	.30
2511	Firing Pin	.50	15711	Take Down Screw Bushing	.20
10511	Firing Pin Spring	.05	17311	Take Down Screw Lock	.30
11311	Bolt complete	5.95	17511	Take Down Screw Lock Spring	.05
45811	Bolt Catch	.45	47911	Take Down Screw Stop	.05
45911	Bolt Catch Cap	.05	8111	Receiver complete	21.40
46011	Bolt Catch complete	.50	11611	Sear	.30
46111	Bolt Catch Spring	.05	11811	Sear Spring	.05
15111	Bolt Spring	.25	48011	Tang Screw	.10
46211	Bolt Spring Follower	.10	48111	Tang Screw Friction Plunger	.05
46311	Bolt Spring Follower Stop Rod	.10	48211	Tang Screw Friction Plunger Spring	.05
46411	Bolt Stop	.50	48311	Tang Screw Friction Plunger complete	.10
46511	Bolt Stop Spring	.10	48411	Timing Rod	.30
3011	Butt Stock	3.00	48511	Timing Rod Operating Lever	.35
3111	Butt Plate	.80	48611	Timing Rod Operating Lever Spring	.05
3211	Butt Plate Screws (2), each	.05	48711	Timing Rod Pin	.05
2911	Butt Stock complete	3.90	48811	Timing Rod complete	.75
3411	Carrier	2.00	48911	Timing Rod Operating Lever Pin	.05
46611	Carrier Cam	.35	8711	Trigger	.75
46711	Carrier Cam Plunger	.05	17911	Trigger Lock	.20
4681	Carrier Cam Plunger Spring	.05	18011	Trigger Lock Plunger	.05
46911	Carrier Roll	.05	18111	Trigger Lock Plunger Spring	.05
47011	Carrier Roll Pin	.05	19111	Trigger Lock Plunger complete	.10
3811	Carrier Screw	.05	8811	Trigger Pin	.05
3811	Carrier complete	2.60	8911	Trigger Spring	.05
12311	Carrier Spring	.10	49011	Trigger Spring Plunger	.05
20711	Cartridge Cut Off	.50	49111	Trigger Spring Plunger complete	.10
20811	Cartridge Cut Off Spring	.10			
5811	Forearm	1.50			
47111	Magazine Friction Plunger	.05			
47211	Magazine Friction Plunger Escutcheon	.05			
47311	Magazine Friction Plunger Spring	.05			
28011	Forearm complete	1.65			

When ordering parts, *always give their name and number,* also *gauge* of shotgun for which they are wanted. If possible, also give *number* of shotgun.

## Winchester Hammerless Repeating Shotgun.

**12, 16 and 20 Gauges. "Take-Down." Model 1912.**

The Winchester Model 1912 hammerless "take-down" repeater is made in 12, 16 and 20 gauges. On account of its safety, strength, lightness and balance, the ease and sureness of its operation, the beauty of its lines, and the mechanical correctness of its design, the Model 1912 has been classed by critical experts "The Most Perfect Repeater."

As the illustrations show, the Model 1912 has symmetrical and well-proportioned lines from butt to muzzle. Its graceful curves, refined details and handsome finish are not approached by any other make of repeater. To handle well and permit quick and accurate sighting, a gun must be properly balanced. It must not be muzzle-heavy or have too much of its weight in the breech or in the stock. Balance has been successfully embodied in the Model 1912. Its weight is properly distributed, the result being that this gun "feels" right and "comes up" right. To aid in catching the sights readily, the receiver of this gun is matted on top along the line of sight.

In order to make the Winchester Model 1912 light without the sacrifice of strength, Nickel steel, which has about double the strength of the steel generally used in other makes of similar guns, is used in the barrel, the receiver, and all working parts of this gun, except the springs. The latter are made of high-tension spring wire, which is not likely to break or take on a permanent set from use. The receiver is one piece and is solid and entirely closed at the rear—not simply on the top. No screws or pins extend through the walls of the receiver, which fact is an added factor for strength and sightliness. The breech-bolt is short and solid; not long and jointed. It has no joints to wear, and it will not buckle or get out of alignment.

The Model 1912 can be separated into two parts quickly and easily, the stock and action remaining in one part and the barrel and magazine in the other. No tools are required and no small parts are released to be lost. The two parts are locked together by the simple interrupted screw system, which has been so successfully used on the Winchester Model 1897 "Take Down" Repeating Shotgun. The action slide and handle are held forward by friction, so that in putting the gun together, attention to this detail is not demanded. When the gun is taken apart, the barrel may be cleaned from either end.

No appreciable effort is required to operate this gun. The smoothness of its action and the ease with which it can be loaded and unloaded have called forth much favorable comment from shooters. The magazine holds five shells which, with the

## Winchester Hammerless Repeating Shotgun.

one shell that can be placed in the chamber, makes it a six-shot gun. The shells are loaded into the magazine through the bottom of the receiver—one after another being pressed against the carrier and forward into the magazine. The action is then operated by pressing upward the action slide lock, and drawing the action slide handle backward and forward. This cocks the gun, throws a loaded shell into the chamber, and leaves the gun ready for firing. It is not necessary to release manually the action slide lock when shooting the gun, as the recoil does this automatically. When used as a single loader, as for trap shooting, the gun is loaded by opening the action, dropping the shell into the receiver through the opening in its side and closing the action. It is not necessary to work the shell through the magazine or to place it in the chamber—just drop it into the receiver and the closing of the action carries it into the chamber. Unloading this gun is also a simple operation. Loaded shells can be removed from the magazine, without working them through the action, by pressing up the carrier, and allowing them to be forced out by the magazine spring. By pressing up the action slide lock and drawing back the action slide handle, a loaded shell can be removed from the chamber, without firing, while the gun is cocked.

The trigger lock on this gun operates crosswise, which makes it impossible for it to be jarred out of place by the recoil. It is conveniently located in the outside front end of the guard, so that it can be readily operated by the trigger finger. The position of the lock is quickly told by sight or feeling. When the lock is off and the trigger can be pulled, the lock shows a red band of warning. Its position is such that the finger in operating it does not have to come in close proximity to the trigger, and, being outside the trigger guard, it cannot injure the trigger finger in shooting.

Model 1912 shotguns in all three gauges are close, hard shooters. Every barrel is carefully targeted and none allowed to pass inspection which do not make good, even patterns. Winchester shotguns have always been famous for their excellent shooting qualities, and Model 1912 guns are fully up to the high Winchester standard.

The 12 gauge gun is chambered for  $2\frac{3}{4}$ -inch shells. The standard gun of this gauge is made with a 30-inch full choke barrel. Barrels 26, 28 or 32 inches long will be furnished in 12 gauge without extra charge. The standard 12 gauge gun weighs about  $7\frac{1}{4}$  pounds.

The 16 gauge gun is chambered for  $2\frac{2}{16}$ -inch shells. The standard gun is made with full choke, 26-inch barrel, that being the only length furnished in 16 gauge. The standard 16 gauge gun weighs about 6 pounds.

The 20 gauge gun is chambered for  $2\frac{1}{2}$ -inch shells. The standard gun is made with a full choke, 25-inch barrel, that being the only length furnished in 20 gauge. The standard 20 gauge gun weighs about  $5\frac{3}{4}$  pounds.

**Winchester Hammerless Repeating  
Shotgun.**

Modified choke or cylinder bore barrels will be furnished in 12, 16 or 20 gauge without extra charge if so ordered. Matted barrels or barrels with raised matted rib can be furnished on this gun.

Interchangeable Nickel steel barrels, full or modified choke, or cylinder bore, can be furnished in 12, 16 or 20 gauge. A gun with an action of one gauge cannot be fitted with an interchangeable barrel of a different gauge. In all cases, extra barrels will have to be fitted at the Winchester armory.

The stocks of Model 1912 guns are finely proportioned and are made of selected walnut and finished with rubber butt plates. They have the popular full comb and small, well-rounded grip, which fits the hand comfortably. As the breech-bolt of the Model 1912, when in its rearmost position, is contained in the receiver and not retracted into the grip, a refined and shapely grip is possible. The stock dimensions of the standard Model 1912 guns are: 12 gauge, length 13¾ inches; drop at comb, 1½ inches; drop at heel, 2½ inches; 16 and 20 gauges, length 13⅝ inches; drop at comb, 1½ inches; drop at heel, 2½ inches. Any variations from these standard lengths or drops will be charged for extra.

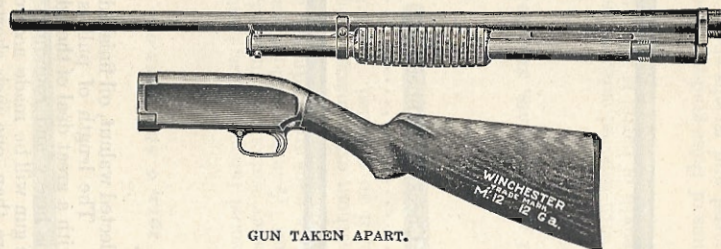
**PRICE LIST OF MODEL 1912, HAMMERLESS SHOTGUNS.  
12, 16 And 20 Gauges.**

Standard Gun, "Take-Down," Nickel Steel Barrel, Plain Walnut Pistol Grip Stock and Action Slide Handle, 6 Shots, 12, 16 or 20 Gauge, .....	\$30.00
"Tournament" Gun, 12 Gauge only, 6 Shots, .....	45.00
"Trap" Gun, 6 Shots, 12, 16 or 20 Gauge, .....	55.00
"Pigeon" Gun, 6 Shots, 12, 16 or 20 Gauge, .....	105.00

**EXTRAS FOR MODEL 1912 SHOTGUNS.**

Fancy Walnut Stock and Action Slide Handle, not Checked, .....	\$13.00
Checking Fancy Stock and Action Slide Handle, .....	5.00
Checking Plain Walnut Stock, .....	1.00
Checking Plain Walnut Action Slide Handle, .....	1.00
Extra Length or Drop of Stock to Order, .....	10.00
Raised Matted Rib or Matting Barrel, .....	5.00
Interchangeable Barrel, Nickel Steel, complete with Magazine and Plain Walnut Action Slide Handle, .....	16.50
Interchangeable Barrel, Nickel Steel, with Raised Matted Rib, complete with Magazine and Fancy Walnut Checked Action Slide Handle, "Trap" or "Pigeon" Gun grade, .....	26.50
Interchangeable Barrel, Nickel Steel, with Raised Matted Rib, complete with Magazine and Selected Walnut Checked Action Slide Handle, "Tournam- ent" Gun grade, .....	24.50
Silver's Recoil Pad, .....	7.00

**Winchester Hammerless Repeating  
Shotgun.**



GUN TAKEN APART.

**To Put The Gun Together.**

Make sure that action slide, at the left side of the barrel, is clear forward. Grasp the barrel and magazine just ahead of the receiver extension, and insert the shank of the barrel into its place in the receiver in such a position that a quarter turn to the right will lock the barrel into the receiver. Turn the barrel one-quarter turn to the right. Pull the action slide handle rearward. Push out the magazine locking pin (the large pin in the front end of the magazine) as far as it will go. Push the magazine rearward into the receiver as far as it will go, and, holding it rearward, using the magazine locking pin as a lever, turn the magazine one-quarter turn to the right and push the magazine locking pin back into place. **IMPORTANT.** Before firing the gun, **BE SURE THAT THE MAGAZINE IS SCREWED INTO THE RECEIVER**, so as to prevent any forward movement of the magazine. The magazine **MUST BE LOCKED** in its screwed-in position in the receiver. This is done by pushing the magazine locking pin inward, so that its upper end lies against the left side of the barrel.

**To Take The Gun Apart.**

Push out magazine locking pin. Unscrew the magazine one-quarter turn and push the magazine clear forward. Push the action slide handle clear forward. Then, grasping the barrel and magazine just ahead of the receiver extension, unscrew the barrel one-quarter turn, the magazine turning with the barrel. Pull out the barrel from the receiver.

**To Load And Unload The Gun.**

The shells are loaded into the magazine through the bottom of the receiver, one shell after another being pressed against the carrier and forward into the magazine. The action slide handle is then given a slight forward push and drawn completely backward and forward. This cocks the gun, throws a loaded shell into the chamber and makes the gun ready for firing. To open the gun when cocked, press up the action slide lock on left side near the rear of the trigger guard, and pull back on action slide handle. To open when hammer is down, give the action slide handle a **SLIGHT FORWARD PUSH** before making the opening movement. This slight forward push is not necessary when firing, as the recoil of the gun gives the forward motion, and the arm is easily opened by the regular backward motion. To remove the loaded shells from the magazine without working them through the action, press up the carrier. They will then be forced out by the magazine spring.

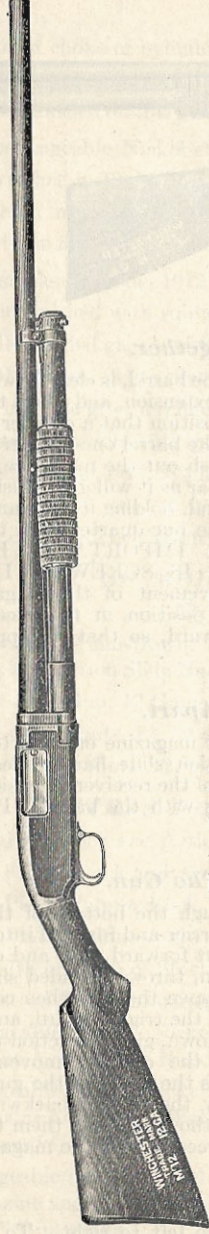
**To Use The Trigger Lock.**

To lock the trigger, push the trigger lock from left to right. To unlock the trigger, push this lock from right to left, when the red band on the lock will be visible, which indicates that the gun is ready to be fired.

# Winchester Hammerless Repeating Shotgun, Model 1912.

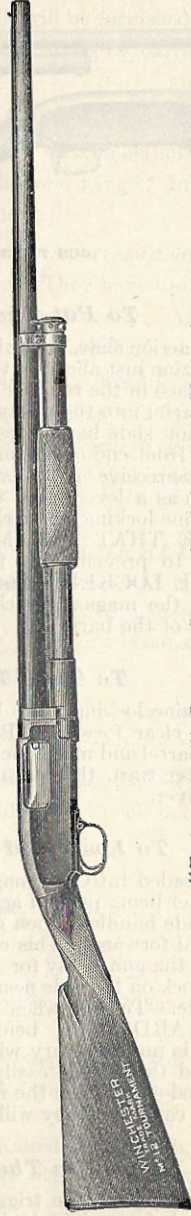
M. 1912  
Shotgun

12 Gauge, "Take-Down."



Plain Finished, 12 Gauge, Model 1912, 6 Shots, \$30.00.

Thirty Inch Nickel Steel Barrel, Pistol Grip Stock and Action Slide Handle of Plain Walnut, not Checked, Rubber Butt Plate, Weight about 7¼ pounds, .....\$30.00

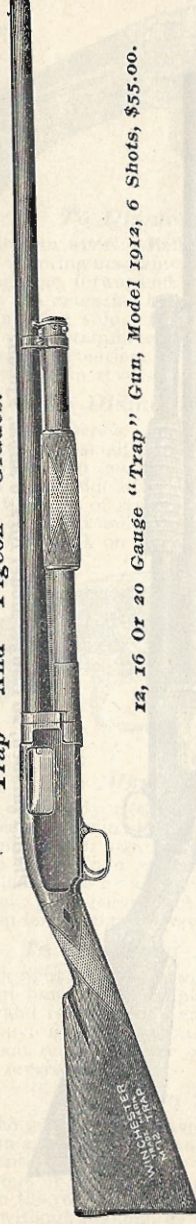


"Tournament" Gun, 12 Gauge, Model 1912, 6 Shots, \$45.00.

Thirty Inch full choke Nickel Steel Barrel, with raised matted rib. Handsome stock of selected walnut, oil finished, with well-shaped straight grip, checked, rubber butt plate. Action slide handle of selected walnut, checked. The length of pull is 14 inches, drop at comb 1¼ inches, and drop at heel 1¼ inches. These dimensions have been worked out with a great deal of thought and care, to make the gun fit the average trap shooter's requirements and, therefore, handle well. The comb is heavy and rounding, which is a help to quick and accurate shooting, and also minimizes cross-sighting. The "Tournament" grade gun will be made according to the above specifications, the only exceptions being length of stock and bore of barrels. Stocks not more than one inch shorter than the standard will be furnished at an extra cost of \$2.00 list. Barrels with cylinder bore or modified choke will be furnished without extra charge, if so specified. Weight of gun, about 7½ pounds. Price, .....\$45.00

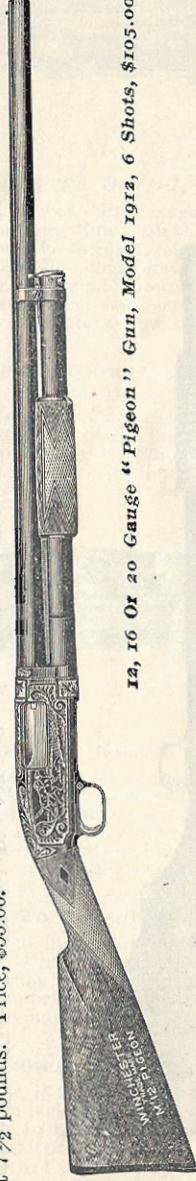
# Winchester Hammerless Repeating Shotgun, Model 1912.

"Trap" And "Pigeon" Grades.



12, 16 Or 20 Gauge "Trap" Gun, Model 1912, 6 Shots, \$55.00.

The 12 gauge "Trap" gun has a thirty inch Nickel steel barrel, with raised matted rib. Selected fancy walnut, handmade, oil finished, stock, with straight or pistol grip, checked; rubber butt plate. Action slide handle, fancy walnut, oil finished, checked. Standard stock made according to the following dimensions: length of pull 13¾ inches, drop at comb 1¼ inches, and drop at heel 1¼ inches. The stock has the popular full comb and small well-rounded grip. As stocks for "Trap" grade guns are handmade, any length or drop desired will be furnished without extra charge. Unless otherwise specified, standard stocks with straight grip of the dimensions given above will be furnished. If a matted barrel is preferred to a matted rib, it will be furnished without extra charge. Barrels with cylinder bore or modified choke, or 28 or 32 inch barrels, will be furnished without extra charge, if so specified. Weight of gun, about 7½ pounds. Price, \$55.00.



12, 16 Or 20 Gauge "Pigeon" Gun, Model 1912, 6 Shots, \$705.00.

The 12 gauge "Pigeon" gun, which is beautifully and elaborately engraved, and finished with especial care, is made according to the same specifications and with the same options as the "Trap" gun, except the length of barrel is 28 instead of 30 inches. Barrels 30 or 32 inches in length, or barrels with cylinder bore or modified choke, will be furnished without extra charge, if so specified. Weight of gun, about 7½ pounds. Price, \$105.00.

16 and 20 Gauge "Trap" and "Pigeon" Guns are finished the same as 12 gauge guns of these grades. The 16 gauge gun has a 26 inch barrel and weighs about 6½ pounds. The 20 gauge gun has a 25 inch barrel and weighs about 6¼ pounds. The standard stocks of the 16 and 20 gauge "Trap" and "Pigeon" guns are: Length 13¾ inches, drop at comb 1¼ inches and drop at heel 2¼ inches.

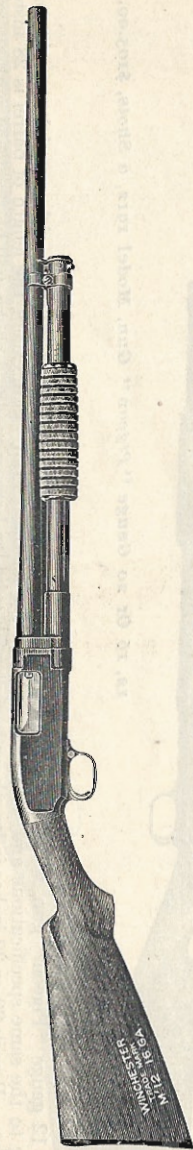
M. 1912  
"TRAP" And  
"PIGEON"

# Winchester Hammerless Repeating Shotgun, Model 1912.

M. 1912  
16 & 20 Ga.

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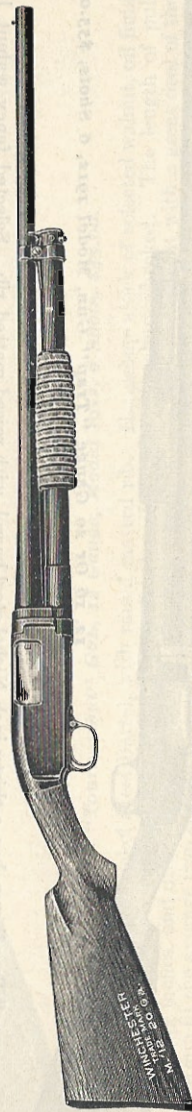
16 Gauge, "Take-Down."



Plain Finished, 16 Gauge, Model 1912, 6 Shots, \$30.00.

Twenty-six Inch Nickel Steel Barrel, Pistol Grip Stock and Action Slide Handle of Plain Walnut, not Checked, Rubber Butt Plate, Weight about 6 pounds,.....\$30.00

20 Gauge, "Take-Down."



Plain Finished, 20 Gauge, Model 1912, 6 Shots, \$30.00.

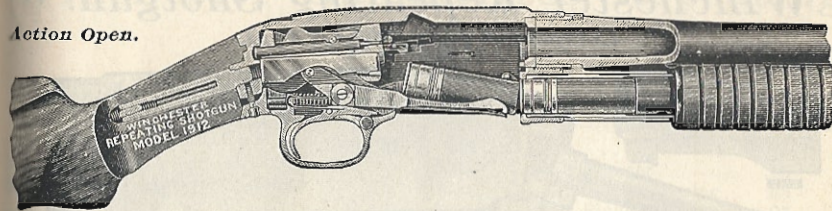
Twenty-five Inch Nickel Steel Barrel, Pistol Grip Stock and Action Slide Handle of Plain Walnut, not Checked, Rubber Butt Plate, Weight about 5 3/4 pounds,.....\$30.00

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## Winchester Hammerless Shotgun System.

M. 1912  
Shotgun

Action Open.



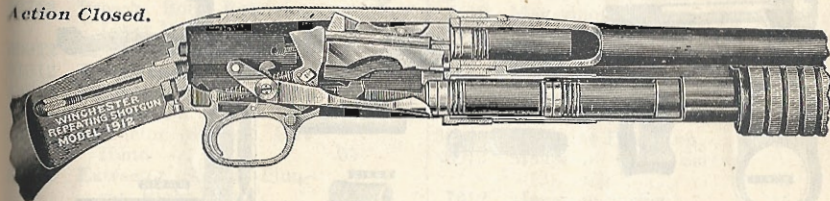
### To Dismount Parts Attached To Barrel.

Take the gun apart. Remove magazine band screws. Pull magazine away from barrel so as to spring magazine band open, and at the same time push the magazine band with the magazine, forward off the barrel. Push down the spring in magazine locking pin and remove the magazine locking pin. Remove magazine plug screws, magazine band, and magazine plug stop. Remove magazine spring, magazine follower, magazine band, and action slide retaining spring. Remove adjusting sleeve lock screw, found in rear side of receiver extension. Push back adjusting sleeve lock and unscrew adjusting sleeve. Assemble in reverse order.

### To Dismount Parts Attached To Receiver.

Remove guard screw. Swing guard downward out of receiver. Remove cartridge cut-off. With any small implement, pry out ejector, found at rear of breech bolt in receiver. With the same tool, pry inward on the rear end of the breech bolt retaining lever, found in left side of breech bolt, freeing it from receiver. Slide breech bolt rearward and lift it out of receiver. Remove butt plate screws and butt plate. Unscrew butt stock bolt found under butt plate. Pull off butt stock. Assemble in reverse order, except put butt stock on after replacing guard.

Action Closed.



### To Dismount Parts Attached To Guard.

Unscrew carrier pivot (this has left hand thread and unscrews to the right). Remove carrier and carrier spring. Let hammer down and drive out hammer pin from the left. Remove hammer with hammer spring and hammer spring guide rod. Drive out trigger pin, remove trigger and trigger spring. Unscrew action slide lock pivot. Remove action slide lock. To remove trigger lock, insert pin or other small article through hole in trigger lock, press trigger lock plunger downward, and at the same time push trigger lock out from left to right. Assemble in reverse order.

### To Dismount Parts Attached To Breech Bolt.

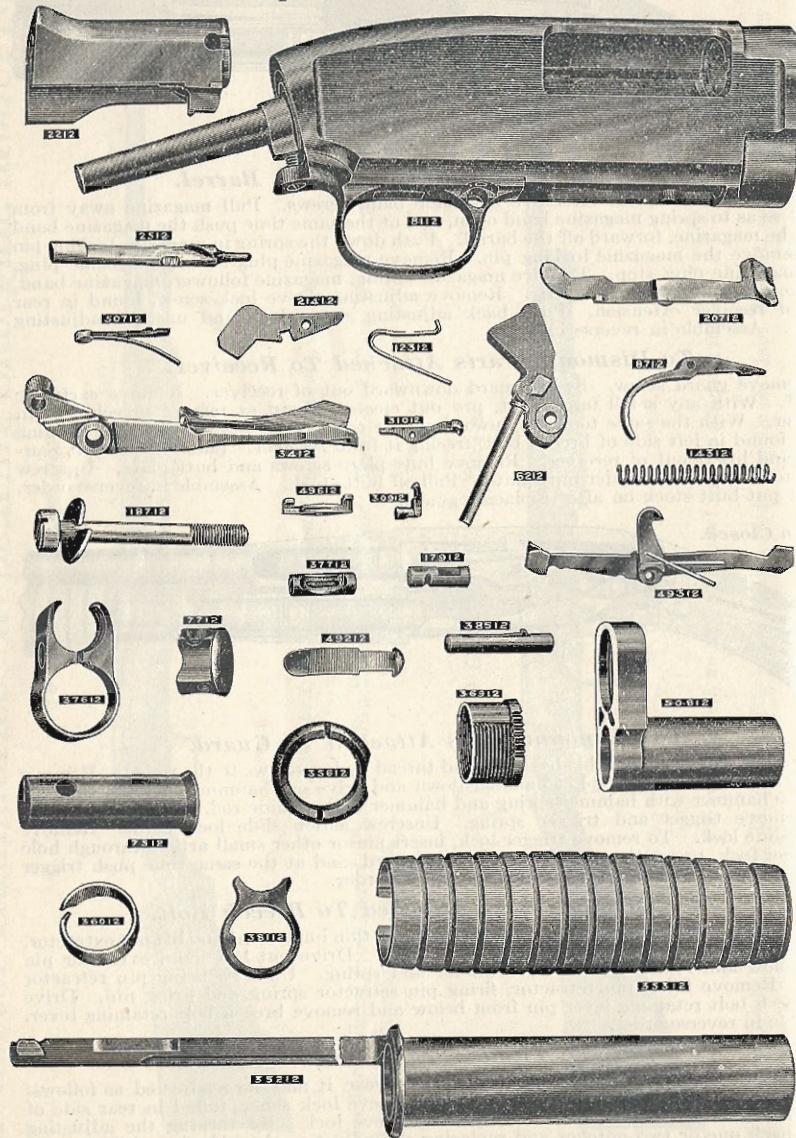
Push back right hand extractor plunger with any thin implement and lift out extractor. Remove right hand extractor plunger and spring. Drive out left hand extractor pin from below and remove left hand extractor and spring. Unscrew firing pin retractor screw. Remove firing pin retractor, firing pin retractor spring and firing pin. Drive out breech bolt retaining lever pin from below and remove breech bolt retaining lever. Assemble in reverse order.

### To Tighten Take-Down.

Should the gun become loose at the joint by wear, it may be readjusted as follows: Take the gun apart and remove the adjusting sleeve lock screw, found in rear side of receiver extension. Push back the adjusting sleeve lock. By turning the adjusting sleeve back one or two notches and replacing the adjusting sleeve lock and screw, the play between the receiver extension and the receiver will be taken up and the gun will go together without shaking, as before.

# Winchester Repeating Shotgun.

Component Parts, Model 1912.



When ordering parts, *always give their name and number, also gauge* of shotgun for which they are wanted. If possible, also give *number* of shotgun.

# Winchester Hammerless Repeating Shotgun.

Price List Of Component Parts, Model 1912.

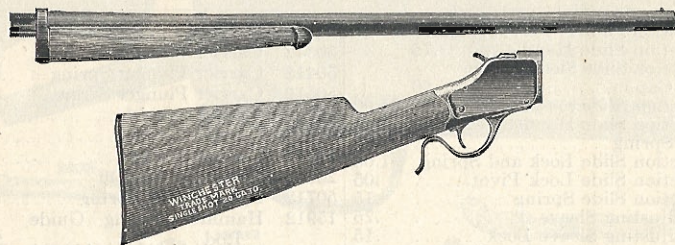
35212	Action Slide	.....	\$2.75	3412	Carrier	.....	\$1.75
35312	Action Slide Handle	....	.75	50312	Carrier Plunger	.....	.05
35612	Action Slide Sleeve Screw	.....	.50	50412	Carrier Plunger Spring	....	.05
16312	Action Slide complete	.....	\$4.00	50512	Carrier Plunger Screw	....	.05
49212	Action Slide Retaining Spring	.....	1.00	3312	Carrier complete	.....	\$1.90
49312	Action Slide Lock and Spring	.....	.05	50612	Carrier Pivot	.....	.05
49412	Action Slide Lock Pivot	.....	.05	12312	Carrier Spring	.....	.05
36012	Action Slide Spring	.....	.15	20712	Cartridge Cut Off	.....	.75
36912	Adjusting Sleeve	.....	.75	50712	Ejector with Spring	.....	.50
37012	Adjusting Sleeve Lock	.....	.15	15912	Hammer Spring Guide Rod	.....	.20
37112	Adjusting Sleeve Lock Screw	.....	.05	16012	Hammer Spring Guide Rod Pin	.....	.05
112	Barrel*	.....	10.00	6212	Hammer complete	.....	1.00
212	Barrel with Raised Matted Rib*	.....	15.00	13112	Hammer Pin	.....	.05
37212	Barrel Chamber Ring*	.....	.50	14312	Hammer Spring	.....	.10
49512	Barrel Chamber Ring Screws (2), each	.....	.05	7412	Magazine Tube	.....	3.50
2212	Breech Bolt	.....	3.75	37612	Magazine Band	.....	.60
49612	Breech Bolt Retaining Lever	.....	.35	37712	Magazine Band Bushing	.....	.25
49712	Breech Bolt Retaining Lever Pin	.....	.05	37812	Magazine Band Bushing Screws (2), each	.....	.05
30912	Extractor, Right Hand	.....	.25	7512	Magazine Follower	.....	.10
31012	Extractor, Left Hand	.....	.25	38512	Magazine Locking Pin and Spring	.....	.25
49812	Extractor Spring, Right Hand	.....	.05	38612	Magazine Locking Pin Spring	.....	.10
49912	Extractor Spring, Left Hand	.....	.05	7712	Magazine Plug	.....	.50
50012	Extractor Spring Plunger, Right Hand	.....	.05	38112	Magazine Plug Stop	.....	.25
31312	Extractor Pin, Left Hand	.....	.05	38012	Magazine Plug Screws (2), each	.....	.05
2512	Firing Pin	.....	.25	7612	Magazine Spring	.....	.15
21412	Firing Pin Retractor	.....	.25	7312	Magazine complete	.....	5.95
50112	Firing Pin Retractor Screw	.....	.05	8212	Receiver*	.....	12.00
50212	Firing Pin Retractor Spring	.....	.05	33412	Receiver Shank	.....	.25
2112	Breech Bolt complete	.....	5.45	13612	Guard*	.....	3.75
3012	Butt Stock	.....	3.00	51012	Guard Screw	.....	.05
3112	Butt Plate	.....	.80	8112	Receiver complete	.....	16.05
3212	Butt Plate Screws (2), each	.....	.05	50812	Receiver Extension*	.....	2.50
2912	Butt Stock complete	.....	3.90	8712	Trigger	.....	.35
15412	Butt Stock Bolt	.....	.30	17912	Trigger Lock	.....	.20
15512	Butt Stock Bolt Washer	.....	.05	18012	Trigger Lock Plunger	.....	.05
18712	Butt Stock Bolt complete	.....	.35	18112	Trigger Lock Plunger Spring	.....	.05
				19112	Trigger Lock, Plunger and Spring complete	.....	.30
				8912	Trigger Spring	.....	.05
				8812	Trigger Pin	.....	.05

\*In replacing parts marked thus, it will be necessary to send the gun to the factory.

When ordering parts, *always give their name and number, also gauge* of shotgun for which they are wanted. If possible, also give *number* of shotgun.

## Winchester Single Shot Shotgun.

20 Gauge, Solid Frame And "Take-Down."



"Take-Down" Single Shot Shotgun Taken Apart.

The construction of the new Winchester Single Shot 20 Gauge Shotgun is the same as that of the Winchester Single Shot Rifle, having the old reliable Sharp's breech-bolt and lever. This is a very simple and strong form of construction and one that gives a light and easy action. The opening movement of the lever automatically withdraws the firing pin and draws down the bolt, leaving the breech clear. The closing movement of the lever brings up the breech-bolt and locks it in place, but leaves the hammer in a locked position at half cock. To fire the gun, the hammer must be brought to full cock by hand. When the gun is open, the barrel can be examined or cleaned from the breech. The take-down gun has the simplest kind of take-down device, it being only necessary to push forward the take-down lock, drop the lever and give the barrel a quarter turn, when the gun comes apart.

The gun is made with 26 inch 20 gauge full choked nickel steel barrel, chambered for shells 3 inches in length and under. Its length over all is  $41\frac{3}{4}$  inches, length of stock  $13\frac{7}{16}$  inches, drop at comb  $1\frac{7}{8}$  inches and drop at heel  $2\frac{1}{16}$  inches. It weighs about  $5\frac{1}{2}$  lbs. It has straight grip stock and forearm of plain walnut and is fitted with a rubber butt plate. The receiver is matted on top along the line of sight. Cylinder bore or modified choke barrels will be furnished instead of full choke barrels without extra charge; and interchangeable barrels, full choke, modified choke or cylinder bore will be furnished for take-down guns.

### Price List Of Winchester Single Shot 20 Gauge Shotguns.

Solid Frame, Single Shot 20 Gauge Shotgun, 26 inch Nickel Steel Barrel, . . .	\$16.00
Take-Down, Single Shot 20 Gauge Shotgun, 26 inch Nickel Steel Barrel, . . .	21.00
Pistol Grip Stock of Plain Walnut, . . . . .	3.00
Interchangeable Nickel Steel Barrel, 26 inch, complete with Forearm, . . . . .	12.00
Matted Rib, or Matting Barrel, . . . . .	5.00

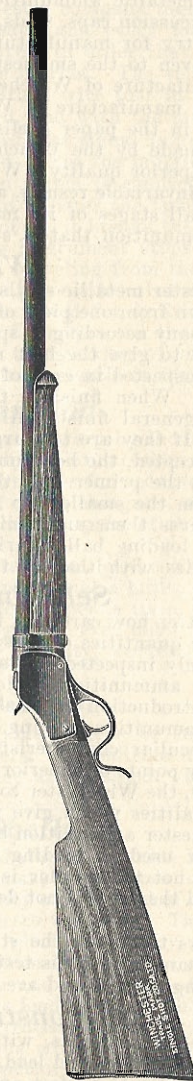
## Winchester Single Shot 20 Gauge Shotgun.

Solid Frame And "Take Down" Styles.



20 Gauge Solid Frame Single Shot Shotgun, \$16.00.

Twenty-six Inch Nickel Steel Barrel, Straight Grip Stock and Forearm of Plain Walnut, not Checked, Rubber Butt Plate, Weight about  $5\frac{1}{2}$  pounds, . . . . . \$16.00



20 Gauge "Take Down" Single Shot Shotgun, \$21.00.

Twenty-six Inch Nickel Steel Barrel, Straight Grip Stock and Forearm of Plain Walnut, not Checked, Rubber Butt Plate, Weight about  $5\frac{3}{4}$  pounds, . . . . . \$21.00